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Influence de l'électrolyte et/ou du liant sur la chimie de surface et les performances électrochimiques de l'électrode à base de Si et de l'électrode métallique Li pour batteries au lithium

Zhanyu Wu

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THÈSE DE DOCTORAT
DE L'UNIVERSITÉ PSL

Préparée à Chimie ParisTech

Influence of electrolyte and/or binder on surface chemistry and electrochemical performances of Si-based and Li metal electrodes for lithium batteries

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Abstract

Lithium ion batteries (LIBs) are nowadays widely applied all over the world as the most popular energy storage devices for portable electronic equipment and electric vehicles. However, the current commercial electrode materials for LIBs no longer meet the increasing demands of energy density, cycle life, rate capability. Therefore, it is imperative to develop new generation negative and positive electrode materials to meet these requirements.

Si has been considered as a promising candidate for negative electrode material due to its low cost, natural abundance and especially its high theoretical capacity (3580 mAh g⁻¹). However, Si suffers from large volume changes during the charge/discharge processes, which results in material pulverizations and capacity fading. In addition, the huge volume changes break the solid electrolyte interface (SEI) layer every cycle and results in the SEI continuous formation, which irreversibly consumes a considerable amount of the electrolyte.

Li metal has been employed as the negative electrode material for the earliest commercial rechargeable Li batteries in 1970s. However, growth of Li dendrites during electrodeposition inhibits its application for many years. The growth of Li dendrites not only causes the short circuit problem of the battery, but also makes Li trapped by the SEI layer around it and results in “dead Li”, which decreases the coulombic efficiency. In recent years, with the developments of electrolytes, separators, and other battery components, the Li metal anode has attracted more and more research interests.

As introduced above, the SEI layer plays a key role for the reversibility of Si-based anode and Li metal anode. The aim of this work was to explore the SEI layer formation processes when influenced by different factors. Here, the influence of electrolytes, additives and binders to the formation of SEI layer were chosen to be investigated.

Several surface analytical techniques, such as X-ray Photoelectron Spectroscopy (XPS), Fourier-transform infrared spectroscopy (FTIRS) and Time-of-Flight Secondary Ion Mass Spectrometry (ToF-SIMS), can be applied to study the composition of SEI layer. XPS can be used to identify species at different chemical states on the surface. By the ion gun sputtering, it can give the information of sample with depth. FTIR can show the small bonding energy difference between different organic species on electrode surface or in electrolyte. ToF-SIMS can give the elements/species distribution on the sample surface and the bulk. In this work, XPS, FTIRS and ToF-SIMS methods were *ex situ* and *in situ* applied to investigate the changes of

SEI layer with the variation of potential on the electrode.

This manuscript contains six chapters.

Chapter 1 is a bibliographic study, which starts with the introduction of LIBs, history and working principle. Then, different kinds of anode materials for high energy density LIBs are introduced, especially the Si-based anode and Li metal anode. After that, the binders and the electrolytes, which are both important components in the battery system are presented. Then the application of surface analytical techniques, XPS, FTIRS and ToF-SIMS, on batteries especially on Si-based anode and Li metal anode are summarized. Finally, the objective of this work is presented.

Chapter 2 presents the analyzation and material fabrication methods used in this work. The main surface analytical methods XPS, FTIRS and ToF-SIMS are introduced. Then, the other surface characterization and electrochemical techniques, which are used to confirm the surface processes and the sample preparation, are presented. At last, the magnetron sputtering method for electrode fabrication is introduced.

Chapter 3 compares the different SEI formation on Si thin film electrode with three LiPF₆-based carbonate electrolytes. The linear carbonate DMC, cyclic carbonate PC and the mixture of cyclic and linear carbonate EC-DMC were used as the solvents, respectively. The electrode surfaces were analyzed by XPS, ToF-SIMS and *in situ* FTIRS at different electrochemical states during the cyclic voltammetry (CV) tests. The different roles of linear and cyclic carbonate solvents during the SEI formation are discussed.

Chapter 4 compares the SEI layer formed on Si nanoparticle anodes with different binders, which have different functional groups (-OH, -COOH, -NH₂, etc.). XPS is used to analyze the surface layer at fully lithiated and fully delithiated states. Different comparisons were made to demonstrate the influence of -COOH, -OH, -NH₂ and cross-link structure of binders.

Chapter 5 introduces the design and fabrication of binder-free Si@C-network electrode. Then the SEI layer formed on Si@C-network electrode was investigated by XPS and ToF-SIMS at different states of lithiation and delithiation.

Chapter 6 is the work performed in cooperation with the group in Xiamen University. It shows the electrochemical performance of Li metal anode, which is significantly improved with the addition of LiNO₃ and EC in tetra-ethylene glycol dimethyl ether (TEGDME)-based electrolyte. Then, the composition of SEI layer on the electrode with this electrolyte were investigated by XPS with ion sputtering, atomic force microscopy (AFM) and density

functional theory (DFT) calculations. A heterogenous SEI model with two layers was proposed based on the characterization results.

In the final part, the main conclusions and perspectives of this thesis are given.

Chapter 1

Bibliographic studies

1.1 Brief introduction of lithium ion batteries

With the developments of scientific technologies, the demand of energy supplement is continuous increasing in our society. However, the massive utilization of fossil fuels in the past several decades results in many environmental and ecological problems (e.g. global greenhouse effect, water and air pollution, etc.). Therefore, it is very important to develop renewable energies and to achieve the sustainable development of human society.

In recent years, the researches about renewable energies such as solar energy, tidal energy and wind energy attract extensive attention. The proportions of renewable energy supplements are increasing in many countries. However, these energies cannot be output constantly for a long time due to the limits by time and space. Thus, it is very necessary to establish a stable system for energy conversion and storage. The rechargeable battery system is one of the most commonly used methods.

Comparing with the traditional rechargeable batteries, such as Ni-H battery and Pb-acid battery, lithium ion battery (LIB) shows many advantages. It is more environmentally friendly. It has higher work potential, higher energy density, longer cycle life and no memory effect during charge/discharge processes. It has been widely used in portable electronic equipment, electric vehicles (EVs) and hybrid electric vehicles (HEVs). When establishing an energy conversion and storage system, LIB is also more competitive than other traditional secondary batteries [1].

1.1.1 History of LIB

In 1950s, researchers put forward the idea of lithium primary battery with lithium as the negative electrode because lithium shows the lowest density (0.534 g cm^{-3}) and the lowest standard electrode potential (-3.045 V) which result in relatively high work potential and high energy density of the primary lithium battery [2].

In 1970s, the lithium primary battery was industrialized and the lithium secondary battery was being developed. However, during the charge/discharge processes of the lithium secondary battery, the dendrites will easily form on the lithium surface, which puncture the separator and

result in the short circuit [3]. In order to solve this safety problem, the lithium ion secondary battery which achieves the energy storage by lithium ion insertion and extraction was proposed and received widespread attention. In 1970s, Whittingham *et al.* proposed the concept of intercalation electrodes and developed the first working rechargeable battery based on lithium ion transfer with TiS_2 cathode and Li metal anode [4]. In 1980, Goodenough *et al.* first reported the layered oxide LiCoO_2 could be used as the cathode material for LIB [5]. In 1985, Yoshino *et al.* developed carbonaceous material as the anode material of the LIB [6]. Six years later, SONY company achieved the commercial application of lithium ion secondary battery using LiCoO_2 as the cathode material and graphite as the anode material, which successfully solved the problem of lithium dendrite formation and greatly improved the safety of battery. In 2019, John B. Goodenough, M. Stanley Whittingham and Akira Yoshino received the Nobel Prize in Chemistry for their contribution to the key development of LIBs.

In the recent 30 years, LIBs have entered thousands of households along with electronic devices such as mobile phones, cameras, and laptop computers, and successfully used as the power source for EVs and HEVs, occupying an important position in the field of energy storage. With the development of LIBs' commercial application, more and more researches about LIBs have been reported. From 1990 to 2010, around 79,000 papers about LIBs were published. From 2010 to 2020, this number increases to more than 337,000 (data provided by Google scholar).

1.1.2 Working principle of LIBs

The working principle of LIB is shown in Fig. 1.1. When the battery is charged, Li^+ is released from the cathode material loaded on the Al current collector, and then solvated into the electrolyte. On the anode, Li^+ migrates from the electrolyte into the anode material with a desolvation reaction. During this process, electrons migrate from the positive electrode to the negative electrode. The discharge process of the battery is the opposite. Li in the anode material is oxidized to Li^+ and extracted into the electrolyte. On the positive electrode, Li^+ transfers from the electrolyte and intercalates into the cathode material. In the external circuit, the electrons move from the positive electrode to the negative electrode during the charging process.

For example, in the most widely used LiCoO_2 /graphite lithium-ion battery, LiCoO_2 is used as the battery cathode material, layered graphite (C_6) is used as the anode material. The electrolyte is prepared by dissolving 1 mol L^{-1} LiPF_6 in a mixture of ethylene carbonate (EC), dimethyl carbonate (DMC) and diethyl carbonate (DEC) with 1:1:1 volume ratio. The battery

system can be shown as follows:



The charge-discharge battery reactions can be shown as:

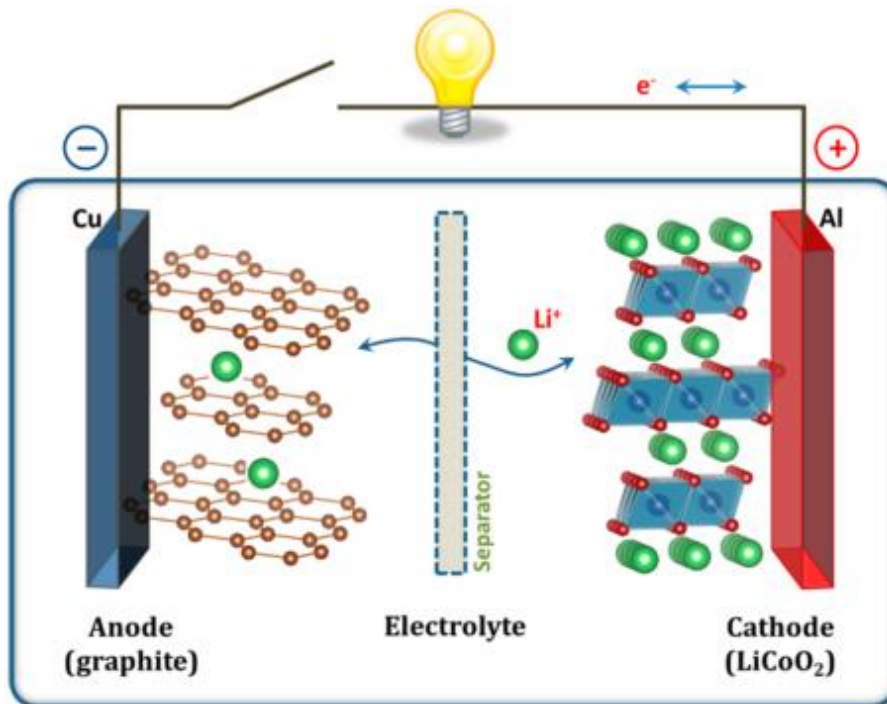
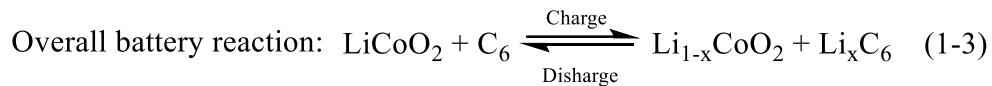
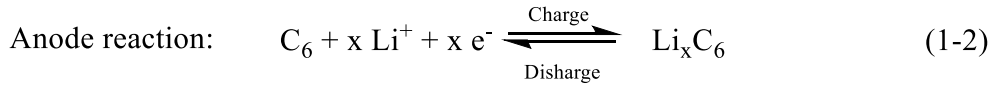
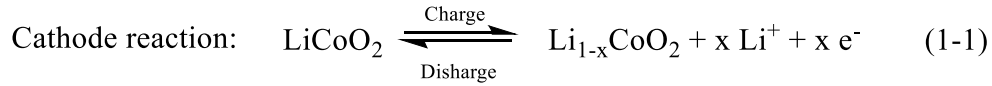


Fig. 1.1 Schematic illustration of the first Li-ion battery ($\text{LiCoO}_2/\text{Li}^+$ electrolyte/graphite) [7].

During the electrochemical processes of the battery, if the cathode potential is below the highest occupied molecular orbital (HOMO) of electrolyte, the electrolyte will oxidized unless a passivation Cathode electrolyte interphase (CEI) layer blocks electron transfer from the electrolyte HOMO to the cathode. If the anode potential is above the lowest unoccupied molecular orbital (LUMO) of electrolyte, the electrolyte will be reduced unless a passivation solid electrolyte interphase (SEI) layer creates a barrier to electron transfer from the anode to the electrolyte LUMO. Therefore, thermodynamic stability requires locating the cathode and

anode electrochemical potentials within the window of the electrolyte. The passivation layer at the electrode/electrolyte boundary can give a kinetic stability to a larger open-circuit voltage ($E_{\text{anode}} - E_{\text{cathode}}$) of a battery cell [8].

1.2 Towards higher energy density LIBs

In nowadays, the different demands of energy storage equipment are continuously rising, such as higher energy density, longer cycle life, faster charging capability, lower price, less harmful to environment and good safety. The current commercial cathode and anode materials for lithium-ion batteries no longer meet the increasing requirements. Thus, it is imperative to develop a new generation battery system with these good properties.

The energy density of battery can be calculated by the following formula:

$$P = E * C \quad (1-4)$$

P: Specific energy or energy density (Wh/kg);

E: Battery nominal voltage (V);

C: Battery specific capacity rating (Ah/kg)

Therefore, the researches on high voltage cathode materials and high specific capacity cathode and anode materials and high voltage stable electrolytes are the key ways to improve battery energy density. Currently, the research interests of cathode materials for lithium-ion batteries

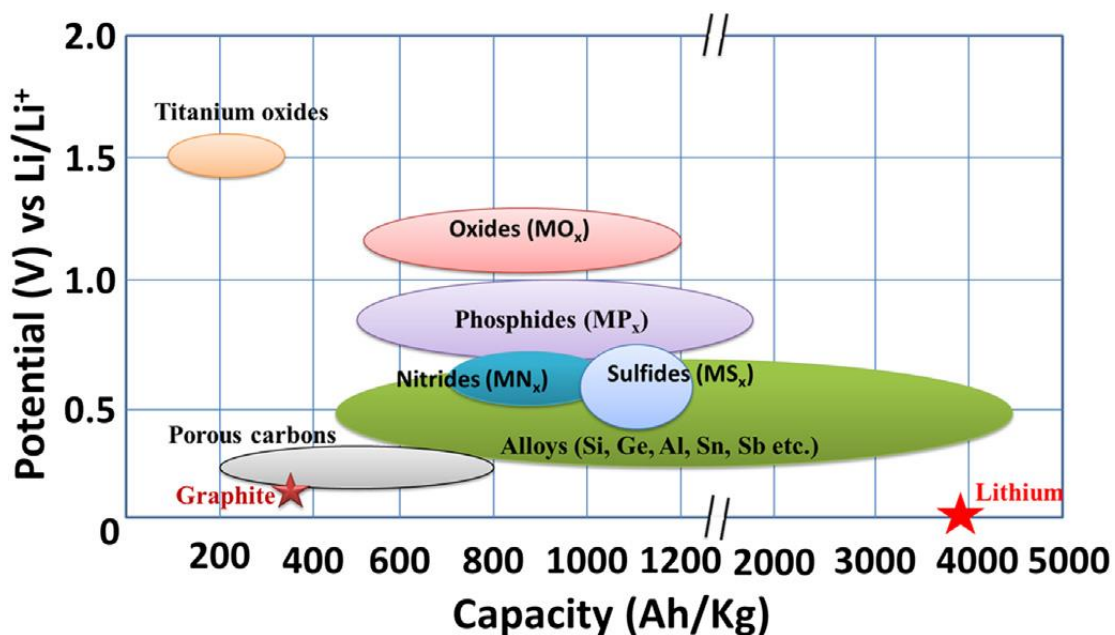


Fig. 1.2 Schematic illustration of active anode materials for the next generation of lithium batteries. Potential vs. Li/Li⁺ and the corresponding capacity density are shown [19].

mainly focus on $\text{LiNi}_x\text{Co}_y\text{Mn}_z\text{O}_2$, $\text{LiNi}_x\text{Co}_y\text{Al}_z\text{O}_2$ materials, Li-rich materials and so on [9-12]. The anode material studies for LIBs mainly focus on Si, Ge, Sn and Sb alloy materials, transition metal compound materials and Li metal anode materials [13-17]. Fig. 1.2 shows the candidates of the anode materials for next generation LIBs with their working potentials and corresponding theoretical capacity regions. The alloy materials, transition metal compounds and Li metal anode materials present higher capacity than the graphite anode. However, they still have different disadvantages need to be solved, such as huge volume expansion, poor conductivity, high working potential or Li dendrite growth [18]. The detail introduction of these new generation anode materials will be shown in the next section of this chapter.

1.3 Anode materials

1.3.1 Carbon-based materials

The main anode materials used in commercial lithium-ion batteries now are carbon-based materials. This type of material has the advantages of good conductivity, small volume change during charge and discharge, high charge and discharge coulombic efficiency, low price, and no pollution. There are different kinds of the carbon-based material such as graphite, mesophase carbon microspheres (MCMB), hard carbon and graphene [20-22]. Graphite is most widely applied among them.

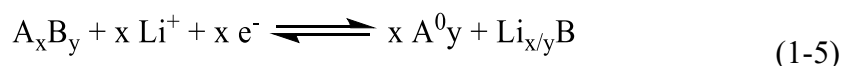
Graphite is a kind of anode material with a layered structure. The carbon atoms in each layer are distributed in a hexagonal honeycomb plane. The theoretical specific capacity of the graphite anode is 372 mAh g^{-1} . During the discharge process, lithium ions enter the graphite layer to form LiC_6 with an obvious discharge plateau at the potential lower than 0.3 V. The van der Waals force between the graphite layers is relatively weak. Thus, during the charging and discharging process, the graphite layers will easily shift, peel off and expand the layer spacing due to the co-intercalation of Li^+ and solvent molecules. The main method to solve this problem is adding EC and other components to the electrolyte solvent to reduce the electrolyte during the first discharge process to form a SEI layer covering the surface of the graphite and protecting it from further electrolyte decomposition [23,24]. However, it results in a high irreversible capacity of graphite anode during the first charge-discharge process.

1.3.2 Conversion materials

The transition metal compounds, such as oxides, phosphides, nitrides and sulfides were

demonstrated as the anode materials for Li ion batteries with relatively high theoretical capacities ($\sim 500 \text{ mAh g}^{-1}$ - 1400 mAh g^{-1}).

The lithium insertion processes into these transition compounds are called conversion reactions. As shown in the reaction (1-5), during discharge process, Li^+ reacts with negative electrode material A_xB_y to produce Li_xB and A^0 ($\text{A} = \text{Fe, Co, Ni, Mn, Cu, Zn, Cr, etc.}$, $\text{B} = \text{O, P, N, S}$). The Li_xB and A^0 are reversibly converted into Li^+ and A_xB_y during the charge process [19].



The transition metal compound anode materials usually exhibit relatively low volume expansion during the charge-discharge processes. However, these materials usually have high lithium insertion potential, poor conductivity and reversibility. To solve these problems, researchers often use methods such as nanomaterial synthesis and carbon coating to improve their electrochemical performance [19,25-27].

1.3.3 Lithium alloys

1.3.3.1 Sn-, Sb-, Al- and Ge-based anodes

Sn, Sb, Al, Ge and some other materials (elements of 13, 14 and 15 column/groups of periodic table of elements) can be used as the anode materials for Li-ion batteries. These materials form an alloy with lithium during the discharge process. Not like the lithium metal anodes, these alloy anode materials do not generate lithium dendrites during lithium insertion. Comparing with graphite anodes, these alloy anode materials do not have the problem of solvent molecule co-intercalation, which makes the battery safer. At the same time, the alloy-type compound has higher theoretical lithium insertion amount. Thus, the alloy-type anode materials usually have higher theoretical specific capacities (e.g. Li_xSn 788 mA h g^{-1} , Li_xSb 660 mA h g^{-1} , Li_xAl 2235 mAh g^{-1} and Li_xGe 1623 mAh g^{-1}) [28,29]. However, due to the large amount of lithium insertion and extraction during charge-discharge processes, there is often a huge volume variation during the cycling, which causes the electrode material broken, pulverized and peeled off from the current collector. Then the capacity is rapidly attenuated. In addition, several of the alloy-type compounds are semiconductor materials, and the intrinsic conductivity of these materials is low, resulting in poor rate performance of the electrode [29]. To solve these problems, researchers tried to fabricate nanomaterials and composites to reduce cracks caused by volume changes [30-32], or carbon coated materials to buffer the volume changes and enhance the conductivity [33,34].

1.3.3.2 Si-based materials

Silicon, which also forms an alloy with lithium, is a promising anode material for next generation of high energy density lithium ion batteries. It has the highest theoretical specific capacity (4200 mAh g⁻¹), higher natural abundance and lower working potential [35]. However, silicon also exhibits some typical shortcomings of alloy anode materials. It presents the huge volume change of 300% during the charge and discharge processes, which makes the silicon electrode material severely pulverized and peels off from the electrode surface, resulting in rapid electrode capacity fading [28]. On the other hand, the intrinsic conductivity of silicon is only 6.7*10⁻⁴ S cm⁻¹, which seriously limits the rate performance of the silicon anode.

The charge-discharge processes of Si in lithium ion battery are shown as follows:

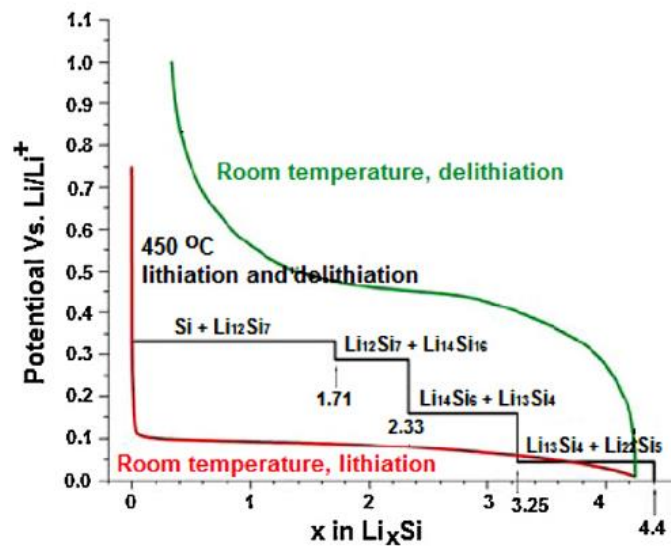
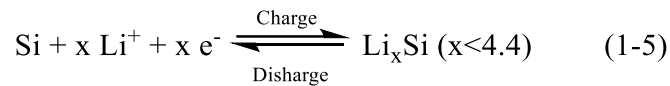


Fig. 1.3 Charge and discharge curves of silicon anode. Red line: discharge curve (room temperature); green line: charge curve (room temperature); black line: theoretical lithium insertion and removal curve (450 °C) [36].

As shown in Fig. 1.3, theoretically, silicon will undergo multiple phase transitions during the high-temperature lithium insertion process to form Li_xSi alloys with different lithium insertion numbers, as shown by the black line. However, at room temperature, the silicon anode exhibits the charge and discharge curves as the red and green lines. During the lithium insertion process, the crystalline silicon first changes to amorphous Li_xSi and then forms crystalline Li_{3.75}Si when x>3.25. During the delithiation process, crystalline Li_{3.75}Si changes to amorphous

Si. There is no $\text{Li}_{4.4}\text{Si}$ phase formed during charging and discharging at room temperature.

In recent years, in order to improve the electrochemical performance of silicon anode materials and promote their practical application, researchers made attempts in the preparation and modification of electrode materials, the development and modification of binders, and the optimization of electrolytes.

1.3.3.2.1 Nanostructured Si-based anode materials

Liu *et al.* found that when silicon nanoparticles are small enough, no cracks will occur during the lithium insertion process by *in situ* transmission electron microscopy (TEM). The critical size for the silicon particle which will not crack during lithiation is 150 nm, as shown in Fig. 1.4 [37]. Similarly, silicon nanowires and silicon nanorods also have critical dimensions for cracking during lithium insertion [38-40].

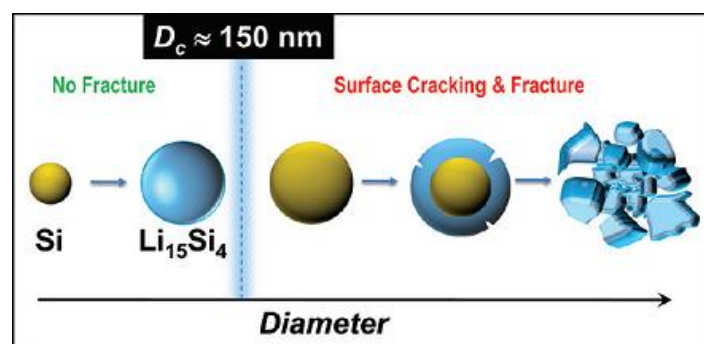


Fig. 1.4 Schematic illustration of the critical size of Si nanoparticles during lithiation [37].

Various of methods were used to fabricate different kinds of nano-sized silicon. Gauthier *et al.* made nanostructured Si (~10 nm) with micrometric agglomerates (~10 mm) by a low-cost high energy ball milling method. It provides four times higher tap density than normal Si nanoparticles and exhibits better cycle stability [41]. Vapor deposition and silica reduction methods are also widely used for preparing nano-silicon particles [42,43]. Aminu *et al.* let Si nanowires grown on a novel 3D interconnected network of binary-phase Cu-silicide nanofoam substrate. This Si nanowire electrode has an area-loading in excess of 1.0 mg cm^{-2} and exhibits a stable areal capacity of $\approx 2.0 \text{ mAh cm}^{-2}$ after 550 cycles [44]. Chemical etching and electrochemical deposition can also be used to fabricate silicon nanowires electrode [45,46]. The template method is very popular to prepare Si nanotubes, Si hollow spheres and Si hollow cubes [47-49]. The nanosized Si thin film electrodes are usually prepared by magnetron sputtering and chemical vapor deposition (CVD) methods [50-54]. Zhang *et al.* prepared a 3D

nanostructured multilayer Si/Al film electrode, in which Si and Al films were deposited alternatively onto a 3D nanostructured Cu current collector using magnetron sputtering method. The multilayer Si/Al film electrode shows high and stable reversible capacity at high current density of 4.2 A g^{-1} due to its good conductivity and electrode stability [55]

1.3.3.2.2 Si-based composite materials

The manufacture of Si-based composites is another good way to improve the electrochemical performance of Si-based anode. Usually the Si-based composite will reduce the volume expansion during lithium insertion, enhance the conductivity and improve the interface properties between the electrode and the electrolyte. The experimental conditions and the choose of experimental materials are more diverse during the synthesis of Si-based composites. Therefore, it attracts many research interests in these years.

The synthesis of Si/C composites receives the most attention among various fabrications of Si-based composites, due to the high conductivity and low volume effect during electrochemical processes of carbon materials. Carbon can effectively buffer the volume change of silicon and improve rate performance of Si/C composites electrode. Moreover, the synthesis of Si/C composites usually has simple steps and low cost, which is conducive to large-scale production and promotes the practical application.

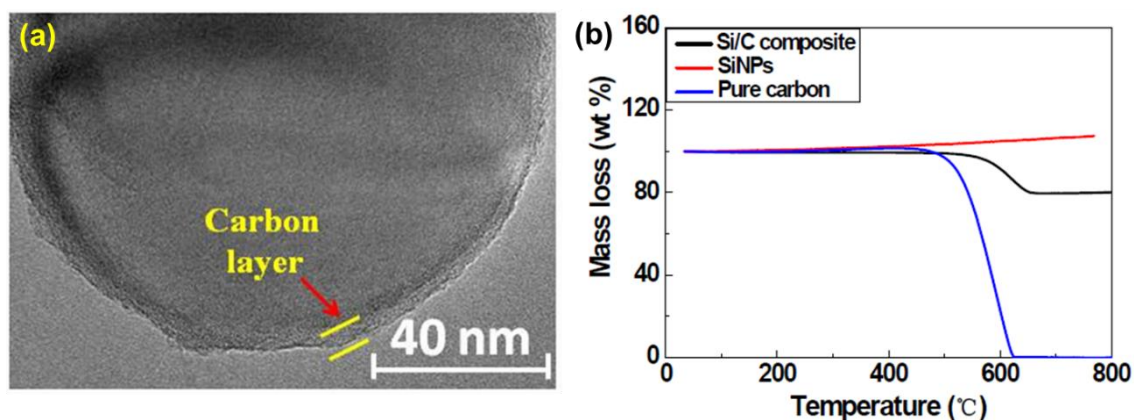


Fig. 1.5 (a) TEM image of Si/C composite; (b) thermogravimetric analysis (TGA) curves of SiNPs, Si/C composite and pure carbon in air condition from 30 to 800 °C at a heating rate of $10 \text{ }^\circ\text{C min}^{-1}$. [67].

There are various ways to prepare Si/C materials. The physical method, mechanical ball milling, is often utilized to mix silicon with different carbon materials (e.g. graphite, hard

carbon, carbon nanotube, graphene, etc.) to be the composites [56-60]. The high temperature pyrolysis and hydrothermal methods are common used with different carbon sources (e.g. resins, sugars, organic acids, etc) to coat a carbon layer on the Si surface [61-67]. The TEM image of the Si/C composite showing a thin carbon layer formed on Si surface and the thermogravimetric analysis (TGA) curves indicating the carbon weight ratio on this Si/C composite are shown in Fig. 1.5. The Si/C composites with yolk-shell structure can be obtained by template method [68-70]. Compared with the core-shell structure which the carbon material is directly coated on the silicon surface, the yolk-shell structure is more conducive to buffering the volume effect of silicon particles during the charge and discharge processes and improve the cycle performance.

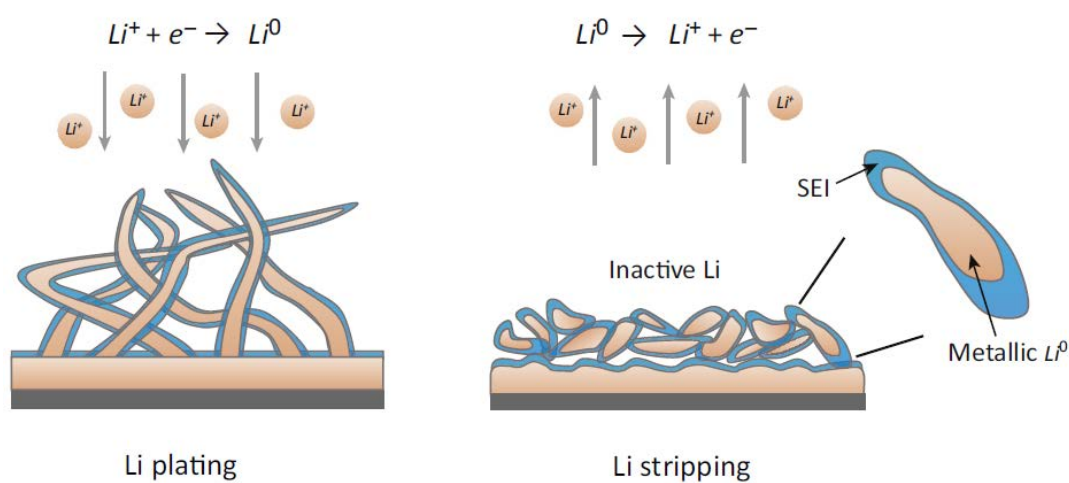
Some of the Si/C composites prepared by pyrolysis and electrospinning methods can be applied as the electrode directly without extra binder and current collector (carbon plays the role of conductive network and substrate at the same time) [71,72]. However, this kind of electrode can be easily destroyed due to the brittleness of carbon substrate caused by the insertion/extraction of lithium ion during charge and discharge process [73]. Therefore, in recent two years, several Si/C electrodes synthesized on the current collector without binder have been reported [74-76]. Shao et al. demonstrated that carbonized gelatin can form the conductive network for Si anode, play as conductive skeleton of the electrode and immobilize the Si particles on the current collector [75].

Silicon can be also compounded with the materials which are reactive with lithium at low potential, such as Ge and Sn. Because the Li insertion potentials for each material are different, these materials can buffer the volume change of each other during the charge and discharge processes. The conductivity of the composites may also be improved compared to pure Si [51,77-81]. The materials which are not reactive with lithium at low potential (e.g. Fe, Cu, Mn, etc.) can also be chosen to fabricate composites with Si. These inactive materials mainly play a role in buffering volume changes and enhancing conductivity [82-85].

1.3.4 Li metal anode

The earliest commercial rechargeable Li batteries appeared in the 1970s, employed Li metal as the anode [3]. However, metallic Li electrodes were quickly discarded due to the Li dendrite growth during electrodeposition. Li dendrites can cause short circuit of the cell. At the same time, the unlimited growing Li will be trapped by the SEI layer growing around it and result in “dead Li” and the decrease of coulombic efficiency (schematic shown in Fig. 1.6) [86]. Then, the most researchers turned to investigate the LIBs using graphite as anode without the

dendrite problem [87]. Now the latest LIBs are gradually approaching the theoretical limit. Thus, the Li metal anode has attracted the research interests again with the development of advanced electrolytes, separators, and other battery components.



Trends in Chemistry

Fig. 1.6 Schematic of electrochemical Li plating/stripping, dendrite formation, and inactive Li formation [86].

Tremendous efforts have been devoted to modify the interfacial property and thus extend the lifespan of Li metal anode [88-92]. Li *et al.* prepared an artificial Li_3PO_4 film on Li metal anode and characterize it by Atomic Force Microscopy (AFM). It exhibits a smooth surface and a Young's modulus of 10-11 GPa, which can sufficiently suppress the Li dendrite growth [93]. Liu *et al.* reported a Cu_3N + styrene butadiene rubber (SBR) artificial SEI, which can be prepared on Cu or Li substrate. This artificial SEI has both inorganic nanoparticles and polymeric binder. It exhibits high mechanical strength (0.81 GPa), good flexibility and high Li ion conductivity. Thus, it could successfully keep integrity during Li plating/stripping. The $Li|LiFePO_4$ battery with this artificial SEI film shows 1000 safe cycles with a coulombic efficiency of 99.5%. including electrolyte formulations [94]. Zhang *et al.* applied agarose as a protective layer on Cu substrate and then do electrochemical deposition on it to prepare Li metal anode. The electrode delivers a low overpotential of ~ 40 mV and exhibits no obvious increase after 250 cycles even at a high current density of 2 mA cm^{-2} [95]. The modification of electrolyte is also a very important way to improve the interfacial properties of Li metal anode. This part will be introduced later in section 1.5.3.

1.4 Binders

The main function of the binder is to fix the active material and the conductive agent on the current collector and inhibit their peeling off. On the Si anode, the huge volume expansion of electrode material during lithium insertion makes it easier to break conductive network on the electrode surface and results in the capacity loss. Therefore, it is particularly important to reduce the detachment of active materials through the mechanical strength of the binder in the silicon anode system.

The polyvinylidene fluoride (PVDF) binder, which is commonly used in commercial lithium-ion batteries, has low mechanical strength and weak interactions with Si surface, which is difficult to inhibit the huge volume changes on Si-based electrode [96]. Therefore, researchers need to develop new functional binders to replace PVDF and improve the cycle performance of silicon anode. Generally speaking, there are two ways to develop new binders. One is to apply existing artificial or natural polymers as binders for electrode. The other is the modifications of polymers, such as cross-linking, grafting and functional group substitution.

The binders for Si anode usually have polar functional groups such as hydroxyl and carboxyl groups, which can form hydrogen bonds with a small amount of SiO_x layer on the Si surface. The hydrogen bonds are much stronger than the van der Waals force between PVDF and Si. Thus, these binders can adhere more effectively on Si materials. On the other hand, these binders usually have higher mechanical strength than PVDF, which is more conducive to maintain the conductive network on the electrode surface from cracking and reducing the detachment of active materials. Polyacrylic acid (PAA) is an artificial polymer originally used as a water treatment agent. There are a large number of carboxyl groups on the molecular chain, which has strong interaction on the silicon surface. When PAA is used as the binder for Si anode, the electrode exhibits good electrochemical performance [96]. When PAA is mixed with alkalis, e.g. KOH, NaOH and LiOH, the electrochemical performance can be further improved [97]. Some other functional polymer materials, such as PEDOT:PSS, polyacrylonitrile, polyimide and polyaniline, are also introduced into the silicon anode binder system and brought better cycle and rate performance [98-103].

Natural polymers are also very popular to be the silicon anode binders. Mazouzi *et al.* reported sodium carboxymethyl cellulose (CMC), which is a derivative of cellulose, as the binder for Si anode. The hydroxyl and carboxyl functional groups in CMC can generate a large number of hydrogen bonds with the silicon surface, which is beneficial to the maintenance of the electrode surface structure [104]. Kovalenko *et al.* reported that sodium alginate (Na-alg),

a natural polysaccharide, can be used as a binder for silicon anodes. Its molecule contains a large number of hydroxyl and carboxyl groups, has high mechanical strength and is insoluble in electrolyte, which makes Na-alg effectively inhibiting the shedding of active materials from the electrode. Based on these advantages, the Si anode with Na-alg exhibits better cycle performance than the silicon negative electrode using PVDF or CMC binder (shown in Fig. 1.7) [105].

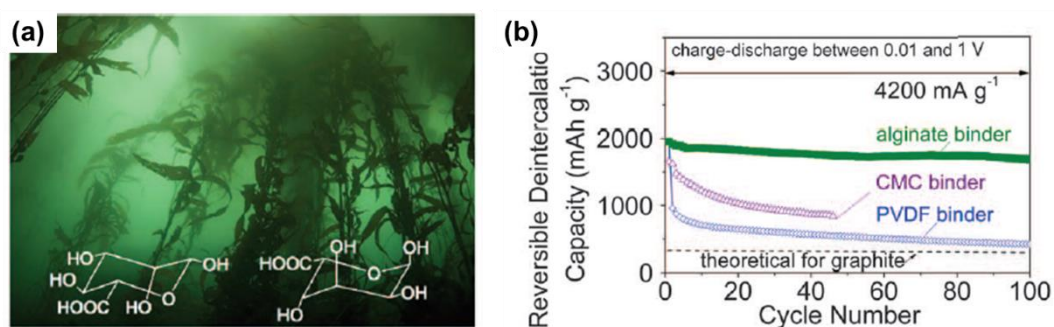


Fig. 1.7 (a) Alginate origin. Giant kelp forest (*Macrocystis pyrifera* algae) in the Pacific Ocean, photographed near the coast of California, USA. The insets show the chemical structure of mannuronic (left) and guluronic (right) acids. (b) Reversible Li-extraction capacity of nano-Si electrodes with alginate, CMC, and PVDF binders versus cycle number collected for the current density of 4200 mA g^{-1} for cells cycled in the potential window of 0.01 to 1 V versus Li/Li^+ (electrode density = 0.50 g cm^{-3} , weight ratio of Si:C = 3:1) [105]

In the following few years, researchers have successively developed a variety of natural polymers as silicon anode binders, such as

- β -cyclodextrin, which has a hyperbranched network structure and has a strong effect on silicon materials [106].
- gum arabic, which contains polysaccharide chains and glycoprotein chains in its molecule, and has high mechanical strength [107],
- xanthan gum, which has a large number of hydroxyl and carboxyl groups on the side chain, forming a "millipede" structure to tightly adhere the silicon surface [108],
- guar gum, which has high mechanical strength and can promote Li^+ transport to improve both cycle performance and rate performance [109]

and carboxymethyl chitosan, gellan gum, Karaya gum, Konjac Glucomannan, spider silk, etc. [110-114].

The modification of polymers is an important way to obtain new binders with different

advantages. Ryou *et al.* tried to link dopamine with Na-Alg and PAA as a side chain to enhance the adhesion of binder on Si anode [115]. Cao *et al.* synthesized catechol-functionalized chitosan cross-linked by glutaraldehyde as a multifunctional binder, which has high mechanical property, adhesion force and peel stress, for Si-based anode [116]. Liu *et al.* reported a simple method to crosslink Na-alg molecule chains by Ca^{2+} coordination. The crosslink structure enhances the mechanical property of binder for Si/C electrode significantly [67]. After that, many different cations (e.g. Ba^{2+} , Ni^{2+} , Al^{3+} , etc) were also applied to make the crosslink structures binders to further improve mechanical strength [117,118]. Zeng *et al.* assembled polyethylene oxide and polyethylenimine on poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) chains to obtain a conductive binder, which shows lithium-ion diffusivity and electron conductivity that are 14 and 90 times higher than CMC binder [119]. Several other methods are also employed to synthesis the functional binders with strong interaction with active materials, high mechanical properties to buffer the volume change of Si or good conductivity to improve the rate performance of the electrode [120-126].

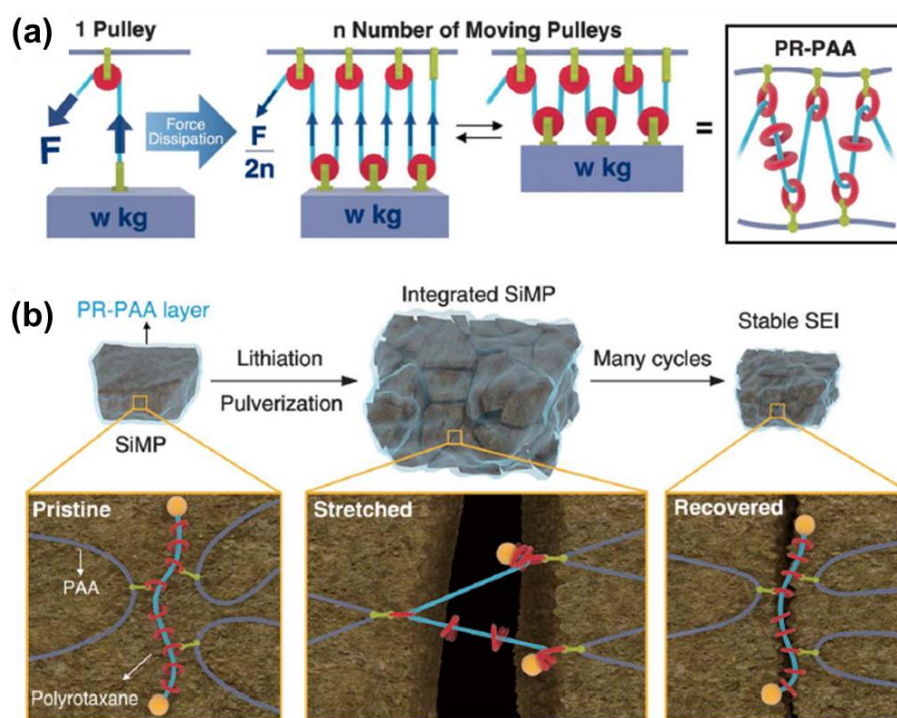


Fig. 1.8 Proposed stress dissipation mechanism of PR-PAA binder for SiMP anodes. (a) The pulley principle to lower the force in lifting an object. (b) Graphical representation of the operation of PR-PAA binder to dissipate the stress during repeated volume changes of SiMPs [129].

The binders mentioned above works well on nano-sized Si-based electrodes. However,

when micro-sized silicon is used as the electrode material, which undergoes not only volume change but also pulverization during the cycles and these binders cannot work properly. Bao *et al.* reported a self-healing polymer (SHP) as the binder for Si microparticles (SiMPs). It could repair the cracks and damages on SiMPs by the randomly branched hydrogen-bonding structure [127]. Several years later, they incorporate polyethylene glycol (PEG) into SHP to improve the Li ionic conductivity of binder and demonstrated a better cycle performance of the SiMPs electrode [128]. Choi *et al.* reported the polyrotaxane-PAA (PR-PAA) binder with high elasticity which can keep pulverized silicon particles coalesced without disintegration, enabling stable cycle life for Si microparticle anodes (schematic shown in Fig. 1.8) [129]. Luo *et al.* applied lignin-graft-NaPAA binder on micro-sized Si anode. It retains a capacity of 1914 mAh g⁻¹ after 100 cycles at 840 mA g⁻¹ [130]. Xu *et al.* synthesized a self-healing multiple network binder, PAA-poly(2-hydroxyethyl acrylate-co-dopamine methacrylate), and applied it on SiMPs electrode. The SiMPs electrode with this binder exhibits a capacity around 1800 mAh g⁻¹ at the rate of 5 A g⁻¹ and keeps a stable cycle life for 250 cycles [131].

Since Si is the electrode material which has the highest volume expansion during the lithiation, the binders which are successfully applied on Si anode can also buffer the volume change on other kinds of electrode materials. On the Sn anode and LiFePO₄ cathode the binders can buffer the volume changes and improve the cycle stability [132-136]. Moreover, some other functions of binders were proved when they were applied on Li-S battery, Li-rich cathode, etc. In Li-S batteries, binder can not only buffer the volume change of active material but also protect the sulfur molecules from the shuttle effect [137-141]. On Li-rich cathode material, binder can inhibit the dissolution of Mn cations into electrolyte and reduce the capacity fading [142-145]. In the case of 5 V Li-ion battery, the well-chosen binder can suppress the free radical chain reaction and protect the carbonate-based electrolyte from decomposition [146].

1.5 Electrolyte

The electrolyte plays an important role in the LIB system to transfer Li ion between cathode and anode. There are three kinds of electrolytes which can be used in LIBs: liquid electrolytes (lithium salt in aprotic solvents), polymer electrolytes (solid or gel systems) and ionic liquids (ILs, with lithium salts). Here we mainly introduce the liquid electrolytes with aprotic solvents.

Generally speaking, an ideal liquid electrolyte solvent should be able to dissolve lithium salts to sufficient concentration, have low viscosity to achieve fast Li ion transport, low melting point and high boiling point, good wettability of the electrodes and the separator, be inactive

and not corrosive to the other battery components [147]. For different practical electrodes, there might be some specific requirements. On the surface of anode materials, the insoluble solid electrolyte interface layer formed by electrolyte decomposition during the electrochemical processes is very important. The SEI layer for LIB has high electrical resistance and Li ion selectivity and permeability to keep Li ion transmission and at the same time to stop the dissolution, corrosion or some other side reactions when anode contacts with electrolyte directly. To protect the anode material, SEI layer should also be stable when suffering volume, temperature and potential changes. On the other hand, the consumption of electrolyte during the SEI layer formation should also be taken into consideration, since it was previously demonstrated that the SEI is founded continue to grow over repeated charge/discharge cycles [148].

1.5.1 Electrolyte for graphite anode

When the electrolyte is applied on commercial graphite anode, the co-intercalation of Li ion and solvent molecules into graphite, which will break the graphite layered structure should be avoided. Therefore, the carbonate solvent EC, which can reduce and form a stable SEI layer on graphite to stop the solvent co-intercalation, should be one of the ingredients in the electrolyte. Other solvent, such as DMC, DEC or ethyl methyl ether (EMC), can be mixed together to decrease the viscosity and melting point of the electrolyte [149]. Several additives (e.g. ethyltriacetoxysilane, 1,3-benzodioxole, vinylene carbonate, vinylene trithiocarbonate, ammonium perfluorocaprylate, dimethyl acetamide, etc.) can also be added into the electrolyte to form denser and more uniform SEI layer, to enhance the thermal stability of battery, to passivate the electrode's surface before electrolyte reduction, to decrease the resistance or to inhibit the influence of trace water in the electrolyte [150-154].

1.5.2 Electrolyte for Si anode

On Si anode, the SEI layer should be stable to keep electrode integrity when suffering huge volume changes and be thin obtain a better coulombic efficiency and better conductivity of electrode. The electrolyte additives are popular used to improve the stability of SEI layer. Chen *et al.* studied the influence of vinylene carbonate (VC) as an electrolyte additive on the silicon thin film electrode. The SEI layer formed with VC shows more smooth and uniform morphology. The impedance of VC-containing electrode is very stable during cycling while the impedance of VC-free electrode increasing, indicating the SEI layer is growing on VC-

containing electrode every cycle but not on VC-free electrode. Therefore, the cycle stability of silicon thin film electrodes has been significantly improved by VC additive [155]. Choi *et al.* applied fluoroethylene carbonate (FEC) as an electrolyte additive on silicon thin film electrode. The addition of FEC makes the SEI layer smoother, more stable and less porous, which significantly improves electrochemical performance of electrode [156]. FEC can also significantly improve the cycle performance of silicon nanowires and nano-silicon particles [157,158]. Profatilova *et al.* prove that the presence of FEC and VC additives can significantly improve the thermal stability of nano- Li_xSi anode. The additives form a robust “primary SEI” during the first cycle that is rich in polycarbonate species and stable at elevated temperatures. In addition, the thermal degradation of FEC and VC yields a highly resistive “secondary SEI” protecting the electrode from thermal runaway up to 200 °C (schematic shown in Fig. 1.9) [159].

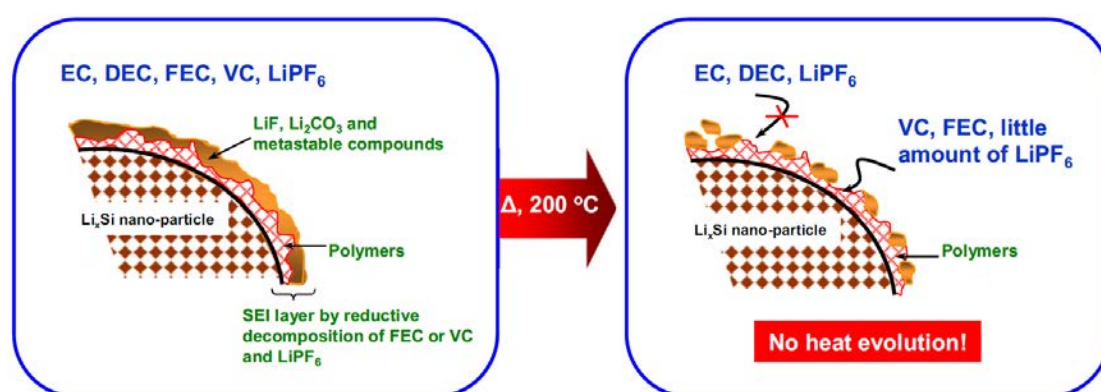


Fig. 1.9 A schematic diagram showing the thermal events in the Li_xSi -Ref system that occur while heating up to 200 °C. Upon thermal degradation, the FEC and VC additives in contact with Li_xSi provide the "secondary SEI" layer, which does not allow direct interaction between Li_xSi and the electrolyte [159].

Other electrolyte additives, such as succinic anhydride, lithium bis(oxalato)borate (LiBOB), tris(pentafluorophenyl) borane (TPFPB), lithium difluorooxalatoborate (LiDFOB) and so on, are also demonstrated beneficial to the SEI formation on Si-based anode and therefore improve the cycle performance of battery [160-165]. Many other solvents and salts are investigated on Si anode to improve the electrolyte stability at high voltage, high temperature or form a more stable SEI layer with different compositions, including different alkyl carbonates, 1,3-dioxolane (DOL), sulfone, LiClO_4 , lithium bis(trifluoromethanesulfonyl)imide (LiTFSI) and so on [166-171].

1.5.3 Electrolyte for Li metal anode

Electrolyte is very important for Li metal batteries to obtain a stable and uniform SEI layer. The solvent molecules are easily reduced to form the SEI layer on the Li surface due to the high reactivity of Li. Studies show that ethers are usually more stable against reduction than alkyl carbonate and the cyclic carbonates are more beneficial to form a uniform SEI layer than linear carbonate [172-176]. Therefore, DOL, 1,4-dioxane (DX), dimethoxyethane (DME), EC, and PC are often used as the solvent for Li metal batteries [176-178]. FEC and VC have similar molecular structure as EC. Thus, they could be applied on Li metal anode as additives to improve the uniformity and stability of SEI and obtain better coulombic efficiency [179-181]. Li salts are also very important for the formation of SEI layer and relatively influence the Li deposition on Li metal anode. Many Li salts, such as LiPF₆, LiTFSI, LiBOB, LiAsF₆, lithium bis(fluorosulfonyl) imide (LiFSI) and so on, have been reported applied in the electrolyte for Li metal anode [182-185]. Xiang *et al.* reported the reduction decomposition voltages for different Li salts, LiBOB (1.2 V) >> LiTFSI > LiPF₆, based on experimental and density functional theory (DFT) calculation results [186]. The combination of two types of Li salts has also been investigated [187-189]. Li *et al.* calculated (by DFT) and tested the effects of lithium imide (LiTFSI and LiFSI) and lithium orthoborate (LiBOB and LiDFOB) dual-salt electrolytes in carbonate solvents on the cycling stability of Li metal batteries. Both the experimental and calculation results show that the chemical and electrochemical stabilities rank of these dual-salt electrolytes is: LiTFSI-LiBOB > LiTFSI-LiDFOB > LiFSI-LiDFOB > LiFSI-LiBOB [190].

1.6 Interface characterization techniques

As introduced above, the SEI layer is a critical component role in the in the Li ion batteries and Li metal batteries. Therefore, it is very important to understand the formation mechanism and the composition of SEI layer. For this purpose, many *in situ* and *ex situ* interface characterizations techniques have been applied, including electrochemical impedance spectroscopy (EIS), differential capacity analysis (dQ/dV), linear sweep voltammetry (LSV), cyclic voltammetry (CV), electrochemical quartz crystal microbalance (EQCM), scanning electron microscope (SEM), TEM, AFM, X-ray absorption fine structure (XAFS), Fourier-transform infrared spectroscopy (FTIR), nuclear magnetic resonance (NMR), X-ray photoelectron spectroscopy (XPS), secondary ion mass spectrometry (SIMS), Raman spectroscopy, cryogenic electron microscopy (cryo-EM) and so on [37,40,191-203]. Here, we mainly introduce the XPS, FTIR and time-of-flight secondary ion mass spectrometry (ToF-

SIMS) techniques for anode interface characterizations.

1.6.1 X-ray photoelectron spectroscopy

XPS is a very popular surface analytical technique which can give the information of elements at different chemical states. Therefore, it can help us to know the surface chemical composition on the electrode. Chan *et al.* studied SEI formation on a Si nanowire anode in a LiPF₆/EC-DEC electrolyte by *ex situ* XPS. They found that when the anode discharged to 0.5 V, the SEI layer was composed of similar amounts of hydrocarbons, Li fluoride, Li ethers, Li alkyl carbonates LiPF₆ and PEO-type oligomers along with a small amount of Li_xPF_yO_z. When the anode was full discharged to 0.01 V, the SEI was found to be mainly composed of Li₂CO₃ and LiF. During the second cycle, the SEI composition remained the same [204]. Philippe *et al.* used soft X-rays (100-800 eV) and hard X-rays (2000-7000 eV) from two different synchrotron facilities to analysis the lithium insertion/extraction processes and SEI formation mechanism on Si/C/CMC composite electrode. At the very beginning of discharge (0.5 V vs Li⁺/Li), the lithiation of Si has not yet happened but a thin SEI layer has already formed. When further discharged to 0.1 V, the Li-Si alloy started to form and the thickness of the SEI increased. The Li₂O, Li_xSiO_y and Li-Si signals could be observed. After full discharged to 0.01 V, the amount of Li₂O and the thickness of the SEI layer has continue increased. After full charge (0.9 V vs Li⁺/Li), the thickness of the SEI layer has only slightly decreased and Li₂O has disappeared [198]. Jeschull *et al.* compared the nano Si electrode degradation with different binders (PAA and CMC) and different conductive additives (Ketjenblack and acetylene black) by mapping the differential capacity versus potential over all cycles and synchrotron-based XPS. They found that the SiO_x layer is better preserved on the electrode with low surface area acetylene black, because too strong adhesion of binder molecules to the conductive additive will make the Si surface less protected. Therefore, the relative surface areas of all components in the composite should be taken into account in the electrode fabrication process [194]. Miao *et al.* analyzed the Li metal anode surface cycled in LiFSI-LiTFSI/DOL-DME electrolyte by XPS. They found that the surface composition in LiTFSI electrolyte is more complicated than that in LiFSI-LiTFSI electrolyte. The FSI⁻ anion may competitively react with lithium to form a more flexible surface layer and result in more uniform current density distribution on the surface and eventually more uniform lithium deposit [205]. Zhang *et al.* used XPS to investigate the effect of FEC additive for Li deposition on Li metal anode. They found a Li-F rich SEI layer was formed with the addition of FEC in the electrolyte. LiF has low diffusing energy and high

surface energy for Li ions. Thus, it enhanced the surface diffusion of Li^+ during electrodeposition and directing a uniform and dendrite-free morphology [181].

1.6.2 Time-of-flight secondary ion mass spectrometry

ToF-SIMS is usually applied to investigate the elements/species distribution on the material surface and the bulk by chemical mapping and depth profiling. In LIBs, it is less common than XPS for the characterization of SEI layer. Ota *et al.* investigated the influence of VC additive for the SEI formation on the graphite anode using evolved gas analysis by ToF-SIMS. The presence of VC in the EC-based electrolyte decreased the evolved reductive gases, such as C_2H_4 , in EC-DMC solvent [206]. Shi *et al.* studied the Li ion transportation through the SEI on a Cu electrode by theoretical calculation, XPS, TEM and ToF-SIMS. A two-layer/two-mechanism model was put forward to explain the Li-ion diffusion in SEI layer. In outer porous organic part, Li^+ can diffuse faster, while in inner dense inorganic part (mainly crystalline Li_2CO_3) Li^+ diffused slowly via a repetitive knockoff with lattice Li-ion sites within the (100) surface of the Li_2CO_3 [207]. Our group analyzed the SEI layer formation processes on different kinds of anodes, including Cr_2O_3 , iron oxide, Si-based and Sn-based anodes, by ToF-SIMS depth profiling and mapping together with XPS [171,208-213]. Periyapperuma *et al.* studied the Li metal anode by XPS and ToF-SIMS. They found that a thin, LiF-riched SEI composition and a uniform Li morphology are beneficial to reach higher cycling efficiency at high rate [214]. Otto *et al.* systematically characterized various Li samples with XPS, ToF-SIMS and energy-dispersive X-ray spectroscopy (EDX). They found there is usually a nanometer-thick inorganic passivation layer on Li metal surface consisting of an outer LiOH + carbonate layer and an inner LiOH-rich region. The specific thickness and composition of the passivation layer depend on the treatment before use and the storage and transport conditions [215].

1.6.3 Fourier-transform infrared spectroscopy

FTIR is a technique used to obtain an infrared spectrum of absorption, reflection or emission of sample. It could show the small bonding energy difference between the rotational and vibrational states of different species. Therefore, *ex situ* and *in situ* FTIR is popular used on electrode surface and electrolyte analyzation [216-220]. Hou *et al.* investigated the influence of FEC on LiPF_6/EC electrolytes for Si anodes through FTIR, molecular dynamics (MD) simulation and first-principles calculations. FEC can significantly modify the solvation and reduction behavior of the electrolyte while being innocuous to transport properties. The Li^+

FEC is found to reduce prior to form the passive layer with LiF on the surface than EC and free FEC at an early onset (~ 0.3 V higher than EC) [221]. Pekarek *et al.* characterized the surface stability of Si anode when contacted with electrolyte before electrochemical treatment by FTIR and molecular dynamics/density functional perturbation theory (DFPT) calculation. They found that the electrolyte will be easier to react with the hydride-terminated Si and the silyl ether surface functionalities are more robust than silyl esters surface. The alkaline SiO₂ on Si surface is more chemically stable than the acidic SiO₂. The amorphous Li₂SiO₃ has the tendency to coordinate with carbonate solvent, while amorphous Li₄SiO₄ is comparably unreactive [222]. Koo *et al.* studied the lithiation mechanism of different amorphous methylated Si thin film electrodes by Operando attenuated total reflection FTIR (ATR-FTIR) spectroscopy. At low methyl concentration ($< 5\%$), the lithium concentration in the invading Li-rich phase decrease when the methyl concentration increase. This effect is ascribed to the softening of the material due to a methyl-induced lowering of its reticulation degree and cohesion. At high methyl concentration ($> 5\%$), the lithium concentration in the invading Li-rich phase increase when the methyl concentration increase. This effect is ascribed to the presence of nanovoids with high methyl content [223]. Liu *et al.* employed *in situ* FTIR to demonstrate that the organic supramolecular protective layer using in this work inhibits the generation of Li dendrite and thus prevent the electrolyte degradation [224].

As introduced above, XPS, ToF-SIMS and FTIR are powerful analytical methods to provide the surface information of the electrodes. On Si-based anode and Li metal anode, they are demonstrated to investigate the formation of SEI layer, the lithiation mechanism, Li diffusion model in the SEI layer and so on. Therefore, these methods were chosen as the main techniques to analyze the variation of SEI layer at different states during the electrochemical treatment in this work.

1.7 Objectives and primary content of thesis

As introduced in the previous sections, the formation of SEI layer can be influenced by many factors, such as the electrode, the electrolyte and its additives and the surface electrode pretreatment with an artificial layer. Therefore, **as the first principal objective, the influence of different electrolytes on the formation of SEI layer on Si-based and Li metal negative electrodes was established.** However, the composite electrode materials usually have a complex chemical composition, which may result in difficulties in data analysis and in species attribution, thus the 500 nm-Si thin film and Li foil were chosen as the model electrodes, in

order to simplify the analysis by surface sensitive techniques.

On Si anode, the SEI layer formed in three LiPF₆ based electrolytes with three different carbonate solvents were investigated. The solvents for these electrolytes have different molecular structures. The linear carbonate DMC, cyclic carbonate PC and the mixture of cyclic and linear carbonate EC-DMC were used as the solvents, respectively. Therefore, the surface analysis of the electrodes cycled in these three kinds of electrolyte is necessary to understand the influence of linear and cyclic carbonate molecules on the SEI formation and surface modifications of Si thin film electrode. The main surface analytical methods using in this part are XPS, ToF-SIMS and *in situ* FTIRS.

On Li metal anode, it was founded electrochemical performance significantly improved with the addition of LiNO₃ and EC in tetra-ethylene glycol dimethyl ether (TEGDME) solvent with the collaboration of the group in Xiamen University. Therefore, the influences of LiNO₃ and EC during the formation of SEI layer on Li metal anode were investigated. The XPS surface characterization and in-depth profiling were used to build the model of SEI layer.

On the other hand, the binders for Si anode are founded have strong hydrogen bonding with the Si oxide layer on the Si surface by different functional groups (e.g. -OH, -COOH and -NH₂). In some cases, the binder plays similar role as the artificial SEI or the additive on the Si electrode surface. Thus, **the second principal objective of this thesis is to know if the different functional groups on the binders can influence the formation of SEI layer.** The Si nanoparticle (SiNP) electrodes fabricated with different binders (polyvinylidene difluoride, guar gum, xanthan gum, Al-alginate, Ba-alginate and gum arabic) and acetylene black (AB) were used to investigate this problem. Moreover, to precise roles of these different components during the SEI formation, a binder-free Si@C-network anode was designed to analyze the SEI formation on it for comparison with the Si thin film electrode and the SiNPs-binder-AB electrode. Understanding the formation processes of SEI is necessary to improve battery performance and develop related models and theories.

The thesis contains 6 chapters, the main results are described in Chapter 3, 4, 5, and 6. In Chapter 3, the influences of different electrolytes (1M LiPF₆/EC-DMC, 1M LiPF₆/DMC and 1M LiPF₆/PC) to the SEI variations on Si thin film electrodes were analyzed and discussed by XPS, ToF-SIMS and *in situ* FTIRS. Then the influences of different binders to the SEI formations on Si nanoparticle electrodes were investigated in Chapter 4 and the SEI formation processes on binder-free Si@C-network electrode were studied in Chapter 5. In Chapter 6, in a frame of a collaboration with the group in Xiamen University we were working on development

of the electrolyte for Li metal anode by performing in-depth characterization of the properties of SEI layer on Li surface.

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Chapter 2

Instruments and experimental methods

2.1. X-ray photoelectron spectroscopy (XPS)

XPS is a physical method based on the photoelectric effect for surface chemical characterizations. It was developed in 1960s by K. Siegbahn group. This method is also known as Electro Spectroscopy for Chemical Analysis (ESCA) due to its superiority to determine the elemental composition and chemical state of compounds. It has a wide detective range of nearly all the elements from the core to the valence levels in principle, except for H and He [1].

In the XPS analysis chamber under ultra-high vacuum (UHV), when an X-ray beam of energy $h\nu$ hits the sample surface, the photoelectrons of all elements (except for H and He) will be consequently emitted. The kinetic energy of photoelectron, E_k , expressed in eV, could be determined by the electron energy analyzer on the XPS instrument. Then the binding energy of the electron in a particular level, E_b , can be calculated by the equation:

$$E_k = h\nu - E_b \quad (2-1)$$

If the incident photon is sufficiently energetic, many different levels of electrons will be excited to be a spectrum displaying as a distribution of photoelectrons with kinetic energy or binding energy [2]. The area of peaks on the spectrum depend on the quantity of the corresponding element and also the sensitivity factors. The shape and peak positions on the spectrum depend on the chemical state of the elements. The analysis depth of XPS is usually less than 10 nm with no destruction on the sample. When using the destructive ion beam to etch the sample, XPS could detect the sample composition several hundred nanometers below the surface. It should be noticed that the sputtering may change the oxide states of elements and induce surface reactions.

In this work, the XPS experiments were carried out on a VG ESCALAB 250 spectrometer with a UHV preparation chamber directly connected to a glove box (shown in Fig. 2.1). An Al Ka monochromatized radiation ($h\nu = 1486.6$ eV) was employed as X-ray source. The operating pressure of analysis chamber was maintained $\sim 10^{-9}$ mbar. Spectra were taken at 90° photoelectron take-off angle. A pass energy of 100 eV and 20 eV was used to record a survey spectrum and the high resolution spectra (e.g. Si 2p, C 1s, O 1s, F 1s), respectively. The data processing (peak fitting and decomposition) were performed with CASA software, using a

Shirley-type background and Gaussian/Lorentzian peak shapes with a fixed ratio of 70/30. The binding energies were corrected by setting the lower energy component of the C 1s peak at 285.0 eV (corresponding to C-C bonding).

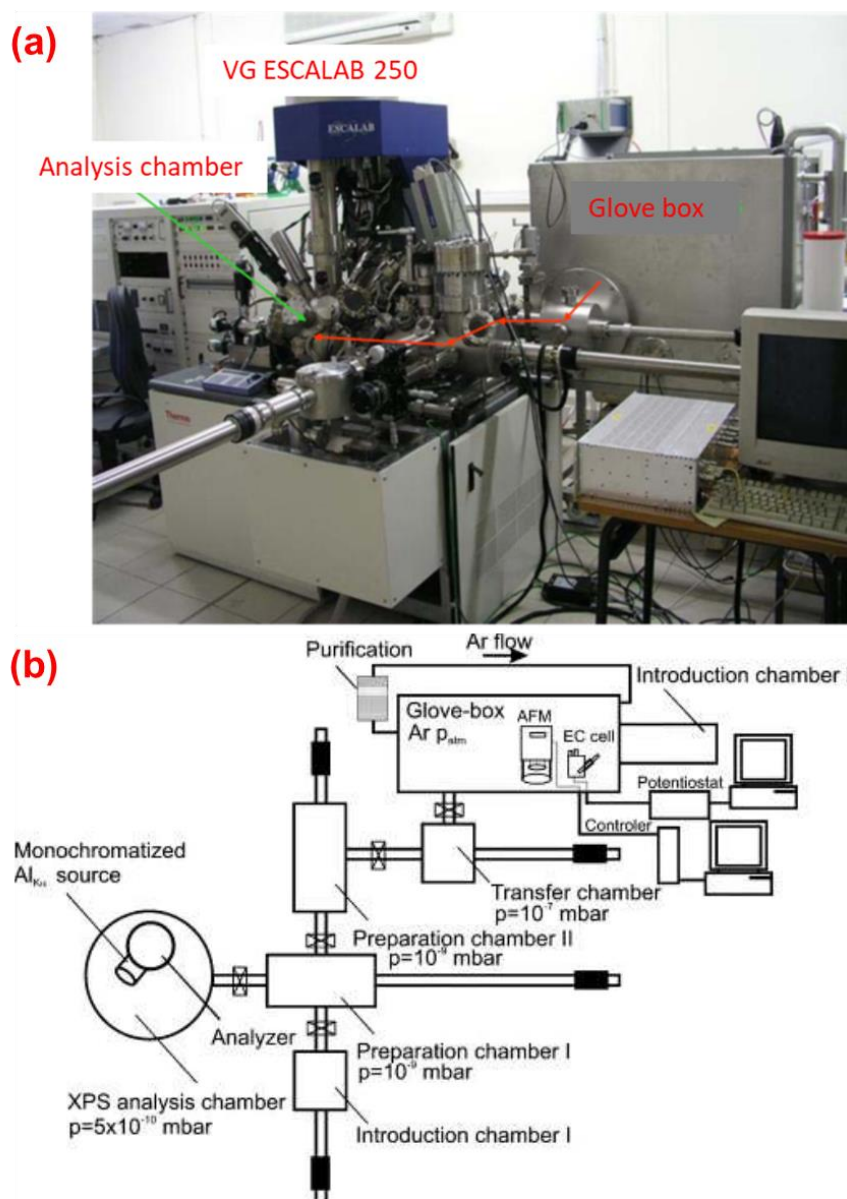


Fig. 2.1 (a) XPS (ESCALAB 250) with direct connection to the glove box and the analysis chamber. (b) Schematic diagram of the set up [3].

2.2 Time-of-flight secondary ion mass spectrometry (ToF-SIMS)

ToF-SIMS is a surface analysis technique which can analyze the surface composition by measuring the secondary ions by a time of flight mass spectrometer. In ToF-SIMS, a pulsed primary ion beam is used to bombard the surface. Part of the ion beam energy makes the atoms and molecular fragments come off the surface to generate secondary species. A small

percentage of these secondary species are either positive or negative secondary ions, while most of them are neutral. The resulting secondary ions are accelerated into a mass spectrometer, where their masses are analyzed by measuring their time-of-flight from the sample surface to the detector [4,5]. The mass of ion (m) can be calculated by following equations:

$$E_k = 1/2mv^2, v=d/t \rightarrow m=2E_k t^2/d^2 \quad (2-2)$$

in which E_k is the kinetic energy of the secondary ion, v is the speed of the secondary ion during the flight, d is the distance of the secondary ion flight and t is the time of the secondary ion flight. It could investigate the spatial distribution of different elements/species on the surface and the bulk by chemical mapping and depth profiling.

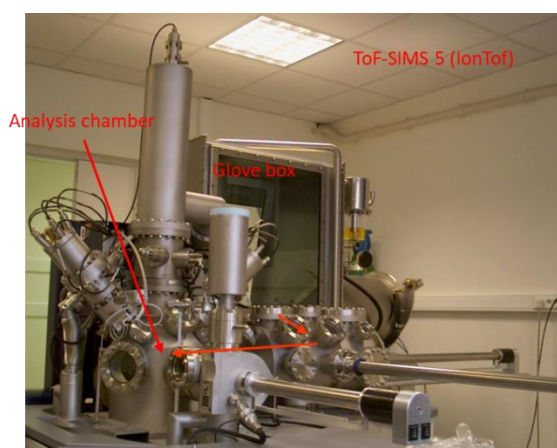


Fig. 2.2 ToF-SIMS 5 spectrometer (IONTOF) with direct connection to the glove box and the analysis chamber

In this work, the samples for ToF-SIMS measurements were introduced into the instrument through the glove box directly connected with the ToF-SIMS 5 spectrometer (IONTOF GmbH, Munster, Germany, shown in Fig. 2.2). ToF-SIMS ion depth profiles were carried out at an operating pressure of 10^{-9} mbar. The 25 keV Bi^+ beam ($100 \times 100 \mu\text{m}^2$) was used for analysis, delivering the target current of 1.2 pA. The 2 keV Cs^+ beam ($300 \times 300 \mu\text{m}^2$ or $500 \times 500 \mu\text{m}^2$) was employed for sputtering, delivering the target current of 90 nA. Data acquisition and post-processing analysis were performed with Ion-Spec software.

2.3 Fourier transform infrared spectroscopy (FTIRS)

FTIRS is a technique used to obtain an infrared spectrum of absorption, reflection or emission of sample. It could show the small bonding energy difference between the rotational and vibrational states of different species. Therefore, FTIRS has the advantages to provide

information at molecular level.

In Chapter 3, the electrochemical *in situ* microscope FTIRS (*in situ* MFTIRS) is used to investigate the variation of the interfacial layer on the electrode with the potential change. It was carried out on Thermo Nicolet Nexus iN10 FTIR spectrometer equipped with a microscope and a liquid-N₂ cooled HgCdTe detector. 400 interferograms was collected and coadded at a spectral resolution of 4 cm⁻¹ to obtain every single beam spectrum. A *in situ* microscope IR cell is employed for the measurements as shown in Fig. 2.3. The cell was dried, assembled with electrode and electrolyte in the glove box before FTIR measurements. The counter and reference electrodes are both Li foils. A KBr disk was used as the IR window. Between the electrode and the window, there is only a thin layer of electrolyte. Therefore, the strong IR absorption of electrolyte can be avoided. The resulting spectrum was defined according to the equation:

$$\Delta R/R = (R(E_S) - R(E_R)) / E_R \quad (2-3)$$

where $R(E_S)$ represents the single beam spectrum collected at potential E_S and $R(E_R)$ represents the single beam spectrum recorded at reference potential E_R [6]. In chapter 5, the FTIRS is used to analyze the powder materials (pelletized with KBr) by a transition mode over the range of 3950 to 750 cm⁻¹.

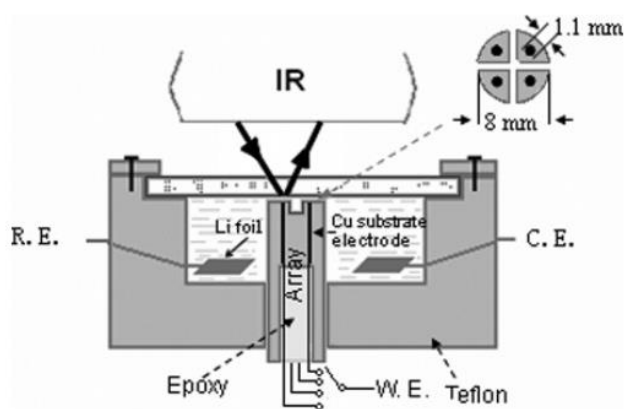


Fig. 2.3 Schematic diagram of *in situ* three-electrode microscope FTIRS cell.

2.4 Raman spectroscopy

Raman spectroscopy is a spectroscopic technique mainly used to determine vibrational modes of molecules together with the information of rotational and other low-frequency modes of systems. It relies on inelastic scattering of photons. Usually a monochromatic light from near

infrared to near ultraviolet range is used for the measurement. The laser light interacts with the molecular vibrations, phonons or other excitations of the system, resulting in an increase or decrease of the energy of the laser photons, and the vibrational modes can be known from the change of the energy. This is similar to the basic principle of FTIRS, but the information obtained by these two methods are usually complementary [7].

In chapter 5, the Raman spectroscopy (XploRA, HORIBA) is used to characterize the molecular structure change with the mixture and carbonization of materials.

2.5 Scanning electron microscopy (SEM)

SEM is an electron microscope that produces an image of the sample surface by scanning the surface of the sample with a focused electron beam. Electrons interact with atoms in the sample to generate various signals that contain information about the surface mapping topography and composition of the sample. The electron beam is usually scanned in a raster scan pattern, and the position of the beam is combined with the detected signal to produce an image. Some SEMs can obtain the images with the resolution better than 1 nm. The observation of samples can be achieved under high vacuum, low vacuum, wet conditions (by environmental scanning electron microscope) and at a wide range of cryogenic or elevated temperatures with specialized instruments [8].

In this work, the morphological characterizations of Si anode in Chapter 3-5 were performed by SEM (Zeiss Ultra55 microscope with high-resolution field emission gun, Schottky SEM-FEG). The morphological characterizations of Li metal anode in Chapter 6 were performed by Field emission scanning electron microscope (FESEM, Hitachi S-4800).

2.6 Atomic force microscope (AFM)

Atomic Force Microscope (AFM), also known as Scanning Force Microscope (SFM) is a nano-scale high-resolution scanning probe microscope, which is 1000 times better than the optical diffraction limit. The predecessor of the AFM was the scanning tunneling microscope (STM), which was designed by Calvin Kuit, Gerd Binnig and Gerber of the IBM Zurich Research Laboratory in 1986.

AFM is a very important tool for manipulating materials at the nanometer scale: the surface topography and other material properties such as mechanical, electric, dielectric, optical and thermal properties of the surface. Information is collected by the micro cantilever and the thin probe on the cantilever. The current bias of the sample can be measured with the conductive

cantilever and the conductive AFM accessory. Thus, the signals from the probe on the cantilever can be amplified to achieve the atomic resolution [9].

In Chapter 6, the AFM (SPM 5500, Keysight Technologies in an Ar-filled glove box) was used to explore the SEI structure and physical properties according to the typical force curves. The Young's modulus, E , is obtained by fitting the retracting curve using the equation below:

$$F = \frac{3E \tan \theta}{4(1-\nu^2)} \delta^2 \quad (2-4)$$

In which, F is the force response (nN), δ is indentation depth (nm), the half open angles (θ) for pyramid tip is 20° , ν is Poisson's ratio, which is taken to be $\nu=0.5$.

2.7 Thermogravimetric analysis (TGA)

Thermogravimetric analysis is a method of changing the physical and chemical properties of materials as function of temperature or time. TGA can provide information about physical phenomena, such as evaporation, sublimation, adsorption and desorption. Similarly, TGA can also provide information about chemical phenomena, including chemical adsorption, desolvation (especially dehydration), decomposition and solid-gas phase reactions (such as oxidation or reduction) [10].

In Chapter 5, TGA is used to investigate the degrees of carbonization of the Si@C-network material. The TGA were performed on a TA Q600 with a heating rate of $10 \text{ }^\circ\text{C min}^{-1}$ from $25 \text{ }^\circ\text{C}$ to $800 \text{ }^\circ\text{C}$.

2.8 Electrochemical measurements

2.8.1 Cyclic voltammetry (CV)

Cyclic voltammetry (CV) is a type of potentiodynamic electrochemical measurement. In a CV measurement the potential of working electrode is changed with a fixed rate. When it reaches the set potential, the potential ramp is inverted back to the starting potential at the same rate to complete a cycle. The cycle can be repeated many times during the measurement. The current at the working electrode is plotted versus the applied voltage to obtain the CV profile. The cathodic current usually represents the reduction reactions during the scan from high potential to low potential, while the anodic current usually represents the oxidation reactions during the scan from low potential to high potential. Therefore, the CV method can help us to determine at which potential the oxidation/reduction reaction will occur [11].

In Chapter 3 and 4, the CV is performed at room temperature at the rate of 0.2 mV s^{-1} using a VMP3 Biologic multi-channel potentiostat/galvanostat with Swagelok cell. There are also other CV tests performed in chapter 3 at the rate of 0.05 mV s^{-1} using CHI660E electrochemical working station (Chenhua, China) with *in situ* MFTIRS cell.

2.8.2 Linear sweep voltammetry (LSV)

LSV is a voltammetric method where the current at a working electrode is measured while the working potential is swept linearly in time. Oxidation or reduction is reflected as the current signal at the potential where the reaction happens [12].

In Chapter 6, LSV is used to investigate the stability of electrolyte with the increase of potential in Li/Al cells with the CHI660E electrochemical workstation (Chenhua, Shanghai). The LSV curves of Li/Al cells were scan at a voltage range of 3-6 V with a fixed scan rate of 5 mV s^{-1} .

2.8.3 Galvanostatic charge-discharge

Galvanostatic techniques generally apply a constant current to the cell between working electrode and counter electrode and obtain the potential response. The plateaus on the charge-discharge profile can be used to analyze the electrochemical processes happened at specific potential [13]. The specific capacity of charge/discharge process can be calculated with the galvanostatic charge-discharge profile by the equation:

$$C = I * t / m \quad (2-5)$$

in which I is the constant current, t is the time of charge or discharge and m is the mass of active material on the electrode. For anode material, the coulombic efficiency can be calculated by the ratio of charge capacity/discharge capacity. The capacity retention after numbers of cycles and the coulombic efficiency can be used to evaluate the battery's expected cycle life.

In chapter 4 and 5, the galvanostatic charge-discharge tests were performed at room temperature using a VMP3 Biologic multi-channel potentiostat/galvanostat with Swagelok cell. In chapter 3 and 6, the galvanostatic charge-discharge tests were performed at 30°C using LAND battery system (Wuhan, China).

2.8.4 Electrochemical impedance spectroscopy (EIS)

EIS is a non-destructive technique used to establish the electrical response of chemical systems with highly sensitive. EIS systems characterize the time response of chemical systems

using low amplitude alternating current (AC) voltages at any constant direct current (DC) range over a range of frequencies. The impedance of the system can be calculated by the equations:

$$E_t = E_0 \sin(\omega t); I_t = I_0 \sin(\omega t + \phi); Z = E_t / I_t; \exp(j\phi) = \cos(\phi) + j \sin(\phi); Z_0 = E_0 / I_0$$
$$\rightarrow Z(\omega) = Z_0 (\cos\phi + j \sin\phi) \quad (2-6)$$

in which E_t is the potential at time t , E_0 is the amplitude of the signal, ω is the radial frequency. In a linear system, I_t is the response signal, ϕ is the phase shift, I_0 is the amplitude of response signal [14].

In Chapter 6, EIS is applied to analyze the impedance of the surface film formed after electrochemical treatment on the Li metal anode with the VersaSTATV3 potentiostat. A Li/Li cell is used in the EIS test. The range of frequency was from 105 Hz to 1 Hz, and an AC perturbation signal of 5 mV was adopted.

2.9 Magnetron sputtering

Magnetron sputtering is a deposition technology making the atoms liberated from the material to be deposited which is also called ‘target’, and deposit on the substrate to form a thin film. First, the sputtering gas with the plasma is flowed in to a high vacuum chamber, which usually makes the pressure regulated to millitorr range. Then, a high voltage is applied between the sputtering gas and the target to make the plasma ionized and hit the surface of the target with high energy. The surface of the target is eroded by high-energy ions and the liberated atoms pass through the vacuum environment and deposit onto the substrate [15].

In Chapter 3, the JS3X-100B magnetron sputtering system was adopted to deposit a thin layer of Si on the 20 μm thick Cu substrate. The thickness of Si layer was 500 nm. Before deposition, Cu substrate was washed with deionized water and acetone (Sinopharm, Chemical Reagent Co., Ltd., China).

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Chapter 3

Influence of carbonate solvents on SEI composition over Si electrode monitored by *in situ* and *ex situ* spectroscopies

3.1 Introduction

Silicon is one of the most promising candidates for the next generation of negative electrodes for Li-ion batteries due to its remarkably high specific capacity (reaching 3579 mAh g⁻¹ at room temperature which corresponds to the formation of Li_{3.75}Si alloy), high safety and low cost [1-5]. The Si-based electrode materials were applied for the first time in Li-ion batteries in the 70's of last century [6], and high number of research focused on development of Si-based electrode materials has been published since the last 20 years [7-9]. However, the commercial application of Si is still very limited due to several drawbacks such as a huge volume expansion of Si (around 280% upon lithiation) resulting from the high ratio of Li in Li-Si alloy [10-13]. The volume expansion causes material pulverization [14], electrical contact loss and poor cycle performance [15-17]. Moreover, the volume expansion/contraction during each cycle of lithiation/delithiation process also damages the solid electrolyte interphase (SEI) layer formed on the surface of Si electrode [18]. Thus, the SEI layer has to reconstruct on the uneven electrode surface and consumes an extra amount of lithium and electrolyte components during every cycle, which leads to irreversible capacity [3,19]. The irreversible capacity observed during the first lithiation can be as high as 30 % [16]. The composition of the SEI depends on the electrode material [20], the nature of electrolyte (salt, solvent, additive) [21,22] and the conditions of lithiation/delithiation [15]. The SEI is formed by the electrochemical reduction of electrolyte at low potentials (close to 0.5 V) [15]. The properties of the SEI can significantly influence the reversible capacity (columbic efficiency and energy efficiency) and battery cycle life [20,23]. Therefore, understanding the SEI formation mechanism and interfacial properties are considered as one of the key parameters for Li-ion battery design. The formation and composition of SEI were widely studied on the graphite electrode materials but much less on Si-based electrode materials. For commercial graphite anode, ethylene carbonate (EC) is an indispensable electrolyte co-solvent because it plays a key role in formation of a passive layer on the graphite surface to protect the graphite from Li-solvent co-intercalation [24]. The carbonate solvents used alone (e.g. DMC, PC and diethyl carbonate (DEC)) cannot be applied as electrolyte for graphite anode, because they could not form an efficient, protective passive layer leading to co-intercalations of solvated molecules into the graphene layers,

graphite exfoliation and continuous decomposition of electrolyte [24,25]. However, they could be used as the solvent alone for Si anode, because Si does not have a layered structure. The electrolyte for Si anode is required to form the SEI layer that has better mechanical properties to adapt the volume changes and to have a lower thickness allowing a good electrode conductivity [23]. Therefore, different kinds of electrolytes were employed on the Si-based anodes. Ohara *et al.* applied two different electrolytes 1 M LiClO₄/PC and 1 M LiClO₄/EC-DMC (1:1) on Si film electrodes. The electrodes in both electrolytes exhibit long stable cycle life [26]. Schroder *et al.* applied the 1 M LiPF₆/EC DEC (1:1) electrolyte on Si wafer electrodes and tested the cells by linear sweep voltammetry (LSV), cyclic voltammetry (CV) and chronoamperometry (CA) methods. X-ray photoelectron spectroscopy (XPS) results showed that the ratio of different species in the SEI layers became quite different after these electrochemical treatments [27]. Our research group employed previously 1 M LiClO₄/PC and 1 M LiPF₆/EC-DMC electrolytes on a-Si:H and Si nanowire electrodes and analyzed the SEI layers by XPS and time-of-flight secondary ion mass spectrometry (ToF-SIMS) [28]. These studies allowed to conclude that the SEI layer formed in the PC-based electrolytes was thicker and richer in alkyl carbonate species, than that formed in EC:DMC-based electrolytes, which was mainly composed of salt decomposition products (LiCl or LiF).

In order to improve the Si-based electrode performances and the SEI properties on these electrodes, the electrolyte additives were also widely investigated for Si-based electrode materials such as vinylene carbonate (VC) [29-35] and fluoroethylene carbonate (FEC) [36-46]. These additives have some advantages as an easy decomposition at potentials higher than the decomposition potential of the main electrolyte leading to formation of the SEI layer. However, the addition of the VC leads to higher cell impedance due to formation of the thicker SEI layer [47]. The FEC in electrolyte results in gas evolution at high temperatures and fast FEC consumption and finally a cell failure [38]. Therefore, the understanding of the reaction mechanisms of each single electrolyte component and the formulation of new electrolytes are necessary to optimize the performance of Si electrode materials and their application in Li-ion based batteries.

The efficient approach in the chemical and structural characterization of the SEI layer is also very important and not straightforward. For example, a lot of information about the organic species on the SEI layer could be obtained by FTIRS method. However, it is not very sensitive to the inorganic parts. Thus, FTIR is a useful method for investigating the electrode surface reactions in many nonaqueous electrolyte solutions [48,49]. *In situ* FTIRS was already applied for SEI studies on Si electrode [45,50-53]. Another powerful technique in characterization of

the surface chemistry of electrode materials and most particularly the chemical composition of SEI layer is XPS [19,28,49,54-58]. However, XPS has also different limitations: it is an ultra-vacuum *ex situ* technique, i.e. the sample needs to be rinsed and dried before analysis, which can lead to some surface modifications. Moreover, some of the peaks corresponding to different species can be overlapped (e.g. the Si-O or Si-F bonds in the region of Si 2p core level like demonstrated hereafter). ToF-SIMS, a surface sensitive analytical method, can be used to analyze the both surface and bulk electrode modifications (by means of ion depth profiles) [28,37,59,60]. However, ToF-SIMS as the vacuum technique has similar limitations as XPS. Therefore, the combination of different techniques is necessary to characterize electrode materials and SEI layer.

In this work, the systematic studies of surface characterization of Si thin film electrode in three electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC) were performed in order to better understand the influence of solvent on the SEI layer composition. Application of thin film electrode allowed to avoid interference from other electrode components such as binder of carbon and easier determine the different surface reaction mechanisms. The analyses of the Si thin film were performed at different lithiation and delithiation potentials and after several cycles (5 cycles) by XPS, *in situ* microscope FTIR spectroscopy and ToF-SIMS. The morphology of the Si thin film electrode was also examined by scanning electron microscopy (SEM). The capacity and columbic efficiency induced by cycling of Si thin film electrode were also tested as a function of electrolyte composition.

3.2 Experimental part

3.2.1 Sample preparation

To prepare the Si electrode, JS3X-100B magnetron sputtering system was adopted to deposit a 500 nm thick Si layer on the Cu foil (20 μm thick). Before deposition, Cu substrate was washed with deionized water and acetone (Sinopharm, Chemical Reagent Co., Ltd., China). Then, the morphological characterizations of Si anode were performed by SEM (Zeiss Ultra55 microscope with high-resolution field emission gun, Schottky SEM-FEG). The crystal structure of the Si layer was checked by means of X-ray diffraction (XRD, PANalytical X'pert PRO, Philip, Cu Kα radiation).

3.2.2 Electrochemical tests

Three types of electrolytes were used in this study to illustrate the influence of different

organic electrolytes on the formation and stability of the SEI layer: 1 M LiPF₆ in EC- DMC (1:1), 1 M LiPF₆ in DMC and 1 M LiPF₆ in PC. The electrolytes were purchased from Sigma Aldrich (battery grade) without further treatment.

The electrochemical measurements were performed in the Swagelok cell with Si thin film electrode as the working electrode and lithium foil (99.9% purity, Alfa Aesar) as counter electrode was used for the sample preparation. The CV measurements were performed at scan rate of 0.2 mV s⁻¹ using a VMP3 Biologic multi-channel potentiostat/galvanostat. The lithiation or delithiation was stopped at different potentials during the CV tests (as detailed in results and discussion) and then these potentials were fixed for more than 10 hours in order to form a stable surface layer suitable for XPS and ToF-SIMS analyses. After the cells disassembling in the Ar-filled glove box, the cycled Si electrodes were rinsed by DMC, dried with Ar-flow and transferred directly to the XPS or ToF-SIMS analysis chamber under anaerobic and anhydrous conditions.

The *in situ* microscope FTIRS (*in situ* MFTIRS) cell (schematically illustrated in Fig. 3-S1) consisting of a KBr disk as the IR window, Si electrode as the working electrode, Li metal foil (China Energy Lithium Co., Ltd. China) as the reference and counter electrodes and electrolyte was assembled in the Ar-filled glove box. The battery grade electrolytes were purchased from Dodochem, Suzhou, China. CV measurements were performed using CHI660E electrochemical working station (Chenhua, China) simultaneously with a measurements of reflectance MFTIRS at different voltages of the first cycle were recorded.

The long-term galvanostatic cycle performance was carried out between 0.01 and 1.2 V with a current density of 0.1 C (1 C = 3580 mAh g⁻¹) at 30 °C in 2025 type coin cells using LAND battery testing instrument. The cells were assembled with Si thin film electrode, Celgard 2400 membrane as the separator, metallic lithium wafer as the counter electrode and different electrolytes.

3.2.3 X-ray photoelectron spectroscopy

XPS analysis was conducted on a ThermoElectron ESCALAB 250 spectrometer under ultra-high-vacuum (UHV) condition (under ~10⁻⁹ mbar) equipped with an Al K α X-ray radiation source (h ν =1486.6 eV). Spectra were taken at 90° photoelectron take-off angle. A pass energy of 100 eV and 20 eV was used to record a survey spectrum and the high resolution spectra (Si 2p, C 1s, O 1s, F 1s), respectively. Charge effects were corrected by setting the lower energy component of the C 1s peak at 285.0 eV (corresponding to C-C bonding). Peak fitting and decomposition were performed with CASA software, using a Shirley-type background and

Gaussian/Lorentzian peak shapes with a fixed ratio of 70/30.

3.2.4 *In situ* microscope Fourier transform infrared spectroscopy

In situ MFTIRS was carried out on Thermo Nicolet Nexus iN10 FTIR spectrometer equipped with a microscope and a liquid-N₂ cooled HgCdTe detector. 400 interferograms were collected and coadded at a spectral resolution of 4 cm⁻¹ to obtain every single beam spectrum. The resulting spectrum was defined according to $\Delta R/R = (R(E_S) - R(E_R))/E_R$, in which $R(E_S)$ represents the single beam spectrum collected at potential E_S and $R(E_R)$ corresponds to the single beam spectrum recorded at reference potential E_R [48]. The three-electrode cell for *in situ* MFTIRS is shown in Fig. 3-S1. The CV was performed starting with a negative scan at the scan rate of 0.05 mV s⁻¹.

3.2.5 Time-of-flight secondary ion mass spectrometry

ToF-SIMS ion depth profiles were carried out at an operating pressure of 10⁻⁹ mbar using the ToF-SIMS 5 spectrometer (IONTOF GmbH, Munster, Germany). The 25 keV Bi⁺ beam (100*100 μm²) was used for analysis, delivering the target current of 1.2 pA. The 2 keV Cs⁺ beam (300*300 μm² or 500*500 μm²) was employed for sputtering, delivering the target current of 90 nA. Data acquisition and post-processing analysis were performed with Ion-Spec software (version 6.8).

3.3 Results and discussion

3.3.1 Influence of lithiation/delithiation on the surface modifications of Si by XPS

3.3.1.1 Cyclic voltammetry of Si thin film electrode for sample preparation

The first cycle (CV curves) performed on Si thin film electrodes in different electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC) is shown in Fig. 3.1. The two broad cathodic peaks particularly visible for EC-DMC electrolyte between 0.3 V and 2.0 V (also shown in the inset of Fig. 3.1) correspond principally to the decomposition of electrolyte and the formation of SEI layer [61]. The peak corresponding to the electrolyte decomposition on the Si-based electrodes is the peak observed frequently at around 0.75 V [15,28,45,53,62]. Here for EC-DMC electrolyte, this peak is observed between C1 and C2 point. A reduction of small quantity of surface contaminations and/or traces of water occurring at higher potentials of around 1.5-1.0 V cannot be completely ruled out [28,45]. The most intense, narrow cathodic peaks between 0.01 V and 0.4 V correspond to the formation of Li-Si amorphous phases (Li_xSi)

[63-65], whereas the high intensity two anodic peaks between 0.1 and 0.6 V corresponds to the phase transfer from Li-Si alloy to amorphous Si [14,66-69]. It should be noted that CV curves does not show a significant influence of electrolyte on their shapes. To demonstrate difference in the surface composition of Si electrode cycled in these three different electrolytes six points of lithiation (cathodic, C1-C4) and delithiation (anodic, A1 to A2) were chosen for XPS analysis:

- point C1 (~0.9 V) corresponding to the state after electrolyte decomposition and SEI formation and point C2 (~0.25 V) to the state before lithiation,
- points C3 (~0.08 V) and C4 (~0.01 V) corresponding to the state after the first and the second lithiation peak,
- point A1 (at ~0.015 V) corresponding to the beginning of delithiation process and point A2 (~1.0 V) to the end of delithiation process.

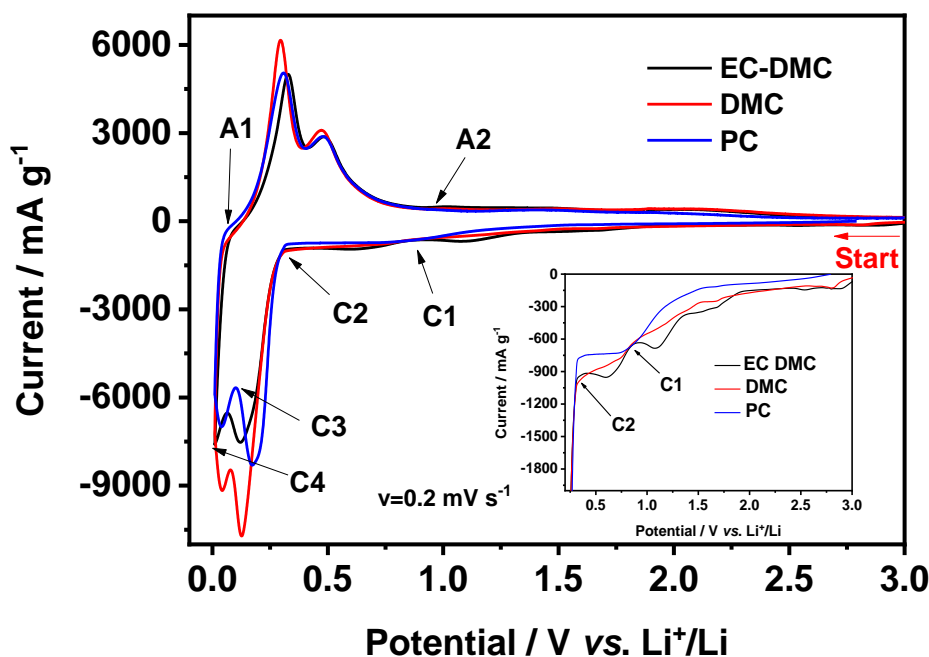


Fig. 3.1 First CV cycle for Si thin film electrodes performed in different electrolytes: 1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC or 1 M LiPF₆/PC (scan rate $v = 0.02 \text{ mV s}^{-1}$).

3.3.1.2 SEI layer formation in DMC-based electrolyte studied by XPS

The high resolution XPS spectra of Si 2p, C 1s, F 1s and O 1s for pristine Si electrodes and for the Si electrode after formation of SEI layer (point C2) and before delithiation (point A1) and after delithiation (point A2) in 1 M LiPF₆/DMC electrolyte are shown in Fig. 3.2. For clarity of presentation, the detailed decomposition was only presented here for selected stages of lithiation/delithiation of Si in 1 M LiPF₆/DMC. The XPS decompositions (C 1s, F 1s and O

1s peaks) for all electrolytes and at all stages of lithiation/delithiation (points C1 to C4 and A1, A2) are presented in the supplementary information (Fig. 3-S2, S3 and S4, Table. S1).

In Fig. 3.2, the Si 2p spectrum displays Si 2p_{3/2} and Si 2p_{1/2} spin orbit doublet. A theoretical value (1:2) of area ratio of Si 2p_{1/2}:Si 2p_{3/2} peak was fixed for decomposition. The decomposition of Si 2p core level peak shows that the surface of the pristine Si thin film electrode prepared by magnetron sputtering is covered by a thin native Si oxide layer. The lowest binding energy peak at ~99.1 eV (Si 2p_{3/2}) can be attributed to Si⁰ [62,70] and three higher binding energy peaks (Si 2p_{3/2}) can be attributed to different Si oxides (Si⁺ at ~100.1 eV, Si²⁺ at ~101.8 eV and Si⁴⁺ at ~103.5 eV) [67,70-73]. After the lithiation (C2) and delithiation (A1 and A2), the SEI layer was formed on the surface of Si thin film, the intensity of Si signal decrease significantly, but it could still be detected from the electrode bulk, probably due to the fractures, pores in the SEI layer or its not homogenous formation. After the corrections of binding energy versus carbon peak (C-C at 285.0 eV), the Si 2p peaks shift to lower binding energies because of the differential charging effect on different compounds formed on the surface of Si electrode [28,67]. Therefore, after electrochemical processes these Si 2p peaks were assigned to different Si compounds by calculating the difference in the binding energies corresponding to Si⁰ and other Si peaks ($\Delta BE = BE_{Si^0} - BE_{Si^{2+ \text{ or } 4+}}$). Then, the Si 2p_{3/2} peak at ~97.8 eV was assigned to Si⁰, a peak at ~100.8 eV to Si²⁺ (Si-O, Si-F or LiSi_xO_y) [67,71,72,74]. The Si 2p_{3/2} peak at ~102.9 eV could be assigned to Si⁴⁺ oxide and fluoride [71,74]. The peak at ~104.7 eV corresponds to SiO_xF_y [70,71,75].

The C 1s profile shows a large C-H, C-C peak (~285.0 eV) and small peaks corresponding to the -OCH₃ (~287.1 eV) and O-C=O (~288.9 eV) contaminations on pristine Si sample [3,4,28,76,77]. After the electrolyte decomposition and SEI formation processes (point C2), the -OCH₃ peak becomes very intense principally due to the electrochemical reduction of DMC solvent according to reaction (3) shown in Scheme. 1 [24,45,78]. A small amount of -CH₂OCO₂⁻, Li₂CO₃ (~290.0 eV) can be also observed [3,4,15,28,77,79,80]. The most probably due to presence of DMC solvent the principal component here is Li₂CO₃ formed according to reaction (5). The relative intensities of O-C=O and -CH₂OCO₂⁻, Li₂CO₃ peaks becomes much higher after lithiation (at point A1). This phenomenon could be related to the changes of SEI layer composition during the lithiation process. After delithiation (at point A2), the -CH₂OCO₂⁻, Li₂CO₃ peak disappears and the intensity of O-C=O peak decreases, while the intensity of peak -OCH₃ peak increase. It probably indicates that the -CH₂OCO₂⁻ and Li₂CO₃ species decomposed or some new C-H, C-C and -OCH₃ species formed and covered the surface during the delithiation process on the Si electrode in 1 M LiPF₆/DMC electrolyte.

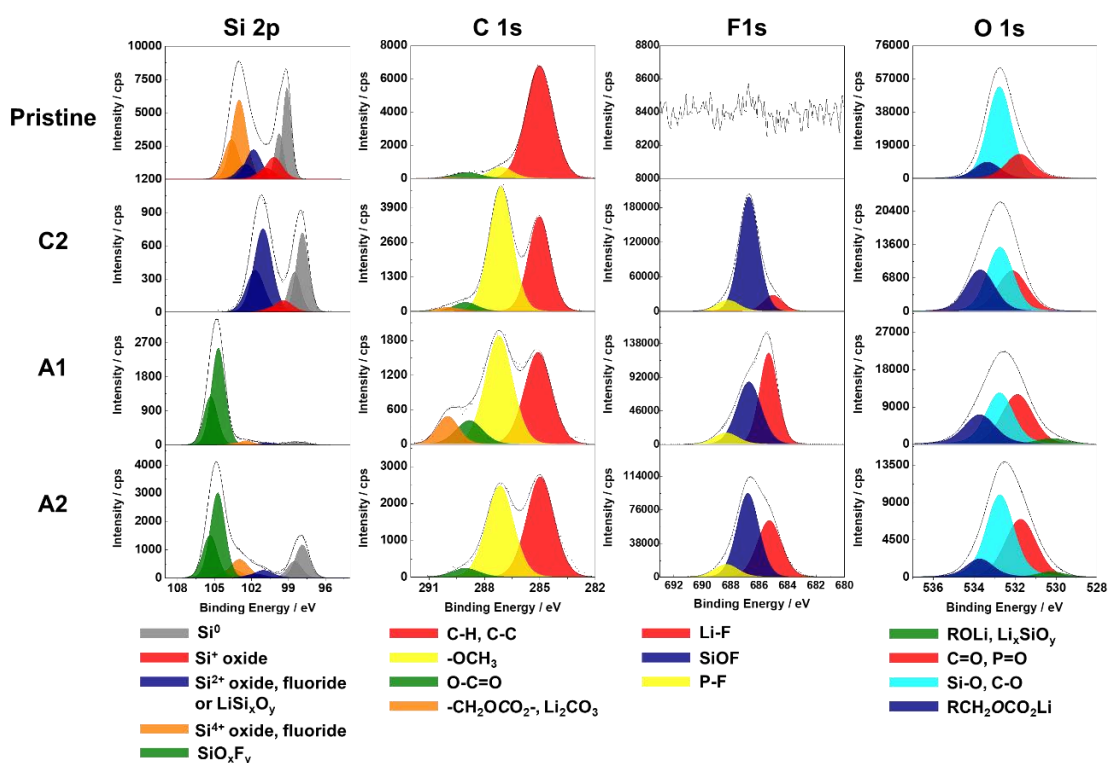
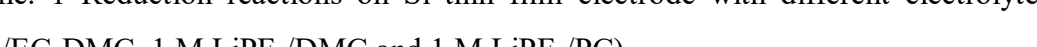
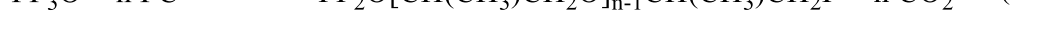
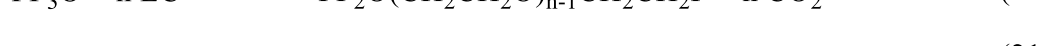
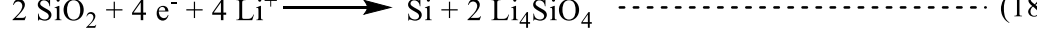
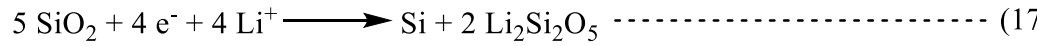
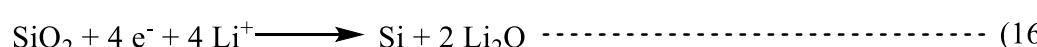
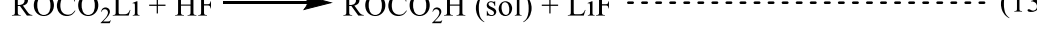
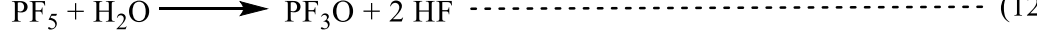
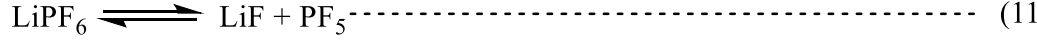
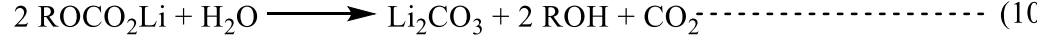
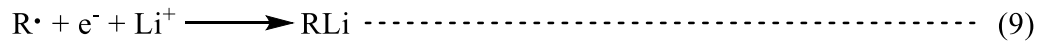
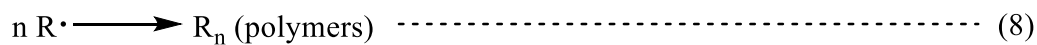
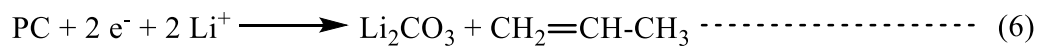
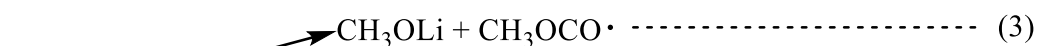
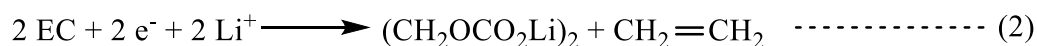
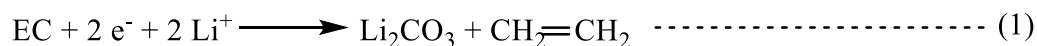


Fig. 3.2 High resolution Si 2p, C 1s, F 1s and O 1s core level spectra obtained on the pristine surface of Si thin film electrode and on Si thin film after different stages of lithiation/delithiation (points C2, A1 and A2) in 1 M LiPF₆/DMC.

There is no F on the pristine Si sample. However, the high intensity of F 1s peak appears already after the first stage of lithiation (point C2). This peak can be decomposed in three components: Li-F (at ~685.1 eV) [3,4,15,28,77,80], SiOF (at ~686.8 eV) [71,72,74,81] and P-F (at ~688.1 eV) [3,4,28,77,80]. A very high intensity of SiOF component (e.g. SiO_xF_y) at different stages of lithiation/delithiation illustrates that the SEI layer formed on the Si electrode in 1 M LiPF₆/DMC samples is not very thick. The P-F signal (at ~688.1 eV) keeps at a relatively low intensity during the whole cycle and the Li-F signal (~685.1 eV), increases during the lithiation process and decreases during the delithiation process, demonstrating a formation and decomposition of LiF salt according to reactions (11)-(15) [35,45,82,83].

The O 1s profile for pristine Si sample shows as a major component the peak at ~532.9 eV corresponding to Si-O bonding, which is in agreement of Si 2p core level peak where the presence of SiO_x is observed [3,4,28,79,80]. The other two peaks at around 533.6 eV and 531.8 eV correspond to -CH₂OCO₂- and C=O surface organic compounds and/or organic surface contaminations, respectively. After electrolyte decomposition and SEI formation processes (point C2), RCH₂OCO₂Li, P=O species and Li₂CO₃ were formed. Thus, the RCH₂OCO₂Li (~533.5 eV) and C=O, P=O peaks show the higher intensity. After the lithiation process, a new

peak corresponding to ROLi, Li₄SiO₄ (~530.5 eV) appears [4,24,71,80,84,85]. Then, after the delithiation process, this peak still exists, but shows a slightly lower intensity. The formation of silicates (Li₄SiO₄) according to reaction (18) cannot be ruled out. The RCH₂OCO₂Li (~533.6 eV) peak decreases, which is in agreement of C 1s core level peak where the -CH₂OCO₂- peak is observed.



Scheme. 1 Reduction reactions on Si thin film electrode with different electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC).

3.3.1.3 SEI layer evolution in EC-DMC, DMC and PC-based electrolytes

To discuss the surface modifications of the Si electrode, the evolution of the amount of Si was measured by XPS on the Si thin film pristine electrode surface and at different stages of lithiation and delithiation of Si in three electrolytes. To do so the atomic percentage of Si (a total Si 2p core level signal) was calculated. From the Si 2p intensity variation (as observed in Fig. 3.2 and S2), the SEI thickness modifications can be deduced. As discussed above after formation of SEI layer (C2) or at lithiated state (A1), the principal Si 2p components are the Si oxide and Si fluoride species, which are difficult to be distinguished due to their close binding energies and problems of overlapping [71,74]. Thus, the changes of Si-related species on the Si electrode as a function of different electrolytes are not straightforward. However, it can be concluded that the SEI layer is not stable during the first cycle of lithiation and delithiation in these three electrolytes and undergoes the thickening and thinning, respectively (as shown in Fig. 3-S2). In the end of the delithiation process the Si 2p signal is considerably attenuated comparing with the C1 point confirming the irreversible surface modifications after the first cycle. The similar behavior was observed on the nanosilicon composite electrodes cycled in $\text{LiPF}_6/\text{EC-DEC}$ [3,15,62,86]. This dynamic behavior of the SEI layer, showing its thickening and thinning during lithiation and delithiation, respectively, was also observed on the other types of negative electrode materials [56].

To compare other surface components than the Si-related components formed on Si electrodes cycled in 3 different electrolytes (1 M $\text{LiPF}_6/\text{EC-DMC}$, 1 M LiPF_6/DMC and 1 M LiPF_6/PC), the relative intensity ratios for C 1s, F 1s and O 1s peaks were calculated for different lithiation/delithiation potentials (C1-C4, A1, A2) (Fig. 3.3). The details of peak decompositions are shown in supplementary information (Fig. 3-S3, S4 and S5). From Fig. 3.3 for C 1s peak, it can be observed that the major species formed on the Si electrode cycled in 1 M $\text{LiPF}_6/\text{EC-DMC}$ are $\text{RCH}_2\text{OCO}_2\text{Li}$, Li_2CO_3 , $-\text{OCH}_3$ and C-O ether link, which are typical species issued an electrochemical decomposition of EC and DMC solvents according to the reactions (1)-(4), (9), (10), (19) and (20) [24,45,78,82,83,85]. The main species on the Si electrode cycled in 1 M LiPF_6/DMC is $-\text{OCH}_3$, due to the electrochemical decomposition of DMC according to reaction (3) [24,45]. The quantity of $\text{RCH}_2\text{OCO}_2\text{Li}$ species are lower and no signal of C-O ether link (~ 286.5 eV) is shown on Si sample cycled in 1 M LiPF_6/DMC than in other two electrolytes. The ether species are clearly evidenced in PC- and EC-DMC-based electrolytes in agreement with previous works [80,87]. It is reported that LiPF_6 could react with solvents EC and DMC differently according to the reactions (8), (11), (12), (19) and (20) [82,83]. A component with C-O ether link could form in the electrolyte with ring EC structure but could

not form with only linear DMC molecules, which supports the XPS results. The electrode in 1 M LiPF₆/PC also shows C-O ether link during the cycling. Thus, the reaction (21) between LiPF₆ and ring structure PC molecules could be inferred. On the surface of Si electrode cycled in 1 M LiPF₆/PC, the peaks corresponding to RCH₂OCO₂Li, Li₂CO₃, according to electrochemical reactions (6) and (7), increase during the lithiation and then decrease during the delithiation, indicating the thickness changes of the SEI layer.

Looking at the presence relative intensity ratios of F-like components (F 1s profiles in Fig. 3.3), the SiOF signal is the principle peak on the electrode cycled in 1 M LiPF₆/DMC, while the Li-F is the principle peak on the electrode cycled in 1 M LiPF₆/EC-DMC and 1 M LiPF₆/PC. The SiOF signal can be attributed to the formation of SiO_xF_y on the bulk electrode material [88,89]. Therefore, SiOF signal decrease can be attributed to the increase of the SEI layer thickness. On the other hand, the volume variations of Si during the lithiation and delithiation processes could lead to the fracture of the SEI layer and the exposition of the Si electrode not covered by the SEI layer. The SiOF signal can be a fingerprint of these revealed parts of the Si electrode. Therefore, it is difficult to firmly conclude about the changes of SiOF signal as a function of lithiation/delithiation as the signal intensity can be influenced by a modified morphology of the Si electrode (e.g. the increased roughness). However, it can be observed a clear tendency for PC and EC-DMC electrolytes showing a decrease of SiOF signal intensity with lithiation and increase with delithiation confirming respectively a thickening and thinning the SEI layer as discussed above. The highest relative intensity of SiOF signal observed for DMC electrolyte can confirm the formation of the thinner SEI layer than in the other two electrolytes.

In the O 1s profiles (Fig. 3.3), the Si-O signals could be only observed in the beginning of lithiation corresponding to decomposition of electrolyte (point C1) on the electrodes cycled in 1 M LiPF₆/EC-DMC or 1 M LiPF₆/PC. Then, the Si-O signal disappears suggesting that the surface of Si electrode is covered by a thick SEI layer. While, the Si-O signal is well observed during the whole cycle on the electrode cycled in 1 M LiPF₆/DMC, demonstrating a formation of thinner SEI layer. After the full lithiation (C4), the Si electrode can undergo a huge volume change which results in some cracks on the SEI layer. Thus, a small Li₂O signal near the Si surface is detected, and then disappears when the volume change decreased after delithiation (A2) in these three different electrolytes. The formation of Li₂O can be according to reaction (16) [86]. On the electrode with 1 M LiPF₆/DMC, -OCH₃ becomes the main species at the lithiated state (point C4) as already confirmed from decomposition of C 1s peak, while the Si-O signal becomes lower, indicating the thicker SEI layer at this point.

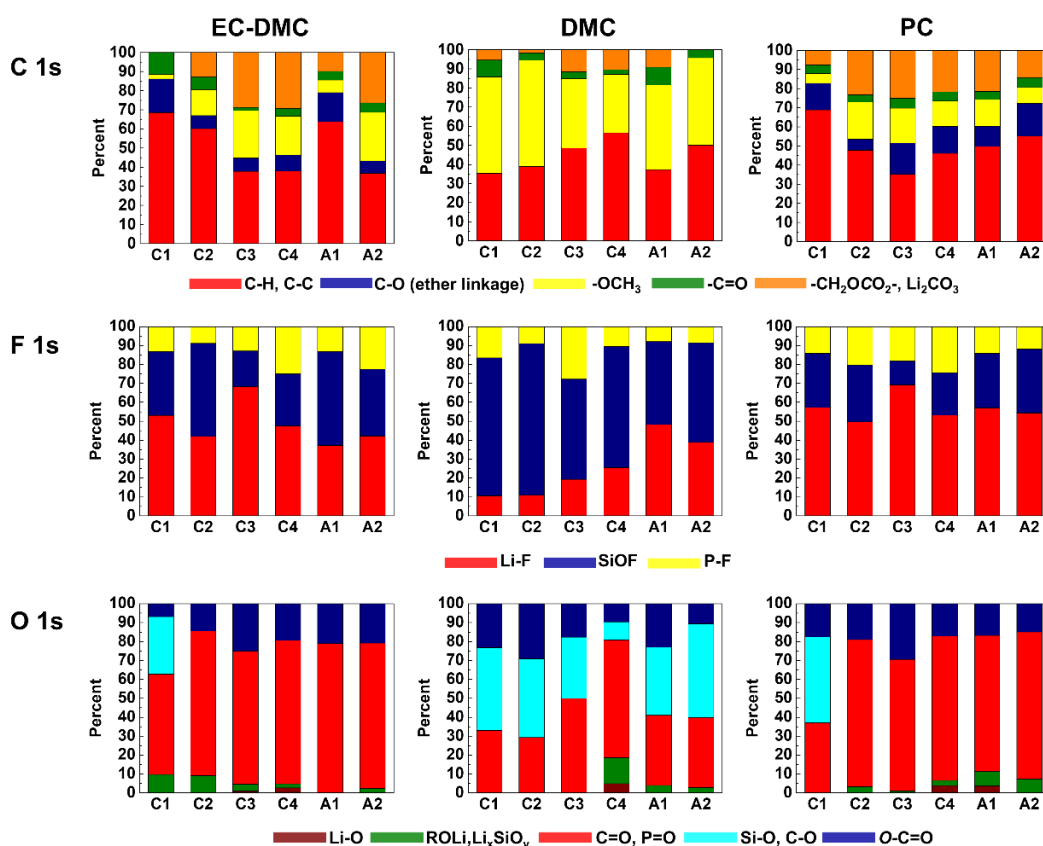


Fig. 3.3 A comparative analysis of relative intensity ratios of different species for C 1s, F 1s and O 1s core levels peaks obtained for Si electrodes lithiated and delithiated at different potentials (C1-C4, A1, A2) in three different electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC).

3.3.1.4 SEI layer evolution with cycling

Fig. 3.4 shows the C 1s, F 1s and O 1s core level spectra for Si electrodes obtained after 5 cycles (CV) at delithated state in three different electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC). Comparing with the XPS spectra after the delithiation stage of the first cycle (point A2, shown in Fig. 3-S3, S4 and S5), the shapes of the spectra on the electrode with 1 M LiPF₆/PC do not show significant changes, but the intensities of F 1s peak decrease significantly. It demonstrates that the ratios fluorine-related components decrease in the SEI layer after 5 cycles. On the electrode with 1 M LiPF₆/DMC, the shape of the F 1s and O 1s spectra after 5 cycles are similar to those after the first cycle, illustrating that the thickness of the SEI layer on the electrode does not change a lot. The C 1s peak shows a significant difference with the -OCH₃ relative intensity decreases, while a C-O ether linkage peak (~286.5 eV) and a small -CH₂OCO₂-, Li₂CO₃ peak (~290.0 eV) appears, which can be attributed to the reactions (5) and (8) [45,78,85]. On the electrode with 1 M LiPF₆/EC-DMC, the shape of O 1s

after 5 cycles is nearly the same with that after the first cycle, while the SiOF and P-F relative intensities decrease in the F 1s region, indicating the SEI layer becomes thicker and more LiF instead of P-F are generated. The C 1s peak shows the C-O ether linkage ratio increases, while the -OCH₃ and -CH₂OCO₂-, Li₂CO₃ relative intensities decrease. It demonstrates that more polymer with C-O ether linkage are formed instead of CH₃OLi, RCH₂OCO₂Li and Li₂CO₃ on the surface [82,83].

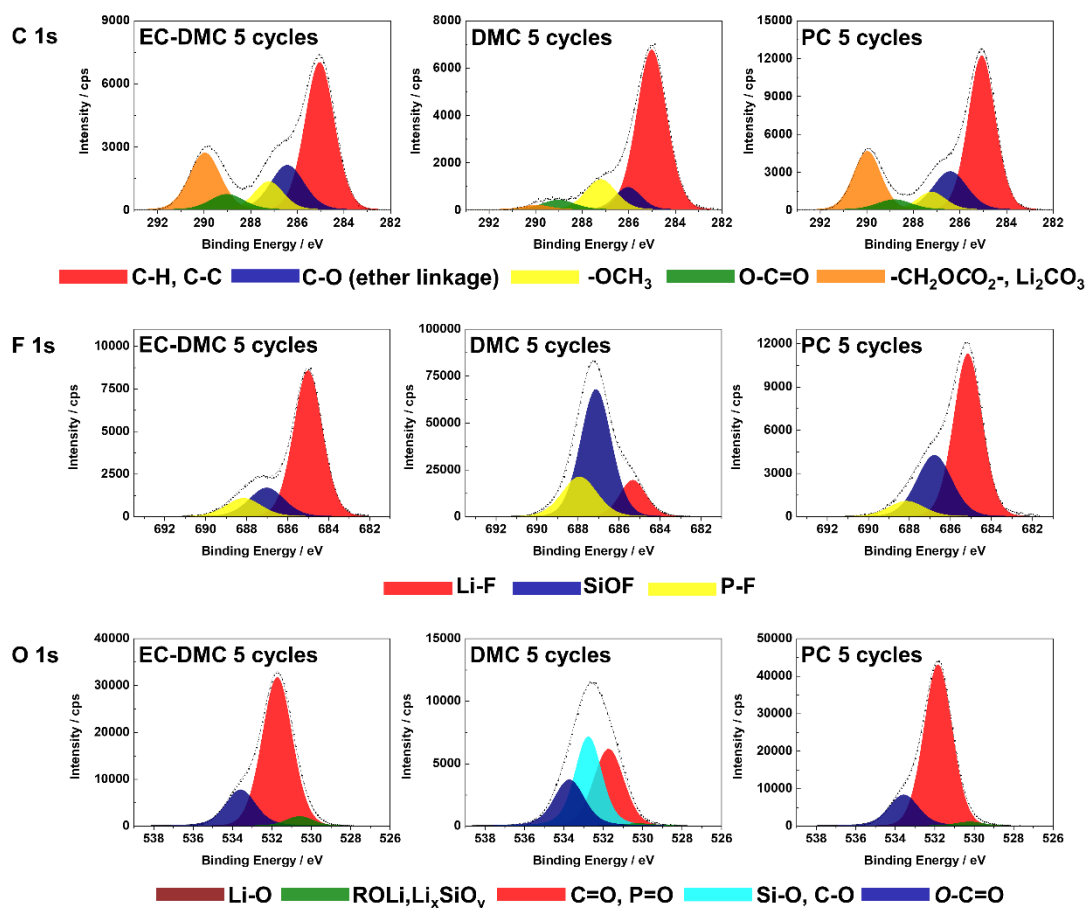


Fig. 3.4 High resolution C 1s, F 1s and O 1s core level spectra obtained for Si electrodes after 5 CV cycles in three different electrolytes (1 M LiPF₆/EC-DMC, 1 M LiPF₆/DMC and 1 M LiPF₆/PC).

3.3.2 Surface and bulk thin film Si electrode modifications by ToF-SIMS ion depth profiles

To have a better insight into the surface and bulk modifications of Si thin film electrode material induced by lithiation and delithiation process in the three different electrolytes a ToF-SIMS in depth profile analysis was performed and at fully lithiated (0.01 V) and delithiated (3.0 V) states. First, the ToF-SIMS ion depth profiles (expressed as a function of sputtering time) is presented for the pristine Si thin film (Fig. 3.5(a)) and then compared with a fully lithiated (Fig. 3.5(b)) and delithiated (Fig. 3.5(c)) samples in LiPF₆/DMC electrolyte. The used sputtering

conditions and specifically the sputtered area ($300\ \mu\text{m} \times 300\ \mu\text{m}$) are optimized to get a sufficiently high sputtering rate to be able to reach the Cu substrate, while maintaining a sufficiently high depth resolution to have a good overview of surface as well as bulk modifications of Si electrode material. The intensities are shown with the logarithmic scale in order to magnify the low intensity signals.

For the pristine Si thin electrode (Fig. 3.5(a)), the stable intensities of SiH^- and SiO^- in the beginning 255 s of sputtering time can be attributed to a homogenous Si thin film distribution over the sputtered depth. Then, between 255 s and 400 s, one enters the interfacial region between Si thin film and Cu substrate, where an obvious increase of Cu^- signal and decrease of SiH^- and SiO^- signals are observed. In the interfacial region, the maximum intensity for SiC^- , P^- and CH_2^- signals (attributed to Si electrode material and some electrode and/or Cu substrate contaminations) can be observed. These intensities increase at the interfacial region can be explained by enrichment in carbon, hydrocarbon and phosphore-like contaminations on the surface of Cu substrate (current collector). At the longer sputtering times (over 400 s), the Cu^- intensity becomes high and stable while the all other signals are decreasing, indicating that the Cu substrate is reached.

Fig. 3.5(b) shows the ion depth profiles of Si thin film electrode after half CV cycle performed in LiPF_6/DMC . Comparing with the pristine Si, the significant increased intensities of organic (CH_3O^- and CH_2^-), lithium (Li^- , LiF^- , LiO^- and LiSi^-) and P^- related species, illustrate the formation of SEI and the diffusion of electrolyte decomposition products into the Si film. The presence of organic (C-H- like components) and inorganic (Li-containing components) is in agreement with XPS results discussed above. The high intensity of organic and inorganic components is particularly observed for around first 200 s of sputtering time. Appearance of new LiSi^- signal showing a high intensity over the long sputtering time (up to ~ 1500 s), confirms the formation of Li_xSi alloy. The decrease of the SiO^- and SiC^- intensity can be also attributed to the formation of Li_xSi alloy.

The sputtering time to reach the interfacial region increases from around 255 s (for pristine Si electrode, Fig. 3.5(a)) to around 1400 s (for lithiated Si electrode, Fig. 3.5(b)), demonstrating the increase of thickness of Si thin film electrode material related to volume change and the pulverization of Si electrode after lithiation. The increase of sputtering time is higher than 5 times indicating huge electrode modifications. This high increase of sputtering time can be also related to changes in the electrode composition (formation of Li_xSi alloy) thus a slower sputtering yield of the lithiated sample than the pristine sample. The significant increase in the sputtering time is also observed for the interfacial region (from around 150 s for the pristine

sample to over 1000 s for the lithiated sample) which can be related to the roughness increase induced by formation of Li_xSi alloy. Similar huge increase of interfacial region of Si thin film electrode after electrochemical treatment has also been observed by the energy-dispersive X-ray (EDX) line in previous report [90].

Fig. 3.5(c) shows the Si electrode after a full CV cycle performed in LiPF_6/DMC . The sputtering time to reach the interface region decreases to around 400 s, indicating the Si electrode contraction. However, the electrode contraction is not completely reversible as it can be deduced from the lower sputtering time of Si pristine electrode (around 255 s). The irreversible process of delithiation can be explained by some Li trapping in the Si thin film electrode material [37,60], which can also be confirmed from the relatively high intensity of LiSi^- signal in the delithiated sample. The intensities of CH_3O^- and CH_2^- decrease in the bulk Si in comparison to lithiated Si electrode (Fig. 3.5(b)) but not on the surface confirming the presence of SEI layer on the electrode surface after delithiation. The significant decrease of SEI sputtering time for the delithiated sample (around 30 s) in comparison to lithiated sample (200 s) can be observed, indicating the thinning of the SEI layer. This dynamic behavior of the SEI layer with the increase and successive decrease of the SEI layer was previously reported for Si-based [62,91] and conversion-type negative electrodes [92].

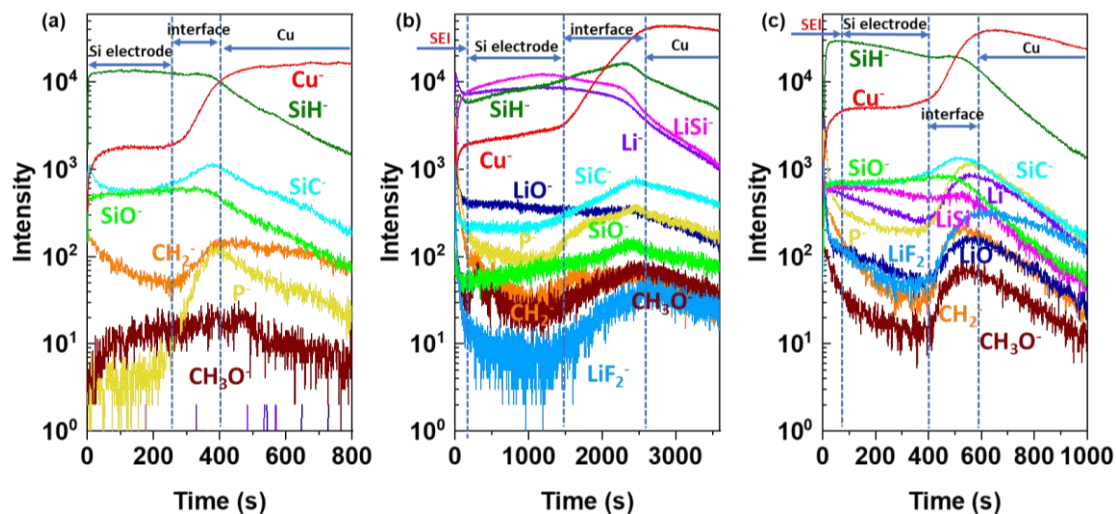


Fig. 3.5 ToF-SIMS negative ion depth profiles for (a) pristine Si thin film; (b) Si electrode after half CV cycle in LiPF_6/DMC ; (c) Si electrode after a full CV cycle in LiPF_6/DMC (sputtering area $300\ \mu\text{m} \times 300\ \mu\text{m}$, CV scan rate $0.2\ \text{mV s}^{-1}$).

In order to better observe and understand the surface modifications and the composition of SEI layer on the Si electrodes cycled in different electrolytes after half and full CV cycle, ToF-SIMS depth profiling with lower sputtering rate (by enlarging the sputtering area from $300\ \mu\text{m} \times 300\ \mu\text{m}$ to $500\ \mu\text{m} \times 500\ \mu\text{m}$) are obtained, as shown in Fig. 3.6. The ion depth-profile

intensities obtained after half and the full CV cycles were normalized by the Cu^- signal, which becomes stable in the Si electrode region, respectively, assuming that the Cu signal was not interfered by the lithiation and delithiation processes. As the variations of SiC^- , SiO^- , Cu^- and P^- ion depth profiles are more obvious when the faster sputtering rate was applied (Fig. 3.5) then for slower sputtering rate (Fig. 3.6), thus these profiles are not shown in Fig. 3.6. The results presented in Fig. 3.6 shows the significant differences in the ion profile shapes and their intensities after half and full cycle.

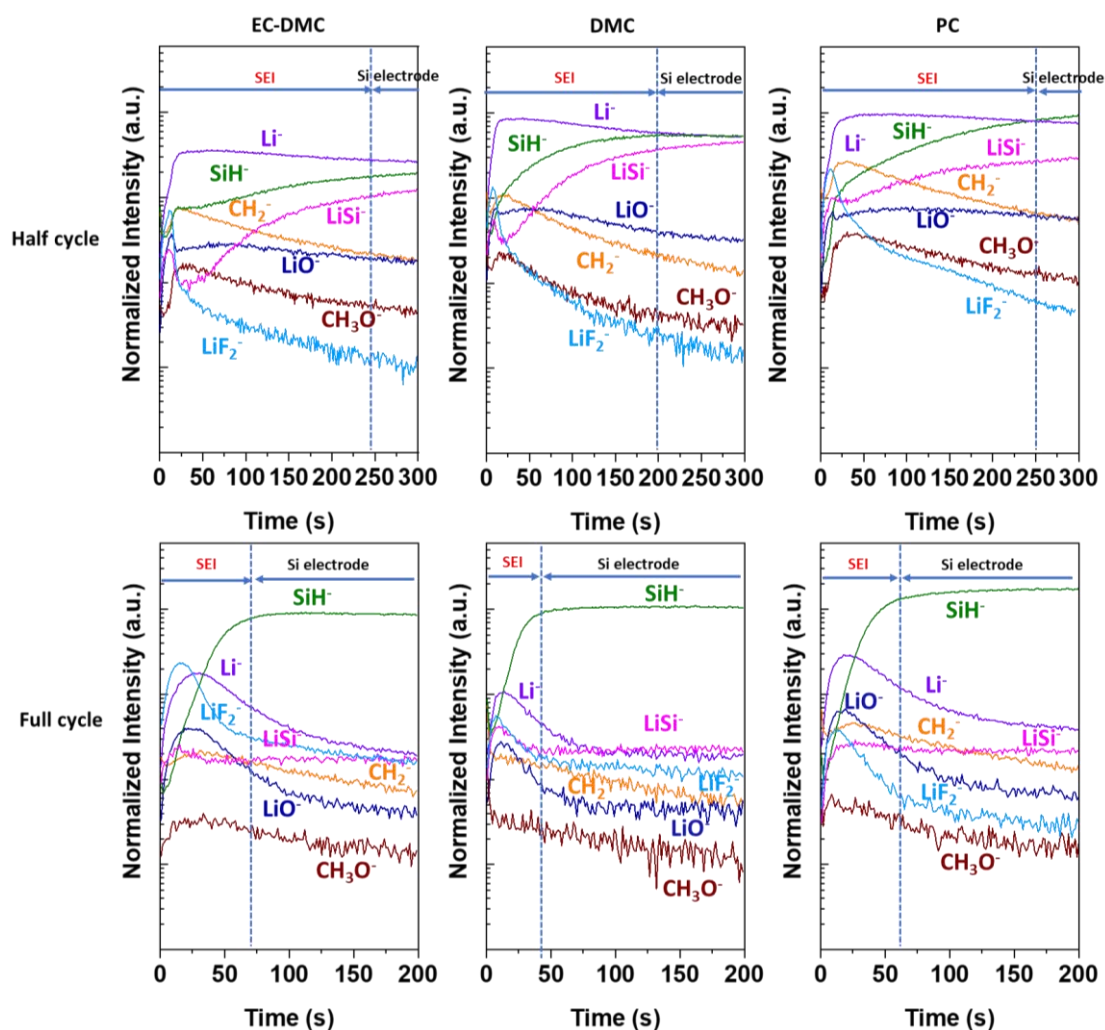


Fig. 3.6 ToF-SIMS negative ion depth profiles Si thin film electrode after half and full CV cycle (scan rate 0.2 mV s^{-1}) in $\text{LiPF}_6/\text{EC-DMC}$, LiPF_6/DMC and LiPF_6/PC electrolyte, respectively. Sputtering area $500 \mu\text{m} * 500 \mu\text{m}$.

For the lithiated (after half cycle, Fig. 3.6) Si electrodes, a high intensity of Li^- signals can be observed indicating the formation of Li-Si phase. The high Li^- signal intensity over 300 s indicates that the Cu substrate was not reached, contrary to the Li^- ion profiles showed in Fig. 3.5 (b) where a decrease of this ion signal can be observed at around 2300 s. In the first 20-25

s of sputtering of lithiated samples (Fig. 3.6), the peaks and then the abrupt decreases of lithiated species (LiO^- , LiSi^- , and LiF_2^-) can be observed. However, the Li^- signal has not the same shape in the beginning of sputtering. Thus, these LiO^- , LiSi^- , and LiF_2^- peaks can be ascribed to uneven morphology of the Si electrode induced by lithiation and huge volume changes of Si and resulting in patchy surface layer. The LiO^- profiles shows a small peak in the first 25 s, indicating the presence of oxide layer on the extreme surface. After 20-25 s, the Li-related (Li^- , LiO^- , LiSi^- , and LiF_2^-) and organic-related (CH_2^- and CH_3O^-) signals exhibit different shapes as the functions of sputtering time, indicating different species distributions in the SEI layer. In the inner part of the SEI layer a slow intensity decrease of LiO^- signal (more or less important depending on the electrolyte) indicates a relatively homogenous distribution of LiO^- -related species over the SEI. At the minimum intensity of LiSi^- signal (at around 25 s of sputtering) the maximum intensity of CH_2^- and CH_3O^- signals corresponding to organic species can be observed indicating that the concentration of organic species decrease and is less important in the inner part of the SEI layer closer to lithiated Si electrode. The LiF_2^- profiles corresponding to LiF salt show the maximum intensity peak at the same sputtering time as the LiO^- , LiSi^- and profiles indicating the uneven morphology caused by the huge volume changes leads to revealing some species attributed to the inner layer. After reaching the maximum intensity, a significant slope in the LiF^- profile can be observed with a higher decreasing rate than LiO^- profile, indicating that these species are present principally in the outer than in the inner part of SEI layer. After 200-250 s, SiH^- and LiSi^- profiles become relatively stable, indicating the sputtering reaches the Si lithiated electrode.

For the lithiated samples it is difficult to discuss the surface and bulk differences in chemical composition induced by different electrolytes. However, some differences in the signal ratios can be observed. The CH_2^- signal is higher than LiO^- signal up to 200 s on the electrode with $\text{LiPF}_6/\text{EC-DMC}$ and LiPF_6/PC , while the CH_2^- signal becomes lower than the LiO^- signal at 55 s on the electrode cycled in LiPF_6/DMC , illustrating the differences of the SEI layer composition. More important differences can be observed as function of the sputtering time in the different electrodes. In the case of Si electrode cycled in LiPF_6/DMC a more rapid increase of SiH^- signal to high intensity, than in other two electrolytes, leading to intersection with Li^- ion profile at around 200 s can be observed. This intersection point can be considered as the limit of the SEI layer and the beginning of lithiated Si electrode where a more stable LiSi^- signal intensity can be detected. The intersection of SiH^- and Li^- ion profiles is shifted to higher sputtering time (~ 250 s) for Si electrode cycled in LiPF_6/PC and no intersection can be observed for Si cycled $\text{LiPF}_6/\text{EC-DMC}$ indicating much thicker SEI layer in these two electrolytes.

However, it should be noted that the sputtering time increase of the interface region can be also affected by more significant morphological modifications induced by lithiation and material pulverization as already demonstrated before [28,93].

It can be concluded from these results that the SEI layer has a LiF-like and organic-rich thin outer layer. The inorganic LiO-species can be found in SEI layers as well as in the bulk of the lithiated Li_xSi phase. The thinnest SEI layer was observed on the surface of Si electrode cycled in LiPF_6/DMC electrolyte.

After the full cycle of lithiation and delithiation (Fig. 3.6), the principal high intensity signal observed in the bulk delithiated Si electrode is SiH^- . In the case of all three electrolytes, similar shapes and relative intensity signal can be observed in the second region corresponding to the area of Si delithiated electrode and they are similar to the pristine electrode (Fig. 3.5 (a)). In comparison to the pristine electrode, in the bulk of delithiated samples the higher intensity of Li^- , LiO^- , LiF_2^- and most particularly LiSi^- can be observed. However, delithiation lead to lowering the LiSi^- signal intensity when comparing to the lithiated samples due to removal of most of the lithium. The other compounds related to products of electrolyte decomposition (CH_2^- and CH_3O^-) diffuse into the bulk of the electrode and are trapped in the electrode's structure.

More significant modifications of the delithiated samples comparing with the lithiated samples can be observed in the first region related to the SEI layer. The LiO^- signal shows the same shape as Li^- signal confirming the presence of Li_2O in the SEI layer. The higher quantity of Li_2O can be observed on the surface of Si electrode cycled in $\text{LiPF}_6/\text{EC-DMC}$ and LiPF_6/PC than on the Si electrode cycled in LiPF_6/DMC . The presence of Li_2O is a result of reaction (16) and it was already confirmed by XPS on the lithiated samples.

Together with a high intensity of Li^- , LiF_2^- and LiO^- signals, a decrease of organic species such as CH_3O^- and CH_2^- like species can be observed after delithiation with more homogenous in-depth distribution (in the SEI layer and in the delithiated Si electrode region), indicating the presence of some organic species in the SEI layer after delithiation.

Here from the intensity changes of signals as a function of sputtering time, the apparent differences in the SEI layer thickness can be also evidenced. As aforementioned, the influence of the increased roughness induced by the morphological changes (cracks, pulverization) on the shape of ion profiles and then related to it increased sputtering time cannot be ruled out. Considering that the delithiated Si electrode was reached after reaching the stable intensity of the SiH^- signal, the region before the plateau of SiH^- can be attributed to the SEI layer. This region can be characterized by the high intensity of Li^- , LiF_2^- and LiO^- signals and also slightly

higher signal of CH_3O^- and CH_2^- . As illustrated on the lithiated samples, the lowest sputtering time for the SEI layer present on the delithiated sample can be observed for the Si electrode cycled in LiPF_6/DMC electrolyte (~ 45 s) in comparison to ~ 60 -70 s for other two electrolytes. The SEI layer on all delithiated samples is considerably thinner than on the lithiated samples. These results are in agreement with previously published research [28,93]. The SEI double-layer structure (with the outer and inner layer) is less evident on the surface of delithiated than lithiated samples.

3.3.3 Influence of lithiation/delithiation on the electrolyte components by *in situ* MFTIRS

3.3.3.1 Cyclic voltammetry of Si thin film electrode during *in situ* MFTIRS

The *in situ* MFTIRS was adopted to illustrate the molecular level of the interface chemistry. The shapes of the CV performed in three different electrolytes (1 M LiPF_6/EC -DMC, 1 M LiPF_6/DMC and 1 M LiPF_6/PC) are similar thus only the result for the Si electrode cycled in 1 M LiPF_6/EC -DMC is shown in Fig. 3.7 as an example. This CV curve exhibits more peaks during the cathodic process than those curves shown in Fig. 3.1 because of its lower scan rate and different cell geometry. Before lithiation taking place, a single beam spectrum was recorded at the reference potential E_R and then, the other single beam spectrums were collected at different cathodic (C1-C3) and anodic (A1-A4) potentials during lithiation and delithiation processes, respectively. The selected *in situ* MFTIR spectra (at C1, C3, A1 and A3 points) focusing on the changes of C=O and C-H bonds are shown in Fig. 3.8. The detail *in situ* MFTIR

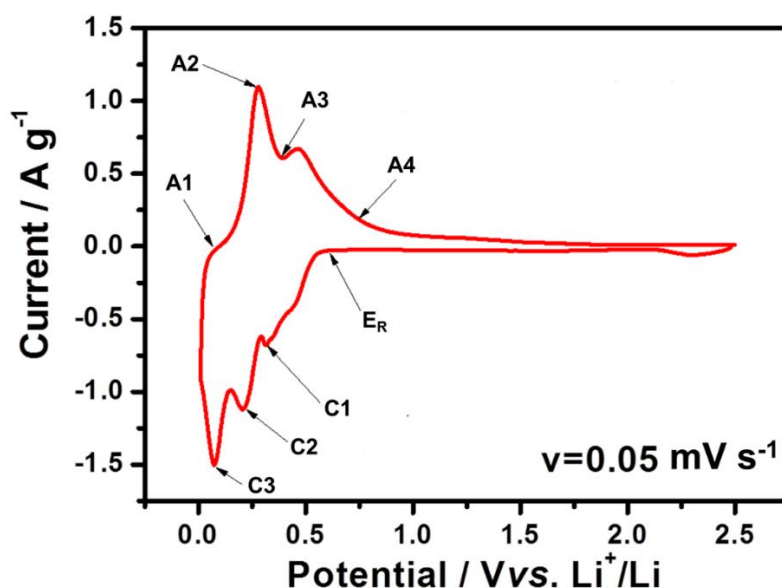


Fig. 3.7 The first cycle CV of Si electrode tested in 3-electrode *in situ* MFTIRS cell in 1 M LiPF_6/EC -DMC (scan rate $v = 0.05$ mV s^{-1}).

spectra from 800-2000 cm^{-1} at all cathodic and anodic potentials are shown in Fig. 3-S7,S8 and S9, respectively.

3.3.3.2 *In situ* MFTIRS

Previous research shows that Li ions could solvate with carbonate solvent molecules resulting in the formation of $\text{Li}(\text{sol})_n^+$ species (sol: EC, DMC and PC) [25,94,95]. The schematic molecular structure of Li^+ solvated carbonates are shown in Fig. 3-S6. During this process, the coordination of $\text{Li}^+\dots\text{O}=\text{C}$ may lead to the weaken of $\text{C}=\text{O}$ bond in the $\text{Li}(\text{sol})_n^+$ species, resulting in the red shift of the $\nu_{\text{C}=\text{O}}$ of $\text{Li}(\text{sol})_n^+$ related to the free solvent molecules, respectively [25,96,97]. During the lithiation process, the desolvated Li^+ ions from $\text{Li}(\text{sol})_n^+$ complex could alloy with Si, as the result, the free solvent molecules will increase and the amount of $\text{Li}(\text{sol})_n^+$ species decrease.

Fig. 3.8(a) shows the spectra of the Si electrode with cyclic carbonate solvent PC during the first CV cycle. The spectra are calculated according to the definition of $\Delta R/R$ recorded at different E_S values during the first lithiation and subsequent delithiation processes. Here E_R was chosen at 0.611 V. The lithiation and delithiation was accompanied with the reduction of the thin-layer electrolyte between the IR window and Si electrode, indicating by the presence of obvious downward/upward of IR bands in the spectra. The band at 1780 cm^{-1} is assigned to the stretching vibration of $\text{C}=\text{O}$. Due to the solvation of PC with Li ions, this band is shifted to 1760 cm^{-1} towards the low frequency end [52,98]. The intensity of the upward band at 1780 cm^{-1} correlating to free PC decreases during the lithiation process and then increases during the delithiation process. The intensity of the upward band at 1760 cm^{-1} correlating to $\text{Li}(\text{PC})_n^+$ shows an opposite trend. It increases during the lithiation process, decreases during the delithiation process and becomes downward at 0.660 V of delithiation. The peak at 1386 cm^{-1} is attributed to the scissoring vibration of CH_3 and the wagging vibration of $\text{O}-\text{CH}_2$ of PC. The peak at 1354 cm^{-1} is assigned to the bending vibration of the PC ring and the symmetric bending vibration of CH_3 of PC. Due to the solvation of PC with Li ions, the original bands at 1386 and 1354 cm^{-1} are shifted to 1408 and 1362 cm^{-1} towards the high frequency end [98]. The upward peaks during the lithiation process at 1408 and 1362 cm^{-1} correlating to $\text{Li}(\text{PC})_n^+$ change to downward peaks during the delithiation process. The downward peaks during the lithiation process at 1386 and 1354 cm^{-1} corresponding to free PC change to upward peaks during the delithiation process. It demonstrates that during the lithiation, $\text{Li}(\text{PC})_n^+$ decreases with a decrease in potential, while the free PC increases. During the delithiation process, free PC decreases with an increase in

potential, while Li(PC)_n^+ increases. In a diffuse double layer, it has been assumed that a decrease in the potential causes an increase in the cation concentration, as well as a decrease in the anion concentration, and the ion concentrations change with an opposite trend when the potential increases. Therefore, an intensity growth at 844 cm^{-1} (PF_6^-) is observed in Fig. 3-S7 during the lithiation process. It decreases during the delithiation.

Similar experiment has been performed on Si electrode with linear carbonate solvent DMC, as shown in Fig. 3.8(b). The peaks at 1754 cm^{-1} and 1724 cm^{-1} can be correlated with the $\nu_{\text{C=O}}$ of unsolvated DMC and Li(DMC)_n^+ , respectively [50,99]. The upward band of 1724 cm^{-1} correlating with the $\nu_{\text{C=O}}$ of Li(DMC)_n^+ decrease obviously during the delithiation process, indicating the increase of Li(DMC)_n^+ concentration. When the Li ions extract from the Li-Si alloy, Li ions will solvate with free solvent molecules. In the same case, the peak corresponding to C-H of Li(DMC)_n^+ at 1468 cm^{-1} increases during the lithiation process and decrease during the subsequent delithiation, since Li(DMC)_n^+ concentration decrease when Li^+ alloy with Si and then increase when Li ions extract from the Li-Si alloy. The peak at 1453 cm^{-1} corresponding to C-H of free DMC shows an opposite trend of intensity variety comparing with the peak at 1468 cm^{-1} . In Fig. 3-S8, the peaks correlating to $\nu_{\text{C=O}}$ of free DMC and the peak of Li(DMC)_n^+ species can be found at 1274 cm^{-1} and 1319 cm^{-1} , respectively [99]. The upward peak of $\nu_{\text{C=O}}$ for Li(DMC)_n^+ at 1319 cm^{-1} is found enhanced during lithiation process and weaken during lithiation process. The peak correlating to PF_6^- can be observed at 844 cm^{-1} .

For experiment performed on Si electrode with mixed solvent EC-DMC, E_R was chosen as 0.617 V . The results are shown in Fig. 3.8(c). The upward peak at 1775 cm^{-1} corresponding to $\nu_{\text{C=O}}$ of free EC and the downward peak at 1764 cm^{-1} corresponding to $\nu_{\text{C=O}}$ of Li(EC)_n^+ decrease during the lithiation process [100], and then increase during the delithiation process. It demonstrates that the concentration of free EC increase during the lithiation and decrease during the delithiation, while the concentration of Li(EC)_n^+ exhibits the opposite changing trend during the first CV cycle. However, the upward peak corresponding to Li(DMC)_n^+ at 1724 cm^{-1} decreases during the lithiation and changes to be a downward peak during the delithiation [100]. Thus, EC plays the main role to coordinate with Li ions in the electrolyte. The upward peaks at 1409 and 1468 cm^{-1} correspond to C-H of Li(sol)_n^+ [50,99]. The downward peaks at 1390 and 1453 cm^{-1} corresponds to C-H of solvent molecules. To ensure the balance of electric during the Li^+ alloying process with Si electrode, an obvious 842 cm^{-1} upward peak was found in Fig. 3-S9, correlating with PF_6^- anions [33].

Comparing the intensities of *in situ* MFIRS ($\Delta R/R$) on the Si electrode with these three electrolytes, the Si electrode with LiPF_6/DMC shows less significant change during the

lithiation and delithiation processes, illustrating that fewer DMC molecules take part in the interfacial reactions, which probably results in a thinner SEI layer on the electrode.

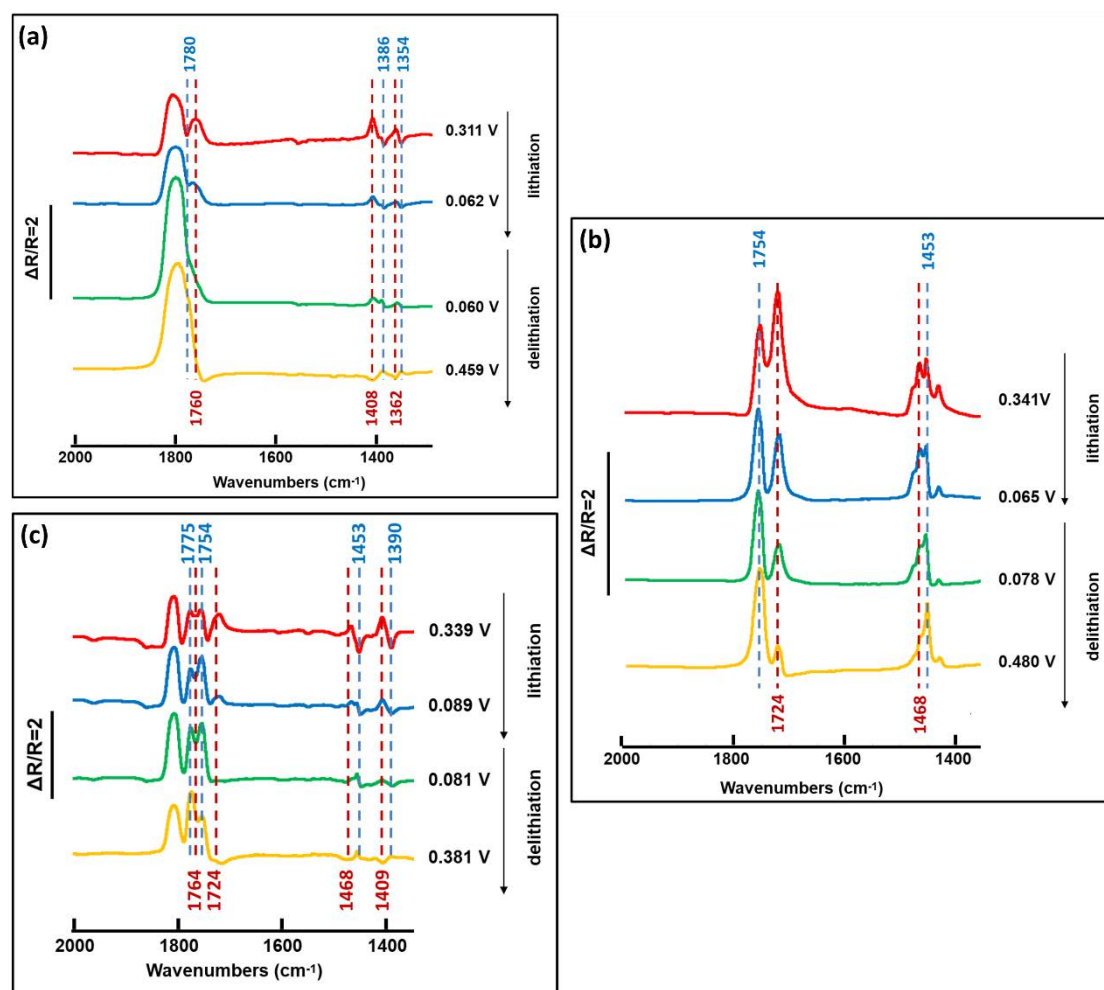


Fig. 3.8 *In situ* MFTIR spectra of Si electrode in (a) 1 M LiPF₆/PC ($E_R = 0.611$ V), (b) 1 M LiPF₆/DMC ($E_R = 0.590$ V) and (c) 1 M LiPF₆/EC-DMC ($E_R = 0.671$ V) at C1, C3, A1 and A3 points during the first CV cycle.

3.3.4 Morphology of Si electrodes after 1 CV cycle in different electrolytes

The morphology and composition of the SEI layer depend strongly on the electrolyte components. Fig. 3.9 shows SEM micrographs of Si thin film electrode after 1 CV cycle and 5 CV cycles in different electrolytes and for comparison the pristine sample is shown in Fig. 3-S10(a). After one complete cycle in LiPF₆/EC-DMC the Si electrode (Fig. 3.9(a)) exhibits several slight cracks. A homogeneous surface shows the Si electrode cycled in LiPF₆/DMC (Fig. 3.9(c)), while the surface of Si electrode cycled in LiPF₆/PC (Fig. 3.9(e)) is more uneven. After 5 CV cycles, the Si electrode cycled in LiPF₆/DMC still exhibits a homogeneous surface (Fig. 3.9(d)), while the Si electrodes cycled in LiPF₆/EC-DMC (Fig. 3.9(b)) and LiPF₆/PC (Fig. 3.9(f)) show many deep cracks.

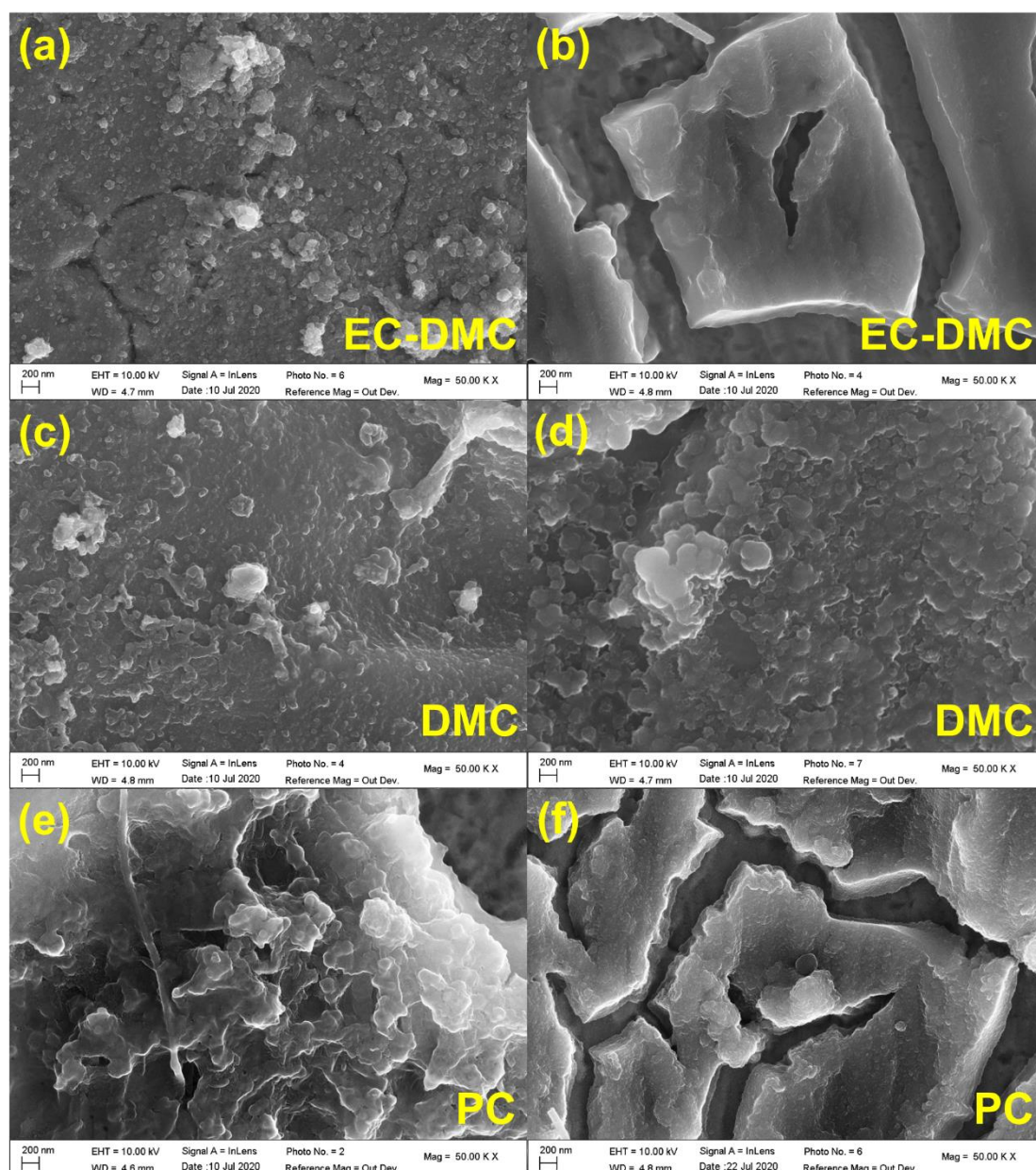


Fig. 3.9 Morphology of Si electrodes with (a)(b) $\text{LiPF}_6/\text{EC-DMC}$, (c)(d) LiPF_6/DMC and (e)(f) LiPF_6/PC after the 1 CV cycle (left) and 5 CV cycles (right) in the Swagelok cells (scan rate 0.2 mV s^{-1}).

3.3.5 Galvanostatic test of Si thin film electrode in different electrolytes

Galvanostatic charge-discharge test of the Si electrode with different electrolytes was performed to investigate the influence of the electrode solvents on capacity retention (Fig. 3.10). The Si electrode cycled in LiPF_6/DMC electrolyte exhibits an initial charge capacity of $2704.5 \text{ mAh g}^{-1}$ and a capacity retention of 77.2% after 60 cycles. However, the employment of $\text{LiPF}_6/\text{EC-DMC}$ electrolyte resulted in lower initial charge capacity ($2532.3 \text{ mAh g}^{-1}$) and capacity retention (47.7%). The higher initial capacity of $3074.1 \text{ mAh g}^{-1}$ was observed in

LiPF₆/PC however with the low capacity retention of 40.4% after 60 cycles. The electrode cycled in LiPF₆/EC-DMC shows unstable coulombic efficiency, while the electrodes cycled in other two electrolytes show relatively stable and similar coulombic efficiencies. The better cycle performance in LiPF₆/DMC also demonstrates that this electrolyte is beneficial to form of a good interface layer on the Si electrode.

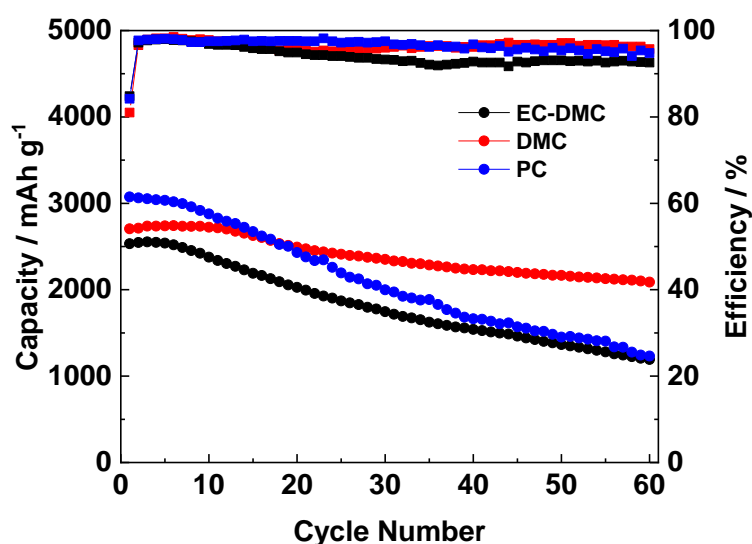


Fig. 3.10 Cycle performance of Si electrode in different electrolytes at current density of 0.1 C.

3.3.6 Summary on surface and interface characterizations

The ToF-SIMS characterization converge well with the XPS data showing the existence and content changes of -OCH₃, -SiO, -LiF species on the surface of Si thin film electrode. On the other hand, the *in situ* MFTIRs illustrates the species changes in electrolyte. The combination of these *ex situ* and *in situ* methods enables us to demonstrate different aspects of the Si electrode surface chemistry from which it can be summarized that Li₂CO₃, RCH₂OCO₂Li, -OCH₃ and LiF species are commonly observed on the Si in three different electrolytes during the first cycle. The -OCH₃ is one of the main species formed in LiPF₆/DMC due to presence of two -OCH₃ functional groups in DMC molecule. The species with C-O ether linkage are only found on the electrodes with LiPF₆/EC-DMC and LiPF₆/PC, due to the ring structures of solvent molecules. The higher intensities of SiOF and Si-O signals in F 1s, O 1s and Si 2p XPS profiles on the electrode cycled in LiPF₆/DMC, indicate the formation of thinner SEI layer. These results were well confirmed by differences in the lower sputtering rate by ToF-SIMS. The schematic representation of the SEI layer with different composition depending on electrolytes is shown in Fig. 3.11. After 5 CV cycles, more LiF species are generated in LiPF₆/EC-DMC and LiPF₆/DMC. The ratio of the species with C-O ether linkage increase significantly in LiPF₆/EC-

DMC. The peaks corresponding to Li_2CO_3 , $\text{RCH}_2\text{OCO}_2\text{Li}$ and C-O ether linkage appears on the electrode cycled in LiPF_6/DMC , while the ratio of $-\text{OCH}_3$ species decreases. The intensities of the peaks related to LiF and P-F species decrease in LiPF_6/PC . In LiPF_6/DMC the obvious SiOF and Si-O signals can be observed, indicating that the SEI layer does not increase after 5 cycles. In this work, the influence of single DMC solvent to the formation of SEI layer was discussed, which is not reported in previous studies.

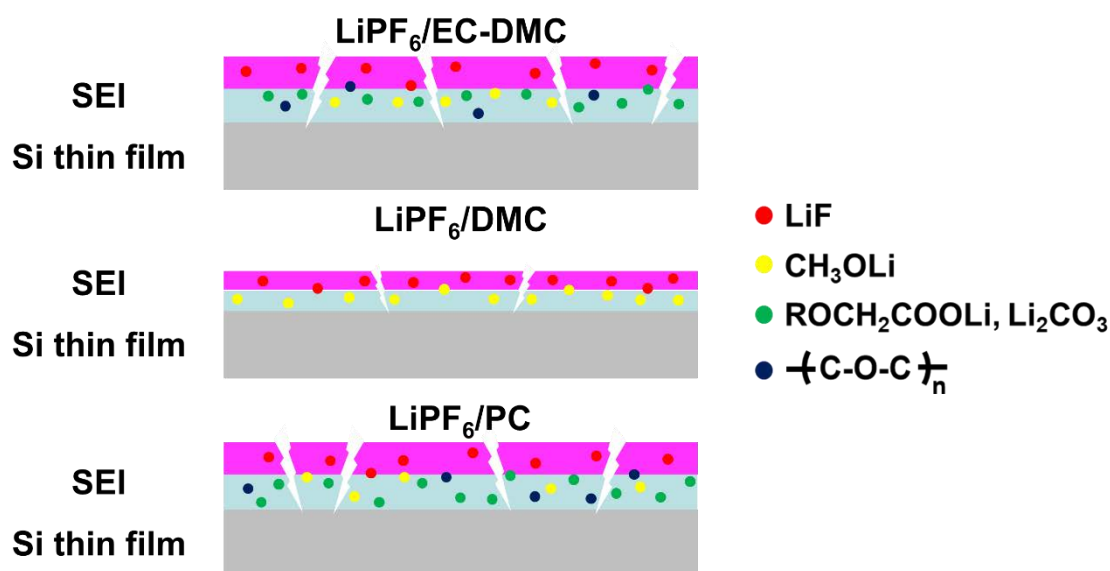


Fig. 3.11 Schematic of SEI composition on Si thin film electrodes cycled in different electrolytes (1 M $\text{LiPF}_6/\text{EC-DMC}$, 1 M LiPF_6/DMC and 1 M LiPF_6/PC) after a full CV cycle.

3.4 Conclusions

By the characterizations using XPS, *in situ* and ToF-SIMS on the interface of Si thin film electrode together with SEM and galvanostatic tests, we have illustrated valuable information on the role of different LiPF_6 based electrolytes for the chemistry of Si electrode during the cycling and after a few cycles. The XPS and ToF-SIMS prove the evolutions of the surface layer at different electrochemical states. The stronger SiOF and Si-O signals in F 1s and O 1s profiles demonstrate that a thinner and more stable SEI layer is formed on the Si thin film electrode with LiPF_6/DMC . The *in situ* FTIRS is much focused on the changes in the electrolyte near the electrode surface. It proves that the coordination between Li^+ and DMC is weaker and fewer DMC molecules may take part in the formation of SEI layer. The Si electrode with LiPF_6/DMC exhibits better cycle performance than the electrodes with other two electrolytes which confirms with the surface characterization results.

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Supplementary informations

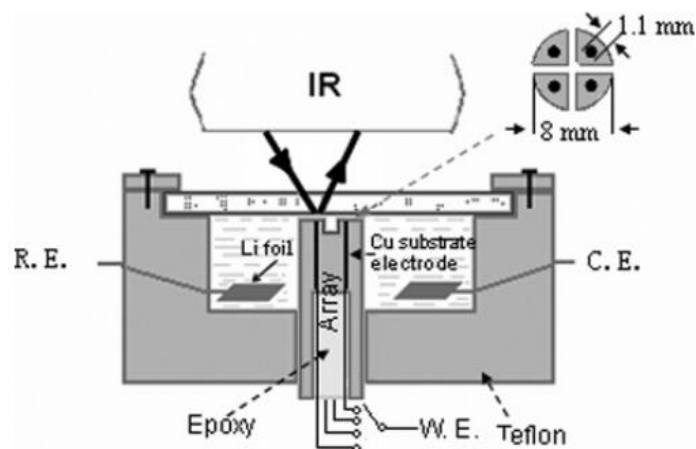


Fig. 3-S1 Schematic diagram of *in situ* three-electrode microscope FTIRS cell

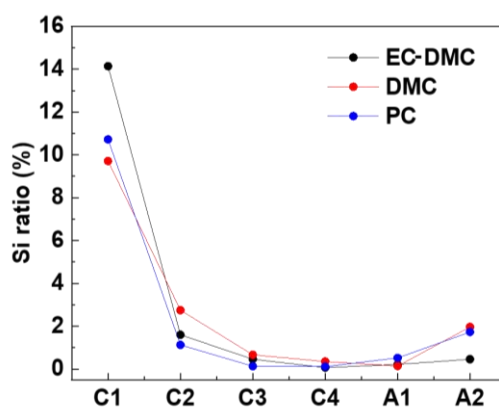


Fig. 3-S2 Evolution of Si quantity (in atomic %) at the surface of Si thin film electrode at different stages of lithiation and delithiation performed in different electrolytes.

C 1s comparison

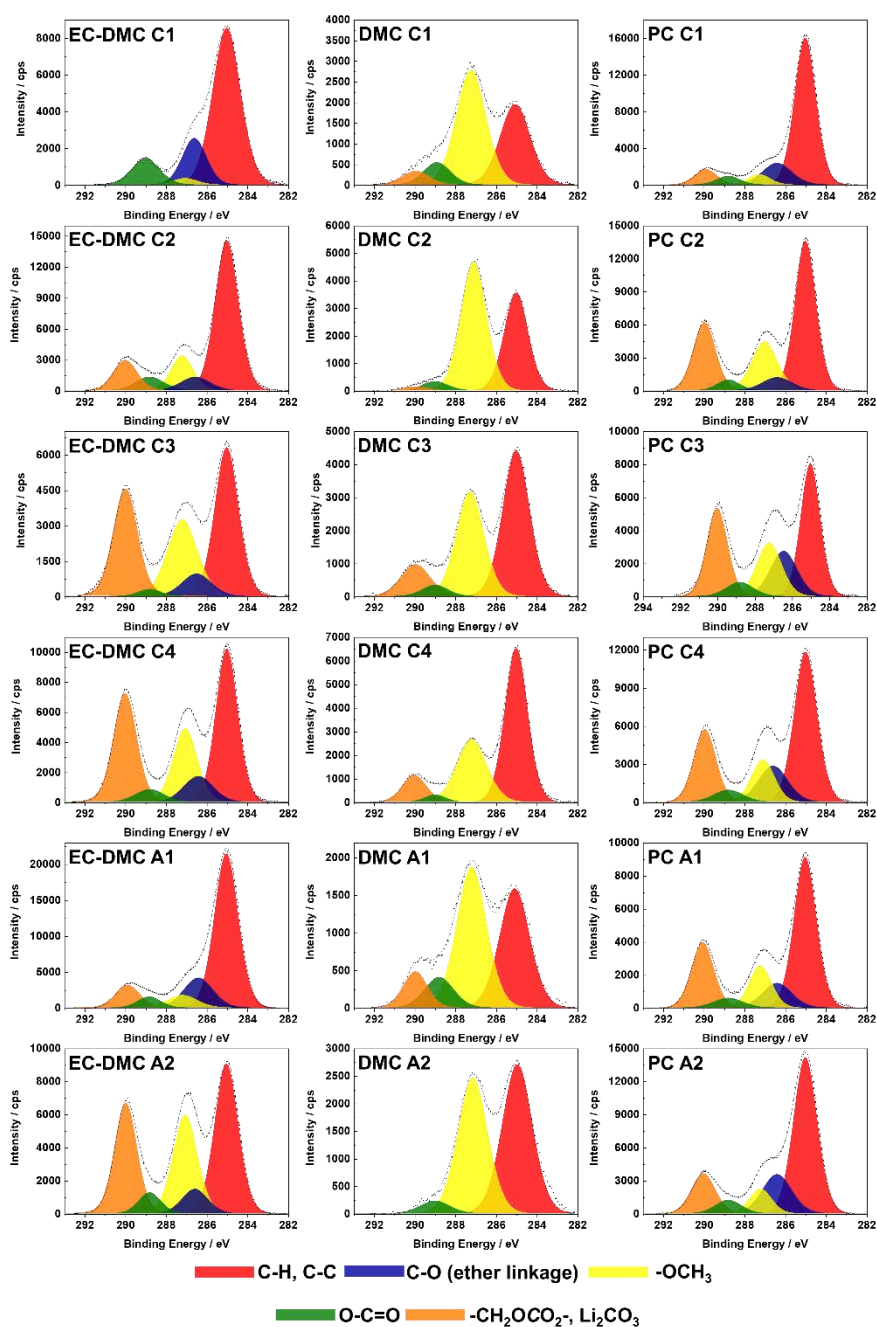


Fig. 3-S3 High resolution C 1s core level spectra obtained for Si electrodes at different states during the first CV cycle in three different electrolytes (1M LiPF₆/EC-DMC, 1M LiPF₆/DMC and 1M LiPF₆/PC).

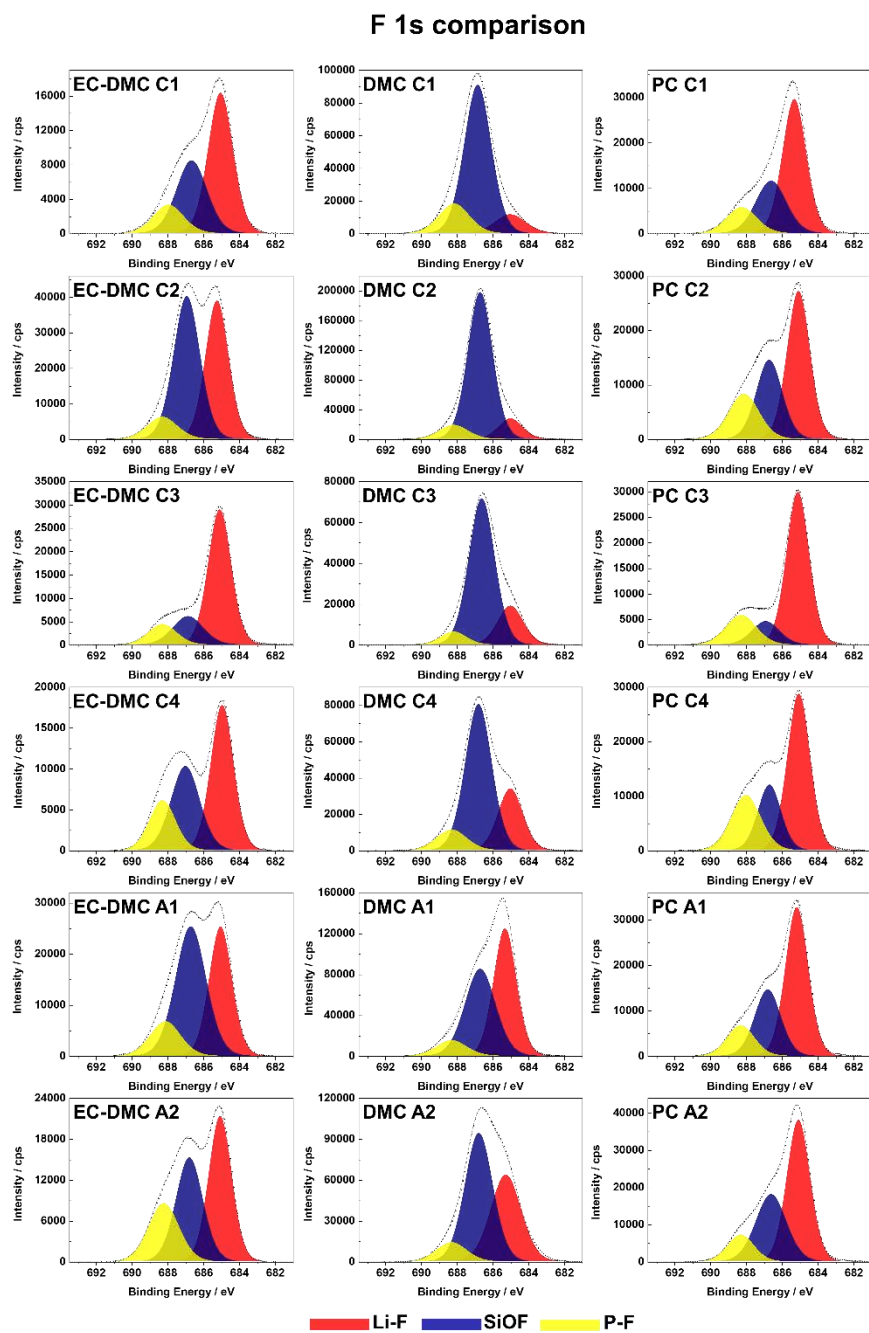


Fig. 3-S4 High resolution F 1s core level spectra obtained for Si electrodes at different states during the first CV cycle in three different electrolytes (1M LiPF₆/EC-DMC, 1M LiPF₆/DMC and 1M LiPF₆/PC).

O 1s comparison

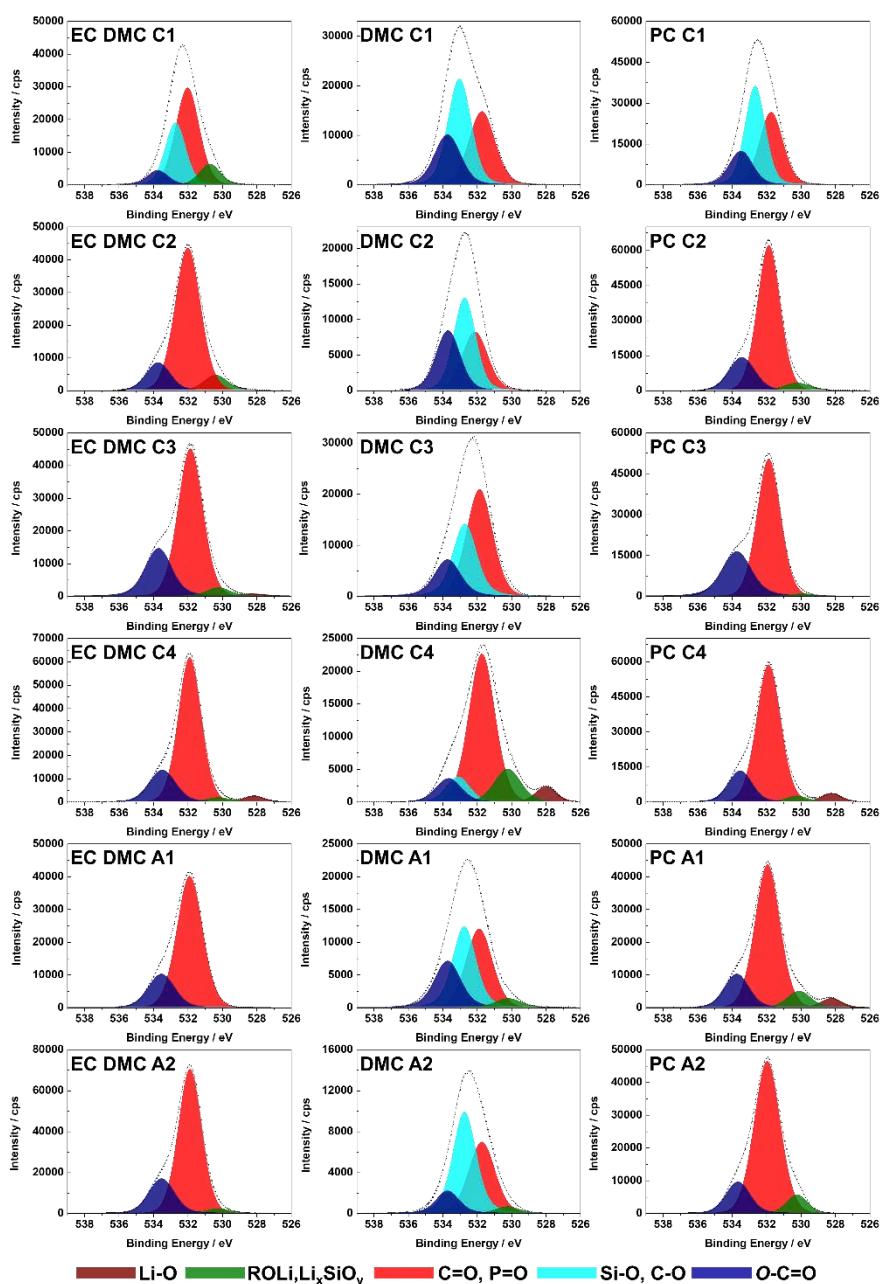


Fig. 3-S5 High resolution O 1s core level spectra obtained for Si electrodes at different states during the first CV cycle in three different electrolytes (1M LiPF₆/EC-DMC, 1M LiPF₆/DMC and 1M LiPF₆/PC).

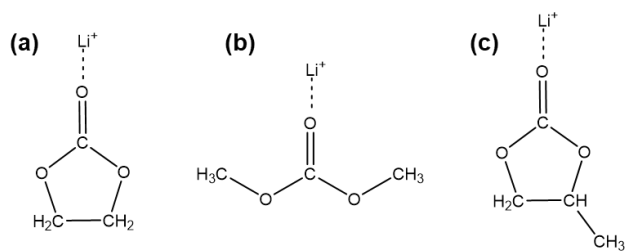


Fig. 3-S6 Schematic molecular structure of (a) EC, (b) DMC and (c) PC solvated with lithium ion.

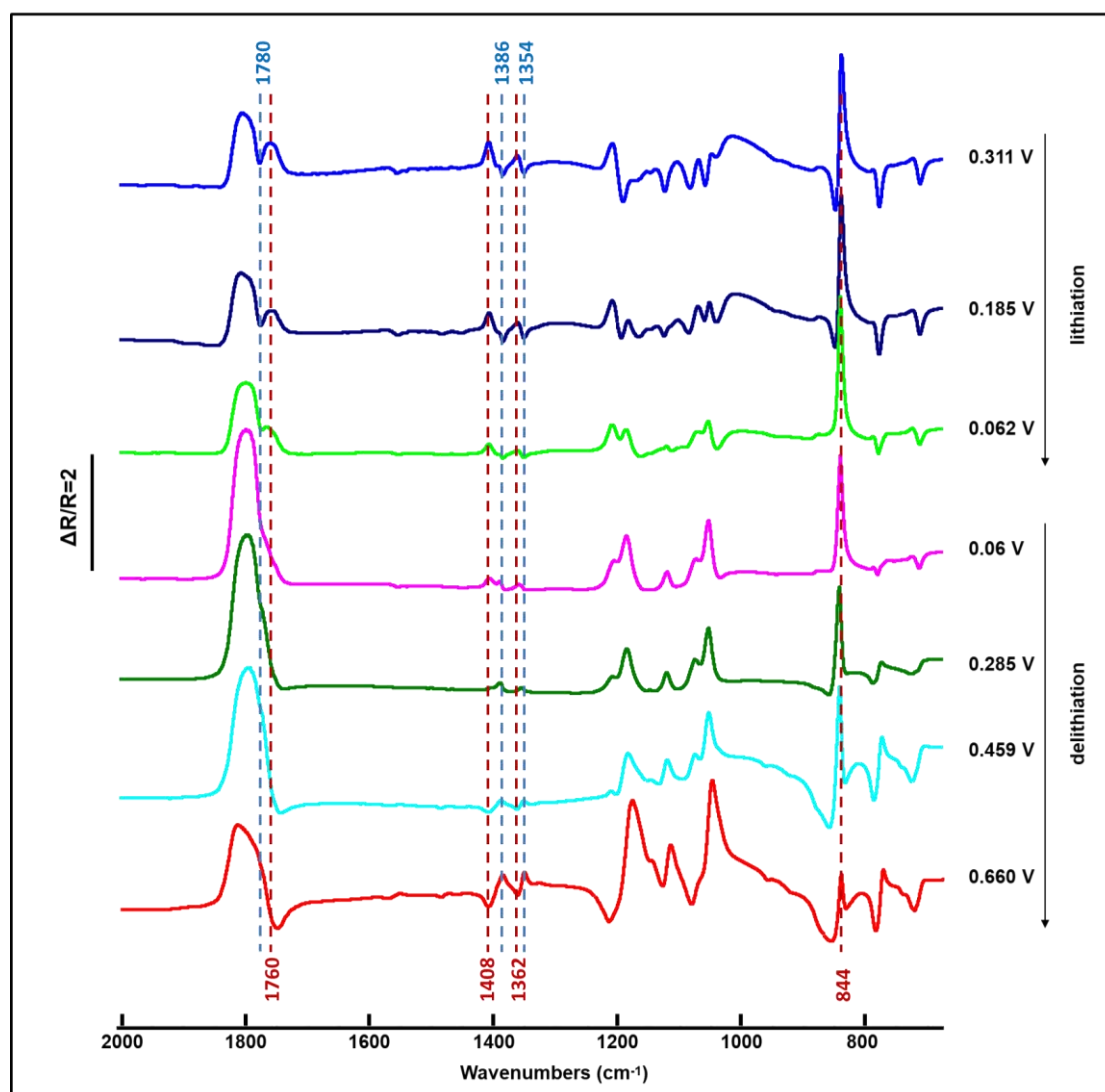


Fig. 3-S7 *In situ* MFTIR spectra of Si electrode in 1 M LiPF₆/PC during the first lithiation and delithiation process. All spectra were calculated by setting 0.611 V as reference potential.

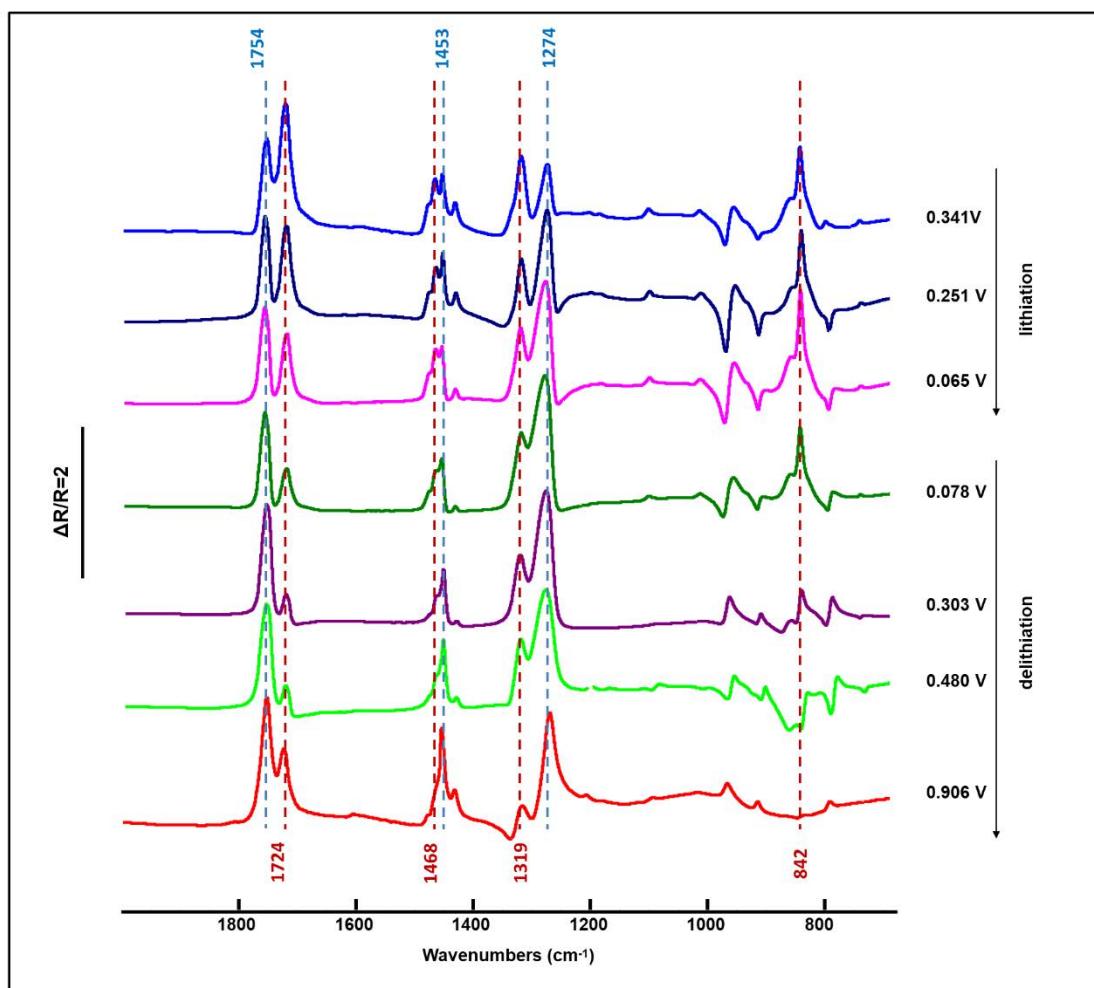


Fig. 3-S8 *In situ* MFTIR spectra of Si electrode in 1 M LiPF₆/DMC during the first lithiation and delithiation process. All spectra were calculated by setting 0.59 V as reference potential.

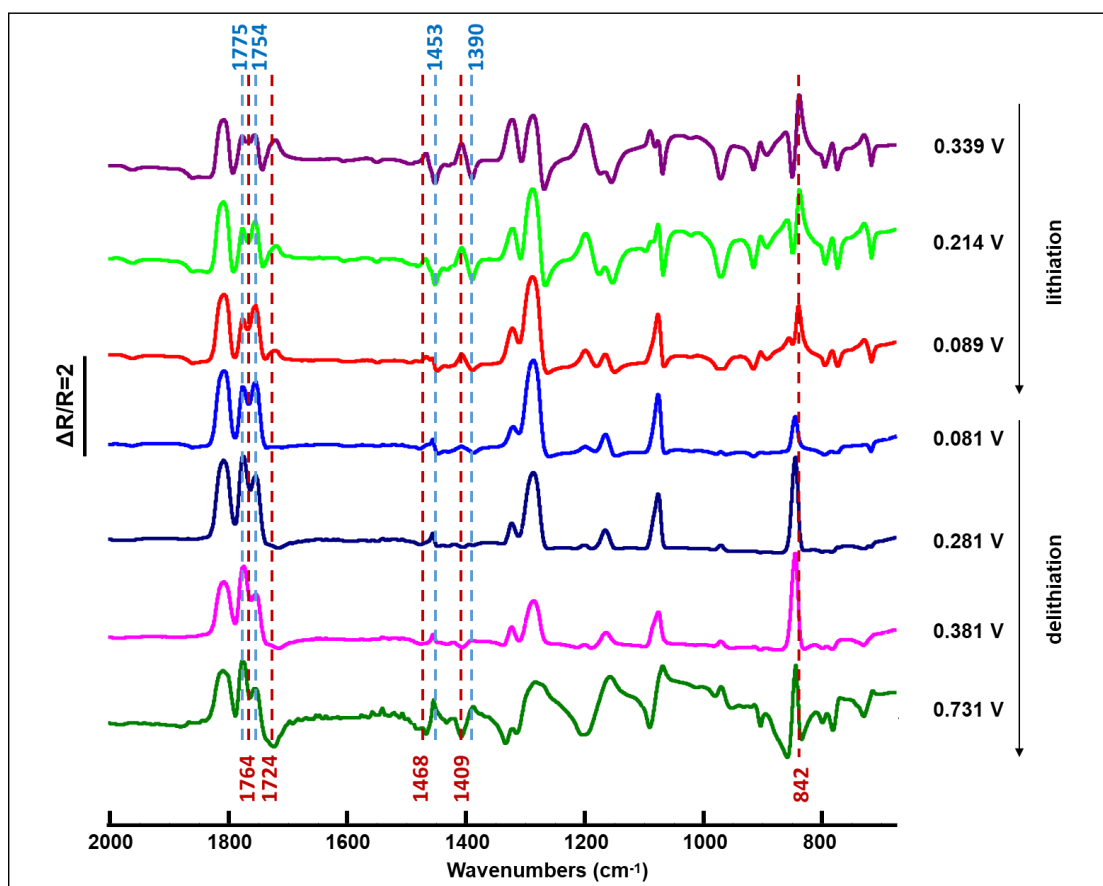


Fig. 3-S9 *In situ* MFTIR spectra of Si electrode in 1 M LiPF₆/EC-DMC (1:1) during the first lithiation and delithiation process. All spectra were calculated by setting 0.671 V as reference potential.

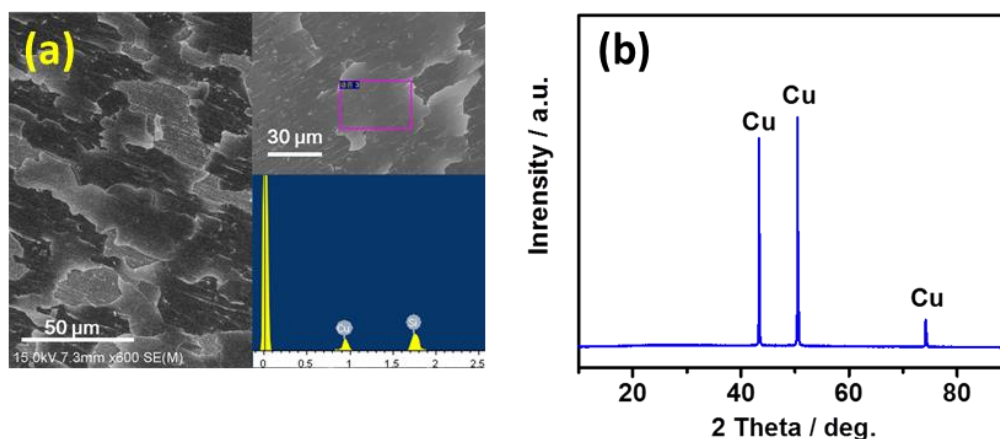


Fig. 3-S10 (a) Top-view SEM image of Si thin film electrode. The inserts are the high magnification image (top right) and the EDS of Si thin film electrode (bottom right). (b) XRD pattern of Si thin film electrode.

Fig. 3-S10(a) presents the SEM micrograph of pristine Si thin film electrode. It exhibits a flake-like structure on the Cu substrate. The EDS of the Si thin film inserted to Fig. 3-S10(a) confirms the existence of Si and copper. The existence of copper attributes to the Cu current collector. Fig. 3-S10(b) displays the XRD pattern of Si thin film electrode, all reflections of this sample are assignable to standard copper (JCPDS No. 48-1550), and no peak matches with crystalline Si indicating the present of amorphous Si on the Cu current collector.

C 1s species	C-H, C-C	C-O ether linkage	-OCH ₃	O-C=O	-CH ₂ OCO ₂ ⁻ , Li ₂ CO ₃
Binding energy (\pm 0.1 eV)	285.0	286.5	287.1	288.8	290.0
F 1s species	Li-F	SiOF	P-F		
Binding energy (\pm 0.1 eV)	685.0	686.8	688.1		
O 1s species	Li-O	ROLi, Li _x SiO _y	C=O, P=O	Si-O, C-O	RCH ₂ OCO ₂ Li
Binding energy (\pm 0.1 eV)	528.1	530.5	531.8	532.9	533.6

Table. S1. Binding energies of different species in C 1s, F 1s and O 1s XPS spectra.



Chapter 4

Influence of different binders on SEI formation on Si-based electrode

4.1 Introduction

The application of different binders is a very popular way to tackle the electrode degradation problem caused by huge volume changes on Si anode [1-3]. The binder molecules could inhibit the electrode components separation and the loss of electrical contact caused by volume changes during lithiation/delithiation. The mechanical properties of binder and the interaction between binder molecules and electrode surface are considered as the key issues of the binder for Si anode [4]. The enhancement of the binder mechanical properties is usually achieved by different polymer modification methods [3,5].

More than 10 years ago, it was demonstrated that some binders could form hydrogen bonds with the thin oxide layer on Si surface [6,7]. This interaction is much stronger than the Van de Waals force between classical polyvinylidene fluoride (PVDF) binder and Si. Therefore, the Si anode with the binders, which could form hydrogen bonds exhibits much better cycle performance than the Si anode with PVDF [1,6]. As introduced in Chapter 1, in the following years, many polymers with -COOH, -OH, or -NH₂ functional groups, which could form hydrogen bond with Si-O have been successfully applied as the binders for Si anode [1,5]. However, there are still some problems have not been solved. As we know from the principles of electrochemistry and the experiments, the electrolyte should infiltrate the binder around the Si particles and then lead to transfer of Li ions between the electrode materials and the electrolyte. During the lithiation/delithiation process, there will be the decomposition of electrolyte and the formation of solid electrolyte interface (SEI) layer [8,9]. Then, there is a question, if the functional groups/chemical composition of the binders can influence the electrolyte decomposition or not? It was demonstrated that the polar groups on binder molecules significantly influenced the SEI formation on graphite anode [10-13]. However, the influence of binders on the SEI composition on Si anode was less investigated [14,15].

Here in this work, five polysaccharide binders with different functional groups or elements were chosen to applied on Si nanoparticle (SiNP) anode to explore this problem. The electrodes were prepared using SiNPs, acetylene black (AB) and different binders. The molecular

structures of binders using in this chapter are shown in Fig. 4.1. Guar gum (GG) only has -OH group to form hydrogen bond. Xanthan gum (XG) has both -COOH and -OH groups. Gum Arabic (GA) is a mixture of polysaccharide and proteins with -OH, -COOH and -NH₂ groups. Ba-alg is prepared by mixing sodium alginate binder with a small amount of Ba²⁺. The Ba²⁺ ions will coordinate with -COO⁻ on the molecule chains to obtain a cross-link structure and enhance the mechanical properties. Ba-alg has both -COOH and -OH groups to form hydrogen bond with Si surface and the exist of Ba²⁺ may influence the SEI formation. Al-alg is prepared by similar processes with Ba-alg using Al³⁺ instead of Ba²⁺. It may form a more complicate cross-link structure due to the higher valence of Al³⁺ ion, as shown in Fig. 4.1 (f). The presence of Al³⁺ may also influence the SEI formation. The PVDF binder which cannot form hydrogen bond with Si is used for comparison. The SiNP electrodes with different binders were cycled to full lithiated and delithiated states and then characterized by XPS.

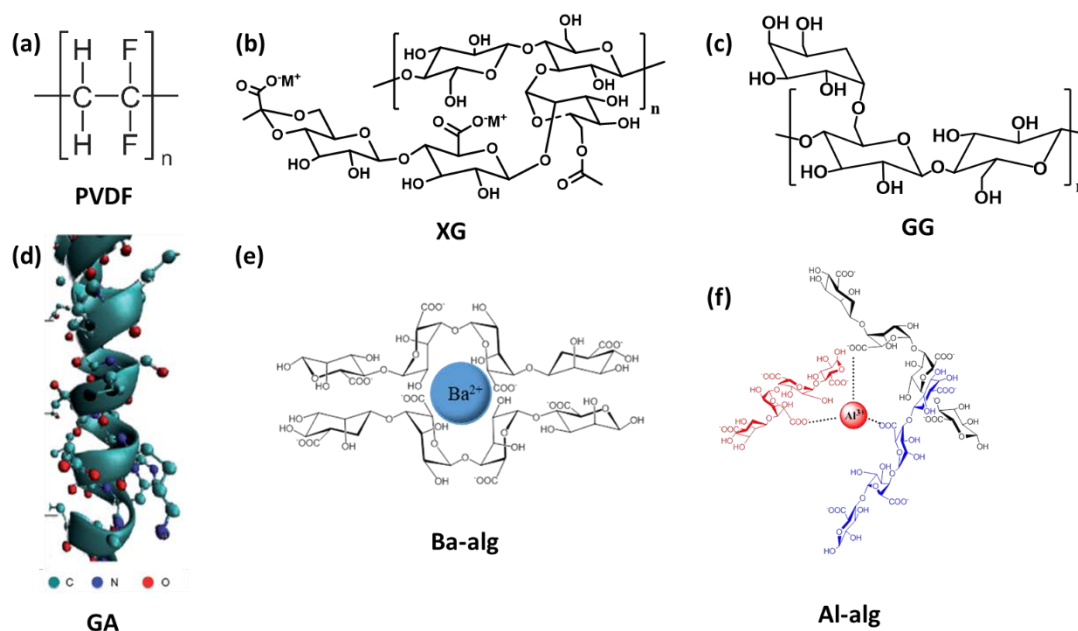


Fig. 4.1 Schematic molecular structures of (a) polyvinylidene fluoride (PVDF), (b) xanthan gum (XG), (c) guar gum (GG), (d) gum Arabic (GA) [16], (e) Ba-hydrogel alginate (Ba-alg) and (f) Al-hydrogel alginate (Al-alg).

4.2 Experimental part

4.2.1 Electrode preparations

All the binder slurries were prepared at room temperature. 0.02 g GG (Hongjian, Shanghai, China), GA (Aladdin, Shanghai, China) and XG (Sigma-Aldrich, Shanghai, China) were stirred homogeneously with 1.0 mL water to form the binder slurries, respectively. 0.02 g PVDF was

stirred with 1.0 mL N-Methyl-2-pyrrolidone (NMP). 0.02 g SA (Maichao, Shanghai, China) was stirred homogeneously with 1.0 mL 1.8 mmol L⁻¹ BaCl₂ solutions to form Ba-alg binder. The Al-alg binder was prepared with 1.0 mL 0.9 mmol L⁻¹ Al₂(SO₄)₃ solution and 0.02 g SA using the same method.

For each binder slurry, 0.06 g SiNPs (Alfa Aesar, Tianjin, China) and 0.02 g AB were grinded together and then mixed with the binder.

Then, the slurries with different binders were coated on the copper current collectors. The electrodes were dried in vacuum at 100 °C for 10 h. The mass loading of the active Si was 0.3-0.5 mg cm⁻² on each as-prepared electrode. The morphologies of these electrodes with different binders are shown in Fig. 4-S1.

4.2.2 Electrochemical tests

The Swagelok cells were assembled for electrochemical tests in the Ar-filled glove box using the SiNP electrodes with different binders as the working electrode, the Li foil (99.9% purity, Alfa Aesar) as the counter electrode, 1M LiPF₆/EC-DMC (1:1, Battery grade, Sigma Aldrich) as the electrolyte and the glass fiber (grade 691, VWR) as the separator. The galvanostatic and cyclic voltammetry (CV) tests were performed using a VMP3 Biologic multi-channel potentiostat/galvanostat. The galvanostatic tests were performed between 0.01 and 4.0 V with a current density of 200 mAh g⁻¹ for the initial 3 cycles and then 0.2 C for 100 cycles (1 C = 3580 mAh g⁻¹).

The electrodes with different binders for XPS analysis were also prepared by performing CV measurements between 0.01 and 3.0 V with a scan rate of 0.2 mV s⁻¹. The cells were stopped at half cycle (discharged to 0.01 V) and a full cycle (charged to 3.0 V) during the CV tests and fixed at that potential for more than 10 hours to form a stable surface layer. After that, the cycled electrodes were disassembled in the Ar-filled glove box and rinsed by dimethyl carbonate (DMC), dried with Ar-flow and transferred directly to the XPS analysis chamber under anaerobic and anhydrous conditions.

4.2.3 XPS characterizations

The XPS analysis conditions were the same as the conditions described in Chapter 3 section 3.2.3.

4.3 Results and discussion

4.3.1 Cyclic voltammetry tests for XPS characterization

The CV profiles of SiNP electrode with different binders are shown in Fig. 4.2. As introduced above, the cells were stopped at half CV cycle and a full CV cycle to prepare the samples for XPS analysis. All the CV profiles do not exhibit significant differences. During the discharge process, some CV curves present a small cathodic peak between 1.0-0.5 V corresponding to the electrolyte decomposition and SEI formation [17-21], and a huge cathodic peak at lower than 0.1 V corresponding to the Li insertion into crystalline Si [22-24]. Then during the charge process, they show two anodic peaks between 0.1 and 0.6 V corresponding to the Li extraction from Li-Si alloy and the formation of amorphous Si [25-29]. These CV profiles show low currents but no peak between 3.0 and 1.5 V, which could be attributed to the polarization of battery [30-32]. These polarizations are probably ascribed to the Swagelok cell and the glass fiber separator used in the experiments, because the same kinds of electrodes tested in coin cells with Celgard separator do not show the polarization like this [16,33-35].

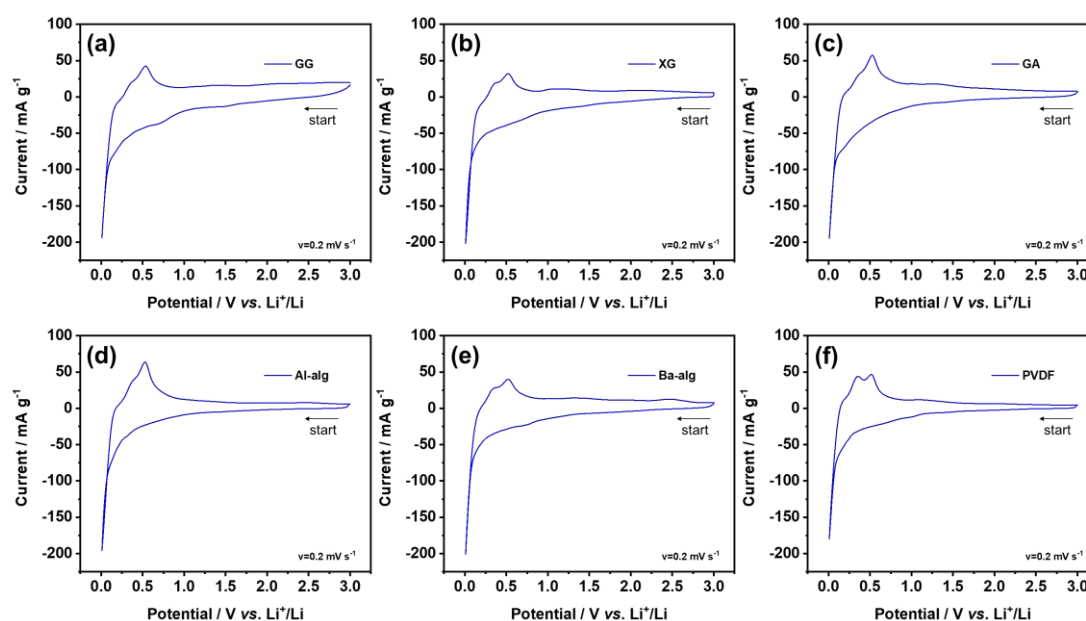


Fig. 4.2 CV profiles of SiNP electrode with (a) GG, (b) XG, (c) GA, (d) Al-alg, (e) Ba-alg and (f) PVDF binders performed in 1M LiPF₆/EC-DMC electrolyte with a scan rate of 0.2 mV s⁻¹.

4.3.2 Surface characterizations by XPS

Fig. 4.3 presents the C 1s profiles and peak decomposition of the pristine samples, the samples after half CV cycle and the samples after a full CV cycle of SiNP electrodes with different binders in 1M LiPF₆/EC-DMC (1:1) electrolyte. All the peaks are corrected by the C-

H, C-C sp³ peak at 285.0 eV. For the profiles that C-H, C-C sp³ peak is not easy to distinguish, the carbonate peak at 290.0 eV and the Si⁰ 2p_{3/2} peak at 99.1 eV (only for pristine samples) is used to help in the peak binding energy correction [15,17,18,21,36-40]. The relative intensity ratios for C 1s, F 1s, O 1s and Si 2p core levels peaks of the pristine samples, the samples after half CV cycle and the samples after a full CV cycle of SiNP electrodes with different binders were calculated and shown in Fig. 4-S2 to support the discussion.

All the pristine samples with different binders exhibit a narrow peak at ~284.0 eV corresponding to C-C sp² bond, which is related to the 20 wt% of AB on the electrode [21]. The pristine electrodes with the polysaccharide binders (GG, XG, GA, Al-alg and Ba-alg) present high C-H (285.0 eV), C-O (286.5 eV and 287.1 eV) and O-C=O (288.9 eV) peaks which could be attributed to their molecular structures as shown in Fig. 4.1 [18,21,39-42]. The pristine electrode with PVDF shows a peak at 291.2 eV corresponding to the -CF₂ group in PVDF. Since there is no carbonate species provided by the binders, the small carbonate peak at 290.0 eV might be from the AB or the contaminations from the air. For similar reasons, the C-O and O-C=O peaks on the pristine electrode with PVDF may also be the contaminations from the air or AB or the NMP solvent during electrode preparation.

After half CV cycle, the peak corresponding to C-C sp² bond disappears on these samples and a new small intensity peak corresponding to C-Li appears at 282.5 eV [40], indicating the Li insertion into AB [43]. The intensities of C-Li peak are much lower than the C-C sp² peak for the pristine samples. Therefore, it can be concluded that most of the signals correspond to the surface layer formed by electrolyte decomposition above the SiNPs-AB-binder region. The decrease of -CF₂ peak on the electrode with PVDF also confirms this. Thus, the organic species formed after half CV cycle shown here can be mainly attributed to the SEI layer and not to the organic species in the binders. On the electrode with Ba-alg, the C-Li peak cannot be observed, demonstrating the SEI layer formed on this electrode is thicker than those formed on other samples. The intensity of the -CH₂OCO₂⁻, Li₂CO₃ peak increases significantly in all the samples, indicating the formation of carbonate species by electrolyte decomposition. The related reactions are shown in Scheme. 4.1 reactions (1)-(5) and (8) [44-46]. The C-OH, -OCH₃ become one of the major species on the electrodes with GG, XG, and Al-alg binder, corresponding to the decomposition of DMC (reaction (3), (4), (8)-(10) and (17)) whereas the C-O ether linkage corresponding to the decomposition of EC (reactions (9), (10) and (18)) becomes one of the major species on the SiNP electrode with PVDF.

C 1s comparison

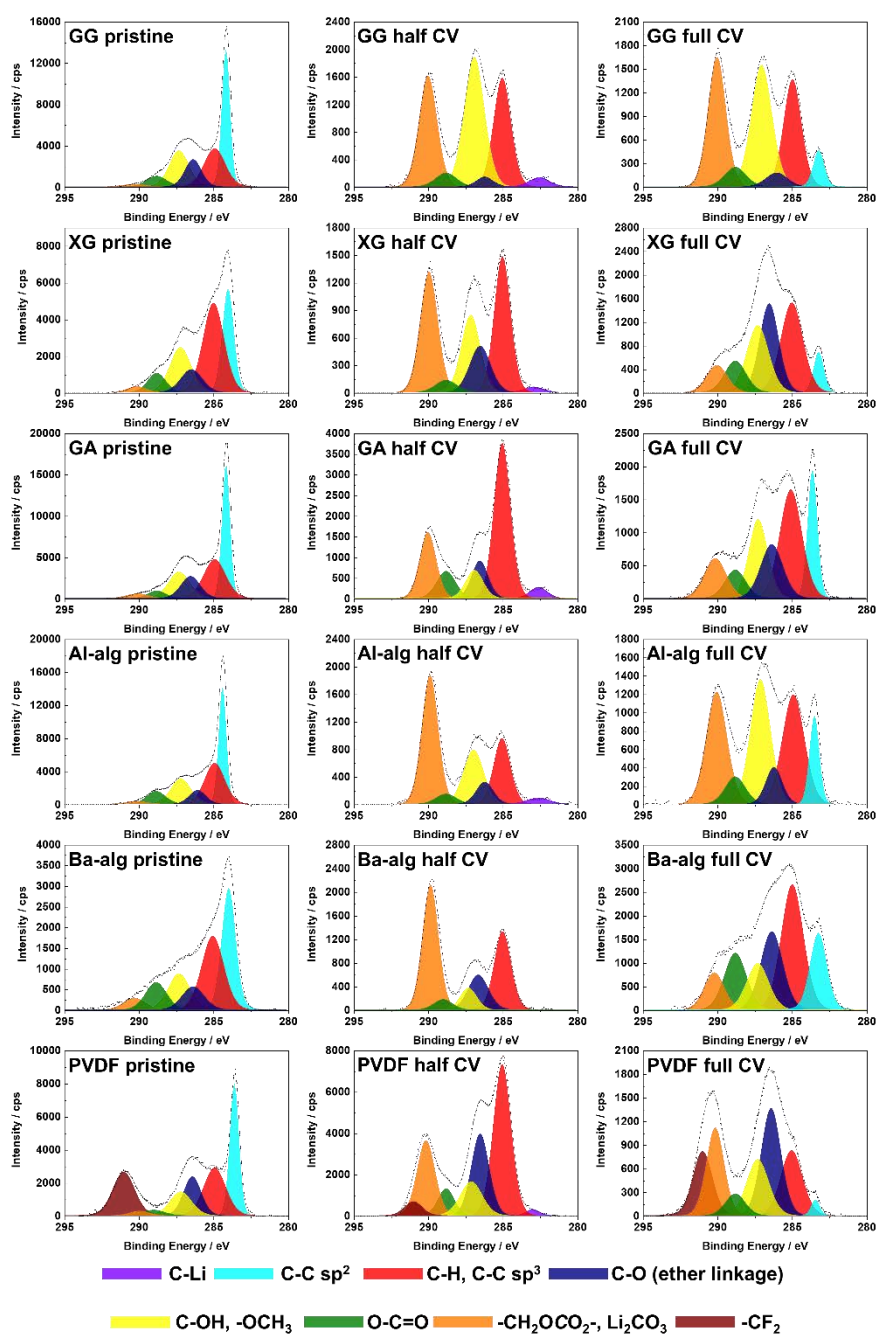


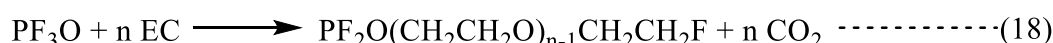
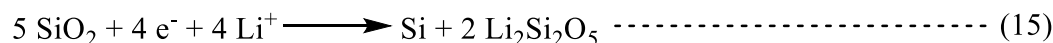
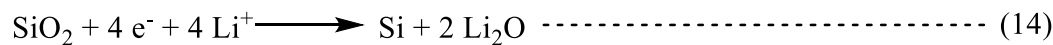
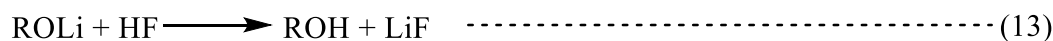
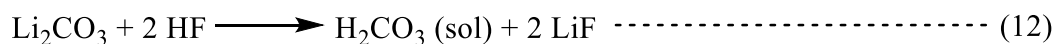
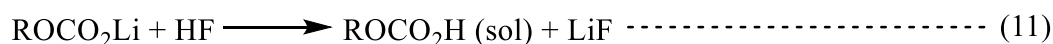
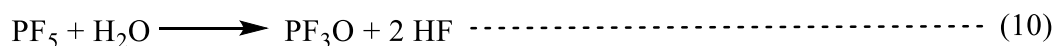
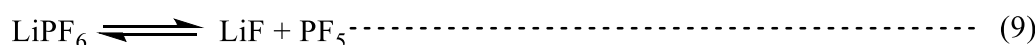
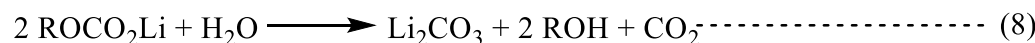
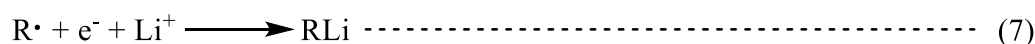
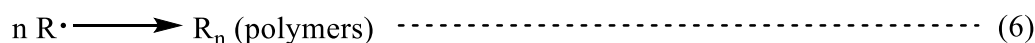
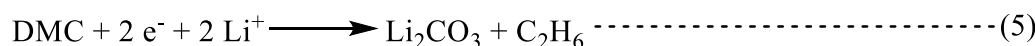
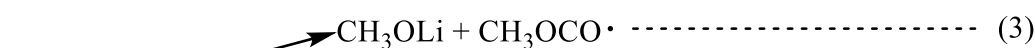
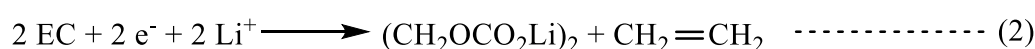
Fig. 4.3 High resolution C 1s core level spectra obtained for the pristine samples, the samples after half CV cycle (0.01 V) and the samples after a full CV cycle (3.0 V) of SiNP electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg, and PVDF).

After a full CV cycle, the peak attributed to C-C sp² bond appears again, indicating the delithiation of AB. The higher intensity of C-C sp² peak of these samples after a full cycle comparing with C-Li peak intensity at half CV cycle demonstrates the thickness of SEI layer decrease during delithiation. However, the C-C sp² peaks are not as high as those on the pristine

samples, demonstrating that the SEI layer is still present on the electrode surface which partly shields the signals from binder. Therefore, the XPS profiles here not only shows the components of the SEI layer but also the functional groups of the binders. On the electrode with PVDF, the intensity ratio of peaks C-C sp² and -CF₂, which are two species in the SiNPs-AB-binder region, decreases differently in the C 1s profiles from the pristine sample to the full cycled sample. The peak intensity ratio of -CF₂ decreases from 21.04% to 15.61% while the ratio of C-C sp² which corresponding to the AB on the electrode decrease from 25.63% to 1.66%, as indicated in Fig. 4-S2. The small decrease -CF₂ ratio can be ascribed to the thin SEI layer formed on the surface as mentioned above. However, the huge decrease of C-C sp² ratio cannot be clearly explained. As demonstrated previously, the PVDF binder has weak interactions to Si surface and it exhibits poor mechanical property [47]. Thus, during the lithiation, the huge volume expansion of electrode led to the shifting and displacement of SiNPs and AB from their initial positions. During the following delithiation process, the electrode volume shrinks, but the SiNPs and AB cannot move back because of the poor mechanical properties of PVDF. It leads to the partial detachment of SiNPs and AB from the current collector, and therefore makes the C-C sp² ratio decrease significantly. For the electrodes with other 5 binders, the decrease of C-C sp² peak for the electrode after the first full cycle in comparison to the pristine electrode could be mainly assigned to the formation of SEI layer, because these binders are all reported have strong mechanical properties [16,33-35]. The electrodes with GG and Al-alg show the carbonates and C-OH, -OCH₃ corresponding to reactions (1)-(5) and (8), as the major species after one full cycle. The peaks corresponding to C-O ether linkage, C-OH, -OCH₃, O-C=O and carbonate species on the electrodes with XG, GA and Ba-alg present relatively equal ratios comparing with the electrodes with GG and Al-alg, as shown in Fig. 4-S2.

The F 1s profiles of pristine SiNP electrode, the electrodes after half CV cycle and the electrodes after a full CV cycle with different binders are shown in Fig. 4.4. On the pristine samples, only the electrode with PVDF shows a C-F peak at 690.0 eV [48,49], while the other samples do not exhibit F-related signal. After half CV cycle, on for all samples three peaks can be observed: a peak at 685.0 eV corresponding to Li-F species, at 686.7 eV to SiOF and at 688.0 eV to P-F [36,48,50-52]. The electrodes with GG, XG, Al-alg and Ba-alg present similar shapes of F 1s profiles with a high intensity Li-F peak and two other peaks with much lower intensity than Li-F. Comparing with these four samples, the electrode with GA exhibits higher intensities of SiOF and P-F peaks. Since SiOF signal is from bulk Si, it demonstrates that the SEI layer on this sample is thinner than on the others, confirming the results related to the decomposition of

C 1s after half cycle presented above. On the electrode with PVDF, the P-F peak shows higher intensity than Li-F peak, which is quite different from the other samples, demonstrating a different electrolyte decomposition on it. There are two possible explanations. One is that the -CF₂ functional groups in PVDF influence the SEI formation. The other is that the lack of hydrogen bonds in the case of PVDF leads to less decomposition of LiPF₆ salt forming LiF (reaction (9)-(12)). Thus, less LiF and more P-F species (PF₂OOCH₃, PF₂(OCH₂CH₂)_nF or LiPF₆) are formed (reaction (17) and (18)) or deposited in the SEI layer on the surface of the electrode with PVDF.



Scheme. 4.1 Reduction reactions on Si electrode in 1 M LiPF₆/EC-DMC electrolyte.

After a full CV cycle, the intensity ratio of SiOF increase on the electrodes with GG, XG, GA, Al-alg and Ba-alg, indicating that the SEI layer becomes thinner. It shows a slight change of P-F peak on the electrodes with XG, GG, Al-alg and Ba-alg, which could be attributed to the

accumulation of P-F species on the surface. As mentioned above, the electrode with GA shows that more P-F species can be formed after the half CV cycle. After a full CV cycle, the intensity of P-F peak has further increased, indicating that more P-F species formed on electrode after delithiation and/or that P-F species are formed in the inner part of the SEI layer on the half cycled electrode with GA and they became visible after the full cycle due to the decomposition of outer part of the SEI layer. On the electrode with PVDF after a full CV cycle, a very small

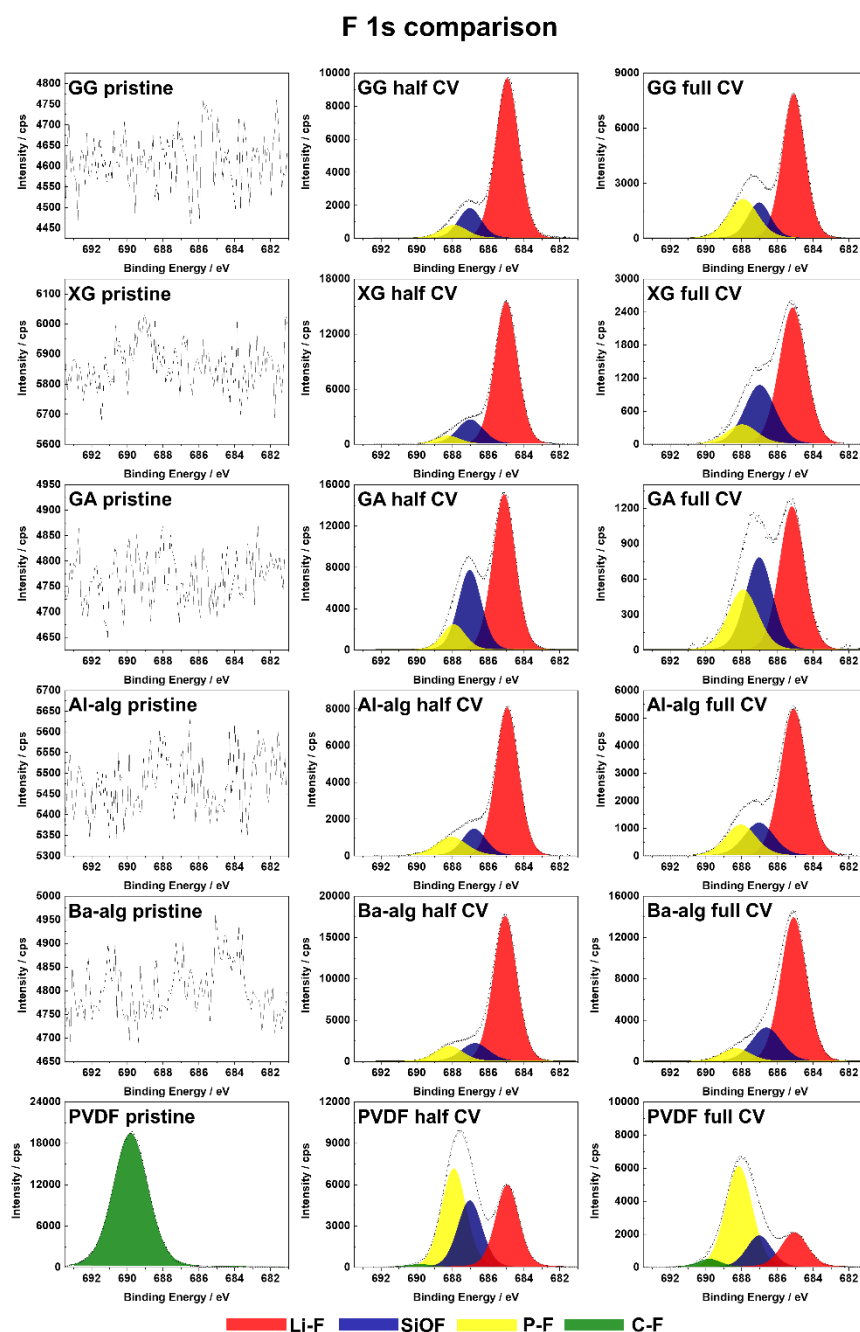


Fig. 4.3 High resolution F 1s core level spectra obtained for the pristine samples, the samples after half CV cycle (0.01 V) and the samples after a full CV cycle (3.0 V) of SiNP electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg, and PVDF).

peak corresponding to C-F species is shown, indicating that most of the signals originate from the layer formed above the SiNPs-AB-binder region. The P-F species is the major species on this sample. As discussed above, it could be attributed to the influence of -CF₂ functional groups or the interaction between binder and Si.

The O 1s profiles of pristine SiNP electrode, the electrodes after half CV cycle and the electrodes after a full CV cycle with different binders are shown in Fig. 4.4. It shows a peak at 532.0 eV corresponding to C=O, a peak at 532.9 eV corresponding to Si-O, C-O and a peak at 533.6 eV corresponding to O-C=O species on all the pristine samples [14,18,36,37,39,40,44,50,53]. On the electrodes with XG and GA binder, the O-C=O peak intensities are significantly higher than the C=O peak, demonstrating the presence of -COOH functional groups in the binder structure. On the electrodes with Al-alg and Ba-alg binders, also rich in -COOH functional groups, the presence of the higher C=O peak than O-C=O peak, can be explained by the coordination between -COO⁻ and Al³⁺ or Ba²⁺ ions. On the electrode with GG binder, a high intensity of the Si-O, C-O peak and much lower intensities of other two peaks can be observed, demonstrating that -OH is the main functional groups in GG. However, the Si-O signal from SiNPs are overlapped with the C-O signal from binder here. Thus, the content of C-O species in different binders cannot be discussed in details. On the electrode with PVDF, the C=O and O-C=O species may correspond to the contaminations from the air or the AB conductive agent or the NMP solvent during electrode preparation. The C-O, Si-O peak may also partly be assigned to these contaminations, and partly assigned to the signals of SiNPs.

As we know from the C 1s and F 1s spectra, after half CV cycle, the XPS profiles could be mainly attributed to the signals of SEI layer. The O 1s spectra of all the electrodes with different electrodes after half CV cycle present the peaks at 528.0 eV to Li-O species, at 530.5 eV corresponding to RO_xLi, Li_xSiO_y, at 531.9 eV to C=O, P=O, at 532.9 eV to C-O and at 533.6 eV to O-C=O [14,21,37,40,44,50,53,54]. The Li-O, RO_xLi and Li_xSiO_y species are not observed on the pristine samples. The major species on these electrodes are C=O. The Li-O peak are not very significant on these samples, because the Li-O species are formed by reaction (14) between Si oxide and Li ion [54]. Therefore, the formed Li₂O should be presented in the inner part of SEI layer close to the SiNPs surface thus this signal will be mostly shielded by the other species in the SEI layer. The RO_xLi, Li_xSiO_y species are formed by the reactions (3), (15) and (16) [19,44,46]. The peak intensity ratios are similar on these samples (around 12 %).

As demonstrated above by the C 1s and F 1s spectra, after a full CV cycle, the XPS profiles become a mixture of the signals from the SiNPs-AB-binder region and the SEI layer. The RO_xLi,

Li_xSiO_y signals should originate from the SEI layer, since they are not observed on the pristine samples. On the electrodes with GG, XG and GA, the C=O, P=O species are mainly related to the SEI layer since the intensity ratio of C=O, P=O are very low on their corresponding pristine samples. On the electrodes with Al-alg, Ba-alg and PVDF, it is hard to distinguish the attributions from the SEI layer and the SiNPs-AB-binder region, because the C=O, P=O signals are also high on their corresponding pristine samples. For the same reason, the change of the

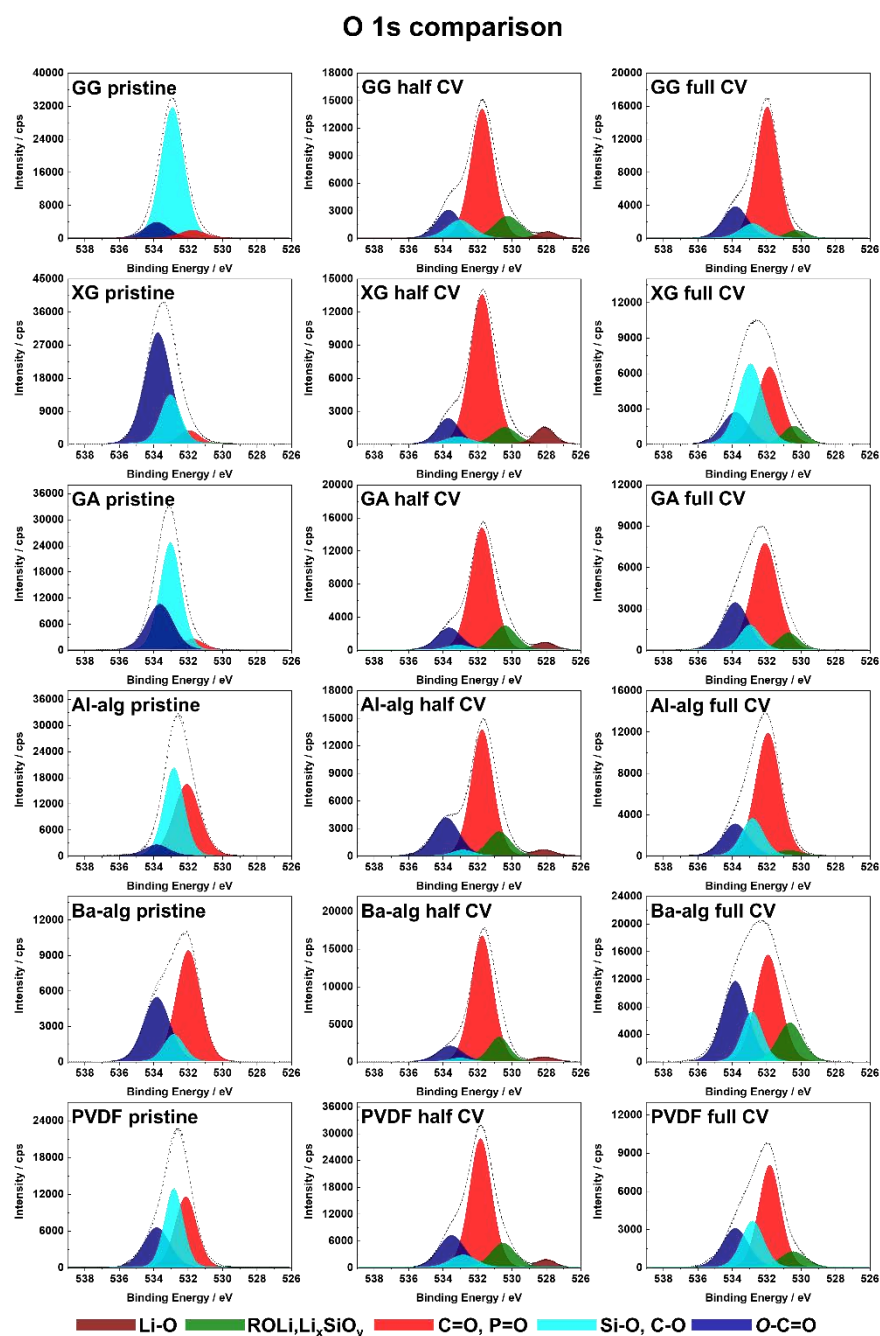


Fig. 4.4 High resolution O 1s core level spectra obtained for the pristine samples, the samples after half CV cycle (0.01 V) and the samples after a full CV cycle (3.0 V) of SiNP electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg, and PVDF).

Si-O, C-O and O-C=O species on all the samples after full CV cycle could not be discussed in details here.

The Si 2p profiles of pristine SiNP electrode, the electrodes after half CV cycle and the electrodes after a full CV cycle with different binders are shown in Fig. 4.5. For the pristine and full cycled electrode with Ba-alg, the profiles are difficult to be decomposed and to give a correct peak attribution, probably due to the satellite peaks of Ba 4d overlapped with Si 2p profiles or the formation of Si-Ba bond [55,56]. For a half CV cycle sample, only a very small peak corresponding to SiO_xF_y species can be observed [15,27,50], demonstrating the thick SEI layer.

For pristine samples of the electrodes with the other five kinds of binders, they exhibit similar shape of Si 2p profiles with the peaks corresponding to Si^0 $2p_{3/2}$ at 99.1 eV and Si^+ , Si^{2+} and Si^{4+} oxides at higher binding energies [15,27,48,50,57]. After a full CV cycle, and after the corrections of binding energy of all core level peaks versus carbon peak (C-H, C-C at 285.0 eV), the Si 2p peaks shift to too low binding energies due to the differential charging effect on different compounds formed on the surface of Si electrode [18,27]. The more conductive Si-species are not charging. Therefore, these Si 2p peaks can be assigned to different Si-related species by calculating the difference in the binding energies corresponding to Si^0 and other Si peaks. On the electrode with GA and Al-alg, there are mainly Si^0 and Si^{2+} oxide, fluoride or LiSi_xO_y species on the surface [27,48,50,51]. On the electrode with XG, it shows one more peak corresponding to Si^{4+} oxide, fluoride species [50,51]. On the electrode with GG, these three peaks can also be observed, while a small Si $2p_{3/2}$ peak corresponding to SiO_xF_y species is shown at 104.4 eV (Si^0 $2p_{3/2}$ at 98.4 eV) [15,27,50]. On the electrode with PVDF, it presents four peaks corresponding to Si^0 , Si^+ , Si^{2+} and Si^{4+} species, respectively [15,27,48,50,57]. It should be noted that the peak corresponding to Si^+ oxide and fluoride is not observed on the electrodes with other binders after a full cycle, indicating the differences of Si related chemical composition on the electrode with PVDF.

The intensities of the Si 2p profiles for the samples after half CV cycle are much lower than those for pristine and full cycled samples, due to the formation of thick SEI layer. With such low signal intensities and high noises, it is difficult to decompose each Si 2p species to split Si $2p_{3/2}$ and Si $2p_{1/2}$ peaks. Therefore, the peak attributions are made briefly by the peak position differences. The related peak ratios are shown in Fig. 4-S2. Similar to samples after the full cycle, the Si 2p peaks is shifted to lower binding energies after peak correction versus carbon peak (C-H, C-C at 285.0 eV). A peak at 96.0 eV which can be assigned to Li-Si alloy

Si 2p comparison

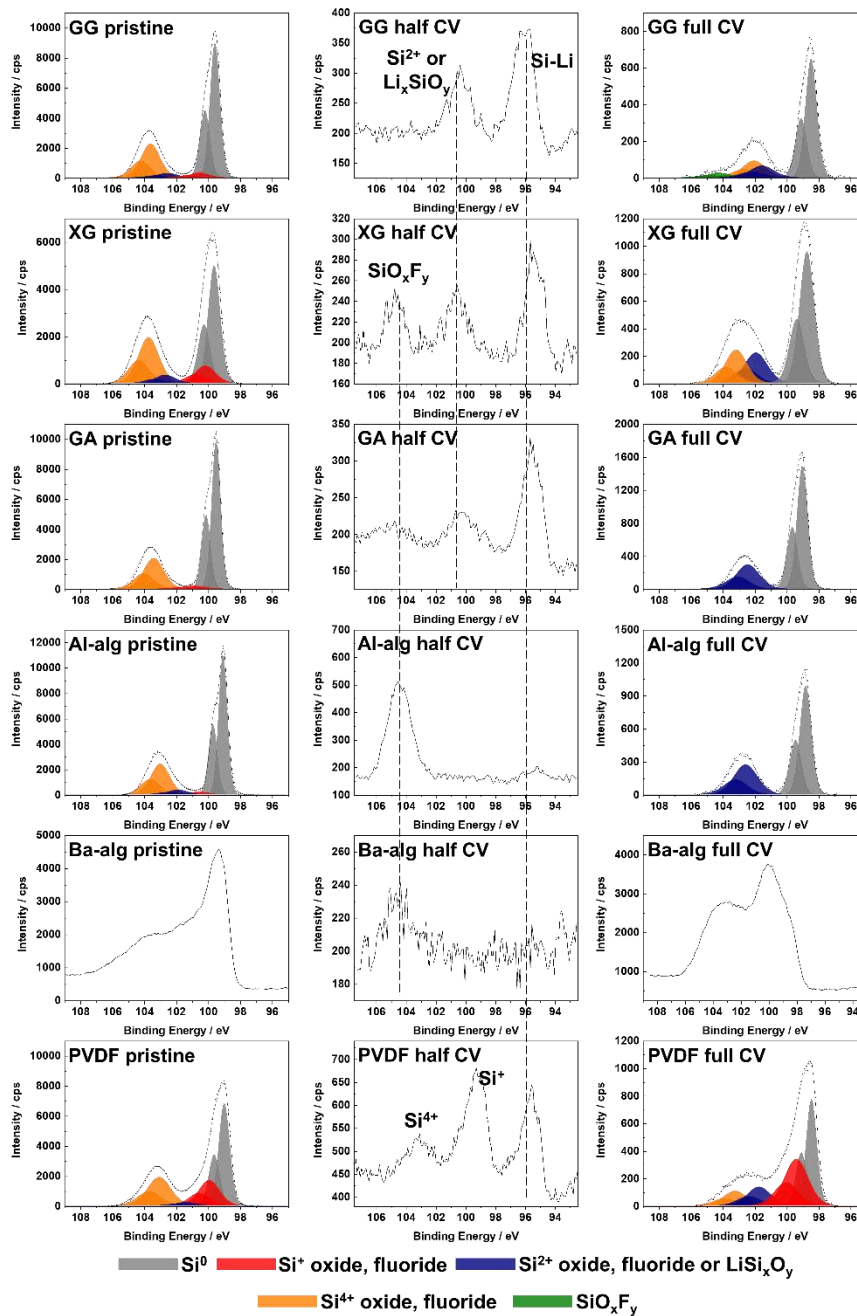


Fig. 4.5 High resolution Si 2p core level spectra obtained for the pristine samples, the samples after half CV cycle (0.01 V) and the samples after a full CV cycle (3.0 V) of SiNP electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg, and PVDF).

are shown on the electrodes with GG, XG, GA, Al-alg and PVDF [21,27,36]. The Si-Li peak on the electrode with Al-alg is much lower than those on the other electrodes, indicating a thicker SEI layer formed on it. The electrodes with GG, XG and GA show a peak corresponding to Si²⁺ oxide, fluoride or LiSi_xO_y species while the other electrodes do not, illustrating the difference of the formation of surface compounds on different electrodes. The electrodes with

XG, GA, Al-alg, Ba-alg exhibit a peak corresponding to SiO_xF_y species after half CV cycle, while this peak disappears on their corresponding samples after a full CV cycle, indicating the SiO_xF_y species decomposed. The electrodes with GG do not show this SiO_xF_y peak after half cycle, but SiO_xF_y peak is presented after a full CV cycle. It demonstrates that the potential for the formation of SiO_xF_y species on the electrode with GG is different from the other samples. The electrode with PVDF shows the peaks corresponding to Si^+ and Si^{4+} species on the sample after half CV cycle which is different from the other samples. After a full CV cycle, these two peaks can also be observed on the electrode with PVDF, indicating its different surface composition.

Based on the molecular structure of different binders shown in Fig. 4.1, it could be deduced that there are some other elements, such as N in GA binder, Al in Al-alg binder and Ba in Ba-alg binder, could be observed by XPS. It should be also considered if these elements participate and/or even catalyze the electrolyte decomposition and the SEI formation processes. The N 1s, Al 2p, Ba 3d spectra on the electrodes with GA, Al-alg, Ba-alg, respectively, at different states (pristine, half CV cycled and full CV cycled) are shown in Fig. 4.6, respectively. All of them show the peaks on their pristine samples at their corresponding spectra. However, after half CV cycle and full CV cycle, the peaks decrease a lot, even disappear. Thus, it is difficult to make peak decomposition on these profiles.

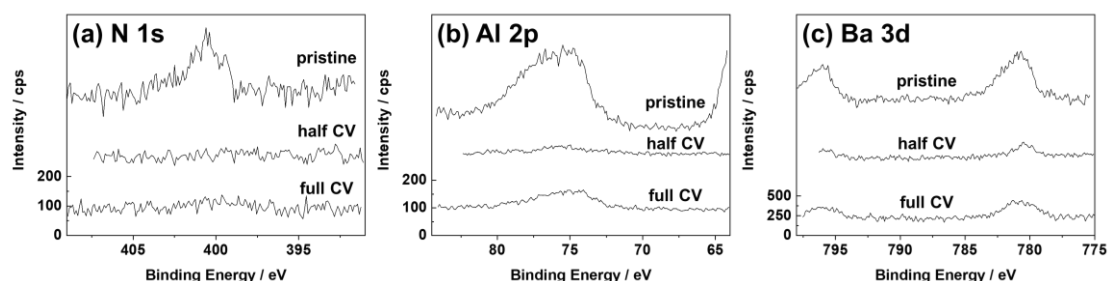


Fig. 4.6 High resolution core level spectra for the pristine samples, the samples after half CV cycle (0.01 V) and the samples after a full CV cycle (3.0 V) of SiNP electrodes. (a) N 1s spectra for the electrodes with GA, (b) Al 2p spectra for the electrodes with Al-alg, (c) Ba 3d spectra for the electrodes with Ba-alg.

On the other hand, the atomic ratio of N element on the surface of pristine electrode with GA is only 0.47 %. The addition of BaCl_2 in the electrode with Ba-alg is less than 0.4 wt% and the addition of $\text{Al}_2(\text{SO}_4)_3$ in the electrode with Al-alg is around 0.3 wt%, calculated by the data in sample preparation part. Thus, the influence of $-\text{NH}_2$ functional groups, Al^{3+} and Ba^{2+} on the SEI formation might have a different influence on the electrolyte decomposition, without

formation on significant amount of N-, Al- or Ba-related species. So, due to difficulty in interpretation of N 1s, Al 2p, Ba 3d spectra showing very low intensity, our analysis of SEI formation on the electrodes with different binders is focused on the differences of C 1s, F 1s, O 1s and Si 2p spectra.

A summary of the XPS above is shown in Table. 4.1. The electrode with PVDF, which has -CF₂ functional groups and no hydrogen bond between SiNPs and binder, formed an SEI layer with higher ratio of P-F species (PF₂OOCH₃, PF₂(OCH₂CH₂)_nF and LiPF₆) than Li-F. The electrode with GG, which has -OH groups to form hydrogen bond with Si surface, but not -COOH and -NH₂ groups, shows a significant difference from other electrodes in Si 2p spectra. It does not form the SiO_xF_y species after half CV cycle, but then forms a little after a full CV cycle, while the electrode with the other polysaccharide binders present an obvious SiO_xF_y peak after half CV cycle, but do not show it after a full CV cycle. It demonstrates that the -COOH

Binder in SiNP-based electrode	Pristine	Half CV cycle	Full CV cycle
GG	high C-O (O 1s)	high C-OH, -OCH ₃ (C 1s), Si ²⁺ oxide, fluoride or LiSi _x O _y (Si 2p)	main species C-OH, -OCH ₃ and carbonate (C 1s), high C=O, P=O (O 1s), small amount of SiO _x F _y (Si 2p)
XG	O-C=O > C=O (O 1s)	high C-OH, -OCH ₃ (C 1s), Si ²⁺ oxide, fluoride or LiSi _x O _y , SiO _x F _y (Si 2p)	C-O ether linkage, C-OH, -OCH ₃ , O-C=O and carbonate have relatively small difference (C 1s), high C=O, P=O (O 1s)
GA	O-C=O > C=O (O 1s)	high P-F (F 1s), Si ²⁺ oxide, fluoride or LiSi _x O _y , SiO _x F _y (Si 2p)	C-O ether linkage, C-OH, -OCH ₃ , O-C=O and carbonate have relatively small difference (C 1s), high P-F (F 1s), high C=O, P=O (O 1s), no Si ⁴⁺ (Si 2p)
Al-alg	C=O > O-C=O (O 1s, due to Al ³⁺ coordination)	high C-OH, -OCH ₃ (C 1s), SiO _x F _y , no Li-Si (Si 2p)	main species C-OH, -OCH ₃ and carbonate (C 1s), no Si ⁴⁺ (Si 2p)
Ba-alg	C=O > O-C=O (O 1s, due to Ba ²⁺ coordination), poor conductivity /thicker layer (Si 2p, C1s)	poor conductivity /thicker layer (C 1s, O 1s, Si 2p), SiO _x F _y , no Li-Si (Si 2p)	poor conductivity /thicker layer (Si 2p, C1s), C-O ether linkage, C-OH, -OCH ₃ , O-C=O and carbonate have relatively small difference (C 1s)
PVDF	C-F (C 1s, F1s)	main species P-F (F 1s), high C-O ether linkage (C 1s), Si ⁺ , Si ⁴⁺ (Si 2p)	main species P-F (F 1s), low C-Li peak (C 1s), high C-O ether linkage, C-OH, -OCH ₃ and carbonate (C 1s), C-F (C 1s, F 1s)
Features in common	High intensity of C-C sp ² on pristine samples, high intensity of carbonate peak on half cycle samples (C 1s). The shape of O 1s profiles are similar after half CV, the main species is C=O, P=O, has Li-O peak (O 1s). RO Li, Li _x SiO _y formed after half and full CV cycle (O 1s and Si 2p), layer thickness decreases from half CV to full CV (F 1s, Si 2p)		

Table. 4.1 XPS species features of the Si electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg and PVDF) at different states (pristine, half CV cycle (0.01 V) and full CV cycle (3.0 V)).

group influence the formation of SiO_xF_y species. The electrode with GA, the only one which has $-\text{NH}_2$ groups, exhibits a higher P-F peak than the electrodes with other polysaccharide binders, indicating the $-\text{NH}_2$ groups enhance a formation of P-F species. The electrode with Al-alg which has the same functional groups as the electrode with XG, but has a small amount of Al^{3+} and a high mechanical property cross-link molecular structure, present only a SiO_xF_y peak after half CV cycle, but no Li-Si peak and Si^{2+} peak in the Si 2p profiles. It indicates the influence of Al^{3+} or the crosslink structure on the formation of a SiO_xF_y layer on the surface of Si and the alloying of Si inside the shell. The Ba-alg binder also has a crosslink molecular structure as the Al-alg binder, and gives much stronger mechanical properties [34,58]. However, it decreases the conductivity of the electrode or forms a thicker binder layer on the Si surface as proved by C 1s and O 1s spectra. It also exhibits only a SiO_xF_y peak after half CV cycle, and confirms the formation of SiO_xF_y layer on Si surface. The SEI layer on the electrode with Ba-alg is quite different from that on the electrode with Al-alg. It shows lower intensities of C-OH, $-\text{OCH}_3$ and carbonate species in C 1s spectra and higher intensity of ROLi , Li_xSiO_y peaks in O 1s spectra after a full CV cycle, indicating a lower quantity of DMC decomposition products such as CH_3OLi and more Li_xSiO_y .

4.3.3 Galvanostatic results

The galvanostatic test results of SiNP electrodes with different binders are shown in Fig. 4.7. The electrode with PVDF shows a rapid capacity fading in its initial 5 cycles, confirming that the Van de Waal's force between PVDF and Si is too weak to keep the electrode integrity. On the other hand, the biggest difference between the SEI layer formed on the electrodes with PVDF and other binders is that the electrode with PVDF showed more P-F species and less Li-F species on the surface. Therefore, the SEI layer with more LiF salt might also be an important factor to improve the capacity retention of the electrode. The electrodes with the other binders do not show the superior cycle performances as reported in previous reports [16,33-35], because in order to simplify the kinds of species in the SEI layer, only a 1M $\text{LiPF}_6/\text{EC-DMC}$ (1:1) electrolyte is used without any additives to further improve the electrochemical performances of the electrodes in this chapter. After 100 cycles, the capacity retentions of the electrodes with GG, XG, GA, Al-alg and Ba-alg are all between 30% and 40%, without a significant difference, because the cycle performances are influenced by the binder from different aspects, such as the formation of SEI layer, the interactions between binder and Si surface and the mechanical properties of binders.

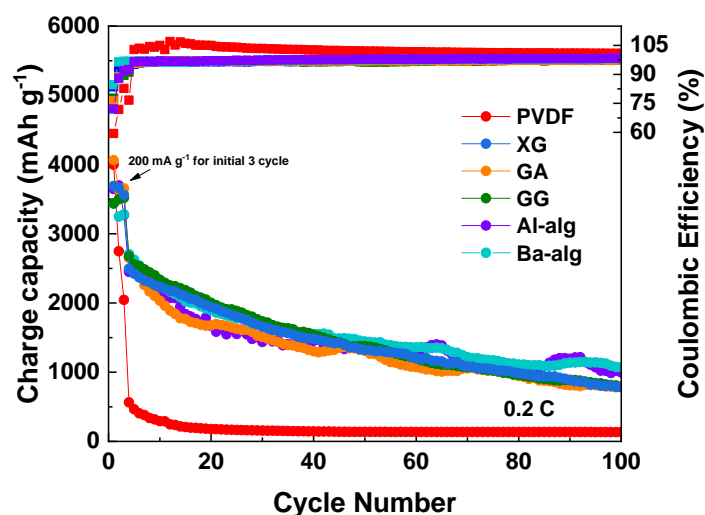


Fig. 4.7 Galvanostatic test results of SiNP electrodes with different binders (PVDF, XG, GA, GG, Al-alg and Ba-alg) performed in 1M LiPF₆/EC-DMC at the rate of 0.2 C (1 C = 3580 mA g⁻¹). The initial 3 cycles are cycled at 200 mA g⁻¹ to activate the electrodes.

4.4 Conclusions

The composition of surface layers on the SiNP electrode with different binders are investigated in details by XPS. Referring to earlier studies, this work selected a series of binders with differences in functional groups. Therefore, the influences of different functional groups on the SEI layer formation was discussed here.

1. The huge intensity changes of the C-C sp² peak to C-Li peak and Si⁰ peak to Li-Si peak from the pristine sample to the half CV cycled sample indicates that the observed SEI layer is formed above the SiNPs-AB-binder region, not between the binder molecule chains.

2. The appearance of C-C sp² peak and Si⁰ peak after a full CV cycle demonstrates the thickness of SEI layer change during the CV cycle.

3. The electrode with PVDF exhibits enrichment in P-F species in the SEI layer, enhanced by the presence of the -CF₂ functional groups, while the electrodes with other binders show more important quantity of LiF salt, demonstrating that the hydrogen bonds between binder and Si promotes the formation of LiF. The electrode with GA comprising -NH₂, -COOH and -OH groups also shows more P-F species in the SEI layer, while the electrodes with other binders only containing -COOH and -OH present more LiF, indicating the -NH₂ groups make the electrolyte tends to decomposed to P-F related species.

4. On the electrode with GG which do not have -COOH groups, there is no SiO_xF_y species

formed after half CV cycle but a little quantity can be observed after a full CV cycle. In comparison, the electrodes with XG, GA, Al-alg and Ba-alg which have -COOH groups, exhibit a SiO_xF_y peak at half CV cycle and do not show this peak after a full CV cycle. It demonstrates that -COOH groups could influence the formation of SiO_xF_y species on the electrode.

5. The electrodes with Ba-alg shows only a very weak peak corresponding to SiO_xF_y species after half CV cycle although it was fully lithiated (proved by CV and galvanostatic profiles), while the electrode with Al-alg shows mainly a SiO_xF_y peak with a small amount of Li-Si species. On the other hand, the electrode with Ba-alg shows no C-Li signal in C 1s profile, while the electrode with Al-alg exhibits a small C-Li peak, demonstrating that the surface layer on the electrode with Ba-alg is thicker than that with Al-alg. Therefore, it indicates that the formation of SiO_xF_y species is on the surface of Si so that it can be detected on the electrode with Ba-alg and the Li-Si alloying takes place more inside the SiNPs thus it is not visible when the surface layer is thicker.

6. The XPS spectra of N 1s, Al 2p and Ba 3d profiles for the electrodes with GA, Al-alg and Ba-alg, respectively, indicate that very low amounts of N, Al and Ba species are present in the corresponding electrodes. These species are not significantly changing the chemical surface composition of the SEI layer but can have influence on the decomposition of electrolyte.

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Supplementary informations

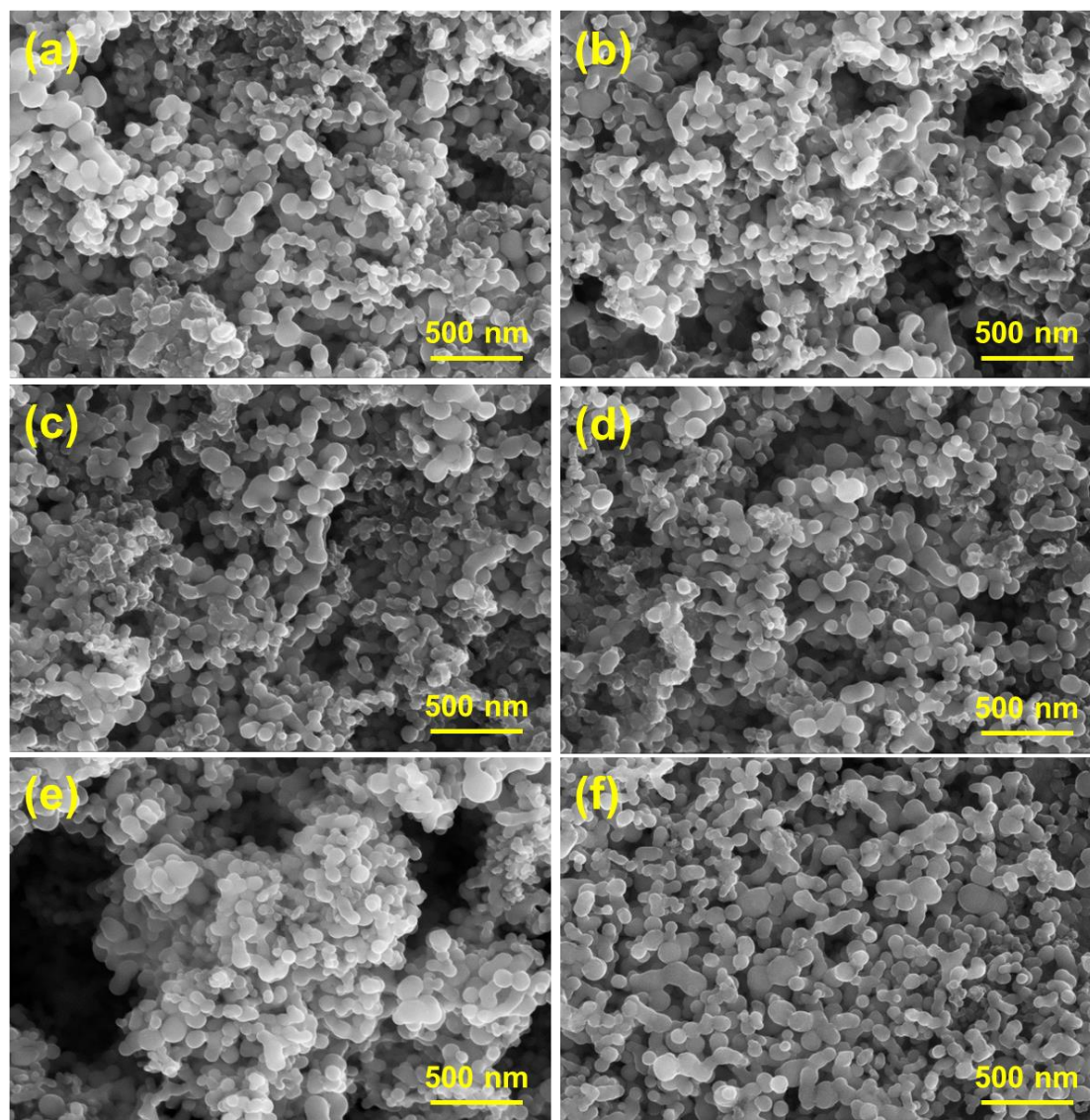


Fig. 4-S1 SEM images of pristine SiNP electrodes with (a) GG, (b) XG, (c) GA, (d) Al-alg, (e) Ba-alg and (f) PVDF binders.

The morphology of SiNP electrodes with different binders are shown in Fig. 4-S1. The size of the SiNPs are around 50-100 nm. The particles much smaller than SiNPs should be the AB conductive agent on the electrode. It could be observed that two or more SiNPs are usually connected together by the using of binders. Therefore, the SiNPs exhibit different degrees of aggregation on different electrodes. The electrode with PVDF shows the aggregation degree much lower than the other electrodes, demonstrating the weak mechanical properties of PVDF.

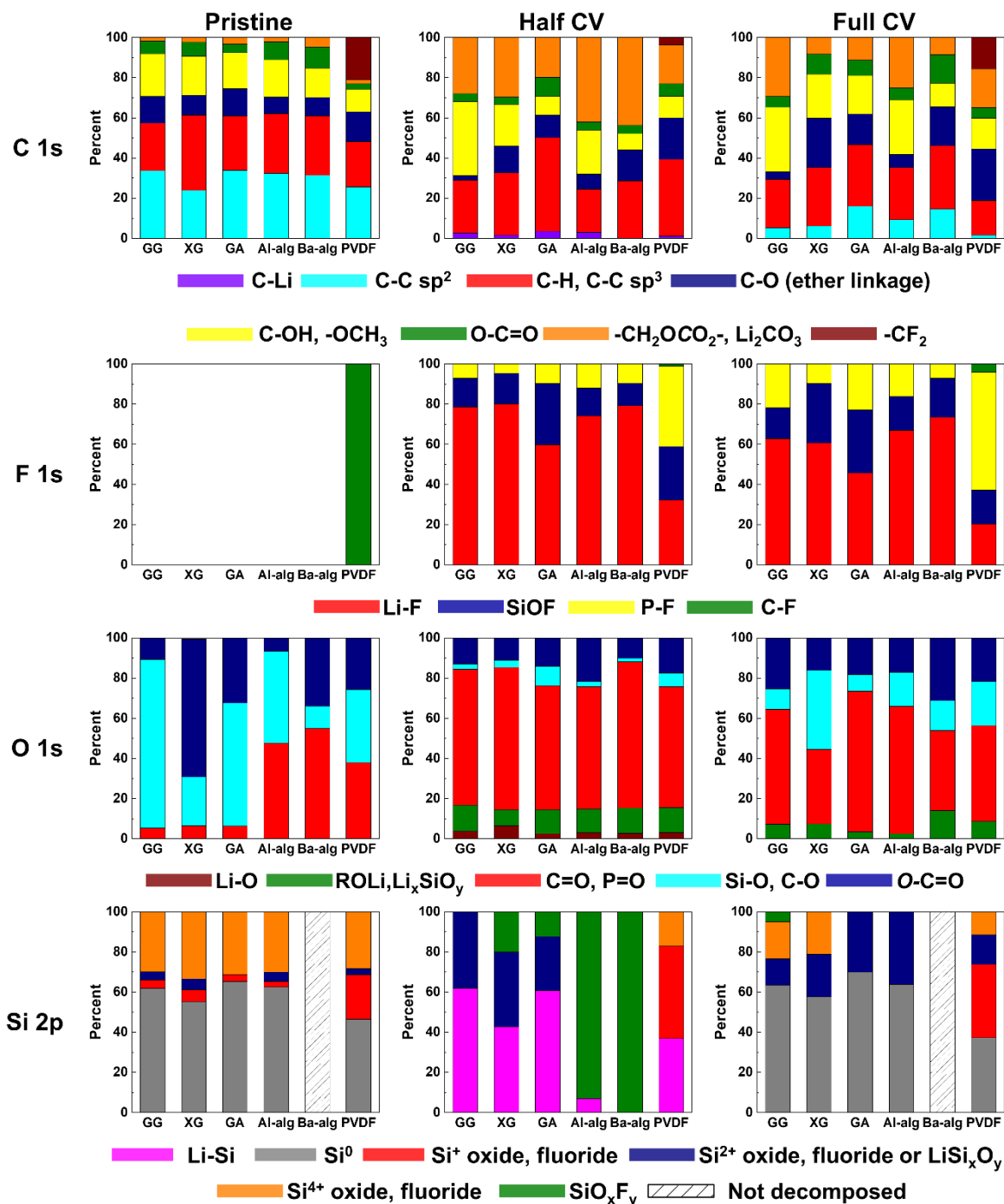


Fig. 4-S2 A comparative analysis of relative intensity ratios of different species for C 1s, F 1s, O 1s and Si 2p core levels peaks obtained for Si electrodes with different binders (GG, XG, GA, Al-alg, Ba-alg and PVDF) at different states (pristine, after half CV cycle (0.01 V) and after full CV cycle (3.0 V)).

Chapter 5

Development of a binder free Si@C-network electrode and its influence on SEI layer formation

5.1 Introduction

Numerous strategies have been proposed in the last decade to overcome the challenges in the application of Si anode. The synthesis of Si composites, such as Si-C [1,2] and Si-alloy composites [3,4] can improve the electric conductivity and reduce the interfacial reactions to optimize the electrochemical performance. The exploitation of novel functional binders for Si based electrodes has received widespread attention in recent years to keep the electrode integrity and thus improve the electrochemical performance [5,6]. However, the ratio of active Si on the electrode is usually decreased by these strategies. Therefore, the binder-free electrode structure was proposed aiming at reducing the non-conductive and inactive components, changing a typical contact mode between Si particle and conductive agent, and improving the electrode conductivity and practical capacity.

Removing copper collector, the Si electrode with pure carbon substrate becomes a research hot topic [7,8]. However, this kind of electrode can be easily destroyed due to the brittleness of carbon substrate caused by the insertion/extraction of lithium ion during charge and discharge process [9]. In recent two years, several binder-free Si electrodes fabricated on the current collector have been reported [10-12]. However, according to our knowledge, the SEI layer formation on these new binder-free Si-based electrode materials was not discussed.

In this chapter, a Si@C-network electrode using a high viscosity water-based polymer as the conductive network precursor was designed and prepared in the collaboration of the group in Xiamen University. Then, the in-depth surface characterization of this binder-free Si@C-network electrode material with application of X-ray photoelectron spectroscopy (XPS) and Time-of-Flight Secondary Ion Mass Spectrometry (ToF-SIMS) techniques was performed in our laboratory at Chimie-ParisTech to investigate the surface modifications as a function of lithiation and delithiations potentials. The material synthesis, Fourier transform infrared spectrometry (FTIR), Raman spectroscopy, thermogravimetric analysis (TGA) and transmission electron microscopy (TEM) presented in this chapter have been included in our paper published recently [13]. The binder-free Si@C-network electrode was compared with the binder-containing Si electrode (Si-XG-acetylene black (Si-XG-AB)). The surface

characterizations of these samples at different states of lithiation/delithiation are going to be the object of the next paper (in preparation).

5.2 Experimental part

5.2.1 Electrode preparation

5.2.1.1 Preparation of Si@C-network electrode

The Si@C-network electrode was prepared by the *in situ* carbonization. The material synthesis was performed in collaboration with Xiamen University and presented in the recent paper [13]. 0.05 g xanthan gum (XG, Aladdin, Shanghai, China, USP) was dissolved in 1.5 mL deionized water, then 0.05 g Si (Alfa Aesar, 50-100 nm) was mixed together to form a homogeneous gel by magnetic stirring for 24 hours. The homogeneous gel was then coated on a roughened copper current collector (by using a 300 mesh sandpaper) to make the gel well adhered on the copper. After that, it was air-dried to evaporate the water, and dried overnight at 100 °C in vacuum to prepare the Si-XG precursor. The copper current collectors with or without Si-XG were weighed respectively to calculate the weight of Si active material. Finally, the Si@C-network electrode was obtained by the carbonization of Si-XG precursor at 600 °C under Ar atmosphere for 2 hours with the heating rate of 5 °C min⁻¹. The scheme of preparation process of Si@C-network electrode is illustrated in Fig. 5.1. The XG polymer surrounding the Si nanoparticles

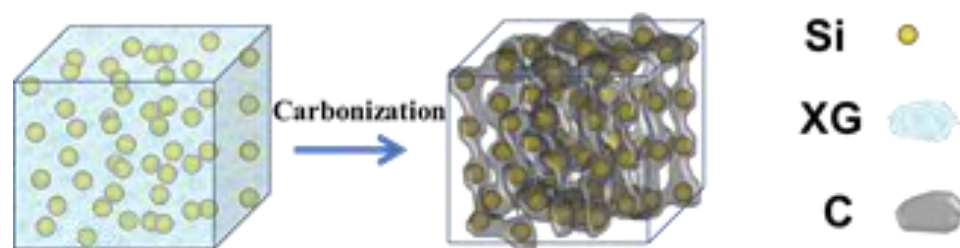


Fig. 5.1 Schematic illustration of the preparation of Si@C-network electrode [13].

5.2.1.2 Preparation of binder containing Si-XG-AB electrode

For a comparison, the Si-XG-AB electrode was prepared by coating the homogeneous slurry, which composed of Si nanoparticles (SiNPs, 60 wt%), AB (20 wt%), and XG (20 wt%), on the copper current collector. After drying in air, the electrode was dried overnight in a vacuum at 100 °C. The mass loading of the active Si is 0.4 mg cm⁻² on both Si@C-network electrode and Si-XG-AB electrode.

5.2.2 Characterizations of pristine electrodes

The Fourier transform infrared (FTIR, NICOLET IN10) spectrometry was performed between the range of 3950 to 750 cm^{-1} on Si-XG precursor and Si@C-network electrode to investigate the interaction changes before and after carbonization. The Raman spectroscopy (XploRA, HORIBA) was performed between the range of 2500 to 200 cm^{-1} to observe the structure change information on the same samples before and after carbonization. Thermogravimetric analysis were performed using TA Q600 with a heating rate of 10 $^{\circ}\text{C min}^{-1}$ from 25 $^{\circ}\text{C}$ to 800 $^{\circ}\text{C}$ to investigate the Si weight ratio on Si@C-network electrode. The morphological characterizations of Si-XG-AB electrode and Si@C-network electrode were performed by SEM (Zeiss Ultra55 microscope with high-resolution field emission gun, Schottky SEM-FEG). The transmission electron microscopy (JEOL, JEM2100) operates at 200 kV were employed to analyze the microstructure of Si nanoparticles and Si@C-network composite.

5.2.3 XPS and ToF-SIMS analyzations

5.2.3.1 Sample preparation for XPS and ToF-SIMS

Fig. 5.2 shows the first cycle charge-discharge curves for XPS and ToF-SIMS sample preparations performed in 1M LiPF_6 /dimethyl carbonate (DMC) electrolyte at 200 mA g^{-1} in Swagelok cells. As shown in Fig. 5.2 (a) and (b), during the first cycle charge-discharge, 4 points were chosen for each type of electrode to prepare the samples for XPS and ToF-SIMS characterizations:

- point 1 (~ 0.8 -1.0 V) corresponding to the state after electrolyte decomposition and SEI formation [14-18],
- point 2 (~ 0.1 -0.3 V) corresponding to the further formation of SEI layer before the lithiation of crystalline Si [19-21],
- points 3 (0.01 V) corresponding to the full lithiated state of the electrode [22-24],
- point 4 (3.0 V) corresponding to the full delithiated state of the electrode.

At each point, the cycling was stopped and the sample was immediately transferred into the Ar-filled glove box. Then, the cell was disassembled and rinsed with DMC, dried with Ar-flow and transferred directly to the XPS or ToF-SIMS analysis chamber under anaerobic and anhydrous conditions.

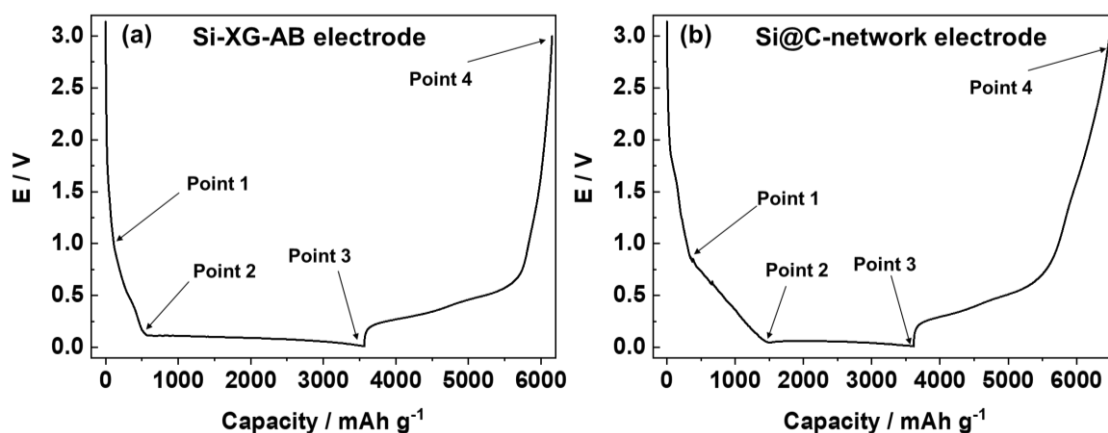


Fig. 5.2 The first cycle charge-discharge curves of (a) Si-XG-AB electrode and (b) Si@C-network electrode for XPS and ToF-SIMS sample preparations performed in 1M LiPF₆/DMC electrolyte at 200 mA g⁻¹.

5.2.3.2 XPS and ToF-SIMS experimental conditions

The XPS and ToF-SIMS conditions were almost the same as the conditions described in Chapter 3 section 3.2.3 and 3.2.5. The only difference is that the sputtering area for ToF-SIMS depth profiles in this chapter was only 300* 300 μm². The 500* 500 μm² sputtering area was not used here.

5.2.4 Galvanostatic tests

The long-term galvanostatic test for Si-XG-AB and Si@C-network electrodes were performed by a VMP3 Biologic multi-channel potentiostat/galvanostat at the rate of 0.2 C (1 C = 3580 mAh g⁻¹) in 1M LiPF₆/DMC. The initial cycle was performed with the current of 200 mA g⁻¹ to activate the electrodes.

5.3 Results and discussion

5.3.1 Fourier transform infrared spectrometry, Raman spectroscopy and thermogravimetric analyzations

The FTIR spectrometry was used to detect the interactions between Si and XG, as displayed in Fig. 5.3 (a). The silanol groups of silica layer on the surface of Si particle are the crucial factor to form the interactions between Si and XG [25]. The formation of hydrogen bonding between Si and XG is proved by the shift of the stretching of O-H and CH₂-OH bonds, which shift from 3378 cm⁻¹ and 1049 cm⁻¹ to 3389 cm⁻¹ and 1073 cm⁻¹ after XG mixed with SiNPs. The antisymmetric and symmetric stretching of COO⁻ shift from 1605 cm⁻¹ and 1405

cm^{-1} to 1611 cm^{-1} and 1414 cm^{-1} , suggesting the ion-dipole interaction exists between Si and XG. This FTIR result is consistent with the reported works [26,27]. After carbonization, the stretching bands of $\text{CH}_2\text{-OH}$ and the antisymmetric and symmetric stretching of COO^- almost disappear on Si@C-network composite. Besides, Si@C-network composite has a strong absorption peak at 1243 cm^{-1} , originated from the Si-O bond on the surface of Si.

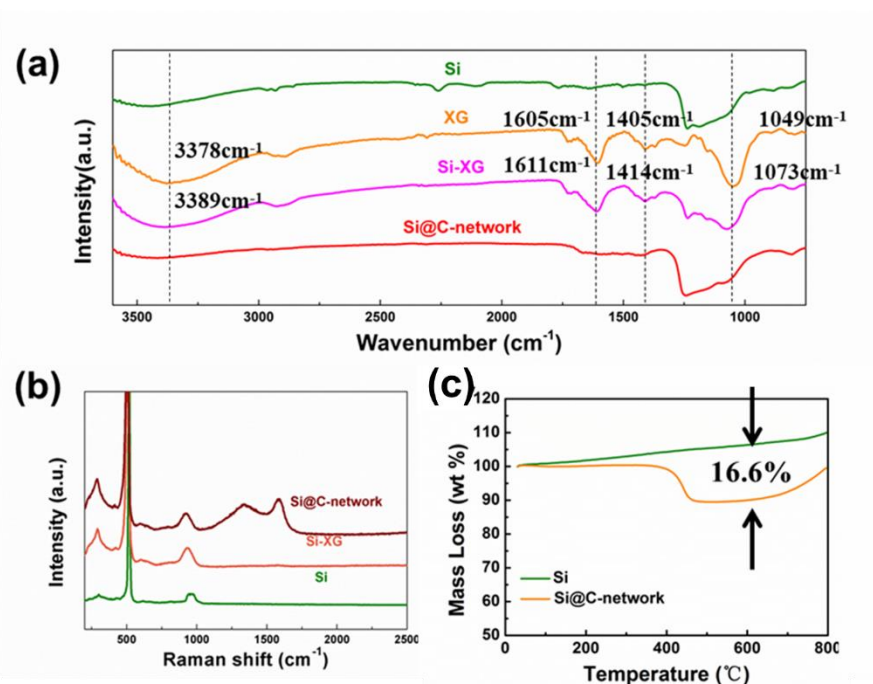


Fig. 5.3 (a) The FTIR spectra of Si, XG, Si-XG precursor and Si@C-network composite. (b) Raman spectra of Si, Si-XG precursor and Si@C-network composite. (c) TG curves of Si and Si@C-network composite tested in air atmosphere.

As shown in Fig. 5.3 (b), the formation of carbon-network in Si@C-network composite can be demonstrated by Raman spectroscopy. For Si-XG composite, one prominent peak is observed at 503 cm^{-1} , corresponding to the lattice vibration of polysilicon. Besides, two peaks at 927 cm^{-1} and 283 cm^{-1} are classified to the stretching vibration and the bending vibration of Si-O-Si from silica, indicating that the nanosized-Si particle is covered by a silica thin layer [28-31]. After carbonization, two emerged peaks at 1335 cm^{-1} and 1600 cm^{-1} belong to the D and G bands of carbon, respectively [28]. What is noteworthy is that the peak of polysilicon lattice vibration of SiNPs is 517 cm^{-1} , which is different from that of Si-XG and Si@C-network composites. This difference is attributed to the transverse optical mode by the previous reports, indicating a thin carbon layer on the SiNPs and a facial contact mode between SiNPs and conductive carbon [32-34].

In order to analyze the content of carbon in Si@C-network composite, the Si and Si@C-network composite were tested by TG in air atmosphere, as displayed in Fig. 5.3 (c). The mass

of Si increases with the temperature rise corresponding to the formation of silica, while the mass of C decreasing because of the formation of CO₂. Therefore, the difference mass loss between Si and Si@C-network composite at 600 °C is about 16.6%, indicating the Si content is 83.4 wt.% in Si@C-network composite.

5.3.2 Morphology characterizations and electrochemical tests

5.3.2.1 Morphological characterization of electrodes by SEM and TEM

The SEM images of Si-XG-AB and Si@C-network electrodes before and after cycling are shown in Fig. 5.4. Before cycling, the Si@C-network electrode presents the SiNPs sized 50-100 nm covered by carbon-network (Fig. 5.4 (b)), while the Si-XG-AB exhibits the SiNPs sized 50-100 nm together with the AB particles sized 5-10 nm covered by XG binder (Fig. 5.4. (a)). The zoomed figures of pristine Si-XG-AB and Si@C-network electrodes are shown in Fig. 5-S1 to present the SiNPs and AB particles more clearly. Si nanoparticles and Si@C-network composite was also analyzed by TEM and the results are shown in Fig. 5-S2. The Si nanoparticles with the diameter of about 50 nm (Fig. 5-S2 (a)) are covered by the silica layer with average thickness of 1.7 nm (Fig. 5-S2 (b)). In the HR-TEM image of Si nanoparticle (Fig. 5-S2 (b)), the lattice spacing of the Si crystal ((111) plane) is 0.31 nm [31]. In Fig. 5-S2 (c) and (d) the facial connection of Si nanoparticle with the amorphous carbon can be clearly observed, which constitutes the carbon conductive network. The active component, Si nanoparticles, is coated homogeneously by the amorphous carbon and interconnects with each other through the carbon conductive network.

After 100 cycles of galvanostatic tests, the Si@C-network electrode (Fig. 5.4 (d)) shows a grainy morphology with bigger particle sizes than pristine sample. The Si-XG-AB electrode (Fig. 5.4 (c)) also exhibits the bigger particles. However, it seems that more deposits were formed on the particles, probably due to more significant decomposition of the electrolyte, leading to a more flattened morphology. These flattened surfaces present more cracks, and formation of SEI layer inside the cracks and thus consuming the electrolyte at each cycle, as shown in Fig. 5.4 (e) and (f). The particle size increase observed for both types of electrodes can be explained by the SEI layer deposited on the particle surface. Due to much less significant formation of cracks in the case of Si@C (Fig. 5.4 (f)), it can be supposed that the electrode is more stable during the 100 cycles and there is lower consumption of electrolyte can occur.

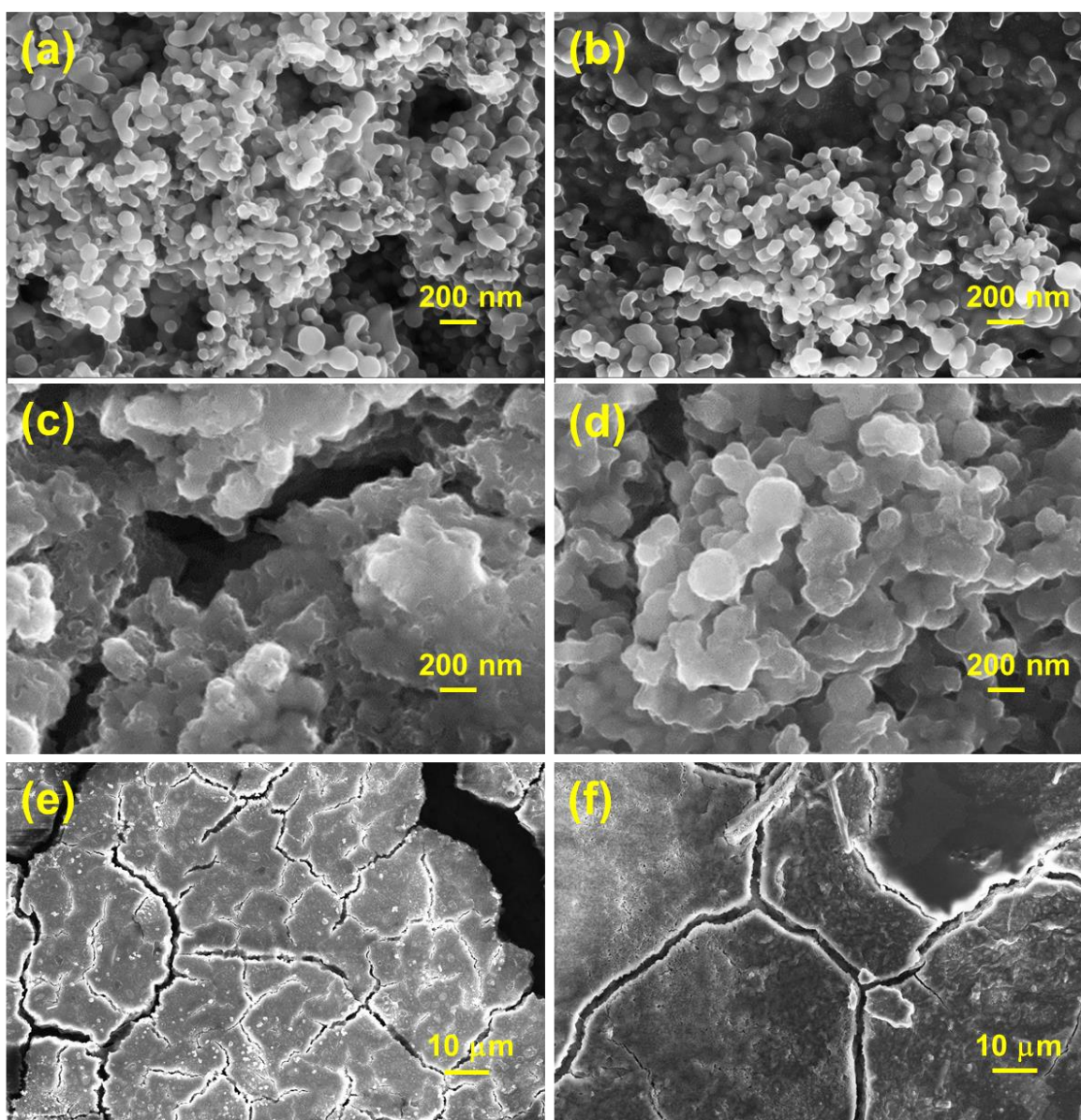


Fig. 5.4 Morphology of pristine (a) Si-XG-AB electrode, (b) Si@C-network electrode and after galvanostatic cycling in LiPF₆/DMC at 0.2 C for 100 cycles (c) (e) Si-XG-AB and (d) (f) Si@C-network electrode.

5.3.2.2 Galvanostatic tests

Fig. 5.6 shows the long-term galvanostatic test results of Si-XG-AB and Si@C-network electrodes at the rate of 0.2 C in 1M LiPF₆/DMC. The initial cycle was performed with the current of 200 mA g⁻¹ to activate the electrodes. The Si-XG-AB and Si@C-network electrodes exhibit their initial charge capacity of 2568.1 mAh g⁻¹ and 2866.4 mAh g⁻¹, respectively. After 100 cycles at 0.2 C, the Si-XG-AB electrode shows a very low capacity of 54.3 mAh g⁻¹, whereas the Si@C-network electrode still presents a capacity of 952.2 mAh g⁻¹. The coulombic

efficiency of the Si-XG-AB electrode is very unstable during the 100 cycles, while the coulombic efficiency of the Si@C-network electrode is relatively stable and slowly increasing during the 100 cycles. The unstable coulombic efficiency of the Si-XG-AB electrode can be explained by the continuous SEI layer formation every cycle due to the formation of cracks (as demonstrated by SEM in Fig. 5.5) caused by the large volume changes of Si during the charge-discharge processes. On the other hand, the continuous formation of SEI layer makes the conductive agent loss the contact with Si and thus break the conductive network. The Si@C-network electrode is more stable because the carbon layer around Si provides a good conductive network which is more difficult to break. Thanks to this, the electrode shows less cracks (as demonstrated by SEM in Fig. 5.5), and as a consequence less electrolyte is consumed during the cycling.

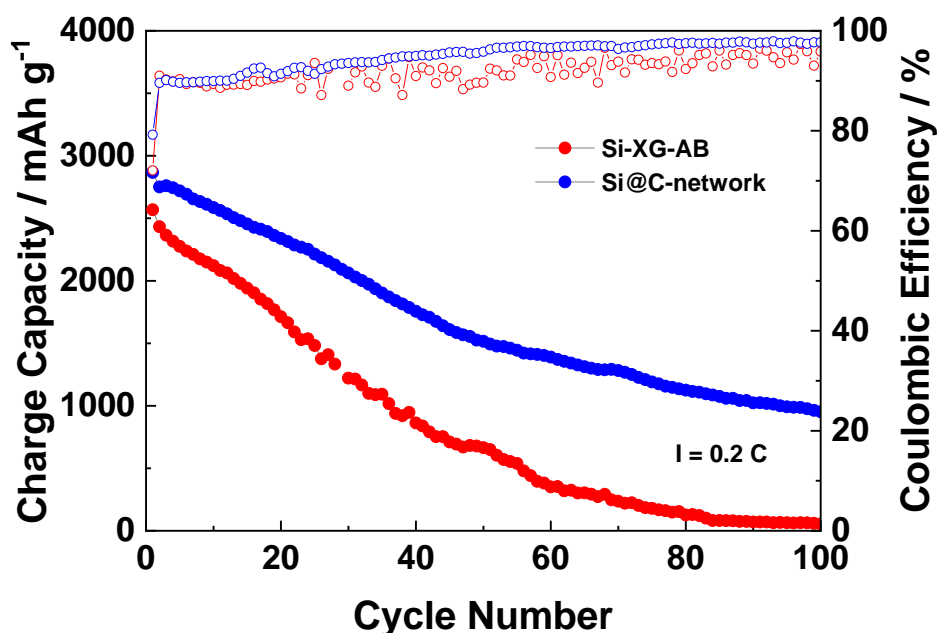


Fig. 5.6 The galvanostatic test results of Si-XG-AB and Si@C-network electrode at the rate of 0.2 C ($1C = 3580 \text{ mA g}^{-1}$) in 1M LiPF₆/DMC electrolyte with the initial cycle at 200 mA g⁻¹ to activate the electrodes.

5.3.3 XPS surface characterizations

XPS surface characterizations of Si-XG-AB electrode

In order to better understand the influence of binder-free Si-based electrode on the surface modifications at different stages of lithiation and delithiation, the XPS was performed. First of all, the XPS results are presented for binder-containing Si electrode, which is Si-XG-AB electrode. Fig. 5.7 shows the high resolution XPS spectra of C 1s, F 1s, O 1s and Si 2p and the peak

decompositions for pristine and after different electrochemical states (point 1-4) during the first charge-discharge cycle of Si-XG-AB electrodes (shown in Fig. 5.2). The binding energies of all spectra were corrected with reference to C-H, C-C sp³ peak at 285.0 eV.

The pristine Si-XG-AB electrode exhibit a narrow peak at ~284.0 eV corresponding to C-C sp² bond [18], which is related to the 20 wt% of AB present in the electrode. The high intensities of C-H, C-C sp³ peak and C-OH, -OCH₃ peak (~287.1 eV) [15,35-38] can be attributed to the organic species in XG binder molecule. After the electrolyte decomposition and SEI formation (point 1), the intensity ratio of C-C sp² peak decreases a little, illustrating the formation of a thin SEI layer on the electrode. However, the intensities of the other species do not show significant changes with the formation of SEI layer because the signals from XG is stronger and overlapped with SEI signals. At more negative potential, after the further stages of the SEI formation and the lithiation of Si oxide (point 2), the intensity ratio of C-C sp² peak decreases and the full width at half maximum (FWHM) of this peak increase from 1.15 eV to 1.5 eV. The attenuation of C-C sp² peak confirms the thickening of SEI layer. The intensities of the peaks at 286.5 eV, 288.9 eV and 290.0 eV increase, indicating the formation of C-O ether linkage, O-C=O and carbonate species on the electrode surface, respectively. After the full lithiation of Si electrode (point 3), there is a new peak formed at 282.5 eV corresponding to the lithiation of AB [39]. The intensity of this peak is much lower than the C-C sp² peak on the sample before the lithiation of carbon, demonstrating a thick SEI layer formed on the surface, which shield the signals from the SiNPs-AB-binder region. A small C-C sp² peak can be still observed at point 3, demonstrating that the AB is partly lithiated during the cycling. This phenomenon was not observed on the Si-XG-AB electrode cycled in 1 M LiPF₆/EC-DMC in Chapter 4, demonstrating the SEI layer formed with 1 M LiPF₆/DMC is thinner, which agrees with the experimental results about the influence of the electrolytes in Chapter 3. The amount of C-O ether linkage and carbonate species have further increased at this point, corresponding to reactions (2)-(4) and (6) shown in Scheme 5.1. At point 4 of delithiation, the C-Li peak disappears due to the C-Li delithiation. The peaks corresponding to C-O ether linkage and carbonate species decrease a lot, indicating the decomposition of these species during the delithiation. The shape of the XPS profiles at points 2 and 4 looks similar but quite different from the profile of point 3, indicating that the SEI layer formed at the fully lithiated state is not stable and easily decomposed.

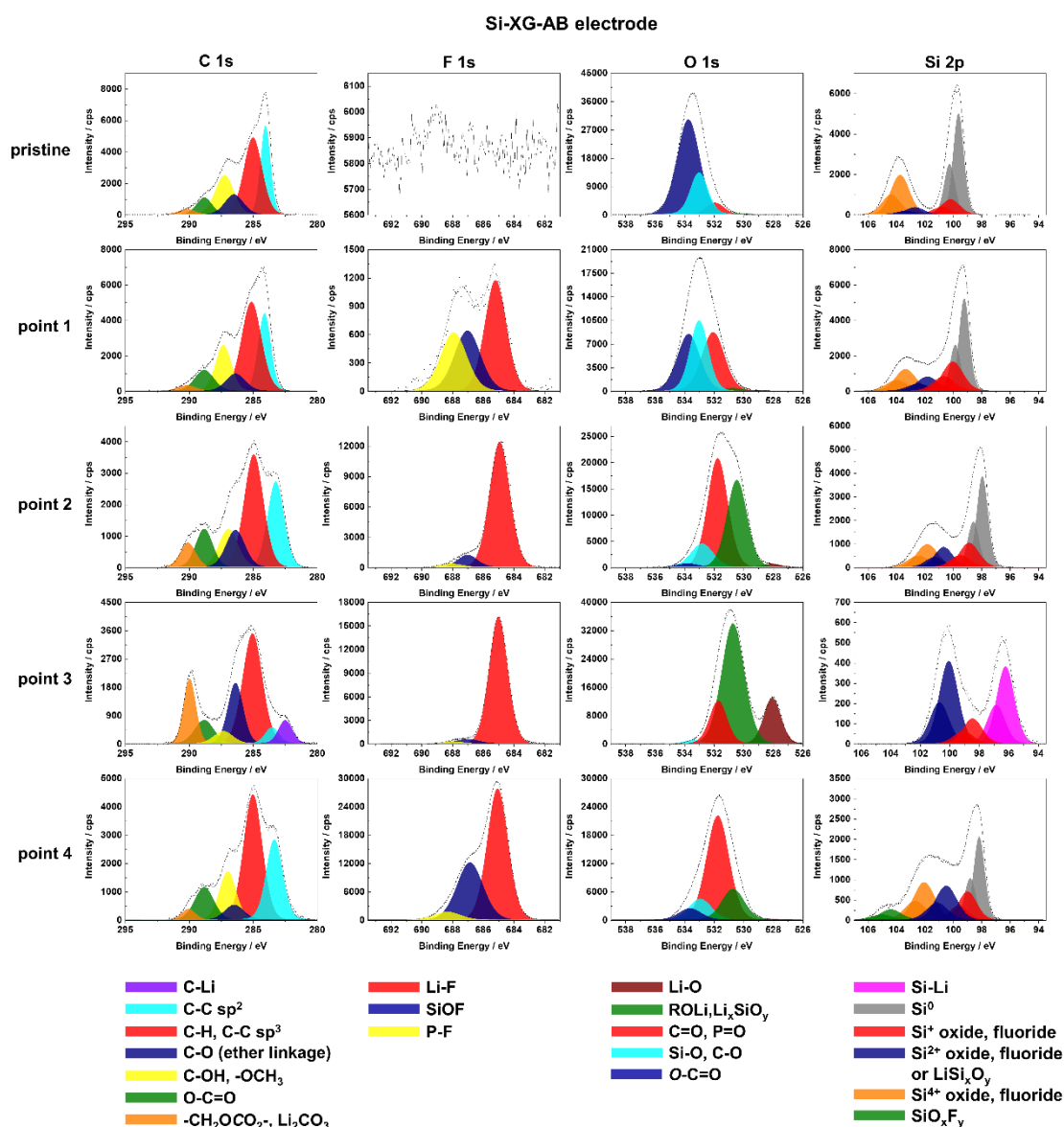
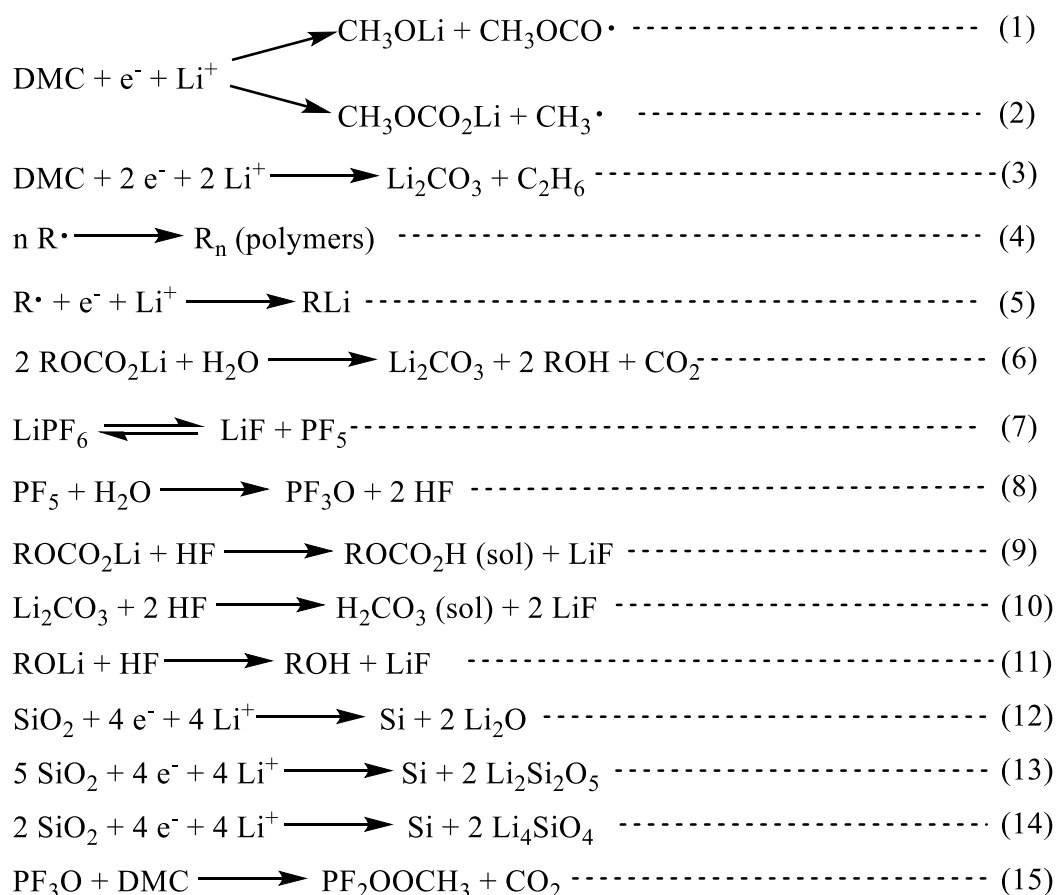


Fig. 5.7 High resolution C 1s, F 1s, O 1s and Si 2p core level spectra obtained on the pristine surface of the Si-XG-AB electrode and on the Si-XG-AB electrode after different stages of lithiation/delithiation (points 1-4) in 1 M LiPF₆/DMC.

There is no F 1s signal on the pristine Si-XG-AB electrode. At point 1, the intensity of F 1s signal is very weak. At point 2, a high intensity of Li-F species at 685.0 eV [14,15,35,36,38,39] with a small amount of SiOF at 686.8 eV [40-43] corresponding to the signals from Si surface can be observed. After full lithiation (point 3), the intensity of Li-F peak becomes much higher, while the peaks corresponding to SiOF and P-F (688.0 eV) are nearly invisible (total intensity ratio 5.40 % in F 1s spectra) [15,35,36,38,39], illustrating the thick SEI layer formed on the electrode surface. After the full cycle at the delithiation state (point 4), the SiOF signal from the Si surface becomes obvious, indicating the SEI layer becomes thinner.



Scheme 5.1 Reduction reactions on Si electrode in 1 M LiPF₆/DMC electrolyte.

The O-C=O (533.6 eV), Si-O, C-O (532.9 eV) and C=O, P=O (532.0 eV) peaks [15,35,36,39,40,44-47] are present in the O 1s spectra of Si-XG-AB pristine sample (Fig. 5.7). The presence of the organic species can be attributed to the XG binder molecules. At point 1, the C=O, P=O and C-O peak intensities increase significantly [36,39,40,45-47], due to the formation of related organic species in the SEI layer. At point 2, the peak corresponding to ROLi, Li_xSiO_y (531.9 eV) appear, confirming the lithiation of Si oxide (reactions (13) and (14)) [18,45,48,49]. At point 3, at a fully lithiated state, the intensity of ROLi, Li_xSiO_y peak further increases and a Li-O peak appears at 530.5 eV according to the reaction (12) [50]. The decrease of C-O, Si-O peak at this point can be attributed to the thickening of SEI layer, since the Si-O signal is related to the bulk Si, and Si-O undergoes lithiation. After delithiation (point 4), the Li_xSiO_y decrease confirms a partial delithiation. The Li-O peak disappears and C=O, P=O become the main species on the electrode.

The Si 2p spectrum displays Si 2p_{3/2} and Si 2p_{1/2} spin orbit doublet. The decomposition of Si 2p core level peak shows that the surface of the pristine Si-XG-AB electrode is covered by a thin layer composed of different Si oxides, which confirms the presence of Si-O signal in the region of O 1s core level peak as aforementioned. The lowest binding energy peak at ~99.1 eV

(Si 2p_{3/2}) can be attributed to Si⁰ [18,51] and the higher binding energy Si 2p_{3/2} peaks can be attributed to different Si oxides (Si⁺ at ~100.1 eV, Si²⁺ at ~101.8 eV and Si⁴⁺ at ~103.5 eV) [40,41,51-53]. At point 1, the Si 2p_{3/2} peaks corresponding to Si⁺ and Si²⁺ increase and the Si⁴⁺ peak decrease. It can be not only attributed to the reduction of Si oxide during discharge, but also it can be assigned to the formation of Si fluorides, because the Si 2p peaks of Si oxides and fluorides with the same Si valence are usually overlapped [40,41,51-53]. At point 2, the intensities of the Si 2p peaks do not show significant changes, but the peaks are shifted to lower binding energies because of the differential charging effect on different compounds formed on the surface of Si electrode [15,52]. Therefore, after this point, the Si 2p peaks were assigned to different Si compounds by calculating the difference in the binding energies corresponding to Si⁰ and other Si peaks. After full lithiation (point 3), the intensity of Si 2p profiles becomes much lower, indicating the SEI layer formed with 1 M LiPF₆/DMC is thinner than those formed with 1 M LiPF₆/EC-DMC (shown in Chapter 4). The Si 2p_{3/2} peak at lowest binding energy (96.2 eV) can be attributed to the Li-Si alloy [18]. The Si 2p_{3/2} peak 2.2 eV higher than Li-Si can be attributed to Si⁺ and at that 3.9 eV higher than Li-Si can be attributed to Si²⁺ species [40,41,51-53]. After delithiation (point 4), the Si 2p peaks are shifted back to higher binding energy but still lower than those observed for the pristine sample. The peaks corresponding to Si⁰, different oxides and fluorides and a new peak corresponding to SiO_xF_y (104.5 eV) [40,51,52] can be distinguished.

XPS surface characterizations of Si@C-network electrode

This section presents the XPS results on the binder free Si@C-network electrode. Fig. 5.8 shows the high resolution XPS spectra of C 1s, F 1s, O 1s and Si 2p and the peak decompositions for pristine and at different electrochemical states (point 1-4) during the first charge-discharge cycle of Si@C-network electrode. Like for Si-XG-AB electrode binding energies of all spectra were also corrected with reference to the C-H, C-C sp³ peak at 285.0 eV.

The C 1s profile at point 1 is nearly the same as the C 1s profile of the pristine sample. Both of them present a very high peak corresponding to the carbon-network on the surface (C-C sp², 284.0 eV), a smaller peak corresponding to C-H, C-C sp³ contamination, while the other peaks are nearly invisible, demonstrating that almost all the ingredients of XG are carbonized. Although, the C 1s profiles have similar shapes for pristine sample and after the first lithiation (point 1), the SEI formation can be evidenced comparing the F 1s and O 1s profiles showing several differences. The pristine sample shows no F 1s signal while at point 1 a high intensity of Li-F (685.0 eV) peak and lower intensities of SiOF (686.8 eV) and P-F peaks (688.0 eV) can

be observed. The pristine sample shows a high peak in O 1s corresponding to Si oxide (532.9 eV), while at point 1, the major species are C=O, P=O formed due to the decomposition of electrolyte [18,36,39]. A decrease of the Si⁰ signal intensity in Si 2p core level region for the sample at point 1 with reference to the pristine sample also confirms the formation of SEI layer. Combining the results on C 1s, F 1s, O 1s and Si 2p together, it can be concluded that the SEI formed on the surface of Si@C-network electrode at point 1 mainly occurs in the zones between SiNPs and carbon inside the carbon-network as shown in Fig. 5.9.

At point 2 of lithiation, the C-C sp² peak disappears and the C-H, C-C sp³ becomes the major species, indicating the further growth of SEI layer, which covers the carbon-network of the electrode. The decrease of SiOF peak in F 1s demonstrates the thicker SEI layer. The high intensity peak at 531.9 eV can be mainly attributed to ROLi species and not to Li_xSiO_y, because even the carbon-network surrounding the SiNPs are covered by SEI layer, less Si-related signal can be detected by XPS. The schematic diagram of the SEI growth at point 2 is also shown in Fig. 5.9. Similar to the Si 2p profiles of the Si-XG-AB electrode (described above), the peaks are shifted to lower binding energy because of the differences of charging effect of different species. The intensity of Si 2p profile decrease significantly at point 2.

At point 3, the Si@C-network electrode is fully lithiated and the SEI layer is further growing. The species distinguished in C 1s core level region are C-OH, -OCH₃ and carbonate, which are the main components originating from the decomposition of DMC solvent, as reported in Chapter 3. The high intensities of ROLi, Li_xSiO_y and C=O, P=O peaks in O 1s spectra confirm the formation of CH₃OLi and carbonate. There is a Li-O peak which is commonly observed on Si-based electrode at fully lithiated state in previous chapters. The main species in the area of F 1s spectra is Li-F, while the P-F and SiOF species are nearly invisible. The Si 2p signal is significantly attenuated due to formation of the SEI layer thus difficult to be decomposed. It can be deduced that there are Li-Si, Si²⁺, Si⁴⁺ and SiO_xF_y species with the calculation of the differences between peak positions.

After the delithiation at point 4, the C 1s profile shows some slight modifications, indicating that the composition of C-related species is negligible. The carbon-network is still covered by the SEI layer. There is no C-O ether linkage species formed after the cycle in 1 M LiPF₆/DMC, which is in agreement with the results in Chapter 3. The SiOF peak in F 1s spectra increases a little, illustrating the thickness of SEI layer decrease (as shown in Fig. 5.9). The Li-O peak disappears after delithiation and C=O, P=O becomes the major species in O 1s spectra. In Si 2p spectra, the Li-Si peak disappears and the Si⁰ peak reappears with a high Si⁴⁺ signal.

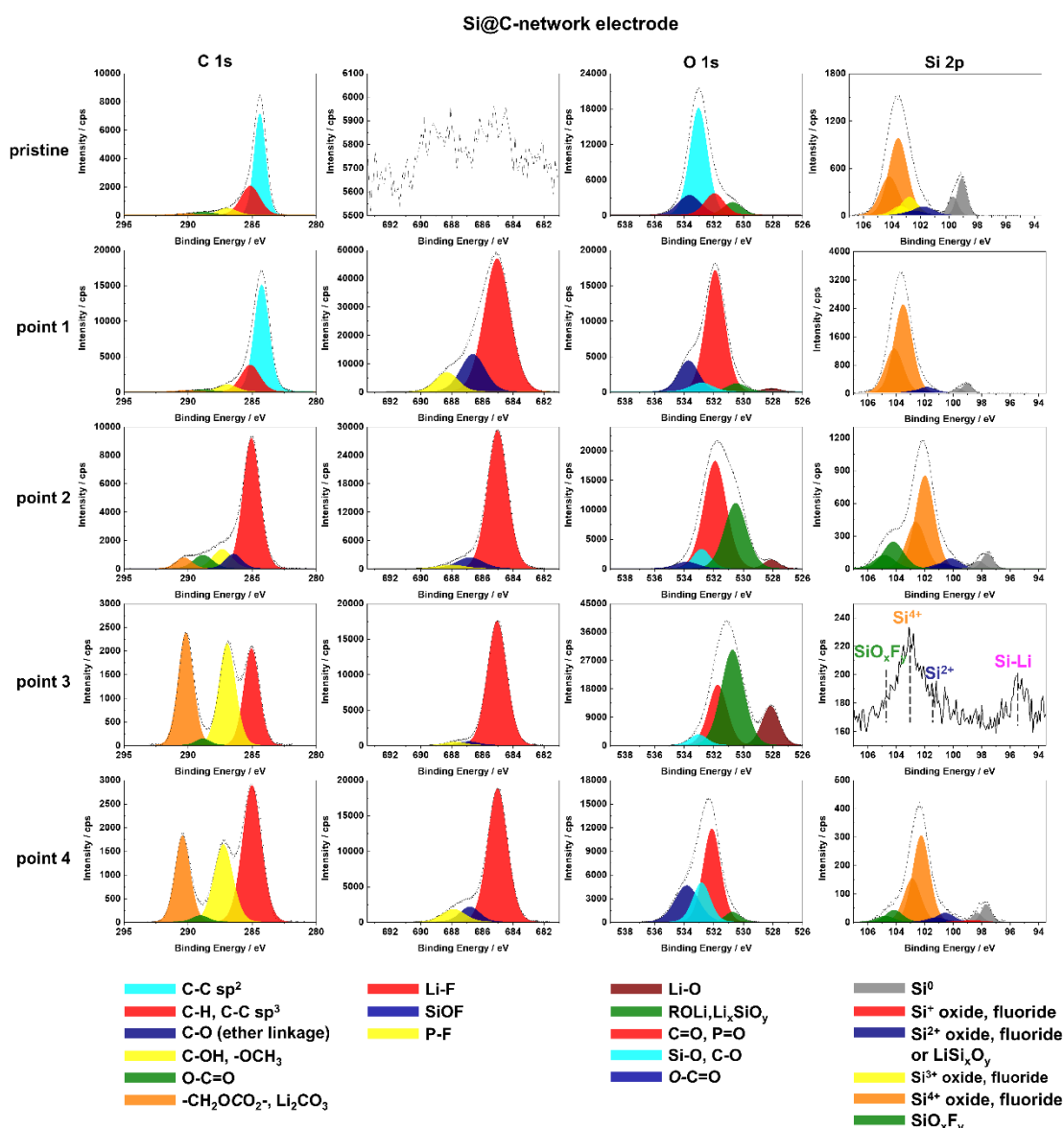


Fig. 5.8 High resolution C 1s, F 1s, O 1s and Si 2p core level spectra obtained on the pristine and after different stages of lithiation/delithiation (points 1-4) in 1 M LiPF₆/DMC of Si@C-network electrode.

Summarizing the XPS results, it could be concluded that many SEI layer species are easily formed during the lithiation and then easily undergoes a decomposition during the delithiation on the Si-XG-AB electrode. Therefore, the Si-XG-AB electrode consumes a high quantity of electrolyte to form SEI layer at every cycle, which may decrease the coulombic efficiency. What's more, the continuous formation of SEI layer every cycle will isolate the SiNPs and the AB particles and therefore break the conductive network on the electrode and result in the capacity fading.

The SEI layer on Si@C-network electrode formed on the Si surface inside the carbon layer in the beginning of lithiation (point 1), and then grew thicker to cover the carbon-network when

the electrode is further lithiated (points 2 and 3). During delithiation (point 4), the SEI layer thickness slightly decreases but still covers the carbon-network, and the components SEI layer do not change a lot during this process. Therefore, the Si@C-network electrode exhibits a more stable SEI layer which is beneficial to the coulombic efficiency and cycle life of the electrode.

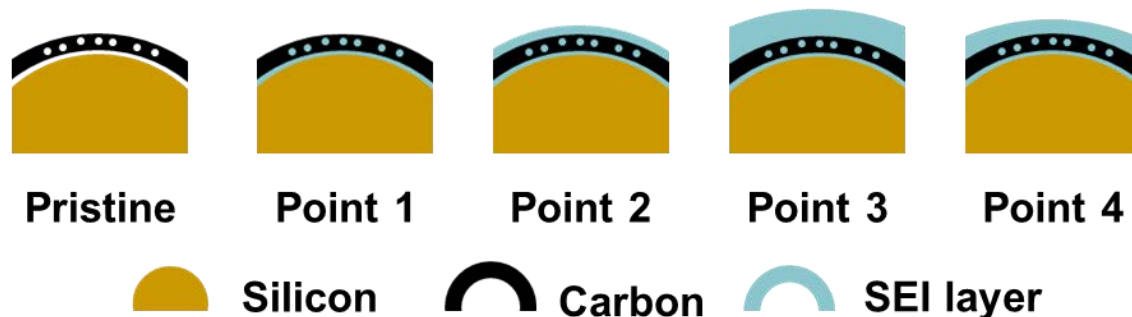


Fig. 5.9 Schematic diagram of the pristine Si@C-network electrode and after different stages of lithiation/delithiation (points 1-4) on the Si@C-network electrode.

5.3.4 ToF-SIMS surface and bulk characterizations

To have a better insight into the surface variation of Si-XG-AB and Si@C-network electrodes, a ToF-SIMS ion depth profile analysis was performed at all states of lithiation/delithiation as for the XPS tests presented above. Fig. 5.10 shows the ToF-SIMS negative ion depth profiles for Si-XG-AB and Si@C-network pristine electrodes with a sputtering area of $300\ \mu\text{m} \times 300\ \mu\text{m}$. As observed by SEM in Fig. 5.5, the diameter of the SiNPs on Si-XG-AB and Si@C-network electrodes are 50-100 nm. Thus, in the $100 \times 100\ \mu\text{m}^2$ analyzed area, the high quantity of SiNPs can be sputtered and characterized. However, the SiNPs are not homogeneously and evenly distributed on the surface (as demonstrated on SEM images in Fig. 5.5). Thus, the all particles will be not etched at the same time. In the beginning of sputtering, the signals corresponding to binder layer on Si-XG-AB electrode and carbon-network on Si@C-network electrode of the particles present on the top surface at higher position will be detected. With the sputtering time increase, the particles present on the top surface will be partially etched while the particles present deeper at lower position might be still intact. As a result, a mixture of signals corresponding to the surface and inside of different particles can be detected. For long sputtering time (of around 1000 s, not shown here), a stable intensity of all ions can be observed already after around 150 s of sputtering. This stable signal intensity can be explained by an in-depth uniform electrode composition made of homogenous slurries. Therefore, our discussion here is focused on the signals of the first 200 s of sputtering time corresponding to the layer covering the Si surface.

In this chapter, all the ToF-SIMS depth profiles are normalized by Cu^- signal intensity considering the Cu substrate is inactive during the cycle. The Cu signal observed in all profiles can indicate that the electrode materials (Si-XG-AB and Si@C-network) do not form a complete and compact layer on the Cu current collector.

In Fig. 5.10 (a), in the initial 24 s of the depth profile for pristine Si-XG-AB electrode, shows increasing intensities of C_3^- signal from AB. SiC^- signal from SiNPs shows also a slight increase. The higher intensities of CH_2^- and CH_3O^- signals (corresponding to organic species) in the beginning of sputtering show the enrichment in binder. Cu^- signal from Cu substrate, increase rapidly to reach a plateau at around 24 s of sputtering.

On the Si@C-network electrode, clearly a C_3^- peak before the Si_3^- , SiC and Cu^- signals can be observed, indicating the existence of carbon-network on the Si surface like demonstrated on TEM images presented in Fig. 5-S2 (d).

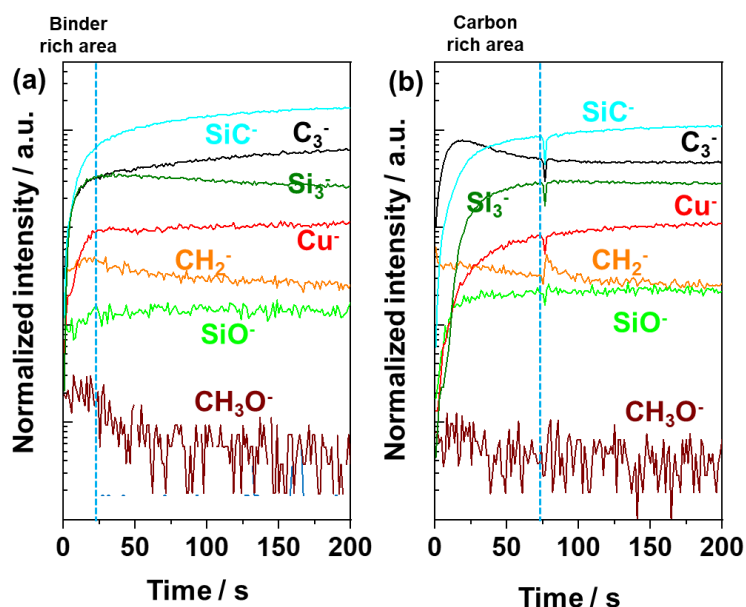


Fig. 5.10 ToF-SIMS negative ion depth profiles for pristine (a) Si-XG-AB electrode; (b) Si@C-network electrode (sputtering area $300 \mu\text{m} * 300 \mu\text{m}$).

The ToF-SIMS depth profiles for Si-XG-AB electrode and Si@C-network electrodes at point 1 and point 2 are shown in Fig. 5.11. At point 1 (Fig. 5.11 (a)), the Si-XG-AB electrode shows a maximum intensity at around 25 s and a small decrease of the Li^- and LiSi^- species for 74 s, while the intensities of LiF_2^- increase in first 20 s and then become stable, demonstrating there is a Li-rich area in the beginning.

For the Si@C-network electrode at point 1 (Fig. 5.11 (b)), the LiF_2^- signal shows the maximum in the beginning and then decrease rapidly until 40 s. The C_3^- profile reach the maximum at 10 s and then decrease. The CH_2^- profile reaches the maximum at 25 s and then

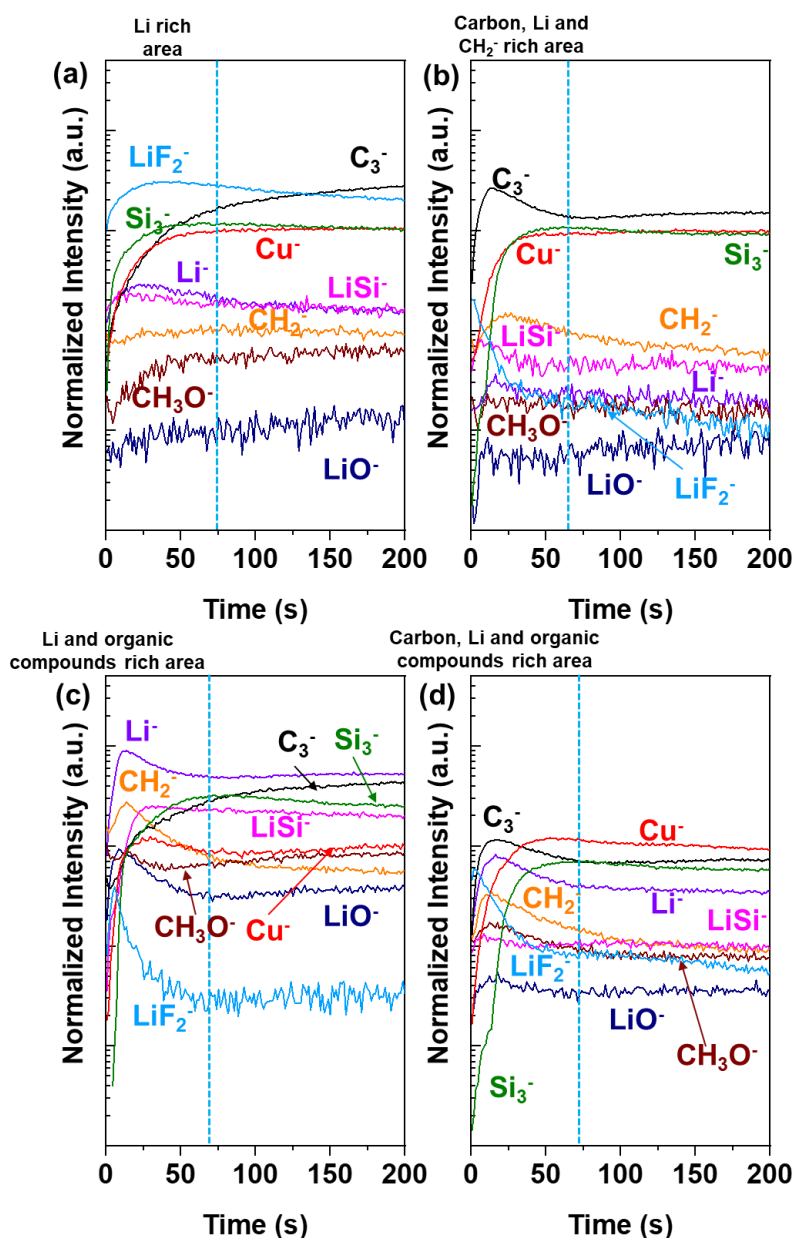


Fig. 5.11 ToF-SIMS negative ion depth profiles for Si-XG-AB electrode at (a) point 1 (c) point 2; Si@C-network electrode at (b) point 1 (d) point 2 (sputtering area $300\ \mu\text{m} \times 300\ \mu\text{m}$).

decrease. The Cu^- and Si_3^- signals become stable at 40 s. It demonstrates that LiF species in the SEI layer deposited on the surface of the carbon-network and the CH_2^- related organic species mainly formed between carbon-network and Si particles. This is in agreement with the XPS results at point 1. There are two interpretations for the enrichment of LiF and organic species in different areas. One is that LiF salt is easier to deposit on the porous carbon-network than organic species. The other is that the formation of LiF consumes the HF in the electrolyte (reaction (8)-(11)), but the SEI layer formed on carbon-network hinders the diffusion of HF from the electrolyte into the area between carbon-network and Si. Therefore, it is more difficult for LiF formation in the area between carbon-network and Si than the surface. At the same time,

more Li carbonate salt (organic species) retained without the reactions with HF in the area between carbon-network and Si.

At point 2 (Fig. 5.11 (c)), the Si-XG-AB electrode presents the peaks of Li^- , LiF_2^- , CH_2^- , LiO^- and CH_3O^- before the C_3^- , Cu^- and Si_3^- signals become stable, indicating that the SEI layer is enriched in Li salt and organic compounds formed on the electrode surface. Comparing with point 1 (Fig. 5.11 (a)), the intensities of Li^- , LiO^- , CH_2^- , CH_3O^- and LiSi^- species have significantly increased, indicating the further formation of SEI layer and the partial lithiation of Si.

Similar with point 1 (Fig. 5.11 (b)), the LiF_2^- profile shows the maximum intensity in the beginning and then a rapid decrease until 46 s on the Si@C-network electrode, indicating LiF deposited on the surface of carbon at point 2 (Fig. 5.11 (d)). It exhibits the peaks of C_3^- , Li^- , CH_2^- , CH_3O^- and LiO^- before showing the stable signals of Cu^- and Si_3^- , demonstrating that the organic species are well mixed with the carbon-network, different from the profiles obtained at point 1 which shows organic species-rich area between carbon-network and Si. The intensities of Li^- , LiO^- , CH_2^- , CH_3O^- and LiSi^- signals show increase with reference to the profiles obtained at point 1, demonstrating the growth of SEI layer and the partial lithiation of Si, similar to the Si-XG-AB electrode.

The ToF-SIMS depth profiles for Si-XG-AB electrode and Si@C-network electrodes at point 3 and point 4 are shown in Fig. 5.12. At point 3, the Si-XG-AB electrode is fully lithiated, thus the Li^- , LiF_2^- and LiSi^- intensities become very high (Fig. 5.12 (a)). It shows LiF_2^- and CH_2^- peaks before obtaining the stable signals of Si_3^- and C_3^- corresponding to Si electrode material and AB conductive agent, which is in agreement with the high intensities of LiF and organic species observed by XPS at point 3. On Si@C-network electrode, it does not show a high signal of C_3^- species (Fig. 5.12 (b)) as those at point 1 and 2 (Fig. 5.11 (b)(d)). This can be explained by the plenty of organic species well mixed with the carbon-network because the organic species can be also responsible for C_3^- signal which can decrease the intensity ratio of C_3^- signal originating from the carbon-network. Therefore, when the SEI layer is mixed with carbon layer, it becomes enriched in organic species leading to the disappearing of C_3^- peak. It also shows high intensities of LiF_2^- and CH_2^- peaks before reaching stable Si_3^- and Cu^- signals, confirming the SEI layer is rich in LiF and organic species.

After delithiation at point 4 (Fig. 5.12 (c)), the LiSi^- intensity decrease and Li^- profile changes from a stable signal at point 3 (Fig. 5.12 (a)) to a peak in the beginning, demonstrating the dealloying of Li-Si. It still exhibits high CH_2^- and LiF_2^- peaks in the beginning of sputtering, illustrating that SEI layer is still present after delithiation. However, these two species show

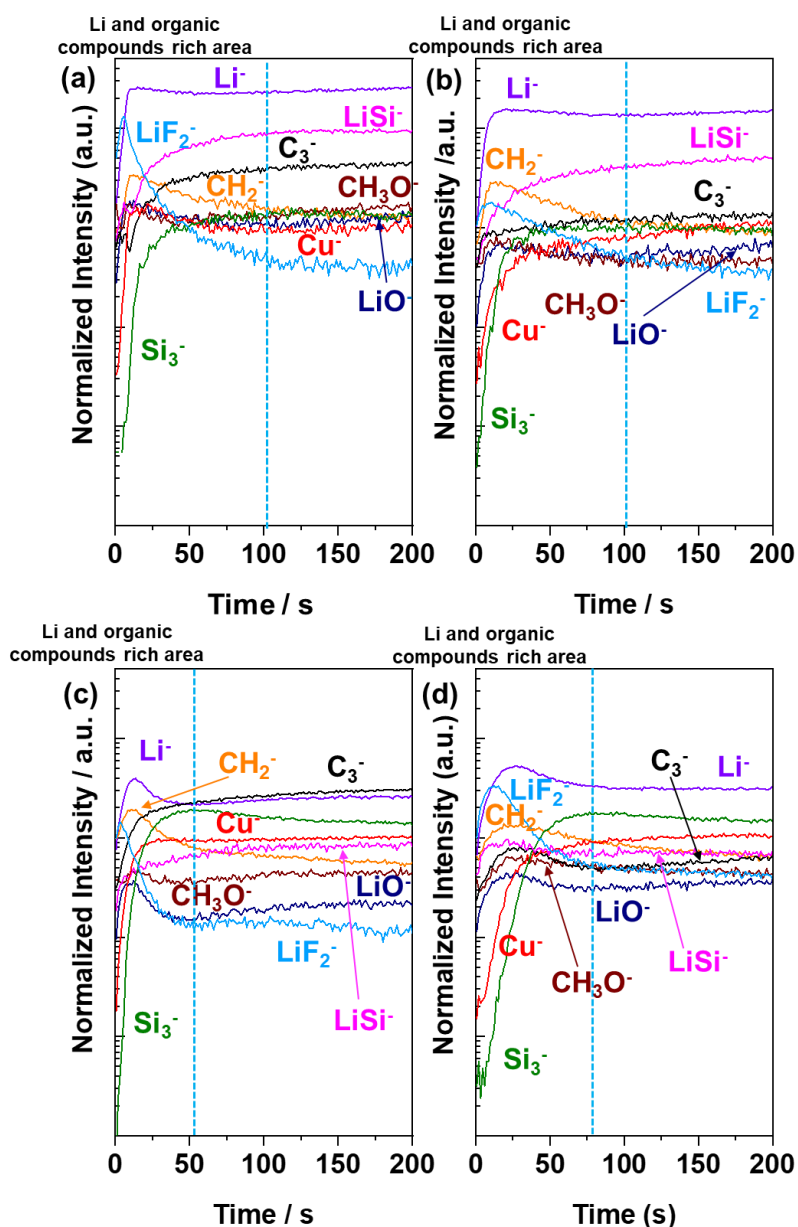


Fig. 5.12 ToF-SIMS negative ion depth profiles for Si-XG-AB electrode at (a) point 3 (c) point 4; Si@C-network electrode at (b) point 3 (d) point 4 (sputtering area $300\ \mu\text{m} \times 300\ \mu\text{m}$).

faster decrease than the Si-XG-AB electrode at point 3, indicating the SEI becomes thinner after delithiation. After the delithiation of Si@C-network electrode (point 4, Fig. 5.12 (d)), the C_3^- , Li^- , CH_2^- and LiO^- species present their peaks at the same position, similar to the Si@C-network electrode at point 2 (Fig. 5.11 (d)), indicating the Li carbonate salts is still well mixed with the carbon-network after delithiation. The LiF_2^- peak becomes wider than that at point 2, indicating the LiF salt is also formed in the inner part of SEI layer after a full cycle. Comparing with point 3, most of the species at point 4 show the intensities decrease except for Si_3^- , demonstrating the dealloying of Li-Si and the decomposition of Li-related and organic species in the SEI layer, which is in agreement with XPS results in Fig. 5.8. The sputtering time for the Li and organic

species rich area at point 4 is 76 s, less than that at point 3 (102 s), indicating the SEI layer is getting thinner during delithiation.

5.4 Conclusions

A binder-free Si@C-network electrode was designed and fabricated by *in situ* carbonization. The Si@C-network electrode exhibits the active Si ratio of 83.4% with a loading mass of 0.4 mg cm⁻¹. The Si@C-network electrode shows a capacity retention of 33.2%, while the Si-XG-AB electrode shows only exhibits a capacity retention of 2.1%, when cycled in 1M LiPF₆/DMC at 0.2 C for 100 cycles. The XPS results demonstrate that the SEI layer formed on Si-XG-AB electrode will decompose from the fully lithiated state (main species carbonate and C-O ether linkage) to the fully delithiated state (main species -OCH₃ and O-C=O), while on the Si@C-network electrode, the SEI layer only shows slight change during the delithiation (main species -OCH₃ and carbonate). The ToF-SIMS results illustrate that on the Si@C-network electrode, a SEI layer rich in LiF on carbon-network surface and rich in organic species on Si surface was formed in the beginning of lithiation. Then, the SEI layer covered the carbon-network during further lithiation and grew thicker when the electrode was fully lithiated. After full delithiation, the SEI layer became thinner but still covering the carbon-network. The significant changes of the Si-XG-AB electrode from the fully lithiated state to the fully delithiated state were also proved by ToF-SIMS. The ToF-SIMS and XPS results are in a good agreement.

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Supplementary informations

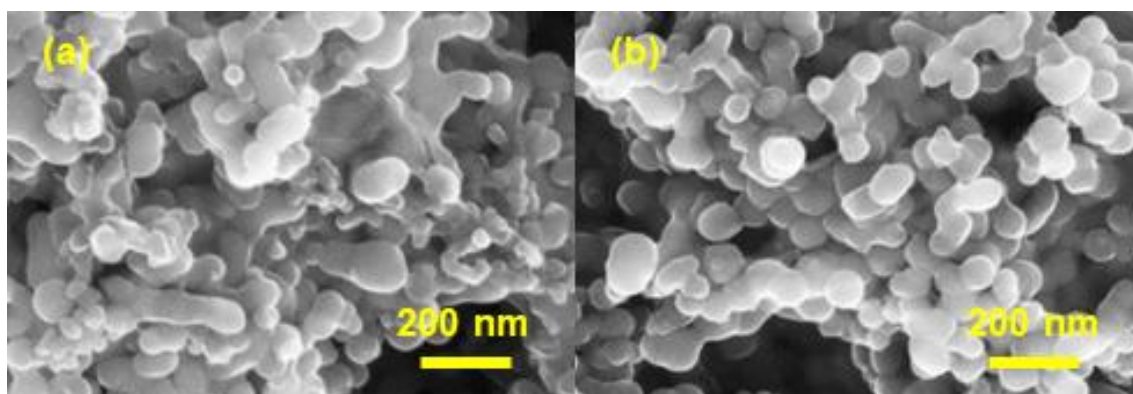


Fig. 5-S1 The zoomed images of pristine (a) Si-XG-AB electrode and (b) Si@C-network electrode.

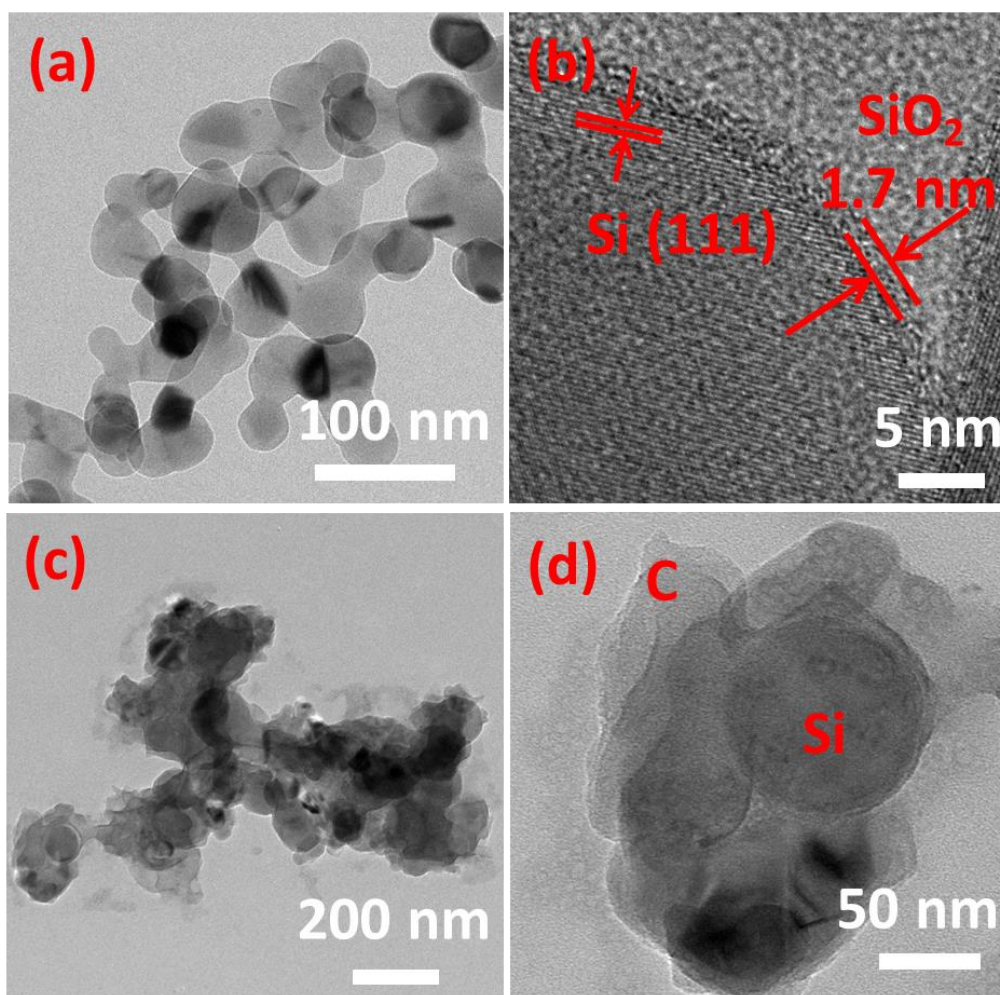


Fig. 5-S2 TEM (a) and HR-TEM (b) images of Si nanoparticles, TEM image with different magnifications of Si@C composite (c, d).



Chapter 6

Heterogeneous SEI film with outer/inner hybrid electronic/ionic conductive structure for high-energy density of Li-metal batteries

6.1 Introduction

Rechargeable lithium metal batteries are a transformative technology that could revolutionize the energy storage sector because of their high theoretical specific capacity (3860 mAh g⁻¹) and low redox potential (-3.04 V vs. standard hydrogen electrode) of the Li-metal anode [1]. The Li-metal anode can be coupled with a variety of cathodes, including traditional layered oxides (440 Wh Kg⁻¹), sulfur (650 Wh Kg⁻¹) and oxygen (950 Wh Kg⁻¹) [2], but there are two important issues: (1) limited cyclability and coulombic efficiency (CE) due to the continuous interaction between Li metal and electrolyte and (2) formation of uneven dendrites and instable Li/electrolyte interface. The latter results in active Li loss and possible penetration of dendrites through the separator, leading to an internal short circuit of batteries [3].

Tremendous efforts have been made to address these issues in order to apply Li metal anodes. Strategies such as artificial protective films [4-9], stable porous host skeletons [10-15], electrolytes optimization [16-18] *etc.* were studied to suppress dendrite growth and enhance the cycling performance of Li metal batteries. Electrolyte optimization has proven itself to a simple but effective method to create high-performance Li metal batteries. It was reported that increasing the concentration of Li salt can improve the compatibility between Li and electrolytes [19-21]. However, high viscosity and low ionic conductivities impede the charge and mass transportation, which results in sluggish reaction kinetics and hinders its practical application. Another approach is to adjust the chemical and physical properties of the Li electrolyte interface via film-forming electrolyte components or functional additives [22-25].

A fast Li-ionic transfer ability for SEI film on the Li anodes can lead to a homogenous Li ion flux and increase the ionic concentration beneath of the SEI film, which aids with uniform Li deposition [26]. While the surface electron leakage would result in the electron acquisition of electrolyte components, which lead to the further reduction of electrolyte [27]. It is reported that only 2 nm LiF or 3 nm Li₂CO₃ are thick enough to block electron tunneling, which significantly attributes in blocking the SEI generation, leading to less irreversible capacity loss at initial cycles [28]. Thus, a desirable SEI film for Li metal anodes should be a combination of enhanced ability for Li ion transfer and good passive properties. However, the investigation of

rational design of SEI film with heterogenous electronic/ionic conductive structure is still missing.

Batteries with high-energy-density commercial cathodes (high-voltage LiCoO₂, *etc.*) matching with ultra-thin Li anodes can be one of the most promising approaches for the practical application of Li-metal batteries. However, combination of high-voltage properties and Li interface stability still is the big challenge. Commercial carbonate electrolytes (*i.e.* 1 M LiPF₆ in EC/DMC/EMC 1/1/1 v/v/v) deliver high-voltage stable potential window, while poor Li stability [29] and ester-based electrolytes (*i.e.* 1 M LiTFSI in DME/DOL) are more compatible with Li, however, a narrow stable potential window limits their application. Tetra ethylene glycol dimethyl ether (TEGDME) is one of the promising candidates as electrolyte solvents for Li-metal-based batteries, which were able to deliver an excellent cycling performance in Li-O₂ batteries with high-voltage tolerance (4.5 V) [2]. Unfortunately, TEGDME cannot form efficient SEI films on the Li anodes due to the porous Li structure formation. This leads to the continuous reaction with lithium and thick SEI film. Consequently, applying a TEGDME-based electrolyte results in a low CE and short battery lifetime [30]. Herein, rational design of the SEI film with heterogenous electronic/ionic conductive structure can remarkably enhance the Li stability of TEGDME-based electrolyte with a major leap in Li CE from less than 20% to 99.0%.

Thus, we propose a novel strategy to rationally design electronic/ionic transfer pathway in a heterogeneous SEI film via selective reduction of LiNO₃ and EC components in electrolyte, which can efficiently adjust Li deposition behavior and suppress interface side-reaction. Owing to the thermodynamically feasible reaction between metallic Li and LiNO₃, the LiNO₃ additive in electrolyte will fast be consumed during repeating cycles. Besides, narrow band gap of LiNO₃-induced products, Li_xNO_y, cannot prohibit the leaking electron, leading to the continuous electrolyte decomposition. Thus, the performance of the batteries in LiNO₃-only electrolyte suffers fast degradation. Differently, some typical SEI constitutions, like LiF, Li₂CO₃ *etc.* has a wide band gap, meaning the poor electronic conductivity, which can be a desirable component to passive the SEI surface and to prohibit the leaking electron. However, poor ionic conductivity of this component cannot provide enough ionic transfer pathway to control the Li ion flux, leading to the dendrite growth, and continuous breaking/repairing of SEI film. Aiming to suppress both dendrite and electrolyte consumption, one desirable SEI film can be a heterogeneous hierarchical structure with different electronic/ionic conductivity. The inner shell with fast ionic transfer pathway to adjust the Li deposition and suppress the dendrite, while outer shell with electronic insulation to prevent the leaking electron and to block the

electrolyte decomposition. To our knowledge, LiNO₃ has a smaller lowest unoccupied molecular orbital (LUMO) energy than ethylene carbonate (EC), meaning the prior reduction of LiNO₃ with Li metal. Thus, we combined the LiNO₃ additive and EC co-solvent to take advantage of the high-voltage stability in TEGDME, leading to a desirable electrolyte system comprised of both Li stability and anti-oxidation properties. The inner components of SEI, dominated by LiNO₃ reduction products, Li_xNO_y or Li₃N, can provide enough Li ion diffusion pathway, and outer components of SEI film, mainly constituted by EC or Li salt reduction products, Li₂CO₃, LiF *etc.* can prohibit the decomposition of electrolyte [27,31,32].

6.2 Experimental part

6.2.1 Materials

Battery-grade lithium bis(trifluoromethanesulphonyl)imide (LiTFSI), lithium bis(oxalate)borate (LiBOB), ethylene carbonate (EC), dimethyl carbonate (DMC), ethyl methyl carbonate (EMC), tetra (ethylene glycol) dimethyl ether (TEGDME), and LiNO₃ (>99.9%) were purchased from Sigma-Aldrich. All solvents were further stored with molecular sieves for 2 weeks to remove residual water and all of Li salts were dried at 120 °C overnight before use. The LiCoO₂ electrodes (4.25 V) with an active mass loading of 19.64 mg cm⁻² were provided by the Contemporary Amperex Technology Limited (CATL). Before use, the electrodes were pre-dried at 100°C in vacuum overnight. LiCoO₂ powder (4.5 V) was provided by Xiamen Tungsten Co., Ltd (XTC). To prepare the high-voltage LiCoO₂ electrodes, the LiCoO₂ power, polyvinylidene fluoride (PVDF), and acetylene black with a weight ratio of 100:3:2 was mixed into slurry with N-methyl-2-pyrrolidone (NMP) as solvent under constant stirring for 10 h. Then, the slurry was uniformly coated on Al foils and dried at 120 °C in vacuum overnight. The as-prepared LiCoO₂ electrodes were further compacted with a compaction density of about 3.2 g cm⁻³ and the areal mass loading was ~13 mg cm⁻².

6.2.2 Cell fabrication and electrochemical tests

Li Coulombic efficiency was measured in Li/Cu cells, in which a piece of Cu foil (15 μm thick, 2 cm²), a separator, and a Li foil (200 μm thick) were sandwiched together in a CR2025-type coin cell and crimped inside an argon-filled glovebox. A Celgard 2400 separator (~24 μm) was used in cells. During the tests, a designable amount of Li was plated on the Cu foils at a constant current density, and a fixed voltage was carried out to strip the Li from the Cu foils. The Li Coulombic efficiency is defined as the ratios of the amount of Li during stripping process

and plating process. For the symmetric Li/Li cells, the Cu foil was replaced by a Li foil. Fixed current density (2 mA cm^{-2}) and cycled Li quantity (2 mAh cm^{-2}) were used to repeated plating and stripping Li from the Li foils, and the voltage-time curves were carried out to monitor any instability in the Li/Li cells. For the LiCoO₂/Li cells, a changeable charging rate of 0.2 C or 0.5 C and the cut-off voltage range of charge/discharge processes of the LiCoO₂/Li cells were 2.8-4.25 V for the LiCoO₂ provide by CATL ($1 \text{ C} = 150 \text{ mA g}^{-1}$) and 2.8-4.5 V for the high-voltage LiCoO₂ provide by XTC ($1 \text{ C} = 180 \text{ mA g}^{-1}$). The LiCoO₂/Li pouch cell was fabricated in the dry house. The cathode electrodes were two-side casted by LiCoO₂ with an aerial capacity of $\sim 3 \text{ mAh cm}^{-2}$ for each side. And ultra-thin Li foils with thickness of $25 \mu\text{m}$ were used as anodes. Additionally, an additional constant voltage charging step at corresponding ceiling voltage until the current decrease to 0.25 C and a fixed discharging rate of 0.2 C were adopted. The linear sweep voltammetry (LSV) of the Li/Al cells were carried out in CHI660E electrochemical workstation (Chenhua, Shanghai). The LSV curves of Li/Al cells were scan at a voltage range of 3-6 V with a fixed scan rate of 5 mV s^{-1} . For the EIS measurements of Li/Li cells, the range of frequency was from 10^5 Hz to 1 Hz , and an AC perturbation signal of 5 mV was adopted.

6.2.3 Materials characterization

Viscosities of electrolytes were measured with Brookfield CAP 2000+ viscometer, which was equipped with a circulating bath for temperature control. Electrolyte conductivities were tested on an ECscan10L/M/H portable conductivity meter. The FTIR spectra and Raman spectra of the solvents and electrolytes were carried out with Nicolet IS50-type infrared spectrometer and Horiba XploRA Raman spectrometer, respectively. Field emission scanning electron microscope (FESEM, Hitachi S-4800) was used to observe the morphologies of the Li metal anodes. XPS analysis was conducted on a VG ESCALAB 250 spectrometer under ultra-high-vacuum (UHV) condition equipped with an Al K α X-ray radiation source ($h\nu=1486.6 \text{ eV}$). The operating pressure of analysis chamber was maintained $\sim 10^{-9} \text{ mbar}$. Spectra were taken at 90° photoelectron take-off angle. The surface of the specimen is sputtered by insert gas ion bombardment with a sputter parameter of 3keV , $2.2 \mu\text{A}$, corresponding to a sputter rate of 8 nm (SiO₂ as standard reference) for each time, spectra then collected from the center of etched area. The Atomic Force Microscope (AFM, SPM 5500, Keysight Technologies in an Ar-filled glove box) was used to explore the SEI structure and physical properties according to the typical force curves. The Young's modulus, E , is obtained by fitting the retracting curve using the equation below:

$$F = \frac{3E \tan \theta}{4(1 - \nu^2)} \delta^2$$

In which, F is the force response (nN), δ is indentation depth (nm), the half open angles (θ) for pyramid tip is 20° , ν is Poisson's ratio, which is taken to be $\nu=0.5$.

6.2.4 Calculation methods

Density functional theory (DFT) calculations were carried out using the Gaussian 09 package. The geometric structures were optimized at the B3LYP/6-311++G (d, p) level. To investigate the effects of bulk solvents, the structures were optimized by using the polarized continuum model (PCM), with a dielectric constant of 20.5 (acetone) as the default solvent.

All spin-polarized DFT calculations were performed using the Vienna Ab initio Simulation Package (VASP) code [33]. The projector augmented wave method with plane wave basis sets are implemented in VASP within the generalized gradient approximation (GGA) of Perdew-Burke-Ernzerhof (PBE) to describe electron exchange and correlation [34,35]. An energy cutoff of 500 eV was used with a Monkhorst-Pack k-point grid of $2 \times 2 \times 2$. All atoms were relaxed until the forces on each atomic site were below $10 \text{ meV}/\text{\AA}$ and the total energy of the system was below 10^{-3} meV . The $4 \times 4 \times 1$ supercells of Li (100) surface consisting of 90 atoms with 10 \AA vacuum for the slab surface were used. Seven LiNO_3 , four EC and three TEGDME molecules were used to model the interactions between the electrolytes and the Li metal in the system. The bond valence mismatch (BVM) method was used to estimate the Li-ion diffusion channels in inorganic compounds. The BVM method has been proven to be valid and reliable[36,37].

6.3 Results and discussion

6.3.1 The mechanism of heterogeneous SEI film formation

Tuning of SEI structure is necessary to enhance the performance and stability of Li anodes in Li-metal-based full cells. In order to consider the high oxidation potential window and Li anode stability, TEGDME can be applied to serve as the bulk solvent of high-voltage electrolyte system, and EC and LiNO_3 to form a heterogeneous SEI structure with diverse electronic/ionic conductivity. The formation of SEI layer can be controlled by the reduction sequences of electrolyte components to achieve a stable Li electrolyte interface and dendrite-free morphology. A Li_xNO_y -rich SEI near the surface of Li metal can lead to a fast ion transfer

pathway, and EC decomposed in the outside shell of SEI film can block the electron transfer and passivate the SEI film.

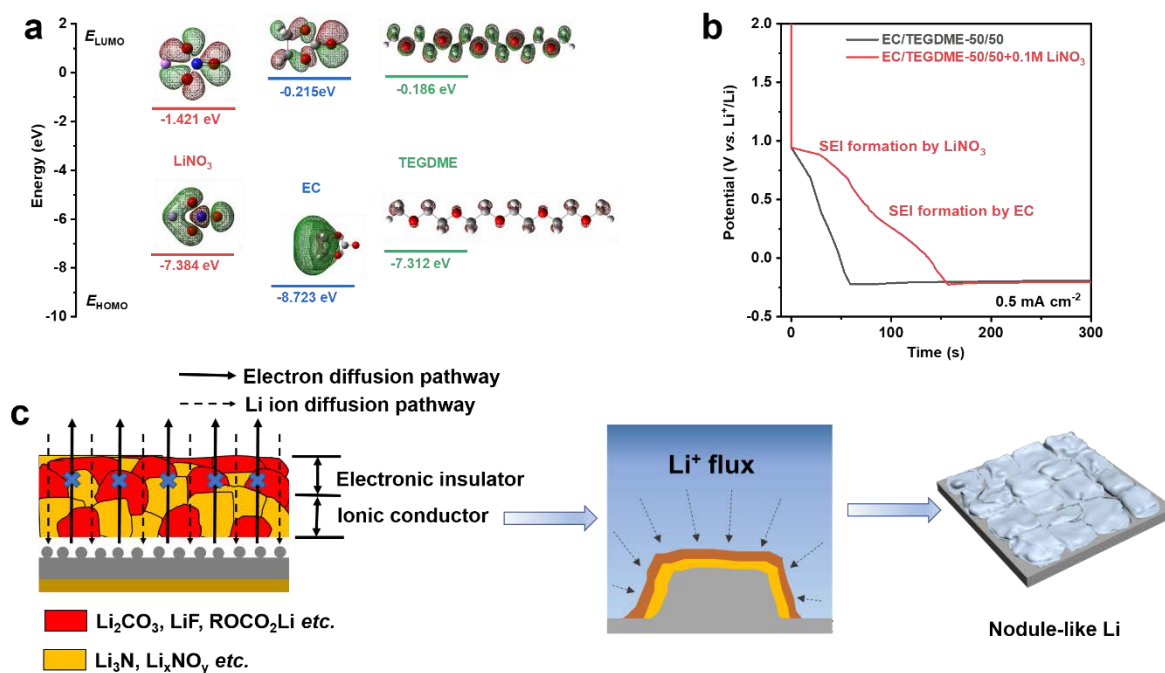


Fig. 6.1 Schematic diagram of SEI formation. (a) Highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) energies and (b) the typical Li deposition curves in EC/TEGDME-50/50 and EC/TEGDME-50/50+0.1 M LiNO₃ electrolytes. (c) The schematic diagrams for the heterogeneous SEI structure.

First, the DFT calculations were performed to evaluate the reduction of electrolyte components. As presented in Fig. 6.1a, the LUMO energy of LiNO₃ is -1.421 eV. Thus, another film-forming electrolyte component should have a higher LUMO energy, which enables LiNO₃ to preferentially reduce on Li anodes. EC, a desirable film-forming molecule on anodes, which exhibits a LUMO energy of -0.215 eV, can be reduced after LiNO₃ to form an outer passive layer on the Li anode. Thus, the TEGDME-based electrolytes combining both co-solvent EC and additive LiNO₃ were thoroughly investigated. Among several different compositions of electrolyte, 50 Vol% TEGDME, 50 Vol% EC and 0.1 M LiNO₃ additive (EC/TEGDME-50/50+0.1 M LiNO₃) demonstrated the most interesting performance of Li anodes. The Li deposition curves in EC/TEGDME-50/50 and EC/TEGDME-50/50+0.1 M LiNO₃ were analyzed to investigate the reduction sequence of EC and LiNO₃ (Fig. 6.1b). The deposition curve in EC/TEGDME-50/50 electrolyte exhibits a plateau at around 0.5 V, which can be attributed to the reduction of the EC on the Li surface. After adding LiNO₃, besides the EC reduction plateau, a new plateau appears at approximately 0.8 V, corresponding to the reduction

of LiNO₃. The higher reduction potential of LiNO₃ indicates that the SEI film formation of LiNO₃ can occur before EC, which means that a heterogeneous SEI film can be directionally generated by selective reduction of the LiNO₃ and EC.

The mechanism of heterogeneous SEI film formation is illustrated by schematic diagram in Fig. 6.1c. The inner shell of SEI film is a ionic conductor which provides a fast Li ion transfer channel and enables a uniform Li nucleus formation. The outer shell of SEI film, electronically insulating layer blocks the electronic transfer, prohibits the electrolyte components to capture the electron and can be reduced by Li metal. Thus, uniform Li⁺ flux can occur on the Li surface and guide the Li deposition behavior, leading to a noodle-like Li morphology.

6.3.2 Identification of heterogeneous SEI structure

The chemical and physical properties of SEI films play crucial roles in the control morphology and improved electrochemical performance of Li metal anodes. To analyze the SEI layer composition and structure, the XPS in-depth analysis and Atomic Force Microscope (AFM) were carried on the Li electrode cycled in different electrolytes.

The high-resolution C 1s spectra, obtained on the surface Li metal cycled in EC/TEGDME-50/50+0.1 M LiNO₃ (Fig. 6.2a), shows the main components of the SEI layer such as -C-O-C- bonding, which can correspond to poly(ethylene oxide) (PEO, CH₂-CH₂-O)_n-) and/or RC-O-CO₂Li at ~286.5 eV, -C=O bonding at ~288.6 eV and carbonate groups (-CO₃ and/or RC-O-CO₂Li) at ~289.6 eV). The presence of these C peaks originates from the electrochemical reduction of EC [38,39], however, the high intensity of carbon peak at ~286.5 eV can be related to the reductive decomposition of TEGDME [40]. The presence of hydrocarbon (~285 eV (C-C)) can be related to the typical surface contamination usually present on the electrode surface. The in-depth composition (after sputtering of the SEI layer, Fig. 6.2a) shows the decrease intensity of the higher binding energy peaks (at B.E. higher than 286 eV) and increase of the hydrocarbon peak at 285.0 eV. Moreover, a new peak appears at lower binding energy (of around 283.0 eV), which can be attributed to carbides (C-Li) [41,42].

The SEI layer carbon-oxygen containing species was also confirmed by analysis of O 1s peak (Fig. 6.2b), showing three peaks at ~530.5 eV corresponding to -(C-O), at 531.8 eV to poly(CO₃) and/or RC-O-CO₂Li and the peak at ~533.7 eV, which can be attributed to -C-O-C- (including RC-O-CO₂Li and/or PEO (CH₂-CH₂-O)_n-) [39]. The O 1s peak at 531.8 eV can be also overlaid with the peak corresponding to N-O bonding [31]. As discussed in the literature one of the possible SEI layer components formed on Li anode in the presence of carbonate electrolytes can be the polycarbonates, showing the high O 1s and C 1s binding

energy peaks (at around 534 eV and over 291 eV, respectively) [24,43]. However, here, no high binding energy C 1s peaks were observed, thus the presence of polycarbonates can be discarded (Fig. 6.2a). Concerning the O 1s peak, the low binding energy peak at around 529 eV corresponding to Li_2O [44,45] can be also observed. The in-depth analysis (Fig. 6.2d) shows the enrichment of the bulk SEI layer in Li_2O as well as PEO ($\text{CH}_2\text{-CH}_2\text{-O}$)_n- components.

The SEI layer formed on the Li negative electrode cycled in EC/TEGDME-50/50+0.1 M LiNO_3 is also enriched in N-containing species as shown by N 1s spectra in Fig. 6.2c. The N 1s peak at around 399 eV is quite large (FWHM of more than 2 eV), thus, the presence of different products of LiNO_3 decomposition can be present such as Li_3N and Li_xNO_y as previously demonstrated on Li electrode cycled in FEC/ LiNO_3 electrolyte [32]. As shown there, $\text{Li}_x\text{NO}_y/\text{Li}_3\text{N}$ contributes to formation of uniform lithium deposition and ionic conductivity of the SEI layer [46]. The second N 1s peak at higher binding energy of around 401 eV can be attributed to LiNO_2 [31]. The in-depth analysis (Fig. 6.2d) shows the increase of N-like components while a decrease of C-like components (as discussed above) can be observed in the inner part of the SEI layer.

In the carbonate electrolyte system (EC/DMC/EMC), the SEI layer is mainly composed of carbonate and Li-alkyl carbonates ($\text{Li}_2\text{CO}_3/\text{RC-O-CO}_2\text{Li}$) as shown by high intensity of carbon peak at ~289.6 eV (Fig. 6-S1). The presence of high quantity of carbonate and Li-alkyl carbonates on the surface of the negative electrode cycled in carbonate-based electrolytes was already confirmed in numerous previous studies [38,39,47,48]. When replaced by the pure TEGDME electrolyte, the lower quantity of carbonates and/or Li-alkyl carbonates can be observed, however, the increased quantity of species composed of -C-O-C- bonding can be clearly seen. Thus, it can be concluded that the SEI layer is principally composed of PEO ($\text{CH}_2\text{-CH}_2\text{-O}$)_n- and/or $\text{RC-O-CO}_2\text{Li}$ (Fig. 6-S2).

After introducing LiNO_3 additive into the TEGDME-containing electrolyte, the N 1s peak can be clearly observed on the surface of the cycled Li electrode (Fig. 6-S3). From sputtering with different times corresponding to different depths, a relatively homogenous distribution of N-like components can be observed within the SEI layer (Fig. 6-S3 a-d). However, the TEGDME decomposition product as demonstrated by high intensity of C 1s and O 1s peaks corresponding to PEO ($\text{-(CH}_2\text{-CH}_2\text{-O)}_n\text{-}$) is still significant, indicating that both TEGDME and LiNO_3 participate in the formation of the SEI layer.

A relatively uniform in-depth distribution of the SEI layer can be also observed in the case of EC-only TEGDME electrolyte (EC/TEGDME-50/50) (Fig. 6-S3 e-h). The presence of EC shows more important enrichment in carbonate and Li-alkyl carbonates ($\text{Li}_2\text{CO}_3/\text{RC-O-CO}_2\text{Li}$)

than in the TEGDME-LiNO₃ electrolyte (Fig. 6-S3 a-d) and the presence of TEGDME related components is less obvious. When comparing depth profiles obtained in different electrolytes, it is worth to note that the unique heterogeneous SEI structure can be observed in EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte (Fig. 6.2d). As aforementioned LiNO₃ leads to formation of a Li_xNO_y and/or Li₃N component on the Li anode (Fig. 6.2c); the content of Li_xNO_y and/or Li₃N component gradually increases with sputtering depth (<24 nm) and maintains stable in the inner part of the SEI layer (>24 nm). The in-depth increase of Li_xNO_y and/or Li₃N component is accompanied by the suppression of C-species components. These results are consistent with the selective reduction of LiNO₃ and EC due to their stepwise increase of LUMO energies as discussed in the 6.3.1 part.

The various SEIs formed in several electrolytes were studied by the electrochemical impedance spectroscopy (EIS) using Li/Li symmetric battery at temperature range of 10 to 60 °C (Fig. 6-S4). The activation energy (E_a) for Li ion diffusion through SEI films was calculated using the Arrhenius equation: $R_{\text{SEI}}^{-1} = A \exp\left(\frac{-E_a}{R \cdot T}\right)$ [26,49]. A lower E_a corresponds to faster kinetics of Li ion diffusion through the SEI film, which results in a larger Li ion concentration beneath SEI, which is a key factor for the generation of big Li particles instead of Li dendrites [26]. As one can observe from the Fig. 6.2e, the E_a of Li⁺ ion diffusion through SEI film formed in EC/TEGDME-50/50 electrolyte is 60.8 kJ mol⁻¹, while the E_a in TEGDME+0.1 M LiNO₃ is 38.3 kJ mol⁻¹. These results indicate that the N-rich SEI film generated in LiNO₃-contained electrolyte has a higher Li⁺ ion conductivity. Consequently, a smaller E_a (47.1 kJ mol⁻¹) was observed in EC/TEGDME-50/50 with LiNO₃ as additive, indicating a higher Li ion concentration beneath SEI, benefiting large Li particle formation.

In order to estimate the physical properties of SEI films formed in the target electrolyte, typical force curves showing mechanical responses of SEI films were measured using Atomic Force Microscope (AFM). To prevent the growth of Li dendrites, the SEI films generated on Li surface must to show a high Young's module (>1 GPa) [50]. A typical mechanical response of SEI film can be divided into two regions: elastic region and yield region (Fig. 6.2f). The Young's module of SEI film can be obtained with data in the elastic region [51,52]. Young's module of SEI film formed in TEGDME+0.1 M LiNO₃ (1.87±0.12 GPa) is smaller than that obtained in EC/TEGDME-50/50 (3.25±0.17 GPa), which may be a result of the large amount of stiff inorganic particles (Li₂CO₃, ROCO₂Li *etc.*) generated by EC component. In contrast, the SEI film formed in EC/TEGDME-50/50+0.1M LiNO₃ electrolyte displays a typical heterogeneous SEI structure, which corresponds well to the results revealed by XPS (Fig. 6.2g). The inner sub-layer SEI film with a thickness of ~25.0 nm, shows a Young's module of

approximately 2.02 GPa, associated well with the N-richness. However, in the outer C-rich sub-layer, a soft SEI film (~ 0.32 GPa) with a thickness of ~ 34.3 nm is detected. This unique soft-rigid heterogeneous SEI structure can contribute to the Li morphology and suppress the electrolyte decomposition.

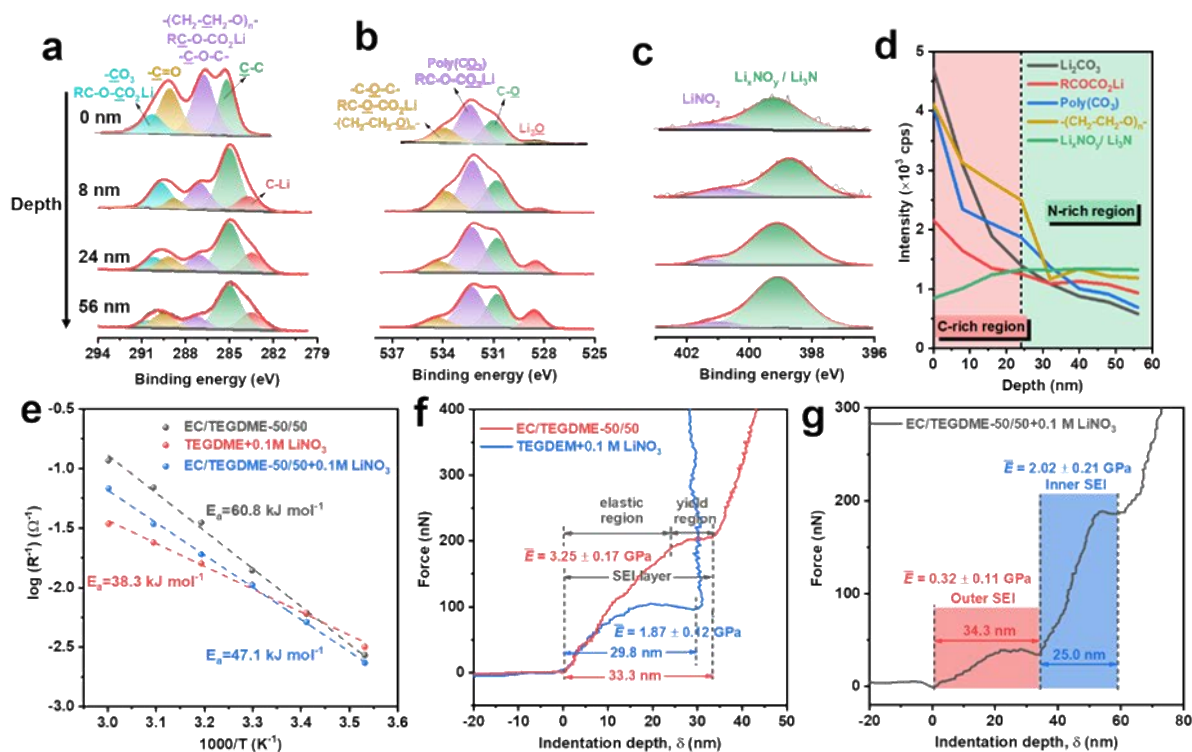


Fig. 6.2 Chemical and physical analysis of SEI. The in-depth XPS spectra of SEI layer formed on Li metal cycled in EC/TEGDME-50/50+0.1M LiNO₃ electrolyte: (a) C 1s spectra, (b) O 1s spectra, (c) N 1s spectra and (d) corresponding depth profiles showing a distribution of SEI components from the surface to the bulk. (e) The Arrhenius behavior of the reciprocal and the E_a derived for the ion diffusion through the SEI formed in different electrolytes. The typical force curves obtained by AFM showing mechanical responses of SEI film generated in (f) EC/EC/TEGDME-50/50, TEGDME+0.1 M LiNO₃ and (g) EC/TEGDME-50/50+0.1 M LiNO₃ electrolytes.

To explain outer C-rich and inner N-rich sub-layers of SEI on Li metal anode, we simulated the interactions between electrolyte molecules and Li metal surface by DFT as shown in Fig. 6.3. Fig. 6.3a demonstrates that LiNO₃ molecules undergone strongly chemical reaction with Li metal surface. The outer Li-ions on Li metal surface react with LiNO₃ molecules and to create an amorphous form, and inner Li-ions within Li metal also undergo large displacement.

However, Li metal surface with EC and TEGDME molecules can maintain stable molecular geometries and Li-metal configuration, indicating that there is no strong interaction between carbon-based molecules and Li metal. Thus, we assumed that inner N-rich SEI layer of (Li_3N , $\text{Li}_x\text{N}_y\text{O}_z$ compounds) is more likely to contribute in the high reactivity of LiNO_3 , which is easily reduced with Li metal.

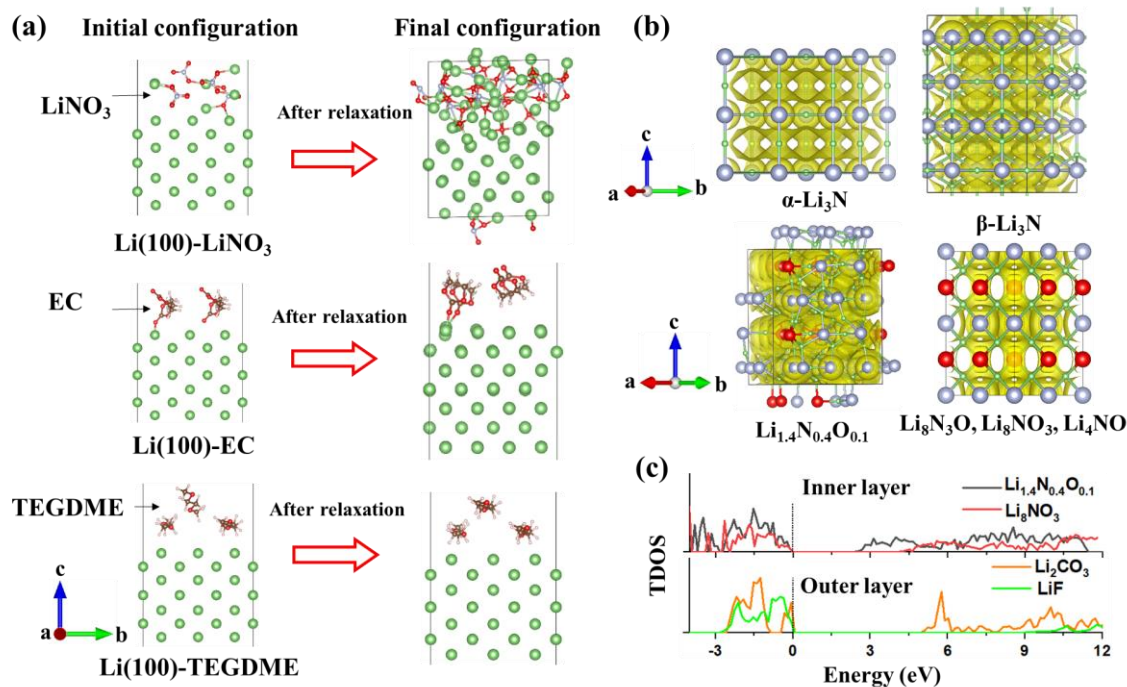


Fig. 6.3 Theoretical calculation of the SEI properties. (a) The interactions of electrolytes and Li metal surface. The stability of electrolytes with Li metal was assessed by relaxing the configurations. The right insets suggested that LiNO_3 molecules undergone strongly interfacial chemical reaction. However, Li metal surface with EC and TEGDME molecules maintain stable after relaxation. (b) The potential diffusion pathway in $\alpha\text{-Li}_3\text{N}$, $\beta\text{-Li}_3\text{N}$, $\text{Li}_{1.4}\text{N}_{0.4}\text{O}_{0.1}$, and $\text{Li}_x\text{N}_y\text{O}_z$ (Li_8NO_3 , $\text{Li}_8\text{N}_3\text{O}$, and Li_4NO belong to the same space group) illustrated by the bond valence mismatch method. Green, red, white, dark brown, and light blue spheres represent Li, O, H, C, and N atoms, respectively. (c) The total density of states (TDOS) of $\text{Li}_{1.4}\text{N}_{0.4}\text{O}_{0.1}$ and Li_8NO_3 . Energies are referenced to the Fermi level.

It has been accepted that Li-ion diffusion barrier governs the structure of the plated/stripped surface: the higher Li ion diffusivity in SEI layer, the lower tendency to form Li dendrites. We next checked the Li-ion diffusivity in $\alpha\text{-Li}_3\text{N}$, $\beta\text{-Li}_3\text{N}$, $\text{Li}_{1.4}\text{N}_{0.4}\text{O}_{0.1}$, and $\text{Li}_x\text{N}_y\text{O}_z$ compounds (Li_8NO_3 , $\text{Li}_8\text{N}_3\text{O}$, and Li_4NO belong to the same space group) by bond valence mismatch method as shown in Fig. 6.3b. All three configurations offer connected Li-ion diffusion channels and short Li-Li distance. More importantly, $\alpha\text{-Li}_3\text{N}$ and $\beta\text{-Li}_3\text{N}$ have been proven to

be fast Li-ion conductors and can suppress dendrite growth. In Fig. 6.3c, for the compounds of the inner shell of SEI film, such as $\text{Li}_{1.4}\text{N}_{0.4}\text{O}_{0.1}$ and Li_8NO_3 , have narrow band gap ranging from 2.0 to 4.5 eV. For outer sub-layer of SEI film, such as Li_2CO_3 and LiF , their band gaps as large as 5.0 and 9.5 eV, respectively, indicate that they are good electron insulators to avoid the electrolyte components capture the electron and be reduced. Consequently, a heterogeneous SEI structure with high Li-ions conductivity in the inner shell while with electronic insulation in the outer shell is generated.

6.3.3 Effect of heterogeneous SEI film on Li dendrites and Li loss

The formation of Li dendrites is the one of the main challenges that threatens the practical application of Li metal batteries. To explore the effect of heterogeneous structure of SEI film on Li dendrite formation and Li loss, scanning electron microscopy (SEM) was employed to observed the evolution of Li metal after 30 cycles at a current density and Li capacity of 2.0 mA cm^{-2} , 2.0 mAh cm^{-2} , respectively, in different electrolytes. After cycling in EC/DMC/EMC electrolyte, Li surface becomes porous and heterogenous with numerous filament-like Li growth (Fig. 6-S5a) with the thickness of the porous Li layer of $\sim 53 \text{ }\mu\text{m}$ (Fig. 6-S5b). The surface of Li foil cycled in the TEGDME electrolyte displays a nodule-like morphology and easily peels off during cycling, resulting in a large quantity of dead Li formed on the separator (Fig. 6-S5c, black color). The introduction of LiNO_3 additive into TEGDME electrolyte shows a similar morphology compared with the bare one (Fig. 6.4a), however, the thickness of porous Li layer decreases from $136 \text{ }\mu\text{m}$ (Fig. 6-S5d) to $60 \text{ }\mu\text{m}$ (Fig. 6.4b), showing the efficient film-forming additive, where LiNO_3 contributes to a compact Li deposition. However, the LiNO_3 -only TEGDME electrolyte cannot avoid the active Li loss during long-term cycling processes as evidenced by the presence of some dead Li deposited on the separator (inserted in Fig. 6.4b, black color). After replacing the electrolyte with EC/TEGDME-50/50, the Li surface exhibits a hybrid morphology with both filament-like and nodule-like Li growth (Fig. 6.4c). In this case the formation of dead Li on separator is effectively suppressed (inserted in Fig. 6.4c, black color)). The thickness of porous Li layer is reduced to only $38 \text{ }\mu\text{m}$ (Fig. 6.4d), proving that the mixture of EC and TEGDME aids in formation of a tighter Li layer. Differently, big Li particles with brick-shape are obtained and the bi-functional structure in EC/TEGDME-50/50+0.1 M LiNO_3 electrolyte. The Li surface here is much flatter than others, and there is no dead Li formed on the separator (Fig. 6.4e). Moreover, the thickness of porous Li layer is only $\sim 6 \text{ }\mu\text{m}$, embedded with packed Li-particles (Fig. 6.4f). The larger particle size of Li mitigates an internal short circuit and improves safety and reduces the parasitic interfacial reactions by

decreasing the contact area between Li and electrolyte. It allows for a higher Li Coulombic efficiency and longer lifespan of Li metal anodes [53].

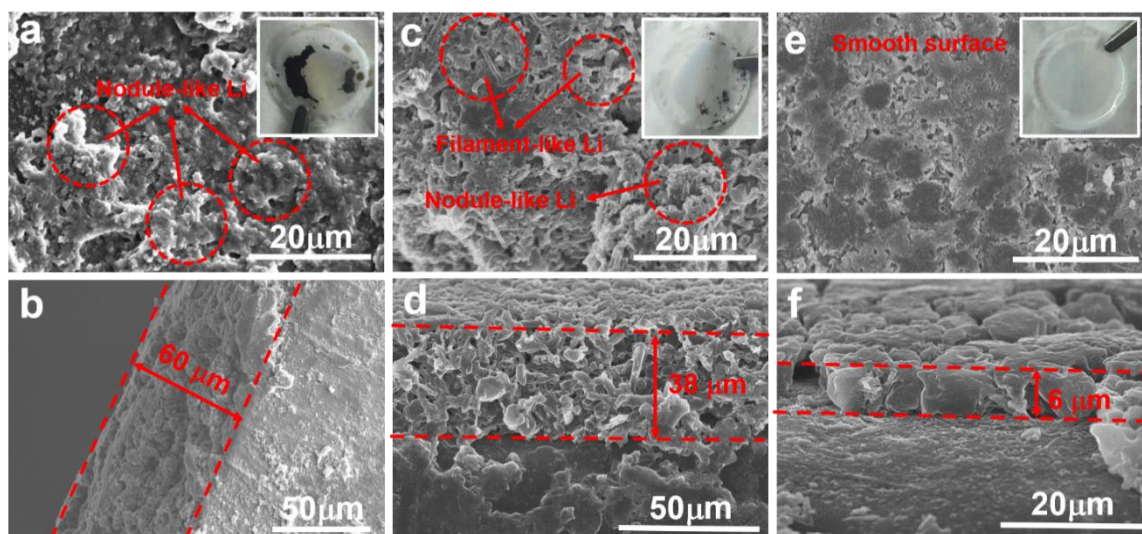


Fig. 6.4 Elucidation of the morphological evolution of lithium metal anodes. The SEM top- and side-view images of the Li foils cycled in different electrolytes for 30 cycles at 2.0 mA cm^{-2} , 2.0 mAh cm^{-2} : (a, b) TEGDME+0.1 M LiNO_3 , (c, d) EC/TEGDME-50/50, (e, f) EC/TEGDME-50/50+0.1M LiNO_3 . Corresponding optical photographs of separators after 30 cycles inserted in Fig. 6.4a, c, e.

6.3.4 Effect of heterogeneous SEI film on Li/electrolyte interface

We then attempted to identify the heterogeneous SEI structure and investigate its electrochemical properties. The Li/Cu cell in TEGDME+0.1 M LiNO_3 increase the Li coulombic efficiency to over 90%, compared to efficiency of 14.6% observed in a LiNO_3 -free TEGDME electrolyte (Fig. 6.5a). This improvement is a direct result of LiNO_3 forming a relative stable SEI film on the Li anodes. However, deterioration of the Li performance in TEGDME+0.1 M LiNO_3 occurs after only 25 cycles due to the depletion of LiNO_3 additive. According to the narrow band gap of LiNO_3 reductive products (Li_xNO_y), the fast degradation of Li CE in TEGDME+0.1 M LiNO_3 can be ascribed to the electronic conductivity SEI film, which cannot prohibit the constant electrolyte consumption. A feasible solution is to introduce EC as co-solvent to form a passive outer layer, which stabilizes the Li electrolyte interface. The EC/TEGDME-50/50 electrolyte exhibits a Li coulombic efficiency of 97.5% (Fig. 6.5a). However, it is still far to fulfill the practical battery requirements. Combining EC and LiNO_3 in TEGDME-based electrolyte elevates the Li Coulombic efficiency. An enhanced Li average coulombic efficiency of 99.0 % for 200 cycles at 0.5 mA cm^{-2} , 0.5 mAh cm^{-2} was achieved with further 0.1 M LiNO_3 addition (Fig. 6.5a), indicating that the heterogeneous SEI structure is

effective in stabilizing Li electrolyte interface. The superior performance of EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte was observed under higher current density and Li capacity

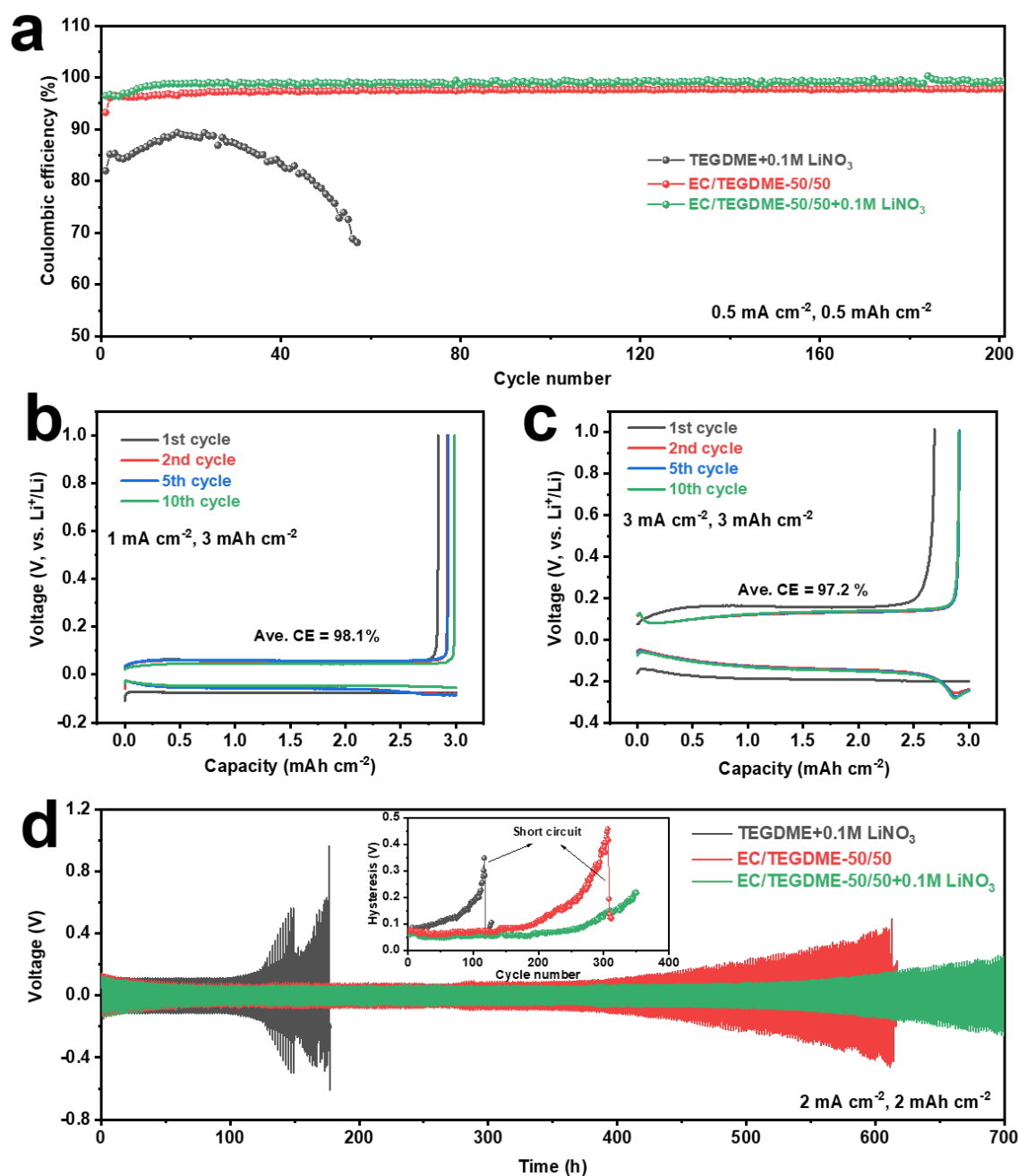


Fig. 6.5 Coulombic efficiency and cycling stability of lithium metal anodes. (a) Li Coulombic efficiency of Li/Cu half-cells with different electrolytes at 0.5 mA cm⁻², 0.5 mAh cm⁻². The typical charge/discharge curves of Li/Cu half-cells with EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte at different conditions: (b) 1.0 mA cm⁻², 3.0 mAh cm⁻², (c) 3.0 mA cm⁻², 3.0 mAh cm⁻². (d) The voltage-time curves and (inserted in Fig. 6.5d) corresponding voltage hysteresis of the symmetric Li/Li cells with different electrolytes at 2 mA cm⁻², 2 mAh cm⁻².

cycled for each cycle. For instance, 98.1% at 1.0 mA cm⁻², 3.0 mAh cm⁻² (Fig. 6.5b) and 97.2% at 3.0 mA cm⁻², 3.0 mAh cm⁻² (Fig. 6.5c).

The long-term stability of the Li electrolyte interface was compared to the voltage-time profiles of symmetric Li/Li cells. As shown in Fig. 6.5d, the initial voltage hysteresis of about 70 mV was measured with different electrolytes at 2.0 mA cm⁻², 2.0 mAh cm⁻². Gradual increase followed by sudden subsequent drop in voltage was observed after 120 cycles in TEGDME+0.1 M LiNO₃ electrolyte and 300 cycles in EC/TEGDME-50/50 (inserted in Fig. 6.5d), corresponding to an internal short circuit of the cells [54]. On the contrary, the EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte delivers a lower hysteresis without short circuiting after 300 cycles, proving that the heterogeneous SEI film can efficiently suppress the electrolyte decomposition and stabilize the Li electrolyte interface.

6.3.5 High-cyclability and high-voltage Li metal batteries

After identifying the optimum electrolyte composition, its electrochemical performance in both coin cells and pouch cells with commercial cathodes (LiCoO₂, LCO) and a thin Li foil (25 or 200 μm) were studied. We first investigated the cyclability LCO/Li coin cells (loading: 19.64 mg cm⁻²/3 mAh cm⁻², Li: 200 μm, operating voltage region: 2.8-4.25 V) in different electrolytes at 0.2 C and 0.5 C. In pure TEGDME electrolyte, the specific capacity of LCO/Li cell drops to less than 25 mAh g⁻¹ after only 10 cycles at 0.2 C (Fig. 6-S6). Similar degradation also occurs for the LCO/Li cells with commercial electrolyte (EC/DMC/EMC) (Fig. 6-S6), resulting in the large amount of dead Li formation during cycling. As shown in Fig. 6-S7, LiNO₃-only TEGDME (TEGDME+0.1 M LiNO₃) electrolyte exhibits an improvement in cycling performance over the pure TEGDME electrolyte, but still suffers rapid capacity decay in the following cycles.

The lifespan of the LCO/Li coin cells with an EC-only TEGDME electrolyte (EC/TEGDME-50/50) can be enhanced to 106 cycles at 0.2 C and 75 cycles at 0.5C with a 80% capacity retention, demonstrating that EC can generate efficient passive layer to deter the formation of dead Li (Fig. 6-S7 and S15). The heterogenous SEI film obtained in EC/TEGDME-50/50+0.1 M LiNO₃ significantly improves the cycling stability of the LCO/Li cell. This cell can deliver an initial capacity of 158.2 mAh g⁻¹ (3.1 mAh cm⁻²), and 138.6 mAh g⁻¹ after 130 cycles at 0.2 C, corresponding to a capacity retention of 87.6% (Fig. 6-S7). Similarly, a desirable capacity retention of 86.1% after 100 cycles can be achieved at 0.5 C (Fig. 6-S8).

To achieve a higher energy density than traditional LIBs, the cell requires the combination of high-areal-capacity cathodes ($>2.5 \text{ mAh cm}^{-2}$) and ultra-thin Li foils ($<60 \mu\text{m}$). Hence, cathodes were fabricated by casting LiCoO_2 on both sides of Al foils with an areal capacity of 3 mAh cm^{-2} for each side, and two pieces of ultra-thin Li chips with a thickness of only $25 \mu\text{m}$ were employed as anodes, corresponding to a low N/P (negative/positive capacity) ratio of 1.67, (Fig. 6.6a). As the performance shown in Fig. 6.6b, the pouch cells with this configuration were fabricated with an initial capacity of 150 mAh in total. An unprecedented capacity retention of 91.6% after 160 cycles was achieved with EC/TEGDME-50/50+ 0.1 M LiNO_3 as electrolyte, which demonstrates the promising practical application of the target electrolyte.

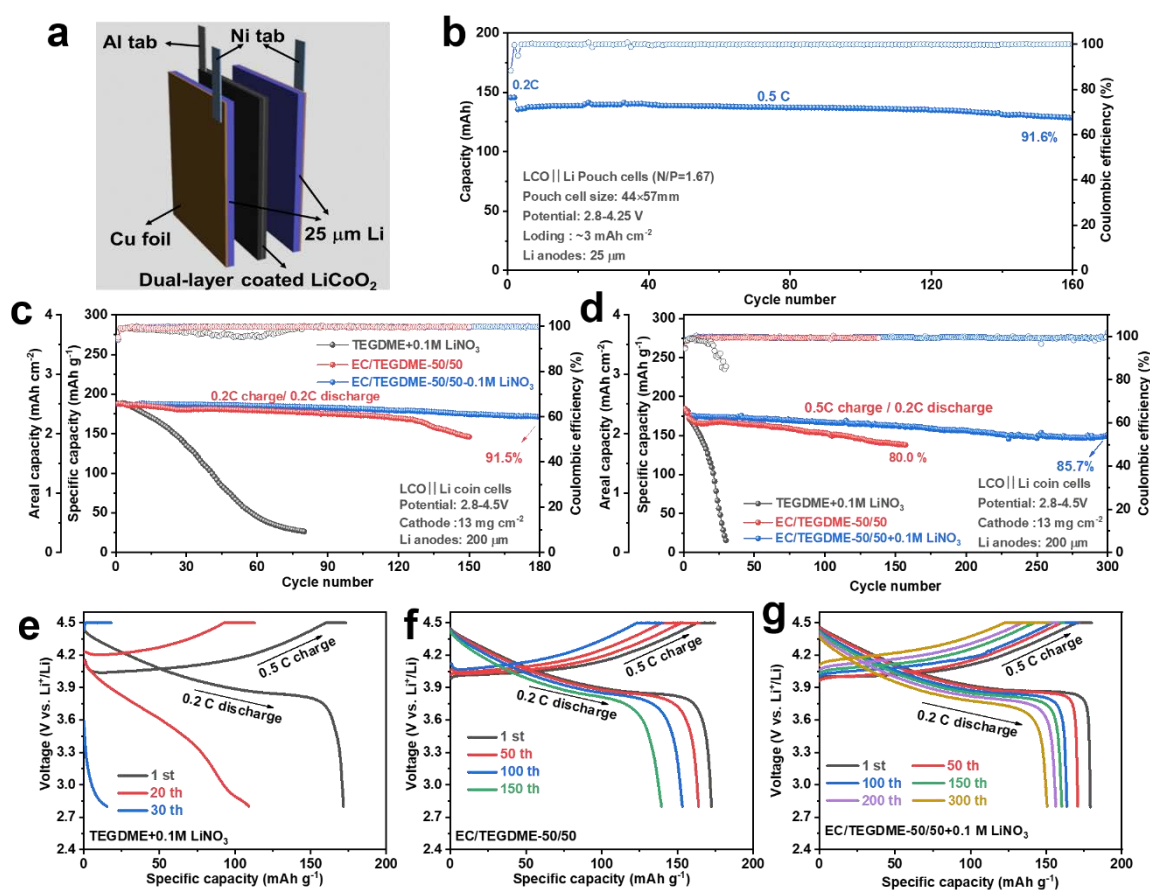


Fig. 6.6 Electrochemical performance under practically relevant conditions. (a) The structure of pouch cells and (d) Cycling performance of the pouch cell with ultra-thin Li foil (25 μm). The cycling performance of the LiCoO_2/Li coin cells with different electrolytes at (e) 0.2 C and (f) 0.5 C at a cut-off voltage range of 2.8-4.5 V. The typical charge-discharge curves of the 4.5V LCO/Li cells in different electrolytes: (e) TEGDME+0.1M LiNO_3 , (f) EC/TEGDME-50/50 and (g) EC/TEGDME-50/50+0.1 M LiNO_3 .

The linear sweep voltammetry (LSV) curves suggest that the TEGDME can achieve a stable anodic potential as high as 4.8 V, and decrease slightly to 4.5 V after introducing 50 Vol.% EC, indicating the potential application of EC/TEGDME-50/50 electrolyte in high-voltage battery systems (Fig. 6-S9). To further evaluate the anti-oxidation property of the optimum electrolyte, high-loading ($\sim 13 \text{ mg cm}^{-2}$, $\sim 2.5 \text{ mAh cm}^{-2}$) LiCoO₂ cathodes were used with thin Li foils (200 μm) in the LCO/Li coin cells, which underwent an elevated charging voltage of 4.5 V (Fig. 6.6c and d). Herein, 1 C is defined as 180 mA g⁻¹. The cell cycled in TEGDME+0.1 M LiNO₃ electrolyte had a high initial capacity of 187.9 mAh g⁻¹ (2.44 mAh cm⁻²) but suffered a sharp capacity decay in the following cycles. From the corresponding charge-discharge curves we can know that the polarization of the cells significantly increases after 20 cycles and is associated with the capacity degradation, and reaches $\sim 20 \text{ mAh g}^{-1}$ after 30 cycles (Fig. 6.6e). With the EC/TEGDME-50/50 electrolyte, LCO/Li coin cells achieve 148 cycles and 157 cycles at 0.2 C and 0.5 C, respectively. An excellent cycling performance was obtained in EC/TEGDME-50/50+0.1M LiNO₃ with a capacity retention of 91.5% after 180 cycles at 0.2 C (Fig. 6.6c). At higher current rate (0.5C), a remarkable long-term cycling performance over 300 cycles with a capacity retention of 85.7% is possible when using EC/TEGDME-50/50+0.1M LiNO₃ electrolyte (Fig. 6.6d).

As revealed in Fig. 6.6f and g, the LCO/Li cell cycled in EC/TEGDME-50/50+0.1 M LiNO₃ displays smaller polarization and less capacity decay than that cycled in EC/TEGDME-50/50. Even after 300 cycles, there is only slight increase in polarization, indicating that the desirable heterogenous SEI structure significantly stabilizes the Li interface.

6.4 Conclusions

A novel and straightforward method to directionally design heterogenous SEI layer with inner-outer electronic/ionic conductivity via selective reduction of electrolyte components is found to be able to achieve a high Li utilization and to limit oxidation at higher voltages in Li metal battery. TEGDME-based electrolyte suffers poor performance on Li metal anodes, resulting in the constant decomposition of TEGDME however LiNO₃ efficiently stabilizes the Li electrode/electrolyte interface. In this electrolyte the batteries still suffer significant degradation with the consumption of LiNO₃ but by introducing 50 Vol.% EC to replace part of the TEGDME in electrolyte, significantly suppresses the exhaustion of LiNO₃ additive. Consequently, a remarkable Li coulombic efficiency of 99.0% is attained using EC/TEGDME-50/50+0.1 M LiNO₃. DFT calculations and XPS depth analysis demonstrate that the LiNO₃ is

reduced by Li metal prior to the EC. A heterogenous SEI film with an outer C-rich region and an inner N-rich region is generated on the Li surface. In the film, the inner region exhibits high Li^+ conductivity, leading to the round-shape Li deposition, while the outer region with electronic insulation serves as a passive layer delivering less electrolyte consumption. The AFM SEI film study confirmed the formation of the heterogenous bi-layered SEI structure and their physical properties, consisting of an inner rigid region (~ 2.02 GPa) and outer soft region (~ 0.32 GPa). This novel heterogenous SEI structure leads to formation of the nodule-like morphology of Li metal and the low thickness of the porous Li layer of only $6 \mu\text{m}$, which is significantly thinner than that in bare TEGDME electrolyte ($136 \mu\text{m}$). The LCO/Li full cells tests performed in EC/TEGDME-55+0.1 M LiNO_3 showed the promising results. Pouch cells with ultra-high-loading (3 mAh cm^{-2}) LiCoO_2 electrodes and ultra-thin Li foils ($25 \mu\text{m}$) deliver an outstanding cycling performance with a capacity retention of 91.6% after 160 cycles. The high-voltage LCO/Li (4.5 V) batteries with modified configuration show 85.7% capacity retention after 300 cycles, demonstrating superb Li utilization and high voltage tolerance of electrolytes. This approach can be considered as a suitable strategy to generate a desirable SEI structure on the Li surface for application in rechargeable Li metal batteries, which would be compatible with most of the existing Li battery systems in the pursuit of high energy densities.

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Supplementary informations

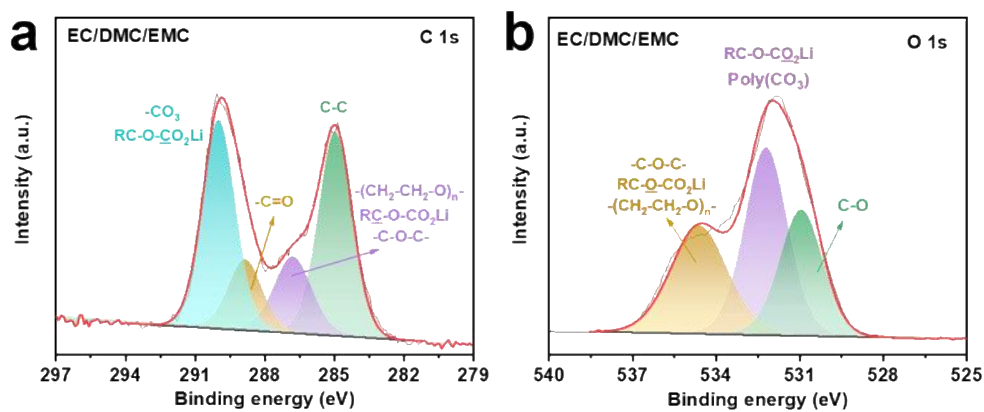


Fig. 6-S1 The XPS spectra of SEI layer formed on Li metal after 5 cycles at 1 mA cm^{-2} , 1 mAh cm^{-2} in EC/DMC/EMC electrolyte at 1 mA cm^{-2} (a) C 1s and (b) O 1s.

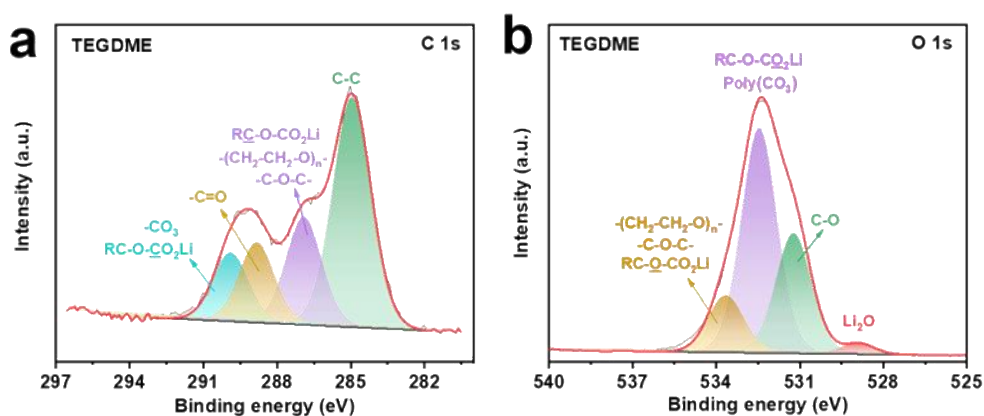


Fig. 6-S2 The XPS spectra of SEI layer formed on Li metal after 5 cycles at 1 mA cm^{-2} , 1 mAh cm^{-2} in TEGDME electrolyte (a) C 1s and (b) O 1s.

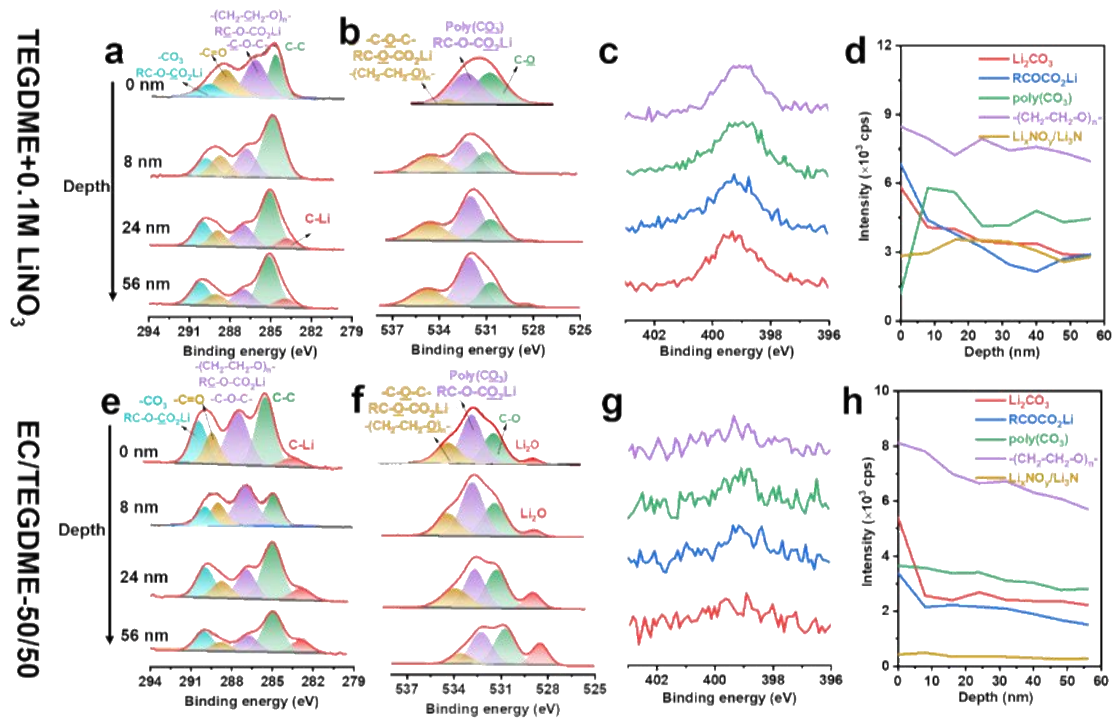


Fig. 6-S3 The in-depth XPS spectra of SEI layer formed on Li metal cycled in (a-d) TEGDME+0.1M LiNO₃ and (e-h) EC/TEGDME-50/50 electrolytes after 5 cycles at 1 mA cm⁻², 1 mAh cm⁻²: (a, e) C 1s spectra, (b, f) O 1s spectra, (c, g) N 1s spectra and (d, g) corresponding depth profiles showing a distribution of SEI components from the surface to the bulk.

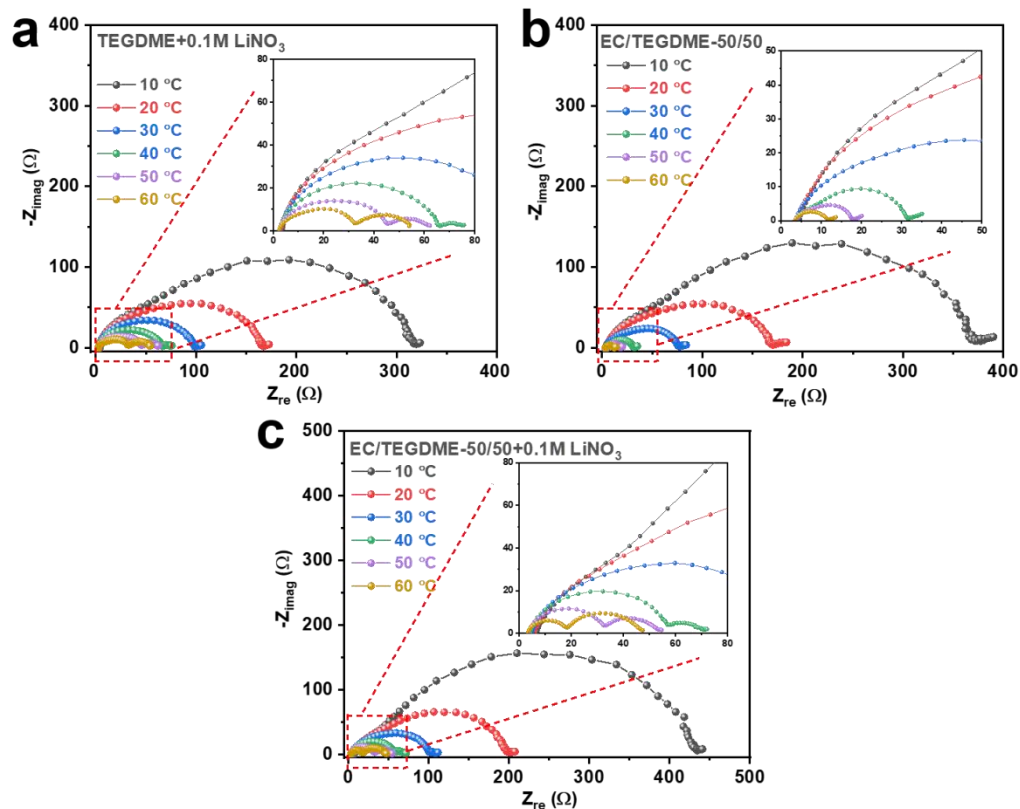


Fig. 6-S4 The Nyquist plots at a temperature range from 10 °C to 60 °C of the Li/Li symmetric batteries in (a) TEGDME + 0.1M LiNO₃, (b) EC/TEGDME -50/50 and (c) EC/TEGDME -50/50+ 0.1M LiNO₃ after 5 cycles at 1 mA cm⁻², 1 mAh cm⁻².

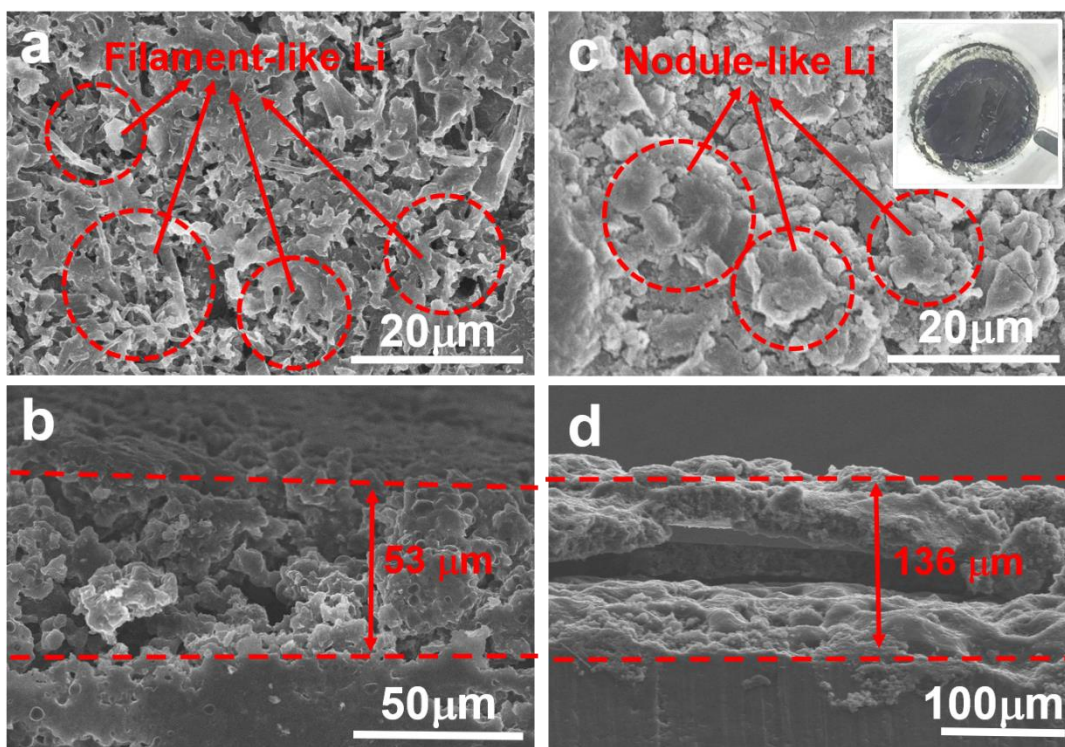


Fig. 6-S5 The SEM top- and side-view images of the Li foils cycled in different electrolytes for 30 cycles at 2 mA cm^{-2} , 2 mAh cm^{-2} : (a, b) EC/DMC/EMC, (c, d) TEGDME.

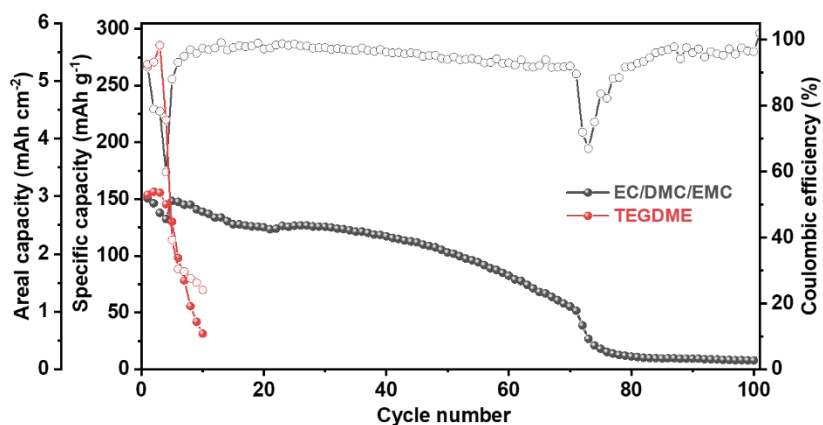


Fig. 6-S6 The cycling performance at 0.2C of LCO/Li coin cells operated at a potential range of 2.8-4.25 V in TEGDME and EC/DMC/EMC electrolytes.

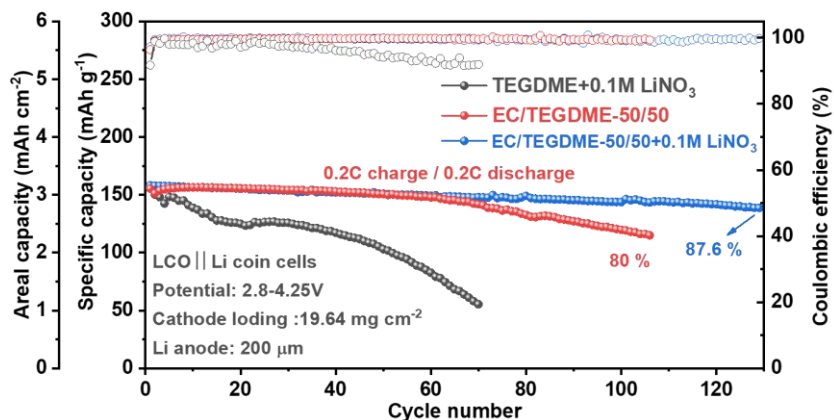


Fig. 6-S7 The cycling performance at 0.2 C of LCO/Li coin cells operated at a potential range of 2.8-4.25 V in different electrolytes.

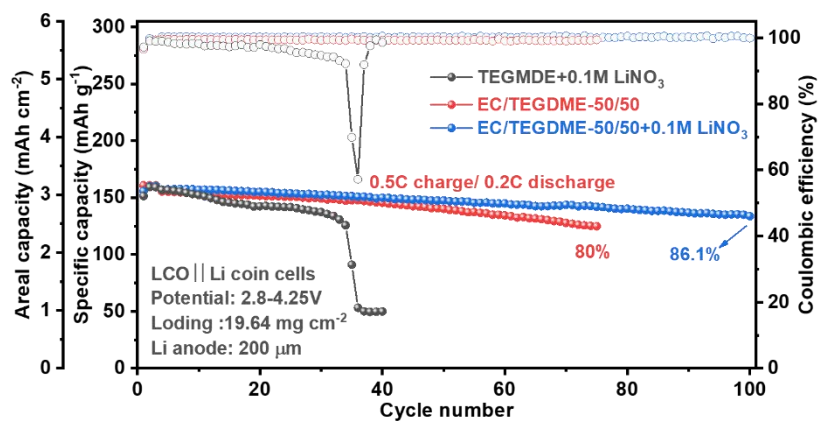


Fig. 6-S8 The cycling performance at 0.5 C of LCO/Li coin cells operated at a potential range of 2.8-4.25 V in different electrolytes.

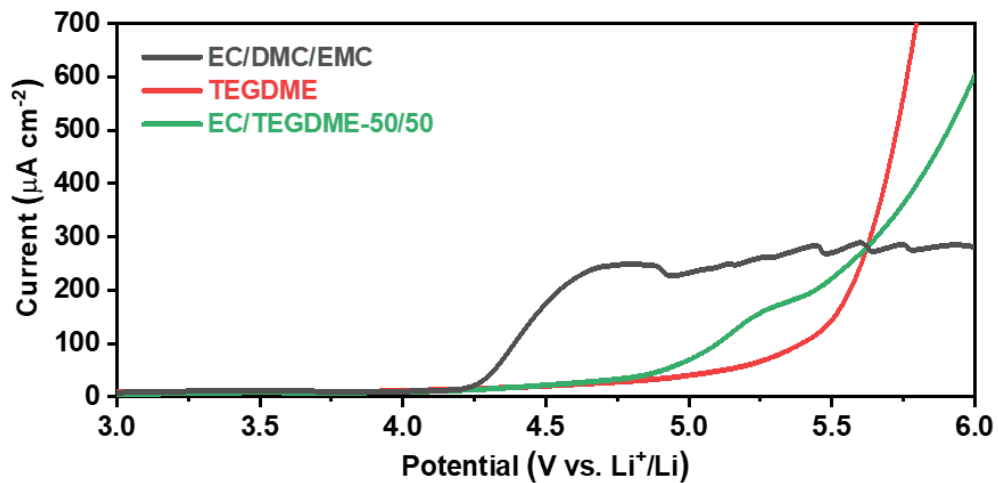


Fig. 6-S9 The linear sweep voltammetry (LSV) curves of the Al/Li cells with different electrolytes.

Annexe 1: List of abbreviations

Acetylene black (AB)
Alternating current (AC)
Atomic force microscope (AFM)
Al-hydrogel alginate (Al-alg)
Attenuated total reflection (ATR)
Ba-hydrogel alginate (Ba-alg)
Bond valence mismatch (BVM)
Chronoamperometry (CA)
Contemporary Amperex Technology Limited (CATL)
Coulombic efficiency (CE)
Cathode electrolyte interphase (CEI)
Sodium carboxymethyl cellulose (CMC)
Cyclic voltammetry (CV)
Chemical vapor deposition (CVD)
Direct current (DC)
Diethyl carbonate (DEC)
Density functional perturbation theory (DFPT)
Density functional theory (DFT)
Dimethyl carbonate (DMC)
Dimethoxyethane (DME)
1,3-dioxolane (DOL)
1,4-dioxane (DX)
Activation energy (E_a)
Ethylene carbonate (EC)
Energy-dispersive X-ray spectroscopy (EDX)
Electrochemical impedance spectroscopy (EIS)
Ethyl methyl ether (EMC)
Electro Spectroscopy for Chemical Analysis (ESCA)
Electrochemical quartz crystal microbalance (EQCM)
Electric vehicles (EVs)
Fluoroethylene carbonate (FEC)
Field emission scanning electron microscope (FESEM)

Fourier transform infrared spectroscopy (FTIRS)
Full width at half maximum (FWHM)
Gum Arabic (GA)
Guar gum (GG)
Gradient approximation (GGA)
Hybrid electric vehicles (HEVs)
Highest occupied molecular orbital (HOMO)
Ionic liquids (ILs)
Lithium bis(oxalato)borate (LiBOB)
Lithium ion batteries (LIBs)
Lithium difluorooxalatoborate (LiDFOB)
Lithium bis(fluorosulfonyl) imide (LiFSI)
Lithium bis(trifluoromethanesulfonyl)imide (LiTFSI)
Linear sweep voltammetry (LSV)
Lowest unoccupied molecular orbital (LUMO)
Mesophase carbon microspheres (MCMB)
Molecular dynamics (MD)
Sodium alginate (Na-alg)
N-Methyl-2-pyrrolidone (NMP)
Nuclear magnetic resonance (NMR)
Polyacrylic acid (PAA)
Perdew-Burke-Ernzerhof (PBE)
Polarized continuum model (PCM)
Polyethylene glycol (PEG)
Poly(ethylene oxide) (PEO)
Polyrotaxane (PR)
Polyvinylidene fluoride (PVDF)
Styrene butadiene rubber (SBR)
Solid electrolyte interphase (SEI)
Scanning electron microscopy (SEM)
Scanning Force Microscope (SFM)
Self-healing polymer (SHP)
Si microparticles (SiMPs)
Si nanoparticles (SiNPs)

Scanning tunneling microscope (STM)
Total density of states (TDOS)
Tetra-ethylene glycol dimethyl ether (TEGDME)
Transmission electron microscopy (TEM)
Thermogravimetric analysis (TGA)
Time-of-flight secondary ion mass spectrometry (ToF-SIMS)
Tris(pentafluorophenyl) borane (TPFPB)
Ultra-high-vacuum (UHV)
Vienna Ab initio Simulation Package (VASP)
Vinylene carbonate (VC)
X-ray absorption fine structure (XAFS)
Xanthan gum (XG)
X-ray photoelectron spectroscopy (XPS)
X-ray diffraction (XRD)



Annexe 2 : Résumé étendu en français des travaux présentés dans la thèse

Les batteries au lithium-ion (LIB) sont aujourd'hui largement utilisées dans le monde entier en tant que dispositif de stockage d'énergie le plus populaire des équipements électroniques portables et des véhicules électriques. Cependant, les matériaux d'électrodes commerciaux actuels pour les LIB ne répondent plus aux demandes croissantes de densité d'énergie, de durée de vie et de capacité... Par conséquent, il est impératif de développer des matériaux d'électrode de nouvelle génération pour répondre à l'exigence.

Le Si a été considéré comme un candidat prometteur en raison de son faible coût, de son abondance naturelle et surtout de sa capacité théorique élevée (3580 mAh g⁻¹). Cependant, le Si souffre d'un changement de volume important pendant les processus de charge / décharge, ce qui entraîne des pulvérisations de matière et une diminution de la capacité. De plus, l'énorme changement volumique rompt la couche d'interface d'électrolyte solide (SEI) à chaque cycle et entraîne la formation continue de SEI, qui consomme de manière irréversible une quantité considérable d'électrolyte.

Le métal Li a été utilisé comme matériau d'anode pour les premières batteries Li rechargeables du commerce dans les années 1970. Cependant, la croissance des dendrites de Li pendant l'électrodéposition rend son application impossible. La croissance des dendrites de Li cause non seulement le problème de court-circuit de la batterie, mais conduit également au piégeage du Li dans la couche SEI et entraîne la formation du «Li mort» qui diminue l'efficacité coulombique de batterie. Ces dernières années, avec les développements des électrolytes, des séparateurs et autres composants de batterie, l'anode métallique Li attire de plus en plus de recherche.

La couche SEI joue un rôle clé pour la réversibilité de l'anode à base de Si et de l'anode métallique Li donc en conséquence de la stabilité de batterie. Dans ce travail, l'objectif est d'explorer les processus de formation de la couche SEI lorsqu'ils sont influencés par différents facteurs. Ici, l'influence des électrolytes, des additifs et des liants sur la formation de la couche SEI sont choisis pour être étudiés.

Plusieurs techniques d'analyse de surface, telles que la spectroscopie photoélectronique aux rayons X (XPS), la spectroscopie infrarouge à transformée de Fourier (FTIRS) et la

spectrométrie de masse d'ions secondaires à temps de vol (ToF-SIMS), peuvent être appliquées pour étudier la composition de la couche SEI. XPS est utilisé pour identifier des espèces à différents états chimiques sur la surface. FTIR est utilisé pour distinguer différentes espèces organiques sur la surface de l'électrode ou dans l'électrolyte en utilisant la petite différence d'énergie de liaison entre ces espèces. ToF-SIMS permet d'identifier la distribution des espèces (ions) sur la surface de l'échantillon et dans le volume. Dans ce travail, les méthodes *ex situ* XPS et ToF-SIMS et *in situ* FTIRS ont été appliquées pour étudier les changements de couche SEI formée sur la surface de Si en fonction de lithiation / délithiation.

Ce manuscrit contient six chapitres.

Le chapitre 1 présente l'étude bibliographique. Après la brève introduction des LIB, différents types de matériaux d'anode pour les LIB à haute densité d'énergie sont introduits, en particulier l'anode à base de Si et l'anode métallique de Li. Ensuite, les recherches sur les liants et les électrolytes, des composants importants du système de batterie, sont présentées. Après, l'application des techniques d'analyse de surface, XPS, FTIRS et ToF-SIMS, sur des batteries en particulier sur anode à base de Si et anode métallique de Li est résumée. Enfin, l'objectif de ce travail est présenté.

Le chapitre 2 présente les méthodes d'analyse et de fabrication des matériaux utilisées dans ce travail. Les principales méthodes d'analyse de surface XPS, FTIRS et ToF-SIMS sont introduites. Ensuite, les autres techniques de caractérisation de surface et les techniques électrochimiques ainsi que la préparation des échantillons comme le procédé de pulvérisation magnétron pour la fabrication d'électrodes sont présentées.

Le chapitre 3 présente l'influence de trois électrolytes de carbonate à base de LiPF₆ sur la formation de la couche SEI sur la surface d'une couche mince de Si. Le carbonate linéaire DMC, le carbonate cyclique PC et le mélange de carbonate cyclique et linéaire EC-DMC ont été utilisés respectivement comme solvants. Les surfaces des électrodes ont été analysées par XPS, ToF-SIMS et FTIRS *in situ* à différents états de lithiation et délithiation par la voltamétrie cyclique (CV). Le rôle des solvants carbonates linéaires et cycliques au cours de la formation de SEI, la lithiation/délithiation a été discuté.

Le chapitre 4 compare la couche SEI formée sur des anodes de nanoparticules de Si avec différents liants ayant différents groupes fonctionnels (-OH, -COOH, -NH₂, etc.). XPS est utilisé pour analyser la surface à l'états lithiés et délithiés. Différentes comparaisons ont été

faites pour démontrer l'influence de $-\text{COOH}$, $-\text{NH}_2$ et de la structure de réticulation du liant respectivement.

Le chapitre 5 présente la conception et la fabrication d'électrodes de réseau Si@C sans liant. Ensuite, la couche SEI formée sur l'électrode du réseau Si@C a été étudiée par XPS et ToF-SIMS en fonction de lithiation/délithiation. L'étude du chapitre 3-5 fournit différents modèles de formation SEI sur une électrode de Si pur (chapitre 3), une électrode Si-carbone (chapitre 5) et une électrode Si-carbone-liant (chapitre 4). Par conséquent, l'influence de différents composants sur l'électrode en Si peut être discutée.

Le chapitre 6 est en coopération avec le groupe de l'Université de Xiamen. Il a été fondé que la performance électrochimique de l'anode métallique Li peut être considérablement améliorée avec l'ajout de LiNO_3 et EC dans l'électrolyte à base d'éther diméthyle de tétraéthylène glycol (TEGDME). Ensuite, la composition de la couche SEI sur l'électrode avec cet électrolyte a été étudiée par XPS (sur la surface et en profondeur par décapage ionique), de microscopie à force atomique (AFM) et de la théorie de la fonctionnelle de la densité (DFT). À l'issue de cette étude un modèle SEI hétérogène à deux couches a été construit.

Chapitre 1

Ce chapitre bibliographique commence par une brève introduction des LIB. De nos jours, les différentes demandes d'équipements de stockage d'énergie ne cessent d'augmenter, telles qu'une densité d'énergie plus élevée, une durée de vie plus longue, une capacité de charge plus rapide, un prix plus bas, moins nocif pour l'environnement et une bonne sécurité. Les matériaux commerciaux actuels de cathode et d'anode pour les batteries lithium-ion ne répondent plus aux exigences croissantes. Ainsi, il est impératif de développer un système de batterie de nouvelle génération avec ces bonnes propriétés.

Comme le montre la figure Annexe-1, les anodes métalliques de Si et Li ont une capacité supérieure parmi de matériaux d'anode de nouvelle génération. Le silicium, qui forme également un alliage avec le lithium, a la capacité spécifique théorique la plus élevée (4200 mAh g^{-1}), une abondance naturelle plus élevée et un bas potentiel de lithiation. Cependant, le silicium présente certains inconvénients typiques des matériaux d'anode en alliage comme l'énorme changement volumique de 300% pendant les processus de charge et de décharge, ce qui rend le matériau d'électrode sévèrement pulvérisé ensuite détaché de collecteur de courant, ce qui entraîne une chute de la capacité de l'électrode. En revanche, la conductivité intrinsèque

du silicium n'est que de $6,7 \cdot 10^{-4} \text{ S cm}^{-1}$, ce qui limite sérieusement les performances électrochimiques de Si.

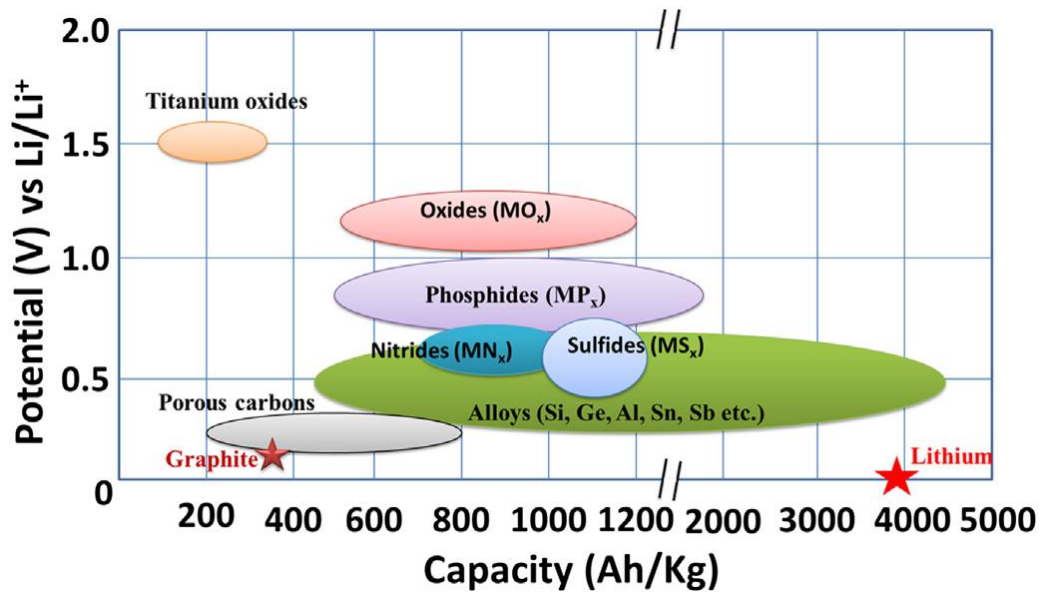


Fig. Annexe-1 Illustration schématique des matériaux d'anode actifs (potentiel vs capacité) pour la prochaine génération de batteries au lithium.*

Afin d'améliorer les performances électrochimiques de l'anode en Si et de promouvoir son application pratique, les chercheurs ont tenté de préparer et de modifier des matériaux d'électrode, de développer et de modifier des liants et d'optimiser les électrolytes.

La fabrication de composites à base de Si est un moyen populaire d'améliorer les performances électrochimiques de l'anode à base de Si. Habituellement, le composite à base de Si réduira l'expansion du volume pendant l'insertion du lithium, améliorera la conductivité et les propriétés d'interface entre l'électrode et l'électrolyte.

Le développement de liants fonctionnels pour fixer le matériau actif et l'agent conducteur sur le collecteur de courant et empêcher leur décollement est un autre bon moyen d'améliorer les performances de Si. Le liant polyfluorure de vinylidène (PVDF), qui est couramment utilisé dans les batteries lithium-ion commerciales, a une faible résistance mécanique et de faibles

* S. Goriparti, E. Miele, F. De Angelis, E. Di Fabrizio, R. Proietti Zaccaria, C. Capiglia, J. Power Sources. 257 (2014) 421-443.

interactions avec la surface de Si, ce qui n'est pas favorable aux énormes changements volumique de Si. Les nouveaux liants développés pour l'anode Si ont généralement des groupes fonctionnels polaires tels que des groupes hydroxyle et carboxyle, qui peuvent former des liaisons hydrogène avec une petite quantité de couche de SiOx sur la surface de Si. Les liaisons hydrogènes entre PVDF et Si sont beaucoup plus fortes que la force de Van der Waals. Ainsi, ces liants peuvent être plus efficaces. D'autre part, ces liants ont généralement une résistance mécanique plus élevée que le PVDF, ce qui est plus propice à maintenir le réseau conducteur sur la surface de l'électrode contre la fissuration et à réduire le détachement des matériaux actifs.

Les recherches d'électrolyte sur anode en Si sont très importantes pour former une couche SEI stable qui peut conserver l'intégrité de l'électrode en cas de changements de volume énormes et être mince pour obtenir une meilleure efficacité coulombique et une meilleure conductivité de l'électrode. Les additifs électrolytiques sont couramment utilisés pour améliorer la stabilité de la couche SEI, y compris le carbonate de vinylène (VC) et le carbonate de fluoroéthylène (FEC).

L'application de l'anode métallique Li est principalement entravée par la croissance de la dendrite Li pendant l'électrodéposition, ce qui pose un problème de sécurité et une diminution de l'efficacité coulombique. La préparation d'une couche artificielle avant le dépôt de Li est un moyen efficace de supprimer la croissance dendritique de de Li. La modification d'électrolyte paraît comme un autre bon moyen d'obtenir une couche SEI stable et uniforme sur l'anode métallique Li. Les molécules de solvant sont facilement réduites pour former la couche SEI sur la surface de Li en raison de la réactivité élevée de Li. Des études montrent que les éthers sont généralement plus stables contre la réduction que le carbonate d'alkyle et que les carbonates cycliques sont plus avantageux pour former une couche SEI uniforme que le carbonate linéaire.

Comme présenté ci-dessus, la couche SEI est un composant critique dans les batteries Li-ion et les batteries Li métal. Par conséquent, il est très important de comprendre le mécanisme de formation et la composition de la couche SEI. À cette fin, de nombreuses techniques de caractérisation d'interface *in situ* et *ex situ* ont été appliquées, notamment XPS, ToF-SIMS et FTIRS. Il a été démontré que ces techniques sont les moyens très efficaces pour étudier la formation de la couche SEI, le mécanisme de lithiation, le diffusion de Li dans la couche SEI, ,etc. sur une anode à base de Si et une anode de Li. Par conséquent, ces méthodes ont été choisies comme techniques principales pour analyser la variation de la couche SEI à différents états de lithiation/délithiation.

Après la revue bibliographique, les objectifs de ce travail de thèse ont été fixés. Le premier

objectif est d'étudier l'influence de l'électrolyte sur les anodes métalliques Si et Li. Le deuxième objectif est d'étudier l'influence des liants sur l'anode Si en analysant la surface de l'anode Si avec différents liants et une électrode Si@C sans liant.

Chapitre 2

Ce chapitre présente la préparation des échantillons et les méthodes d'analyse utilisées dans ce travail. Ici, nous introduisons principalement les conditions expérimentales des techniques d'analyse de surface.

Dans ce travail, les expériences XPS ont été réalisées avec le spectromètre VG ESCALAB 250 avec une chambre de préparation UHV directement reliée à une boîte à gants (représentée sur la figure 2.1). Un rayonnement monochromatisé Al K α ($h\nu = 1486,6$ eV) a été utilisé comme source de rayons X. La pression de fonctionnement de la chambre d'analyse a été maintenue autour de 10^{-9} mbar. Les spectres ont été pris à un angle de décollage des photoélectrons de 90° . Une énergie de passage de 100 eV et 20 eV a été utilisée pour enregistrer un spectre général (survey) et les spectres à haute résolution (par exemple Si 2p, C 1s, O 1s, F 1s), respectivement. Le traitement des données (ajustement et décomposition des pics) a été effectué avec le logiciel CASA, en utilisant un fond de type Shirley et des formes de pics gaussiennes / lorentziennes avec un rapport fixe de 70/30. Les énergies de liaison ont été corrigées en réglant la composante d'énergie inférieure du pic C 1s à 285,0 eV (correspondant à la liaison C-C).

Les échantillons pour les mesures ToF-SIMS ont été introduits dans l'instrument à travers la boîte à gants directement connectée au spectromètre ToF-SIMS 5 (IONTOF GmbH, Munster, Allemagne). Les profils de profondeur d'ions ToF-SIMS ont été réalisés à une pression de fonctionnement de 10 à 9 mbar. Le faisceau Bi $^+$ de 25 keV ($100 * 100 \mu\text{m}^2$) a été utilisé pour l'analyse, fournissant le courant cible de 1,2 pA. Le faisceau 2 keV Cs $^+$ ($300 * 300 \mu\text{m}^2$ ou $500 * 500 \mu\text{m}^2$) a été utilisé pour la pulvérisation, délivrant le courant cible de 90 nA. L'acquisition des données et l'analyse post-traitement ont été effectuées avec le logiciel Ion-Spec.

Dans le chapitre 3, le microscope électrochimique *in situ* FTIRS (*in situ* MFTIRS) est utilisé pour étudier la variation de la couche interfaciale sur l'électrode en fonction de potentiel. Elle a été réalisée sur un spectromètre Thermo Nicolet Nexus iN10 FTIR équipé d'un microscope et d'un détecteur HgCdTe refroidi au N $_2$ liquide. 400 interférogrammes ont été collectés et co-additionnés à une résolution spectrale de 4 cm $^{-1}$ pour obtenir chaque spectre de faisceau unique. Une cellule IR de microscope *in situ* est utilisée pour les mesures. La cellule a

été séchée, assemblée avec l'électrode et l'électrolyte dans la boîte à gants avant les mesures FTIR. Les électrodes de comptage et de référence sont toutes deux des feuilles de Li. Un disque KBr a été utilisé comme fenêtre IR. Entre l'électrode et la fenêtre, il n'y a qu'une fine couche d'électrolyte. Par conséquent, la forte absorption IR de l'électrolyte peut être évitée. Le spectre résultant a été défini selon l'équation :

$$\Delta R/R = (R(E_S) - R(E_R)) / E_R$$

où $R(E_S)$ représente le spectre de faisceau unique collecté au potentiel E_S et $R(E_R)$ représente le spectre de faisceau unique enregistré au potentiel de référence E_R . Dans le chapitre 5, le FTIRS est utilisé pour analyser les matériaux en poudre (granulés avec KBr) par un mode de transition sur la gamme de 3950 à 750 cm^{-1} .

La voltamétrie cyclique (CV) est un type de mesure électrochimique potentiodynamique. Dans une mesure CV, le potentiel de l'électrode de travail est modifié avec un taux fixe. Lorsqu'elle atteint le potentiel défini, la rampe de potentiel est inversée au potentiel de départ avec la même vitesse pour terminer un cycle. Le cycle peut être répété plusieurs fois pendant la mesure. Le courant au niveau de l'électrode de travail est tracé en fonction de la tension appliquée pour obtenir le profil CV. Le courant cathodique représente généralement les réactions de réduction pendant le balayage d'un potentiel élevé à un potentiel faible, tandis que le courant anodique représente généralement les réactions d'oxydation pendant le balayage d'un potentiel faible à un potentiel élevé. Par conséquent, la méthode CV peut nous aider à déterminer à quel potentiel la réaction d'oxydation / réduction se produira.

Dans les chapitres 3 et 4, le CV est effectué à température ambiante avec la vitesse de balayage de 0,2 mV s^{-1} à l'aide d'un potentiostat / galvanostat multicanal VMP3 Biologic avec cellule Swagelok. Il existe également d'autres tests CV effectués dans le chapitre 3 avec la vitesse de balayage de 0,05 mV s^{-1} en utilisant la station de travail électrochimique CHI660E (Chenhua, Chine) avec cellule MFTIRS *in situ*.

Chapitre 3

Dans ce chapitre, nous avons réalisé des études systématiques de caractérisation de surface d'électrode à couche mince de Si dans trois électrolytes (1 M $\text{LiPF}_6/\text{EC-DMC}$, 1 M LiPF_6/DMC et 1 M LiPF_6/PC) afin de mieux comprendre l'influence du solvant sur la composition de la couche SEI.

Le film mince de 500 nm de Si obtenu par pulvérisation magnétron est choisi pour sa composition relativement simple (principalement Si et une petite quantité d'oxyde de Si). Les surfaces des électrodes testées dans différents électrolytes ont été caractérisées à différents potentiels de lithiation / délithiation.

Au cours du premier cycle CV, les espèces $\text{RCH}_2\text{OCO}_2\text{Li}$, Li_2CO_3 , $-\text{OCH}_3$ et LiF sont couramment observées sur ces surfaces d'échantillons. L'électrode cyclée dans $1\text{M LiPF}_6/\text{DMC}$ présente $-\text{OCH}_3$ comme l'une des espèces principales qui est différente des électrodes cyclées dans les deux autres types d'électrolytes, car la molécule DMC a deux groupes fonctionnels $-\text{OCH}_3$. Les espèces avec liaison éther C-O ne se trouvent que sur les électrodes cyclées dans $1\text{M LiPF}_6/\text{EC-DMC}$ et $1\text{M LiPF}_6/\text{PC}$, en raison de la décomposition et de la polymérisation des molécules de structure cyclique EC et PC. Les intensités plus élevées des signaux SiOF et Si-O provenant du Si massif dans les profils F 1s et O 1s sur l'électrode cyclée dans LiPF_6/DMC 1M indiquent la formation d'une couche SEI plus mince. Les profils de profondeur ToF-SIMS confirment les informations sur la composition et l'épaisseur de la couche SEI obtenues par XPS.

Après 5 cycles CV, plus d'espèces de LiF se génèrent sur les échantillons cyclés dans $1\text{M LiPF}_6/\text{EC-DMC}$ et $1\text{M LiPF}_6/\text{DMC}$. Le rapport des espèces avec liaison éther C-O augmente significativement sur l'électrode cyclée dans $1\text{M LiPF}_6 / \text{EC-DMC}$. Les pics correspondant à la liaison Li_2CO_3 , $\text{RCH}_2\text{OCO}_2\text{Li}$ et C-O éther apparaissent sur l'électrode avec $1\text{M LiPF}_6/\text{DMC}$, tandis que le rapport des espèces $-\text{OCH}_3$ diminue. Les intensités des pics liés aux espèces LiF et P-F diminuent sur l'électrode cyclée dans $1\text{M LiPF}_6/\text{PC}$. L'électrode cyclée dans $1\text{M LiPF}_6/\text{DMC}$ montre toujours des signaux SiOF et Si-O dans les profils F 1s et O 1s, indiquant que la couche SEI ne s'épaissit pas significativement après 5 cycles. Les profils de profondeur ToF-SIMS confirment ces les résultats XPS.

Le FTIRS *in situ* démontre les changements dans l'électrolyte près de la surface de l'électrode. Cela prouve que la coordination entre Li^+ et DMC est plus faible et que moins de molécules DMC peuvent participer à la formation de la couche SEI. L'électrode Si cyclée dans LiPF_6/DMC 1M présente de meilleures performances de cycle que les électrodes avec deux autres électrolytes, ce qui confirme la caractérisation de surface.

Chapitre 4

Dans ce chapitre, cinq liants polysaccharidiques avec différents groupes fonctionnels ou

éléments sont choisis pour être appliqués sur une anode de nanoparticules de Si (SiNP) pour explorer ce problème. Les électrodes ont été préparées avec nanoparticules de Si (SiNPs), du noir d'acétylène (AB) et différents liants, respectivement. Le schéma des structures moléculaires du liant utilisé dans ce chapitre est présenté dans la Fig. Annexe-2.

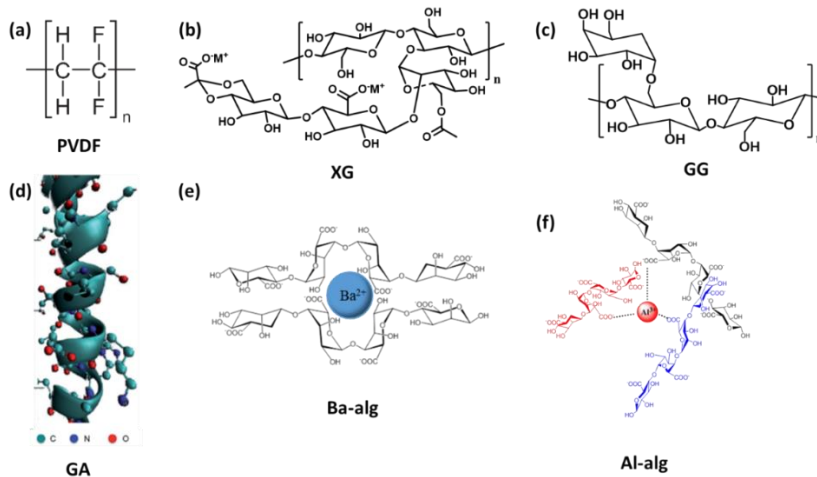


Fig. Annexe-2. Schéma de (a) PVDF, (b) XG, (c) GG, (d) GA, (e) Ba-alg et (f) Al-alg structures moléculaires.

La gomme de guar (GG) n'a qu'un groupe -OH pour former une liaison hydrogène. La gomme xanthane (XG) possède à la fois des groupes -COOH et -OH. La gomme arabique (GA) est un mélange de polysaccharide et de protéines avec des groupes -OH, -COOH et -NH₂. Le Ba-alg est préparé en mélangeant un liant d'alginate de sodium (SA) avec une petite quantité de Ba²⁺. Les ions Ba²⁺ se coordonneront avec -COO⁻ sur les chaînes moléculaires pour obtenir une structure de réticulation et améliorer la propriété mécanique. Ba-alg a à la fois des groupes -COOH et -OH pour former une liaison hydrogène avec une surface de Si et l'existence de Ba²⁺ peut influencer la formation de SEI. Al-alg est préparé par des procédés similaires avec Ba-alg en utilisant Al³⁺ au lieu de Ba²⁺. Il peut former une structure de réticulation plus compliquée en raison de la valence plus élevée de l'ion Al³⁺. L'existence d'Al³⁺ peut également influencer la formation de SEI. Le liant PVDF qui ne peut pas former de liaison hydrogène avec Si est utilisé à titre de comparaison.

La composition de la couche de surface sur l'électrode SiNP avec différents liants est étudiée par XPS. En se référant à des études antérieures, dans ce travail on a sélectionné une série de liants avec des différences dans les groupes fonctionnels. Par conséquent, les influences de différents groupes fonctionnels sur la formation de la couche SEI peuvent être discutées,

comme :

1. Les énormes changements d'intensité du pic C-C sp^2 au pic C-Li et du pic Si^0 au pic Li-Si de l'échantillon vierge à l'échantillon lithié indiquent que la couche SEI est formée au-dessus de la région du liant SiNPs-AB.

2. La réapparition du pic C-C sp^2 et du pic Si^0 après un cycle CV complet à l'état délithié démontre que l'épaisseur de la couche SEI change pendant le cycle CV.

3. L'électrode avec PVDF présente beaucoup d'espèces P-F dans sa couche SEI, tandis que les électrodes avec d'autres liants sont plus riches en sel LiF, démontrant que les liaisons hydrogène entre le liant et le Si favorisent la formation de LiF ou les groupes fonctionnels $-CF_2$ font l'électrolyte plus facile à former des espèces apparentées à la P-F. L'électrode avec GA qui a des groupes $-NH_2$ montre également plus d'espèces P-F dans la couche SEI, tandis que les électrodes avec d'autres liants contenant $-COOH$ et $-OH$ présentent plus de LiF, indiquant que les groupes $-NH_2$ font que l'électrolyte a tendance à se décomposer en espèces apparentées à P-F.

4. Sur l'électrode avec GG qui n'ont pas de groupes $-COOH$, il n'y a pas d'espèce SiO_xF_y formée après un demi-cycle CV et ensuite formée un peu après un cycle CV complet. En comparaison, les électrodes avec XG, GA, Al-alg et Ba-alg qui ont des groupes $-COOH$, présentent un pic SiO_xF_y à un demi-cycle CV et ne présentent pas ce pic après un cycle CV complet. Il démontre que les groupes $-COOH$ pourraient influencer la formation d'espèces SiO_xF_y sur l'électrode.

5. Les électrodes avec des liants Al-alg et Ba-alg ne présentent un pic correspondant à l'espèce SiO_xF_y qu'après un demi-cycle CV, tandis que l'électrode avec un liant XG qui ont les mêmes types de groupes fonctionnels présente un pic Li-Si, un pic Si^{2+} et SiO_xF_y . Cela indique qu'une couche de SiO_xF_y est formée sur la surface de Si et que l'alliage Li-Si se forme principalement à l'intérieur des SiNPs en raison de la structure de réticulation de Al-alg et Ba-alg ou de l'existence d'ions Al^{3+} et Ba^{2+} .

6. Les spectres XPS des profils N 1s pour l'électrode GA, Al 2p pour l'électrode Al-alg et Ba 3d pour l'électrode Ba-alg indiquent que la fonction principale des éléments N, Al, Ba dans les électrodes ne forment pas les composés apparentés N, Al, Ba dans la couche SEI, mais affectent la décomposition de l'électrolyte ou les réactions entre la surface de Si et l'électrolyte.

Chapitre 5

Dans ce chapitre, une électrode cœur-coquille (Si@C) combinant les avantages des composites Si, du polymère fonctionnel et du concept sans liant a été conçue et fabriquée avec la collaboration du groupe de l'Université de Xiamen. L'illustration schématique de la préparation de l'électrode Si@C est présentée dans la Fig. Annexe-3. L'électrode Si@C présente un rapport de Si actif de 83,4% avec une masse de charge de $0,4 \text{ mg cm}^{-1}$. Si@C montre une rétention de capacité de 33,2%, tandis que l'électrode Si-XG-AB montre seulement une rétention de capacité de 2,1%, lorsqu'elle est cyclée dans 1M LiPF₆/DMC à 0,2 C pendant 100 cycles.

Ensuite, les techniques de caractérisation de surface XPS et ToF-SIMS ont été appliquées pour étudier la variation de la composition de surface induite par lithiation / délithiation.

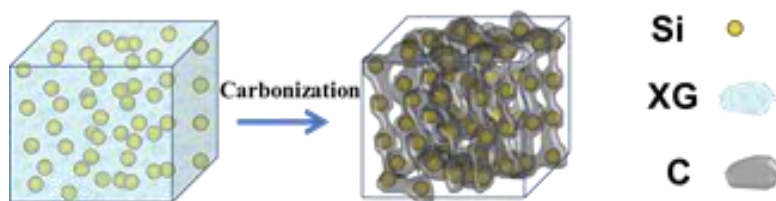


Fig. Annexe-3. Illustration schématique de la préparation de l'électrode cœur-coquille Si@C.

Les résultats XPS démontrent qu'il y a une formation continue de SEI sur l'électrode Si-XG-AB à chaque cycle tandis que la couche SEI formée sur l'électrode Si@C est plus stable. Les images SEM des électrodes Si-XG-AB et Si@C après 100 cycles confirment ce résultat. ToF-SIMS illustre que dans le cas l'électrode Si@C une couche SEI est formée sous la couche de réseau de carbone au début de la décharge, puis la couche de SEI recouvre le réseau de carbone lorsqu'elle est déchargée à un potentiel inférieur, ce qui correspond bien aux résultats XPS. De plus, cette étude nous permet de mieux comprendre l'influence des différents composants de la batterie sur la formation de la couche SEI lorsque nous combinons les résultats de la caractérisation de surface du film mince Si, de l'électrode réseau Si@C et de l'électrode SiNP avec différents liants.

Chapitre 6

Un procédé nouveau et simple pour concevoir de manière directionnelle une SEI hétérogène avec une conductivité électronique/ionique interne-externe via une réduction

sélective des composants électrolytiques s'avère capable d'atteindre à la fois une utilisation élevée de Li et une tolérance à l'oxydation élevée pour une batterie Li métal. L'électrolyte à base de TEGDME souffre de mauvaises performances sur les anodes métalliques Li, ce qui entraîne la décomposition constante du TEGDME par Li métallique. LiNO₃ stabilise efficacement l'interface électrolyte Li, cependant, les batteries subissent toujours une forte dégradation avec la consommation de LiNO₃. L'introduction de 50 Vol.% EC pour remplacer une partie du TEGDME dans l'électrolyte supprime considérablement l'épuisement de l'additif LiNO₃. Par conséquent, une efficacité coulombique Li remarquable de 99,0% est atteinte en utilisant EC/TEGDME-50/50 + 0,1 M LiNO₃. Les calculs DFT et l'analyse de surface et en profondeur de Li par XPS démontrent que le LiNO₃ est réduit par Li avant la réduction de CE. Un film SEI hétérogène avec une région externe riche en C et une région interne riche en N est généré sur la surface de Li. Dans le film, la région intérieure présente une conductivité Li⁺ élevée, conduisant au dépôt de Li en forme de billes, tandis que la région extérieure avec isolation électronique sert de couche passive-protectrice contre la consommation excessive d'électrolyte. L'étude du film SEI par AFM a confirmé la formation de la structure hétérogène de SEI et démontré d'existence d'une région rigide interne (~2,02 GPa) et une région molle externe (~0,32 GPa). Bénéficiant de cette nouvelle structure SEI hétérogène, la morphologie nodulaire du Li métallique a été observée avec une épaisseur de la couche poreuse environs 6 µm, ce qui est significativement plus mince que celle formée dans l'électrolyte TEGDME sans additif (136 µm). Les cellules complètes LCO/Li ont également été étudiées pour démontrer l'applicabilité de EC/TEGDME-50/50 + 0,1 M LiNO₃ avec d'excellents résultats. Les piles boutons avec électrodes LiCoO₂ (LCO) (3 mAh cm⁻²) et feuilles Li ultra-minces (25 µm) offrent une performance de cyclage exceptionnelle avec une rétention de capacité de 91,6% après 160 cycles. Les batteries LCO/Li haute tension (4,5 V) à configuration modifiée offrent une rétention de capacité de 85,7% après 300 cycles, démontrant une superbe utilisation du Li et une tolérance à haute tension des électrolytes. Cette approche peut être considérée comme une stratégie appropriée pour générer une structure SEI souhaitable sur la surface Li pour obtenir des batteries métalliques Li rechargeables, qui seraient compatibles avec la plupart des systèmes de batteries Li existants dans la poursuite de densités d'énergie élevées.

Conclusions and perspectives

The investigation of the SEI layer has long been a hot topic in the research field of Li ion batteries and Li metal batteries. A detailed analysis of the composition of SEI layer and understanding its morphological modifications and variations during the electrochemical treatment is prerequisite for the design of battery components (e.g. electrolyte, binder, material, etc.) and the development of the models and theories on SEI formation in relevant battery systems.

The first aim of this dissertation was to investigate the SEI variations in different electrolytes, and for different binders on Si-based anodes by using XPS, ToF-SIMS and *in situ* FTIR.

1. The 500 nm Si thin film obtained by magnetron sputtering is used to investigate the influence of different LiPF₆-based electrolyte on Si anode for its relatively simple composition (mainly Si and a small quantity of Si oxide). The surfaces of the electrodes tested in different electrolytes were characterized at different potentials before or after different lithiation/delithiation states.

During the first CV cycle, the RCH₂OCO₂Li, Li₂CO₃, -OCH₃ and LiF species are commonly observed on these sample surfaces. The electrode cycled in 1M LiPF₆/DMC exhibits -OCH₃ as one of the main species, which is different from the electrodes cycled in the other two kinds of electrolytes, because DMC molecule has two -OCH₃ functional groups. The species with C-O ether linkage are only found on the electrodes cycled in 1M LiPF₆/EC-DMC and 1M LiPF₆/PC, due to the decomposition and polymerization of ring structure of EC and PC. The higher intensities of SiOF and Si-O signals from the bulk Si in F 1s and O 1s profiles on the electrode cycled in 1M LiPF₆/DMC indicate the formation of thinner SEI layer. The ToF-SIMS depth profiles confirm the information about the composition and the thickness of SEI layer obtained by XPS.

After 5 CV cycles, more LiF species generate on the samples cycled in 1M LiPF₆/EC-DMC and 1M LiPF₆/DMC. The ratio of the species with C-O ether linkage increases significantly on the electrode cycled in 1M LiPF₆/EC-DMC. The peaks corresponding to Li₂CO₃, RCH₂OCO₂Li and C-O ether linkage appears on the electrode cycled in 1M LiPF₆/DMC, while the ratio of -OCH₃ species decreases. The intensities of the peaks related to

LiF and P-F species decrease on the electrode cycled in 1M LiPF₆/PC. The electrode cycled in 1M LiPF₆/DMC still shows obvious SiOF and Si-O signals from the bulk Si in F 1s and O 1s profiles, indicating the SEI layer does not getting thicker after 5 cycles. The ToF-SIMS depth profiles confirm the XPS results.

The *in situ* FTIRS is much focused on the changes in the electrolyte near the electrode surface. It proves that the coordination between Li⁺ and DMC is weaker and fewer DMC molecules may take part in the formation of SEI layer. The Si electrode cycled in 1M LiPF₆/DMC exhibits an initial charge capacity of 2704.5 mAh g⁻¹ and a capacity retention of 77.2% after 60 cycles, which is much better than the electrodes cycled in 1M LiPF₆/EC-DMC (capacity retention 47.7%) and 1M LiPF₆/PC (capacity retention 40.4%). The galvanostatic performance of these electrode cycled in different electrolytes are in agreement with the surface characterization results.

2. The Si nanoparticle (SiNP, 50-100 nm) anodes with different binders (guar gum, xanthan gum, gum Arabic, Al-alg, Ba-alg and PVDF) are fabricated to investigate the influence of different binders on the SEI formation. The fabrication of these SiNP anodes were performed in collaboration with Xiamen University.

The composition of surface layer on the SiNP electrode with different binders are characterized by XPS. The huge intensity changes of the C-C sp² peak to C-Li peak and Si⁰ peak to Li-Si peak from the pristine sample to the half CV cycled sample indicates a SEI layer formed above the SiNPs-AB-binder region. The intensity changes of C-C sp²/C-Li peak and Si⁰ peak demonstrates that the thickness of SEI layer is changing during the CV cycle.

The functional groups of the binders influence the formation of LiF salt in the SEI layer. The ability of promoting LiF formation on the electrode with the binders containing different functional follows this order: -OH, -COOH (guar gum, xanthan gum, Al-alg and Ba-alg binders) >-NH₂ (gum Arabic binder)> C-F (PVDF binder).

The electrode without -COOH groups does not show SiO_xF_y signal during lithiation but a little one after delithiation, while the other electrodes with -COOH groups exhibit a SiO_xF_y peak during lithiation which disappears after delithiation. It demonstrates that -COOH groups influence the formation of SiO_xF_y species on the electrode.

The cross-link structure of Al-alg and Ba-alg or the existence of Al³⁺ and Ba²⁺ ions hinder the presence of Li-Si and Si²⁺ peaks at the fully lithiated state.

3. A binder-free Si@C-network electrode is designed in order to investigate the SEI

formation process on SiNP electrode with carbon but without binder. The fabrication of the Si@C-network electrode was performed in collaboration with Xiamen University. The Si@C-network electrode is fabricated by *in situ* carbonization at 600 °C under Ar atmosphere. The Si@C-network electrode exhibits the active Si ratio of 83.4% with a loading mass of 0.4 mg cm⁻¹. The Si@C-network electrode shows a superior capacity retention than the Si-XG-AB electrode when cycled in 1M LiPF₆/DMC at 0.2 C for 100 cycles. The SEM images of Si-XG-AB electrode after 100 cycles shows more cracks than the Si@C-network electrode, which may lead to more electrolyte consumption break the conductive network on the electrode. The XPS results demonstrate the continuous SEI formation on the Si-XG-AB electrode every cycle while the SEI layer formed on Si@C-network electrode is more stable. ToF-SIMS illustrates that the SEI layer on Si@C-network electrode is formed under the carbon-network, then covers the carbon-network when fully lithiated without a SEI decomposition after delithiation, which is well matched with the XPS results.

The second aim of this dissertation was to investigate the influence of the electrolyte on the SEI formation on Li metal anode.

The electrolyte formulation and the long-term electrochemical tests were done in collaboration with Xiamen University whereas the surface characterizations of Li metal anode with different electrolytes was performed in Paris by XPS. A high Li utilization and high oxidation tolerance for Li metal battery is obtained in EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte. The introducing of 50 Vol.% EC into the electrolyte significantly suppresses the exhaustion of LiNO₃ additive which is used to stabilize the Li electrolyte interface.

The DFT calculations and XPS depth analysis demonstrate that a heterogenous SEI film with an outer C-rich region and an inner N-rich region is generated on the Li surface. The inner N-rich sub-layer of SEI film delivers fast Li⁺ transfer pathway, leading to nodule-like Li deposition, while the outer C-rich sub-layer of SEI film exhibits an electronic insulation property to block electrolyte decomposition. Consequently, a remarkable Li coulombic efficiency of 99.0% is attained. The AFM verified the formation of the heterogenous SEI structure consisting of an inner rigid region (~2.02 GPa) and outer soft region (~0.32 GPa). Pouch cells with ultra-high-loading (3 mAh cm⁻²) LiCoO₂ electrodes and ultra-thin Li foils (25 μm) in EC/TEGDME-50/50+0.1 M LiNO₃ electrolyte deliver an outstanding cycling performance with a capacity retention of 91.6% after 160 cycles. The high-voltage LCO/Li (4.5

V) batteries in this electrolyte with modified configuration deliver an 85.7% capacity retention after 300 cycles, demonstrating superb Li utilization and high voltage tolerance of electrolytes.

Several perspectives for further work can be proposed based on the present research work.

It will be interesting to investigate the SEI variations of SiNP anode with different binders by XPS and ToF-SIMS depth analyzations. Considering that the Si can easily form SiC with the carbon from binder polymers during the Ar⁺ sputtering of XPS, it will be better to use a synchrotron radiation as non-destructive methods. Moreover, the electrode at other electrochemical states can also be tested, similarly with the experiments done on Si thin film electrode.

The influence of different functional groups on the SEI formation can be further clarified by using the polymers with only one kind of functional group, e.g. polyacrylic acid with only -COOH groups, poly(vinyl alcohol) with only -OH groups and polyethylenimine with -NH- and -NH₂ groups. The theoretical calculation can also be performed to predict the reactions of different functional groups with the solvents/salts at different potentials.

As proved in our work and previous articles, the composition of SEI layer, the interactions between binder and Si surface and the mechanical properties of binders, they all can contribute to the capacity retention. However, their contributions are difficult to be distinguished. Thus, we can use the same binder polymer with different polymerization degrees to investigate the influence of mechanical properties on the cycle life. On the other hand, we can select different kinds of binders with similar mechanical properties and interaction strength to the Si surface to investigate the influence of SEI layer to the capacity retentions.

The influence of different electrolytes (1M LiPF₆/EC-DMC and 1M LiPF₆/DMC) on Si thin film electrodes (in Chapter 3) and on Si-XG-AB electrodes (in Chapters 4 and 5) seems different and worth to be discussed. To have a more comprehensive understanding of the roles of different components in the cells during the SEI formation, the Si@C-network electrodes should also be tested in these two electrolytes for comparison.

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RÉSUMÉ

Les batteries au lithium-ion (LIB) sont aujourd'hui largement utilisées dans le monde entier en tant que dispositif de stockage d'énergie le plus populaire pour des équipements électroniques portables et des véhicules électriques. Cependant, les matériaux d'électrodes commerciaux actuels pour les LIB ne répondent plus aux demandes croissantes de densité d'énergie, de durée de vie de cycle et de taux de charge. Par conséquent, il est impératif de développer des matériaux d'électrode de nouvelle génération pour répondre à l'exigence.

Si a été considéré comme un candidat prometteur comme électrode négatif en raison de son faible coût, de son abondance naturelle et surtout de sa capacité théorique élevée (3580 mAh g⁻¹). Cependant, le Si souffre d'un changement de volume important pendant les processus de charge / décharge, ce qui entraîne des pulvérisations de matériau et une diminution de la capacité. De plus, l'énorme changement de volume rompt la couche d'interface d'électrolyte solide (SEI) à chaque cycle et entraîne la formation continue de SEI, qui consomme de manière irréversible une quantité considérable d'électrolyte.

Li métallique a été utilisé comme matériau d'anode pour les premières batteries Li rechargeables commerciales dans les années 1970. Cependant, la formation des dendrites de Li pendant l'électrodéposition a freiné son application pendant de nombreuses années. La croissance des dendrites de Li cause non seulement le problème de court-circuit de la batterie, mais piège du Li dans la couche SEI qui l'entoure et entraîne la formation «Li mort» qui diminue l'efficacité coulombique. Ces dernières années, avec les développements des électrolytes, des séparateurs et autres composants de batterie, l'anode métallique Li a attiré de plus en plus d'intérêts de recherche. Comme présenté ci-dessus, la couche SEI joue un rôle clé pour la réversibilité de l'anode à base de Si et de l'anode métallique Li. L'objectif de ce travail est d'explorer les processus de formation de la couche SEI lorsqu'ils sont influencés par différents facteurs. Ici, l'influence des électrolytes, des additifs et des liants sur la formation de la couche SEI est choisie pour être étudiée.

Plusieurs techniques d'analyse de surface, telles que la spectroscopie photoélectronique aux rayons X (XPS), la spectroscopie infrarouge à transformée de Fourier (FTIRS) et la spectrométrie de masse d'ions secondaires à temps de vol (ToF-SIMS) ont été appliquées pour étudier la composition de la couche SEI.

MOTS CLÉS

Processus d'électrode, Anode à base de Si, Anode en métal Li, Batteries à lithium

ABSTRACT

Lithium ion batteries (LIBs) are nowadays widely applied all over the world as the most popular energy storage devices for portable electronic equipment and electric vehicles. However, the current commercial electrode materials for LIBs no longer meet the increasing demands of energy density, cycle life, rate capability. Therefore, it is imperative to develop new generation negative and positive electrode materials to meet these requirements.

Si has been considered as a promising candidate for negative electrode due to its low cost, natural abundance and especially its high theoretical capacity (3580 mAh g⁻¹). However, Si suffers from large volume changes during the charge/discharge processes, which results in material pulverizations and capacity fading. In addition, the huge volume changes break the solid electrolyte interface (SEI) layer every cycle and results in the SEI continuous formation, which irreversibly consumes a considerable amount of the electrolyte. Li metal has been employed as the negative electrode material for the earliest commercial rechargeable Li batteries in 1970s. However, growth of Li dendrites during electrodeposition has inhibited its application for many years. The growth of Li dendrites not only causes the short circuit problem of the battery, but also makes Li trapped by the SEI layer around it and results in "dead Li" which decreases the coulombic efficiency. In recent years, with the developments of electrolytes, separators, and other battery components, the Li metal anode has attracted more and more research interests.

As introduced above, the SEI layer plays a key role for the reversibility of Si-based anode and Li metal anode. The aim of this work was to explore the SEI layer formation processes when influenced by different factors. Here, the influence of electrolytes, additives and binders to the formation of SEI layer were chosen to be investigated.

Several surface analytical techniques, such as X-ray Photoelectron Spectroscopy (XPS), Fourier-transform infrared spectroscopy (FTIRS) and Time-of-Flight Secondary Ion Mass Spectrometry (ToF-SIMS) were applied to study the composition of SEI layer.

KEYWORDS

Electrode Processes, Si-based Anode, Li metal anode, Lithium Batteries